

Installation Instructions

Design CP PTFE Packing



FISHER-ROSEMOUNT™

Use these instructions when inspecting or replacing standard PTFE packing.

WARNING

Avoid personal injury or property damage from sudden release of process pressure or bursting of parts. Before performing any maintenance operations:

- **Disconnect any operating lines providing air pressure, electric power, or a control signal to the actuator. Be sure the actuator cannot suddenly open or close the valve.**
- **Use bypass valves or completely shut off the process to isolate the valve from process pressure. Relieve process pressure from both sides of the valve. Drain the process media from both sides of the valve.**
- **Vent the pneumatic actuator loading pressure and relieve any actuator spring precompression.**
- **Use lock-out procedures to be sure that the above measures stay in effect while you work on the equipment.**

If you are installing the system in a valve that is still connected to an actuator, remove the actuator from the valve to provide sufficient space to install the packing assembly. If a spring-return actuator is used, it is possible that disconnecting the stem connector will allow the spring to force the actuator to the end of its travel. Be sure the actuator spring is resting on its travel stop. Refer to the appropriate valve and actuator instruction manuals to remove the actuator.

1. Remove the packing flange nuts, packing flange, and bushing (keys 212, 201, and 208). Carefully push out all the remaining packing box parts from the bonnet using a rounded rod or other tool that will not scratch the packing box wall or lower guide bushing. Clean the packing box and the metal packing box parts.

2. Inspect the valve stem threads and packing box surfaces for any sharp edges that might cut the packing. Scratches or burrs could cause packing box leakage or damage to the new packing. If the surface condition cannot be improved by light sanding, replace the damaged parts.

3. Install new packing and the metal packing box parts according to the appropriate arrangement in figure 1. Place a smooth-edged pipe over the valve stem, and gently tap each soft packing part into the packing box, being sure that air is not trapped between adjacent soft parts.

4. Slide the bushing and packing flange (keys 208 and 201) into position. Lubricate the packing flange studs (key 200) and the faces of the packing flange nuts (key 212). Replace the packing flange nuts, but do not tighten.

5. For PTFE packing, tighten the packing flange nuts alternately in small equal increments until one of the nuts reaches the minimum recommended torque shown in table 1. Then, tighten the remaining flange nuts until the packing flange is level and at a 90-degree angle to the valve stem.

6. Mount the actuator on the valve assembly, and reconnect the actuator and valve stem. Refer to the appropriate valve and actuator instruction manuals when connecting the valve to the actuator. Check for leakage around the packing follower when the valve is being put into service. Retighten the packing flange nuts as required.

For additional information concerning the installation of this packing kit, please consult the appropriate Fisher Controls product instruction manual.

Table 1. Recommended Torque for Packing Flange Nuts

VALVE SIZE, INCHES	VALVE STEM DIAMETER		ANSI CLASS	PTFE TYPE PACKING			
	Inch	mm		Minimum Torque		Maximum Torque	
				Lbf•in	N•m	Lbf•in	N•m
1, 1-1/2, 2	1/2	12.7	150	15	1.7	23	2.6
			300	20	2.3	31	3.5
2	5/8	15.9	150	12	1.4	19	2.1
			300	17	1.9	25	2.8
3, 4	3/4	19.1	150	31	3.5	47	5.3
			300	42	4.8	63	7.2

Installation Instructions

Design CP PTFE Packing

PACKING REPAIR

STEM SIZE DIAMETER, IN. (mm)

RCPXPACK012	1/2 (12.7)
RCPXPACK222	5/8 (15.9)
RCPXPACK022	3/4 (19.1)

Packing Stud - Not Shown
(Key 200)
Packing Flange Nuts - Not Shown
(Key 212)
Packing Flange - Not Shown
(Key 201)

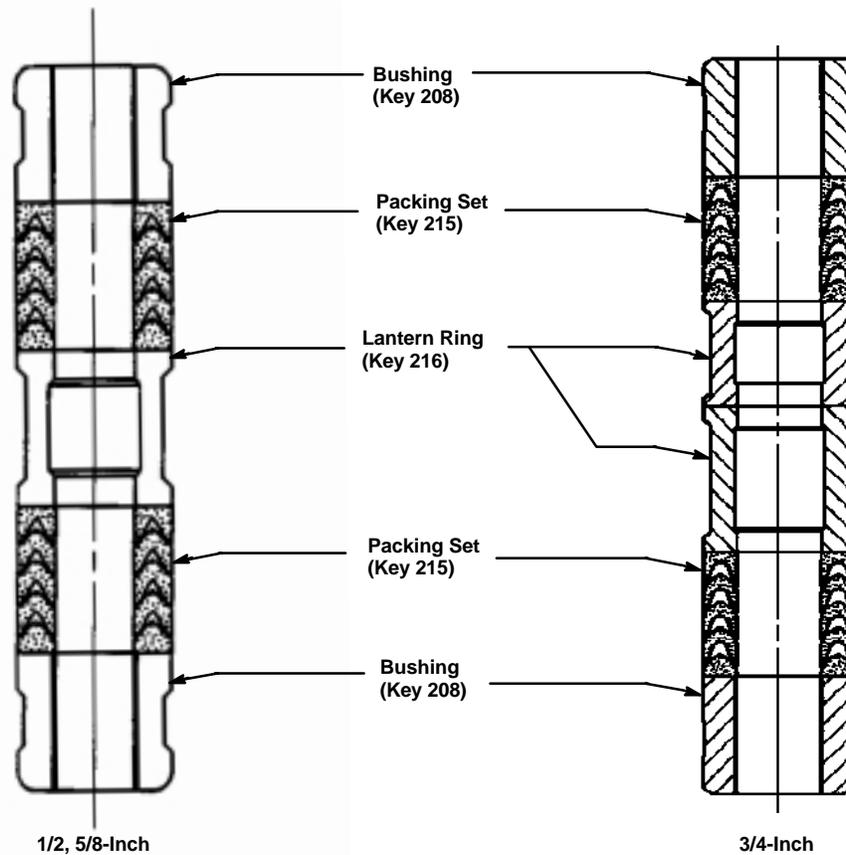


Figure 1. PTFE V-RING WITH ONE-PIECE BUSHING

Stems and packing box constructions that do not meet Fisher Controls stem finish specifications, dimensional tolerances, and design specifications, may adversely alter the performance of this packing kit.

The contents of this publication are presented for informational purposes only, and while every effort has been made to ensure their accuracy, they are not to be construed as warranties or guarantees, express or implied, regarding the products or services described herein or their use or applicability. We reserve the right to modify or improve the designs or specifications of such products at any time without notice.

For information, contact Fisher Controls:
Marshalltown, Iowa 50158 USA
Cernay 68700 France
Sao Paulo 05424 Brazil
Singapore 0512

