



ACM	ARM	CBM	CCM	DBM	LDM	MCM	RDM	STC
02	00	00	01	00	01	01	00	01

- NOTES:
- 1) All digital inputs have an input voltage range of 18-150 VDC or 20-250 VAC.
 - 2) All digital relay outputs are rated for 5A @ 30 VDC or 5A @ 250 VAC Resistive, 2A Inductive load.
 - 3) Jumpers shown connected between terminals are permissible but not required.
 - 4) Emergency stop requires jumper or normally closed contact (actuator stops when contact open).
 - 5) Remote display communication port is RS-485.
 - 6) If bare wires (without terminals) are connected, remove a maximum of .25 inch insulation.
 - 7) User replaceable primary fuses (F1 and F2) are located in the Terminal Chamber Enclosure. All transformer secondary fuses are automatic resetting.
 - 8) Contact Outputs and Output Switch Contact Development Chart shown for default configuration only. User may redefine all Outputs (See TEC2000 Installation & Operation Manual E2K-405).

Output Switch Contact Development

	Valve Position			Contact Function
	Close	MID	Open	
LSO				Open Limit
LSC				Close Limit
LSA				Open Limit
LSB				Close Limit

EMERSON
Process Management

DWN BY PB ORIGINAL DATE 10-04-2010

WIRING DIAGRAM **TEC-1102-0000**