Rosemount 644H and 644R Smart Temperature Transmitters





CE

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▲ IMPORTANT NOTICE

This installation guide provides basic guidelines for the Rosemount 644. It does not provide instructions for detailed configuration, diagnostics, maintenance, service, troubleshooting, or installation. Refer to the 644 Reference Manual (document number 00809-0100-4728) for more instruction. The manual and this QIG are also available electronically on www.rosemount.com.

A WARNING

Explosions could result in death or serious injury:

Installation of this transmitter in an explosive environment must be in accordance with the appropriate local, national, and international standards, codes, and practices. Please review the Product Certifications for any restrictions associated with a safe installation. In an Explosion-Proof/Flame-Proof installation, do not remove the transmitter covers when power is applied to the unit.

Process leaks may cause harm or result in death

- Install and tighten thermowells or sensors before applying pressure.
- Do not remove the thermowell while in operation.

Electrical shock can result in death or serious injury

• Avoid contact with the leads and terminals. High voltage that may be present on leads can cause electrical shock.

STEP 1: CONFIGURE (BENCH CALIBRATION)

The 644 communicates using the Field Communicator (communication requires a loop resistance between 250 and 1100 ohms. Do not operate when power is below 12 Vdc at the transmitter terminal). Refer to the 644 Reference Manual (document number 00809-0100-4728) and the Field Communicator Reference Manual (document number 00809-0100-4275) for more information.

Update the Field Communicator Software

The Field Communicator Field Device Revision Dev v6, DD v1 or higher is required for complete functionality. The device will communicate with all previous 644 DD revisions.

Perform the following steps to determine if an upgrade is required.

- 1. Connect the sensor (see the wiring diagram located on the inside of the housing cover).
- 2. Connect the bench power supply to the power terminals ("+" or "-").
- 3. Connect a Field Communicator to the loop across a loop resistor or at the power/signal terminals on the transmitter.
- 4. The following message will appear if the communicator has a previous version of the device descriptors (DDs).

NOTICE: Upgrade the communicator software to access new XMTR functions. Continue with old description?

NOTE:

If this notice does not appear, the latest DD is installed. If the latest version is not available, the communicator will communicate properly. But, when the transmitter is configured to utilize the advanced features of the transmitter (such as one of the added sensor input types), the user will experience trouble communicating and will be prompted to turn the communicator off. To prevent this from happening, upgrade to the latest DD or answer NO to the question and default to the generic transmitter functionality.

Figure 1. Connecting a Communicator to a Bench Loop.



STEP 1 CONTINUED...

Verify Transmitter Configuration

From the Home Screen, enter the HART Fast Keys listed below to verify if the transmitter is configured correctly. This table contains the minimum functions required for configuration. Refer to the 644 Reference Manual (document number 00809-0100-4728) for a complete list.

Communicator Functions	HART Fast Keys
LRV (Lower Range Value)	1, 1, 6
Sensor 1 Setup	1, 3, 2, 1, 2
Sensor Type	1, 3, 2, 1, 1
URV (Upper Range Value)	1, 1, 7
Variable Mapping	1, 3, 1
Verify Callendar Van-Dusen Constants (f applicable)	1, 3, 2, 1, 3

Input/Verify Callendar Van-Dusen Constants

If sensor matching is being used with this combination of a transmitter and sensor, verify the constants input.

- 1. At the **Home** screen, select 1 Device Setup, 3 Configuration, 2 Sensor Config, 1, 1 Sensor 1, 3 Cal Van-Dusen. Set the control loop to manual. Select **OK**
- 2. Select Cal Van-Dusen at the Enter Sensor Type prompt.
- 3. Select the appropriate number of wires at the Enter Sensor Connection prompt.
- Enter the R_o, Alpha, Beta, and Delta values from the stainless steel tag attached to the special-order sensor.
- 5. Select **OK** after you return the control loop to automatic control.

STEP 2: SET FAILURE MODE SWITCH

644H (switch on bottom right of electronics module)

Without a LCD Display

- 1. Set the loop to manual (if applicable) and disconnect the power.
- 2. Remove the electronics housing cover.
- 3. Set the switch to the desired position. Reattach housing cover.
- 4. Apply power and set the loop to automatic control.

With a LCD Display (644H only)

- 1. Set the loop to manual (if applicable) and disconnect the power.
- 2. Remove the electronics housing cover.
- 3. Snap-off the LCD display straight off.
- 4. Set the switch to the desired position.
- 5. Reattach the LCD display and electronics housing cover (consider LCD display orientation rotate in 90 degree increments).
- 6. Apply power and set the loop to automatic control.

644R (switch on middle of front panel)

- 1. Open the front door of the 644R Rail Mount Transmitter
- 2. Set the switch to the desired position.

STEP 3: MOUNT THE TRANSMITTER

Mount the transmitter at a high point in the conduit run to prevent moisture from draining into the transmitter housing.

Typical Connection Head Installation

Head Mount Transmitter with DIN Plate Style Sensor

- 1. Attach the thermowell to the pipe or process container wall. Install and tighten the thermowell before applying process pressure.
- 2. Verify the transmitter failure mode switch.
- 3. Assemble the transmitter to the sensor. Push the transmitter mounting screws through the sensor mounting plate and insert the snap rings (optional) into the transmitter mounting screw groove.
- 4. Wire the sensor to the transmitter (see Step 4:Connect the Wiring).
- 5. Insert the transmitter-sensor assembly into the connection head. Thread the transmitter mounting screw into the connection head mounting holes. Assemble the extension to the connection head. Insert the assembly into the thermowell.
- 6. Slip the shielded cable though the cable gland.
- 7. Attach a cable gland into the shielded cable.
- Insert the shielded cable leads into the connection head through the cable entry. Connect and tighten the cable gland.
- 9. Connect the shielded power cable leads to the transmitter power terminals. Avoid contact with sensor leads and sensor connections.
- 10. Install and tighten the connection head cover. Enclosure covers must be fully engaged to meet explosion-proof requirements.



A = 644H Transmitter

B = Connection Head C = Thermowell E = Integral Mount Sensor with Flying Leads F = Extension

STEP 3 CONTINUED...

Typical Universal Head Installation

Head Mount Transmitter with Threaded Sensor

- 1. Attach the thermowell to the pipe or process container wall. Install and tighten thermowells before applying process pressure.
- 2. Attach necessary extension nipples and adapters to the thermowell. Seal the nipple and adapter threads with silicone tape.
- 3. Screw the sensor into the thermowell. Install drain seals if required for severe environments or to satisfy code requirements.
- 4. Verify the transmitter failure mode switch.
- 5. Pull the sensor wiring leads through the universal head and transmitter. Mount the transmitter in the universal head by threading the transmitter mounting screws into the universal head mounting holes.
- 6. Mount the transmitter-sensor assembly into the thermowell. Seal adapter threads with silicone tape.
- Install conduit for field wiring to the conduit entry of the universal head. Seal conduit threads with silicone tape.
- 8. Pull the field wiring leads through the conduit into the universal head. Attach the sensor and power leads to the transmitter. Avoid contact with other terminals.
- 9. Install and tighten the universal head cover. Enclosure covers must be fully engaged to meet explosion-proof requirements.



A = Threaded Thermowell B = Threaded Style Sensor

D = Universal Head (transmitter inside) E = Conduit Entry

C = Standard Extension

STEP 3 CONTINUED...

Rail Mount Transmitter and Sensor

- 1. Attach the transmitter to a suitable rail or panel.
- 2. Attach the thermowell to the pipe or process container wall. Install and tighten the thermowell, according to plant standards, before applying pressure.
- 3. Attach the sensor to the connection head and mount the entire assembly to the thermowell.
- 4. Attach and connect sufficient lengths of sensor lead wire from the connection head to the sensor terminal block.
- 5. Tighten the connection head cover. Enclosure covers must be fully engaged to meet explosion-proof requirements.
- 6. Run sensor lead wires from the sensor assembly to the transmitter.
- 7. Verify the transmitter failure mode switch.
- 8. Attach the sensor wires to the transmitter (see Step 4: Connect the Wiring for more information).



- A = Rail Mount Transmitter
- B = Sensor Leads with Cable Glands
- C = Integral Mount Sensor with Terminal Block
- D = Connection Head
- E = Standard Extension
- F = Threaded Thermowell

STEP 3 CONTINUED...

Rail Mount Transmitter with Threaded Sensor

- 1. Attach the transmitter to a suitable rail or panel.
- 2. Attach the thermowell to the pipe or process container wall. Install and tighten the thermowell before applying pressure.
- 3. Attach necessary extension nipples and adapters. Seal the nipple and adapter threads with silicone tape.
- 4. Screw the sensor into the thermowell. Install drain seals if required for severe environments or to satisfy code requirements.
- 5. Screw the connection head to the sensor.
- 6. Attach the sensor lead wires to the connection head terminals.
- 7. Attach additional sensor lead wires from the connection head to the transmitter.
- Attach and tighten the connection head cover. Enclosure covers must be fully engaged to meet explosion-proof requirements.
- 9. Set the transmitter failure mode switch
- 10. Attach the sensor wires to the transmitter (see Step 4: Connect the Wiring for more information).



A = Rail Mount Transmitter B = Threaded Sensor Connection Head

- C = Standard Extension D = Threaded Style Sensor
- E = Threaded Thermowell

STEP 4: CONNECT THE WIRING

- · Wiring diagrams are located inside the terminal block cover.
- An external power supply is required to operate the transmitter.
- The power required across the transmitter power terminals is 12 to 42.4 VDC (the power terminals are rated to 42.4 VDC). To prevent damaging the transmitter, do not allow terminal voltage to drop below 12.0 VDC when changing the configuration parameters.

Power the Transmitter

- 1. Remove the terminal block cover (if applicable).
- Connect the positive power lead to the "+" terminal. Connect the negative power lead to the "-" terminal.
- 3. Tighten the terminal screws. When tightening the sensor and power wires, the max torque is 6 in.-lbs (0.7 N-m).
- 4. Reattach and tighten the cover (if applicable).
- 5. Apply power (12 42 VDC).



* The transmitters must be configured for at least a 3-wire RTD in order to recognize an RTD with a compensation loop.

** Rosemount Inc, provides 4-wire sensors for all single element RTDs. Use these RTDs in 3-wire configurations by leaving the unneeded leads disconnected and insulated with electrical tape.

STEP 4 CONTINUED...

Ground the Transmitter

Ungrounded Thermocouple, mV, and RTD/Ohm Inputs

Each process installation has different requirements for grounding. Use the grounding options recommended by the facility for the specific sensor type, or begin with grounding Option 1 (the most common).

Option 1:

- 1. Connect sensor wiring shield to the transmitter housing.
- 2. Ensure the sensor shield is electrically isolated from surrounding fixtures that may be grounded.
- 3. Ground signal wiring shield at the power supply end.



Option 2:

- 1. Connect signal wiring shield to the sensor wiring shield.
- 2. Ensure the two shields are tied together and electrically isolated from the transmitter housing.
- 3. Ground shield at the power supply end only.
- 4. Ensure that the sensor shield is electrically isolated from the surrounding grounded fixtures.



Connect shields together, electrically isolated from the transmitter

STEP 4 CONTINUED...

Option 3:

- 1. Ground sensor wiring shield at the sensor, if possible.
- Insure that the sensor wiring and signal wiring shields are electrically isolated from the transmitter housing.
- 3. Do not connect the signal wiring shield to the sensor wiring shield.
- 4. Ground signal wiring shield at the power supply end.



Grounded Thermocouple Inputs

Option 4

- 1. Ground sensor wiring shield at the sensor.
- 2. Ensure that the sensor wiring and signal wiring shields are electrically isolated from the transmitter housing.
- 3. Do not connect the signal wiring shield to the sensor wiring shield.
- 4. Ground signal wiring shield at the power supply end.



STEP 5: PERFORM A LOOP TEST

The Loop Test command verifies transmitter output, loop integrity, and operation of any recorders or similar devices installed in the loop.

Initiate a loop test:

- 1. Connect an external ampere meter in series with the transmitter loop (so the power to the transmitter goes through the meter at some point in the loop.
- 2. From the home screen select:

644H and 644R:

1 Device Setup, 2 Diag/Serv, 1 Test Device, 1 Loop Test.

- Select a discreet milliampere level for the transmitter to output. At Choose Analog Output select 1 4mA, 2 20mA or select 3 Other to manually input a value between 4 and 20 milliamperes. Select Enter to show the fixed output. Select OK.
- 4. In the test loop, check the transmitter's actual mA output and the HART mA reading are the same value. If the readings do not match, either the transmitter requires an output trim or the current meter is malfunctioning.
- 5. After completing the test, the display returns to the loop test screen and allows the user to choose another output value. To end the Loop Test, Select *5 End* and **Enter**.

PRODUCT CERTIFICATIONS

Approved Manufacturing Locations

Emerson Process Management Rosemount Division. – Chanhassen, Minnesota, USA Rosemount Temperature GmbH – Germany Emerson Process Management Asia Pacific – Singapore

European Union Directive Information

The EC declaration of conformity for all applicable European directives for this product can be found on the Rosemount website at www.rosemount.com. A hard copy may be obtained by contacting our local sales representative.

ATEX Directive (94/9/EC)

Rosemount Inc. complies with the ATEX Directive.

Electro Magnetic Compatibility (EMC) (89/336/EEC)

644H and 644R - EN 50081-1: 1992; EN 50082-2:1995; EN 61326-1:1997 +AI

NAMUR NE 21 Recommendations

The 644H HART meets the NAMUR NE 21 Rating requirements

Susceptibility	Parameter	Influence
ESD	 6 kV contact discharge 8 kV air discharge	None
Radiated	• 80 – 1000 MHz at 10 V/m AM	< 0.5%
Burst	• 1 kV for I.O.	None
Surge	 0.5 kV line–line 1 kV line–ground (I.O. tool) 	None
Conducted	• 150 kHz to 80 MHz at 10 V	< 0.5%

CE Mark

The 644H and 644R meet all requirements listed under IEC 61326:Amendment 1, 1998

Hazardous Locations Certificates

North American Certifications

Factory Mutual (FM) Approvals

15 FM Intrinsic Safety and Non-incendive:

Intrinsically Safe for Class I/II/III, Division 1, Groups A, B, C, D, E, F, and G. Non-incendive for Class I, Division 2, Groups A, B, C, and D. Intrinsically Safe and non-incendive when installed in accordance with Rosemount drawing 00644-0009.

Table 1.	Temperature	Code
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Pi	Temperature Code	
0.67 W	T5 ($T_{amb} = -50 \text{ °C to } 50 \text{ °C}$)	
0.67 W	T6 ($T_{amb} = -50 \text{ °C to } 40 \text{ °C}$)	
1.0 W	T4 ($T_{amb} = -50 \text{ °C to } 80 \text{ °C}$)	
1.0 W	T5 (T _{amb} = - 50 °C to 40 °C)	

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E5 FM Explosion-Proof and Non-incendive:

Explosion-Proof for Class I, Division 1, Groups B, C, and D. Dust Ignition Proof for Class II/III, Division 1, Groups E, F, G when installed per Rosemount Drawing 00644-1049. Non-incendive for Class 1, Division 2, Groups A, B, C, and D. Temperature Code: T5 $(T_{amb} = -50^{\circ}C \text{ to } 85^{\circ}C)$

Conduit seal not required for compliance with NEC501-5a(1).

Note

Approval E5 is only available with 644H option codes J5 and J6.

K5 Combination of I5 and E5.

Note

K5 is only available with 644H option code J6.

Canadian Standards Association (CSA) Approvals

16 CSA Intrinsic Safety

Intrinsically Safe for Class I, Division 1, Groups A, B, C, and D when installed in accordance with Rosemount drawing 00644–1064.

Table 2. Temperature Code

Pi	Temperature Code
0.67 W	T6 ($T_{amb} = -50 \text{ °C to } 40 \text{ °C}$)
0.67 W	T5 ($T_{amb} = -50 \text{ °C to } 60 \text{ °C}$)
1.0 W	T4 ($T_{amb} = -50 \text{ °C to } 80 \text{ °C}$)

K6 CSA Intrinsic Safety, Explosion–Proof, and Non-incendive.

Combination of I6 and Explosion–proof for Class I, Division 1, Groups B, C, and D; Dust-ignition proof for Class II, Division 1, Groups E, F, and G; Class III, Division 1 hazardous locations, when installed in accordance with Rosemount drawing 00644–1059.

Suitable for Class I, Division 2, Groups B, C, and D when installed in a suitable enclosure.

Temperature Code: Ambient Limits -50°C to 85°C.

Note

K6 is only available with 644H option code J6.

European Certifications

CENELEC ATEX Approvals

Table 3. Temperature Code

Pi	Temperature Code
0.67 W	T6 ($T_{amb} = -60 \text{ °C to } 40 \text{ °C}$)
0.67 W	T5 (T _{amb} = $-60 \degree$ C to 50 °C)
1.0 W	T5 (T _{amb} = $-60 \degree$ C to 40 \degree C)
1.0 W	T4 ($T_{amb} = -60 \text{ °C to } 80 \text{ °C}$)

Table 4. Entity Parameters

Loop/Power	Sensor
U _i = 30 V	U _o = 13.6 V
I _i = 200 mA	I _o = 80 mA
P _i = 0.67 W or 1.0 W	$P_0 = 80 \text{ mW}$
C _i = 10 nF	C _i = 75 nF
$L_i = 0$	L _i = 0

Special Conditions for Safe Use (X):

The transmitter must be installed so that its external terminals and communication pins are protected to at least IP20.

Non-metallic enclosures must have a surface resistance of less than $1G\Omega$. Light alloy or zirconium enclosures must be protected from impact and friction when installed.

E1 CENELEC Flame-Proof:

- NC CENELEC Type n Component: Certificate Number: BAS99ATEX3084U ATEX Marking: 🕢 II 3 G EEx nL IIC T5 Temperature Code: T5 (T_{amb}=-40°C to 70°C) Max Input Voltage: U_i=45Vdc

Note

The equipment must be installed in an enclosure meeting the requirements of IP54 and the requirements of the impact tests described in EN50021.

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IECEx Certifications

E7 IECEx Flameproof and Dust Certificate No.: IECEx KEM 09.0015X Ex d IIC T6 (Flameproof) Ex tD A20 IP 66 T 95 °C (Dust) Vmax = 42.4V

Special Conditions for Safe Use (X):

For information on the dimensions of the flameproof joints the manufacturer shall be contacted.

Table 5. Electrical Data

Transmitter	Sensor	
U _{max} = 42.4 Vdc	U _{max} = 5 V	
$I_{max} = 24.0 \text{ mA}$	$I_{max} = 2.0 \text{ mA}$	

17 IECEx Intrinsic Safety

Certificate Number: IECEx BAS 07.0053X Ex ia IIC T4/T5/T6 See Table 7.

Special Conditions for Safe Use (X):

- The apparatus must be installed in an enclosure which affords it a degree of protection of at least IP20.
- Non-metallic enclosures must have a surface resistance of less than 1 Gohm; light alloy or zirconium enclosures must be protected from impact and friction when installed.

Table 6. Input Entity Parameters

Loop / Power	Sensor	
U _i = 30 V dc	U _o = 13.6 Vdc	
l _i = 200 mA	l _o = 80 mA	
P _i = 0.67W or 1.0 W	$P_0 = 80 \text{ mW}$	
C _i = 10 nF	C _i = 75 nF	
$L_i = 0 \text{ mH}$	$L_i = 0$	

Table 7. Temperature Classification

Pi (W)	Temperature Class	Та
0.67	T6	-60 °C to +40 °C
0.67	T5	-60 °C to +50 °C
1.0	T5	-60 °C to +40 °C
1.0	T4	-60 °C to +80 °C

N7 IECEx Type n

Certificate Number: IECEx BAS 07.0055 Ex nA nL IIC T5 (-40 °C < Ta < 70 °C) Table 8. Electrical Data

	Sensor	
Transmitter	RTD	Thermocouple
Ui = 42.4 V	Ui = 5 V	Ui = 0

NG IECEx Type n Component

Certificate Number: IECEx BAS 07.0054U Ex nA nL IIC T5 (-40 °C < Tamb < 75 °C) Input Parameter: Ui = 42.4 Vdc

Schedule of Limitations:

The component must be housed in a suitably certified enclosure that provides a degree of protection of at least IP54.

Brazilian Certifications

Centro de Pesquisas de Energia Eletrica (CEPEL) Approval 12 CEPEL Intrinsic Safety. Not available, consult factory

Japanese Certifications

Japanese Industrial Standard (JIS) Approvals E4 JIS Explosion-Proof

Table 9. Certificate and Description

Certificate	Description	Approval Group	Temp Code
C15744	644H with meter and no sensor	Ex d II C	T6
C15745	644H without meter and no sensor	Ex d II C	Т6
C15749	644H without meter and with RTD	Ex d II B	T4
C15750	644H without meter and with thermocouple	Ex d II B	T4
C15751	644H with meter and with thermocouple	Ex d II B	T4
C15752	644H with meter and with RTD	Ex d II B	T4
C15910	644H without meter and with thermocouple	Ex d II B + H2	T4
C15911	644H with meter and with thermocouple	Ex d II B + H2	T4
C15912	644H without meter and with RTD	Ex d II B + H2	T4
C15913	644H with meter and with RTD	Ex d II B + H2	T4

Russian Certifications

Gostandart

Tested and approved by the Russian Metrological Institute GOSTANDART.

ROSEMOUNT	CE			
EC Declaration of Conformity No: RMD 1016 Rev. F				
We,				
Rosemount Inc. 8200 Market Boulevard Chanhassen, MN 55317-698 USA	5			
declare under our sole responsibility that the product,				
Models 644 Smart Temperature Transmitter (Hart & Fieldbus)				
manufactured by,				
Rosemount Inc. 12001 Technology Drive Eden Prairie, MN 55344-369 USA	95			
to which this declaration relates, is i Community Directives as shown in Assumption of conformity is based applicable or required, a European of	n conformity with the provisions of the European the attached schedule. on the application of the harmonized standards and, when Community notified body certification, as shown in the			
1- C. F.	Vice President of Global Quality			
(signature)	(function name - printed)			
Timothy J. Layer	24-March-2008			
(name - printed)	(date of issue)			
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Schedule EC Declaration of Conformity RMD 1016 Rev. F				
EMC Directive (2004/108/EC)				
Models 644HA Smart Temperature Transmitters (Hart) EN 61326: 1997 + A1/A2/A3 Industrial				
Models 644HF Smart Temperature Transmitters (Fieldbus) EN 61326: 1997 + A1/A2/A3 Industrial				
Models 644RA Smart Temperature Transmitters (Hart) EN 61326: 1997 + A1/A2/A3 Industrial				
ATEX Directive	(94/9/EC)			
Models 644HA Sn Ex ia IIC:	nart Temperature Transmitters (Hart) BAS00ATEX1033X Intrinsically Safe Certificate EN 60079-0: 2006, EN 60079-11: 2007			
Ex nL IIC:	BAS00ATEX3145 Type n Certificate EN 60079-0: 2006, EN 60079-15: 2005			
Ex nL IIC:	BAS99ATEX3084U Type n Component Certificat EN 60079-0: 2006, EN 60079-15: 2005	te		
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