

REVISIONS

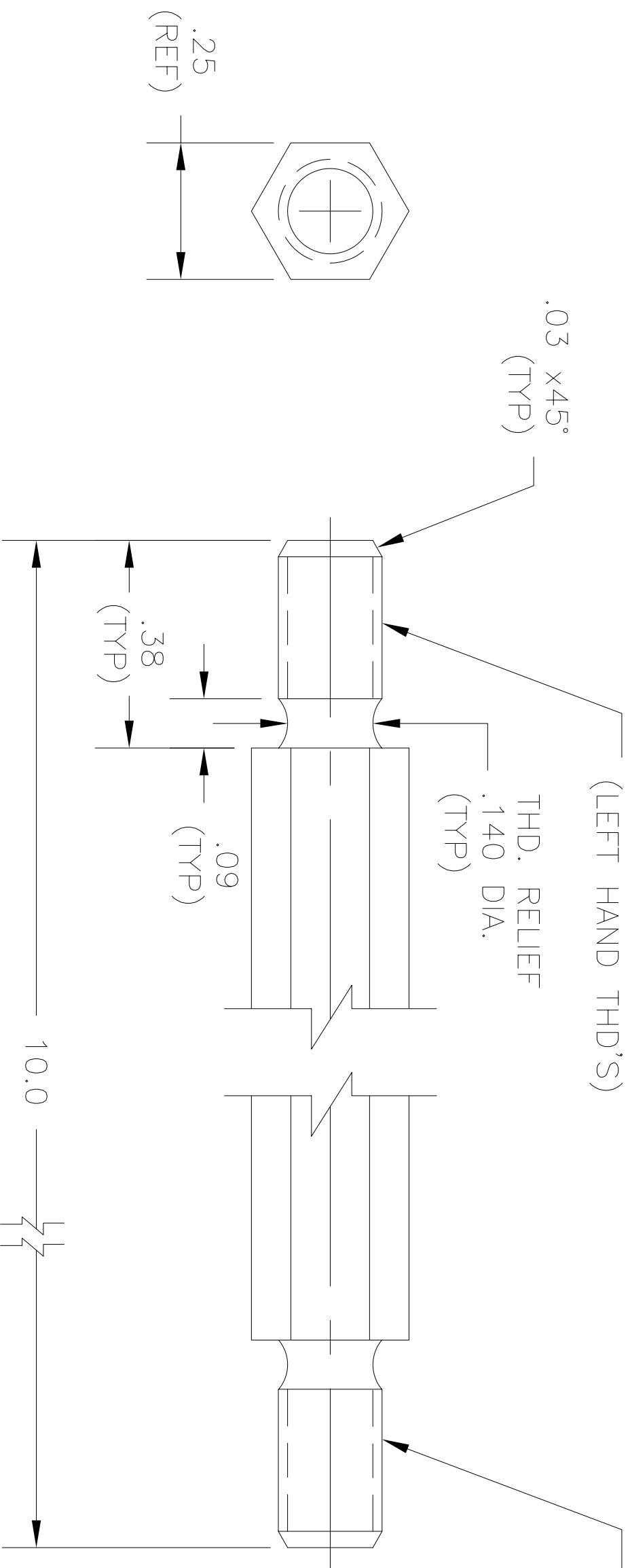
LTR	ECN	DATE
A	REL'D	8/4/88

THREAD DATA:

MAJOR DIA. .1891"-.1831"
 PITCH DIA. .1688"-.1658"
 MINOR DIA. .1508"

10-32UNF-2A
 (LEFT HAND THD'S)

10-32UNF-2A
 (RIGHT HAND THD'S)



UNLESS OTHERWISE SPECIFIED

GENERAL NOTES

1. DIMENSIONS ARE IN INCHES
2. REMOVE BURRS AND BREAK SHARP EDGES
3. CHAMFER ANGLES: ±5°
4. SURFACE FINISH: 125 RMS
5. FILLETS .031R±.015 TOL
6. DO NOT SCALE DRAWING
7. DRILLED HOLES PER ES-7

MATERIAL PER ESMA:

FINISH PER ESC:

TOLERANCES

DECIMAL:	IN.	MM
.X	±.015	±.381
.XX	±.010	±.254
.XXX	±.005	±.127
ANGULAR	±1°	
⊙	.005 TIR	.127 TIR

IF APPLICABLE, MARK (X) WITH PART NUMBER AND LATEST REVISION.

DRAWN BY: FLETCHER
 CHECKED BY: JMR
 APPROVED BY: JMR

DATE: 8/4/88
 DATE: 8/4/88

TITLE:

ASSEMBLY TOOL
 CB-SR-M

PART NO.

074113



SALES ORDER:

CAD GENERATED DRAWING

SCALE: NTS
 DWG. SIZE: B
 SHEET 1 OF 1
 REV. A

THIRD ANGLE PROJECTION