

March 2015

# Rim Vent Pressure Relief Valve

## Table of Contents

Introduction..... 1  
 Specifications ..... 2  
 Principle of Operation ..... 3  
 Installation ..... 3  
 Maintenance..... 4

 **WARNING**

**Failure to follow these instructions or to properly install and maintain this equipment could result in an explosion, fire and/or chemical contamination causing property damage and personal injury or death.**

**Enardo rim vents must be installed, operated and maintained in accordance with federal, state and local codes, rules and regulations, and Emerson Process Management Regulator Technologies Tulsa, LLC instructions.**

**Failure to correct trouble could result in a hazardous condition. Call a qualified service person to service the unit. Installation, operation and maintenance procedures performed by unqualified person may result in improper adjustment and unsafe operation. Either condition may result in equipment damage or personal injury. Only a qualified person must install or service the pressure relief valve.**



Figure 1. Rim Vent Pressure Relief Valve

## Introduction

### Scope of the Manual

This Instruction Manual provides instructions for installation and maintenance for the rim vent pressure relief valve.

### Product Description

Rim vents (top mount) prevent the loss of vapors in a closed storage system and relieve pressure in atmospheric and low pressure storage tanks and floating roof tanks such as those defined in API 12F, API 12B, API 650 and EN 14015. Rim vents can also be used for emergency venting on small atmospheric and low pressure tanks.

The rim vent is a pressure-only relief vent that can be installed on a mating CL150 flat faced flange. A 6 in. CL150 flange has a bolting circle with 8 - 0.88 in. bolt holes on a 9 - 1/2 in. bolt hole diameter.

North America Only

# Rim Vent

## Specifications

The Specifications section lists the specifications for the rim vent pressure relief valve. The following information is stamped on the nameplate attached to the base of the rim vent: pressure setting and the flow rate at 100% overpressure in SCFH.

<p><b>Available Constructions</b> See Figure 2</p> <p><b>Connection Size</b> 6 in. / 150 mm</p> <p><b>Flange Rating</b> CL150</p> <p><b>Pressure setting<sup>(1)</sup></b> See Table 1</p>	<p><b>Materials of Construction</b> See Table 2</p> <p><b>Flow Rate</b> See Table 3</p> <p><b>Assembly Weights</b> See Table 1</p> <p><b>Certifications</b> EN 13463-1 and EN 13463-5</p>
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1. The pressure limits in this Instruction Manual and any applicable standard or code limitation should not be exceeded.

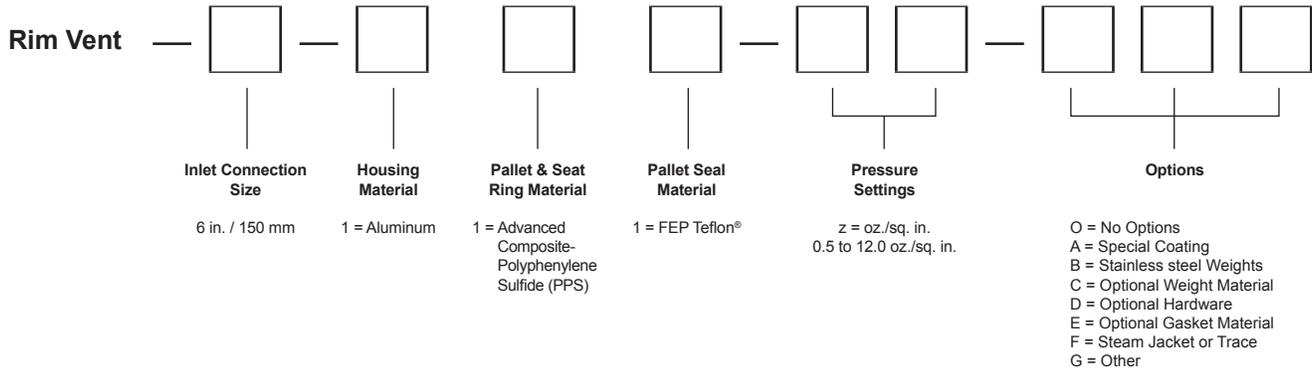


Figure 2. Rim Vent Available Constructions and Model Numbering System

Table 1. Rim Vent Pressure Relief Valve Pressure Settings and Assembly Weights

PRESSURE SETTING			ASSEMBLY WEIGHT	
oz./sq. in.	In. w.c.	mbar	Lbs.	kg
0.5	0.9	2.2	14	6
1	1.7	4.3	15	7
2	3.5	8.6	17	8
4	6.9	17.2	22	10
8	13.8	34.5	31	14
12	20.8	51.7	40	18

Table 2. Materials of Construction

BODY	HOOD	SCREEN	PALLET	WEIGHTS	GASKET	RODS
Cast Aluminum (Alloy 319-F)	Aluminum (Alloy 3003-H14)	Aluminum (Alloy 3003-H14)	Polyphenylene Sulfide (PPS)	Zinc Plated Carbon Steel	Teflon®	Aluminum (Alloy 6061-T6)

Teflon® is a mark owned by E. I. du Pont de Nemours and Company.

**Table 3. Flow Rate in SCFH at 100% Overpressure**

PRESSURE SETTING			FLOW RATE AT 100% OVERPRESSURE (SCFH)
oz./sq. in.	In. w.c.	mbar	
0.5	0.9	2.2	14,899
1	1.7	4.3	21,128
2	3.5	8.6	31,059
4	6.9	17.2	46,463
8	13.8	34.5	63,313
12	20.8	51.7	72,211

## Principle of Operation

Rim vents are installed on floating roofs or cone roofs of storage tanks with direct communication to the vapor space. In floating roof tanks, rim vents provide pressure relief to the roof and seals when the tank is empty, the roof is landed and the tank is being filled.

Pressure relief to the seals can be achieved when the roof is floating and if product evaporation occurs. As the pressure in the vapor space increases above the set point, the weight-loaded pallet lifts vertically to relieve pressure. As the pressure in the vapor space drops back below the rim vent set point, the pallet lowers and closes. The rim vent set point is adjustable by adding to or removing weights from the pallet.

## Installation



### CAUTION

**Ensure the rim space or tank is at atmospheric pressure before opening. A pressure build-up inside the rim space or tank can cause a spray to be emitted from the rim vent if opened under pressure.**

## Installation to a Flanged Pipe with a 6 in. CL150 Flat Faced Flange

1. Place the base gasket on the flanged pipe.
2. Line up bolt holes, and place the rim vent on top of the base gasket.
3. Install nuts and bolts and tighten in a circular manner. Ensure rim vent is fastened securely.

## Installation Directly to a Tank Roof

1. The tank requires a 6 in. ANSI bolt pattern on the roof.
2. Place the base gasket on the bottom of the rim vent flange and place the assembly on tank roof with holes lined up.
3. Insert eight bolts from the bottom up by reaching inside the tank, through the hatch and opening on the tank roof.
4. Attach each nut to the bolt from the outside. Tighten all nuts in a circular manner and ensure the rim vent is fastened securely.

# Rim Vent

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## Removal of Packing Materials

Prior to operation, remove packing material inside the rim vent.

1. Remove the four wing nuts on the hood and remove the hood. Lift the upper guide off of the two vent rods that support it.
2. Pull the pallet assembly out of the rim vent and remove the cardboard gasket protector and the roll of packaging from the upper stem.
3. Inspect the sealing surface of the rim vent and the gasket on the pallet assembly for any signs of wear or damage.
4. Place pallet assembly back in the rim vent. Ensure that the bottom stem is retained by the lower guide hole on the rim vent base.
5. Place the upper guide back on the two vent rods, and place the hood back on the four vent rods. Install the four wing nuts and tighten snugly.

## Maintenance

1. Perform scheduled maintenance at least once a year or more frequently in corrosive or dusty atmospheres or if conditions warrant.
2. During normal maintenance, inspect the pressure gasket and sealing surfaces for signs of wear or corrosion that could cause increased leakage.
3. To ensure efficient operation of the rim vent, carefully wipe the pressure seat and gasket with a clean, non-abrasive and lint-free cloth or paper towel every time the rim vent is opened and during scheduled maintenance. This prevents accumulation of residue that can deteriorate the performance of the rim vent.

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