

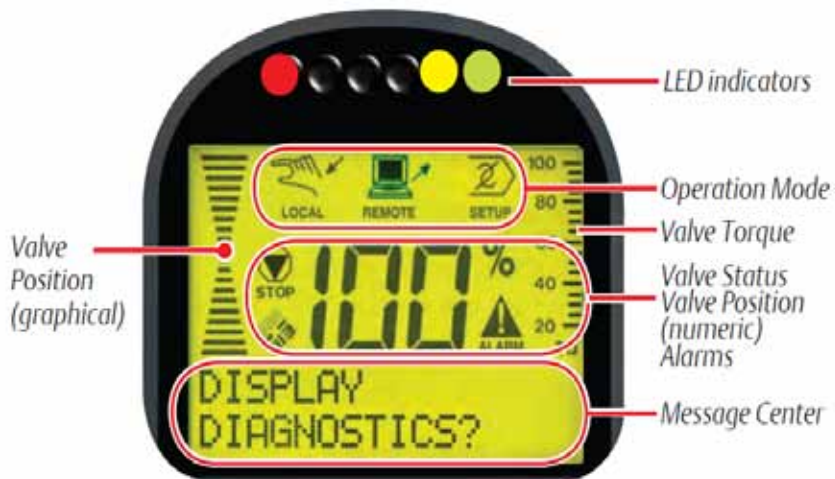
TEC2000 Quick-Start Guide



Welcome to TEC2000

The TEC2000 actuator's Local Display Module (LDM) and Remote Display Module (RDM) provide easy-to-read actuator information.

The screen graphics will display the mode of operation, valve status, position, torque, and alarm symbols. The message center will display actuator setup options, data entry feedback, and alarm messages.



Once you follow the simple steps outlined in this guide, the actuator will be ready for normal operation. The bar graphs, position digits, icons, and LEDs will indicate the valve status.



Factory Settings

The actuator has been configured as specified in the order. No further changes should be necessary other than setting the position limits, and, if network controlled, setting a unique network address. If full data was not provided when ordering or if changes are needed, see the TEC2000 Installation & Operation Manual (E2K-405-0703), which can be found at www.emersonprocess.com/bettis.

Power Actuator

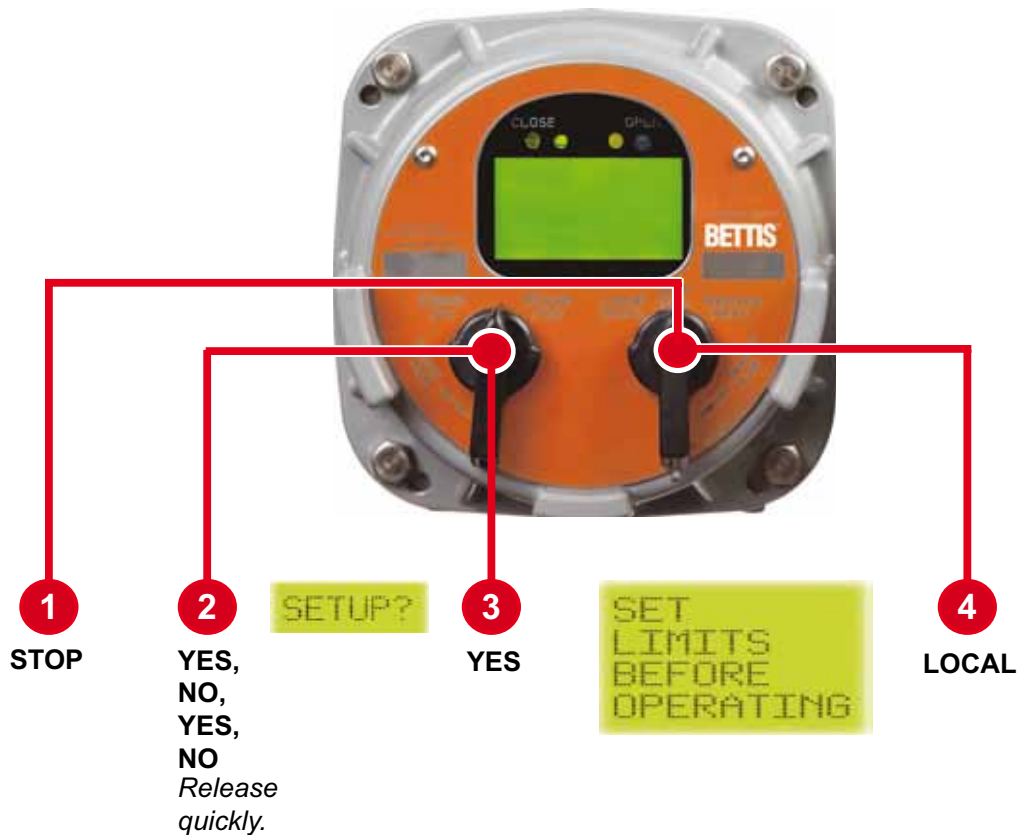
Verify the voltage rating on the unit nameplate. Connect power to the unit.

Are Position Limits Set?

Does **“SET LIMITS BEFORE OPERATING,” “EE%,”** and the **alarm icon appear**, and is the **yellow LED** blinking? If so, then position limits **have not** been set.



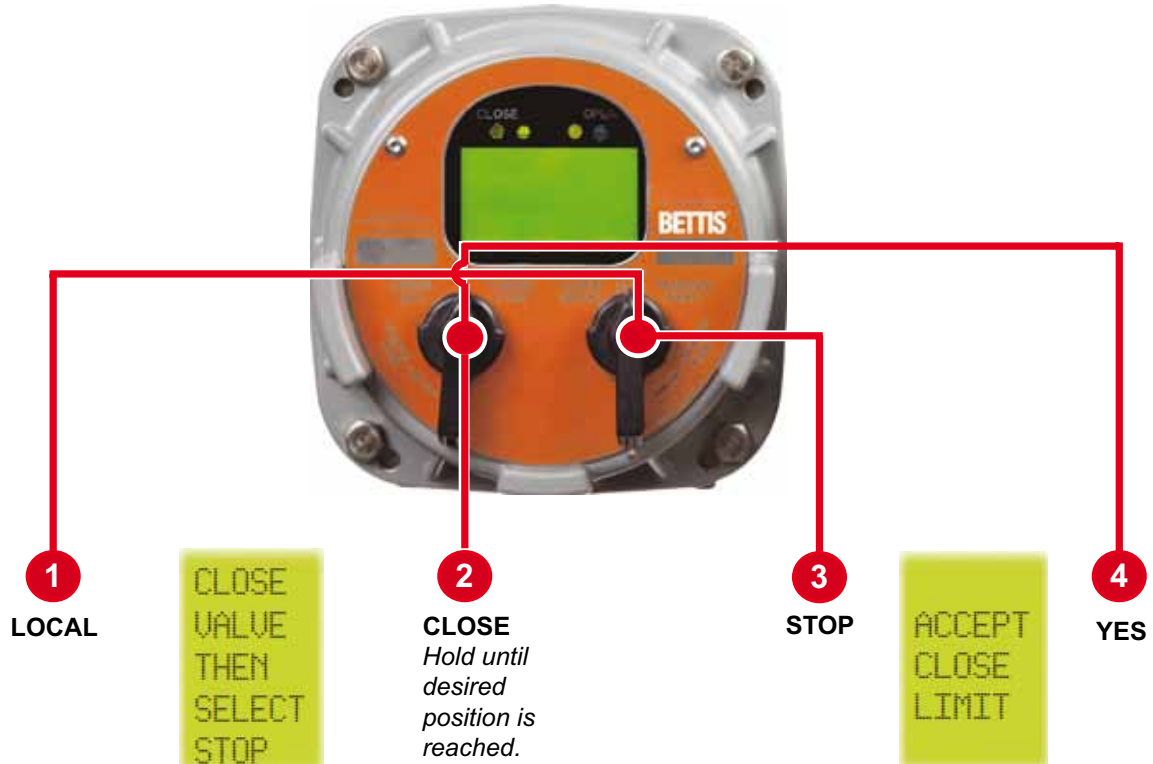
Setting Valve Position Limits Initially



Place the selector knob in the **STOP** position. Then toggle the control knob in rapid succession to **YES**, then **NO**, then **YES**, then **NO** and release. The Setup icon will be displayed on the display module and “**SETUP?**” will be displayed on the message center. Rotate the control knob to “**YES.**” The message center will display “**SET LIMITS BEFORE OPERATING.**” Set position limits as described on the next pages.

Setting Position Limits for Electrical Operation

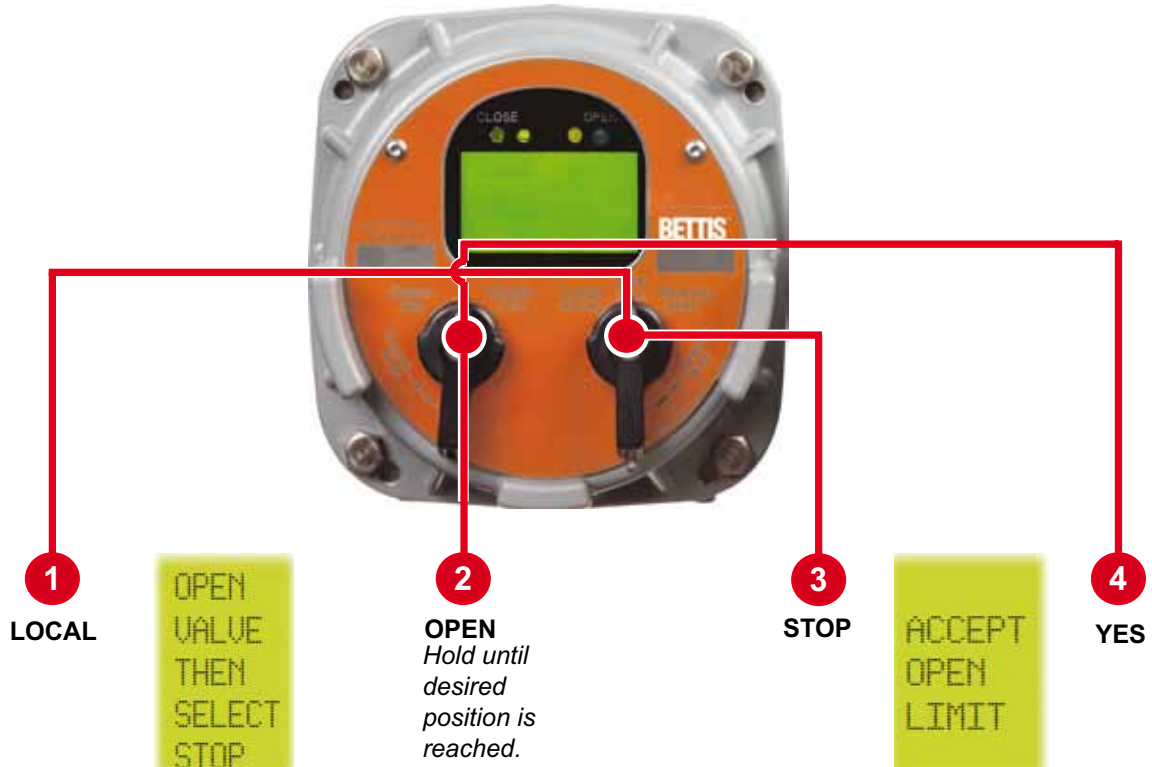
STEP 1: CLOSED Valve Position



Turn the selector knob to the **LOCAL** position. At the “**CLOSE VALVE THEN SELECT STOP**” prompt, hold the control knob in the **CLOSE** position until the desired position is reached. Return the selector knob to the **STOP** position. At the “**ACCEPT CLOSE LIMIT**” prompt, select “**YES.**”

Setting Position Limits for Electrical Operation

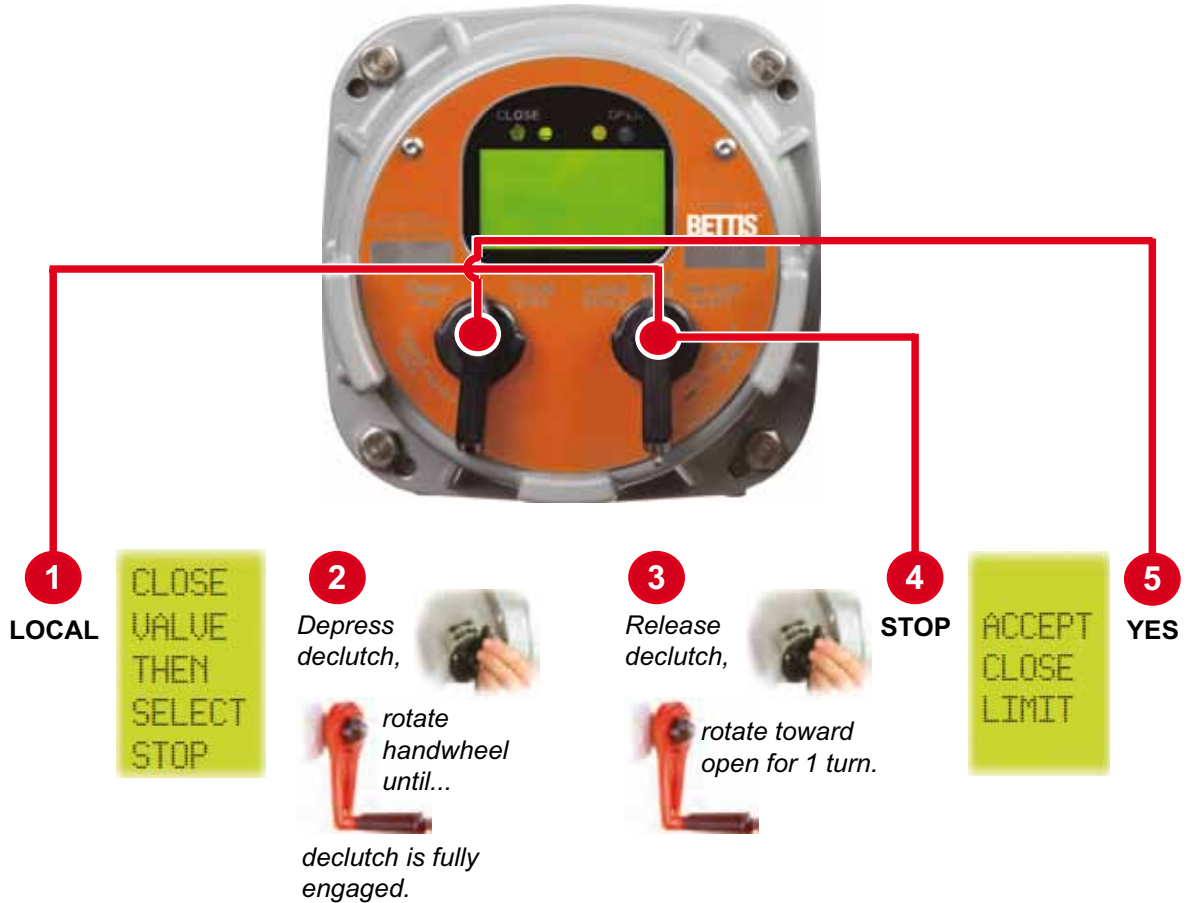
STEP 2: OPEN Valve Position



Turn the selector knob to the **LOCAL** position. At the “**OPEN VALVE THEN SELECT STOP**” prompt, hold the control knob in the **OPEN** position until the desired position is reached. Return the selector knob to the **STOP** position. At the “**SAVE LIMITS**” prompt, select “**YES.**” Rotate selector knob to either next or back until “**EXIT**” is displayed, then select “**YES.**”

Setting Position Limits for Manual Operation

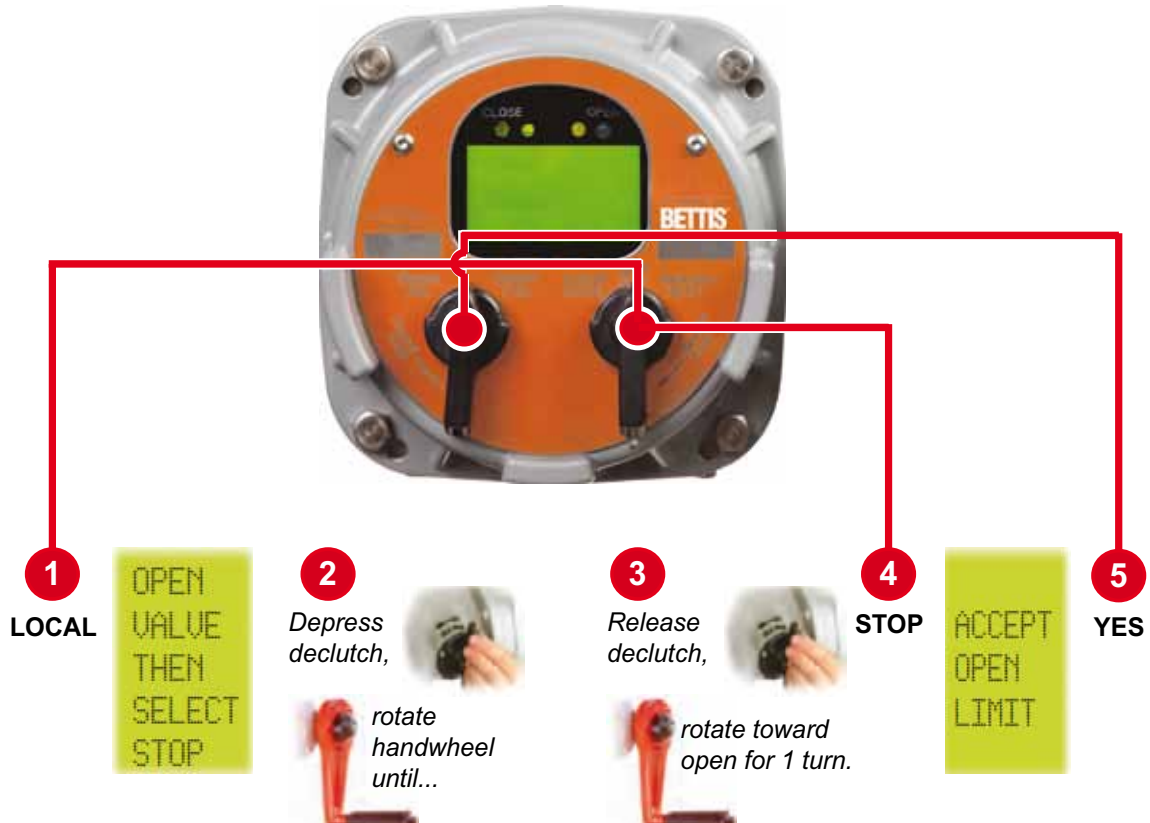
STEP 1: CLOSED Valve Position



Turn the selector knob to the **LOCAL** position. At the “**CLOSE VALVE THEN SELECT STOP**” prompt, depress the **declutch lever** while rotating the **handwheel** until the clutch is fully engaged. Release the lever. When the valve is fully closed, move the valve in the open direction for one handwheel turn to allow for coasting of the motor. Return the selector knob to the **STOP** position. At the “**ACCEPT CLOSE LIMIT**” prompt, select “**YES.**”

Setting Position Limits for Manual Operation

STEP 2: OPEN Valve Position



Turn the selector knob to the **LOCAL** position. At the “**OPEN VALVE THEN SELECT STOP**” prompt, depress the **declutch lever** while rotating the **handwheel** until the clutch is fully engaged. Release the lever. When the valve is fully opened, move the valve in the close direction for one handwheel turn to allow for coasting of the motor. Return the selector knob to the **STOP** position. At the “**SAVE LIMITS**” prompt, select “**YES.**”

Check the **Open/Closed Settings**

Valve Closed

As you operate the valve in the close direction, verify that the **green LED** is blinking. When fully closed is reached, verify that the **green LED** stays **ON** and **0%** is displayed.



- 1 When turning to close, green LED blinks.
- 2 When fully closed, green LED remains lit.

0%

Valve Open

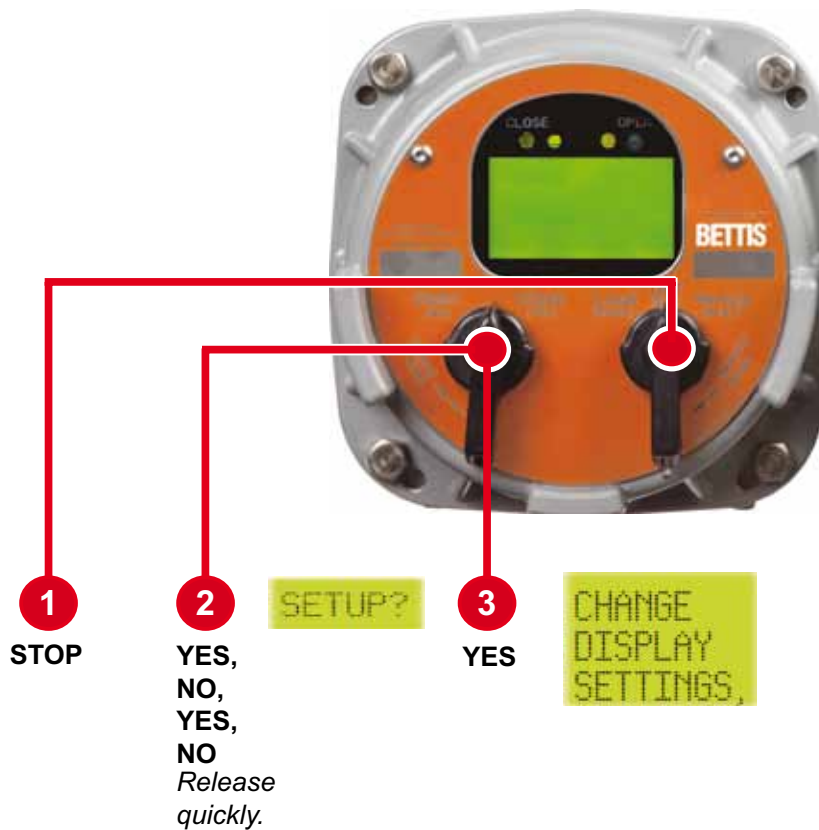
As you operate the valve in the open direction, verify that the **red LED** is blinking. When fully open is reached, verify that the **red LED** stays **ON** and **100%** is displayed.



- 1 When turning to open, red LED blinks.
- 2 When fully open, red LED remains lit.

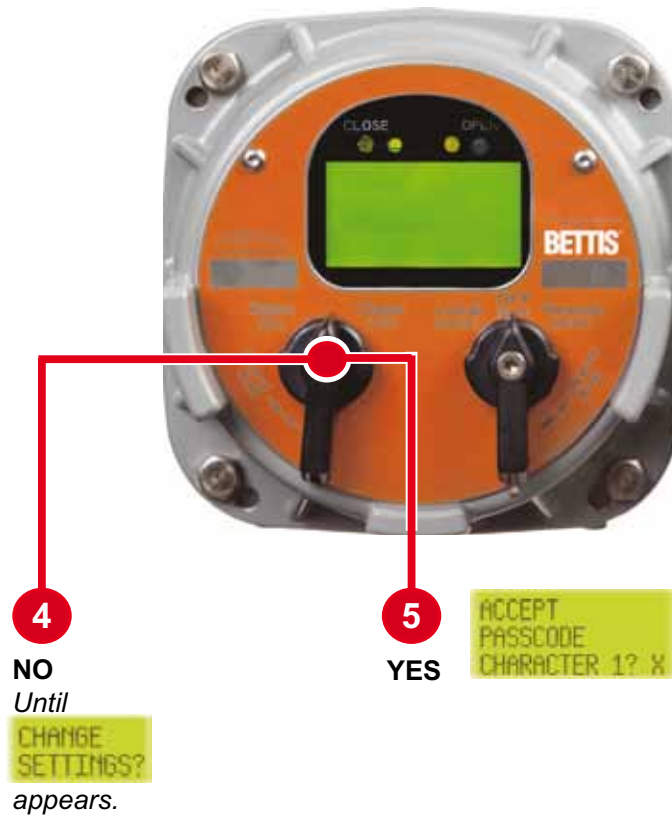
100%

Changing the Valve Settings



Turn the selector knob to the **STOP** position then toggle the control knob in rapid succession to **YES**, then **NO**, then **YES**, then **NO** and release. The setup icon will be displayed on the display module and “**SETUP?**” will be displayed on the message center. Rotate the control knob to **YES**. The message center will display “**CHANGE DISPLAY SETTINGS**”.

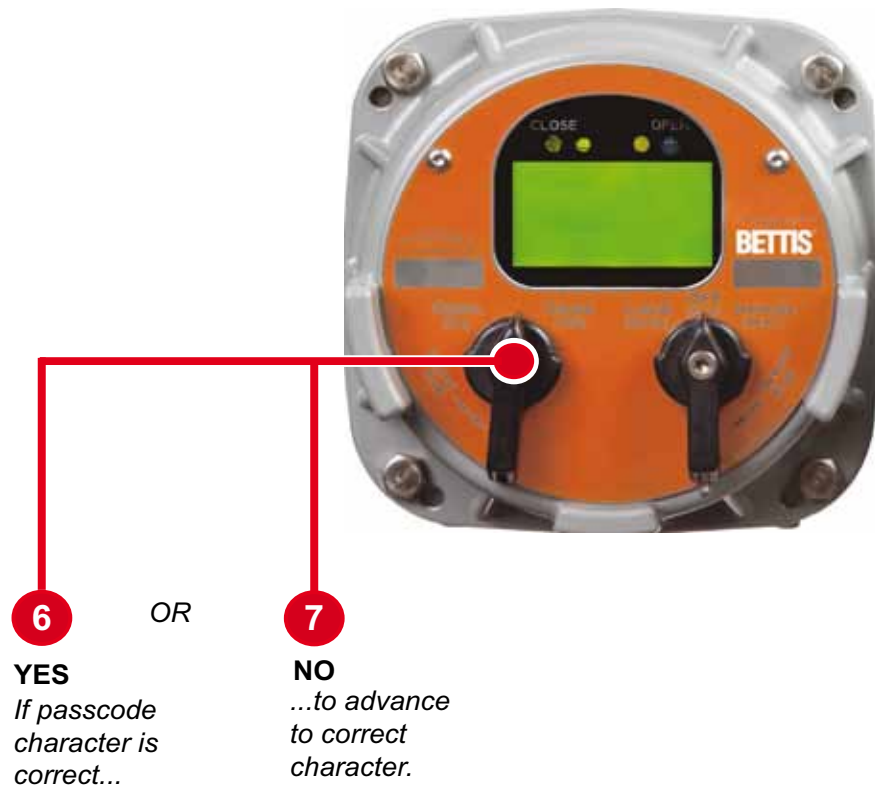
Changing the Valve Settings



Answer **NO** to the Setup prompts until “**CHANGE SETTINGS?**” appears. Answer **YES**. “**ACCEPT PASSCODE CHARACTER 1?X**” appears. The factory default passcode is **000**. Do not change the password without recording the new password.

Changing the Valve Settings

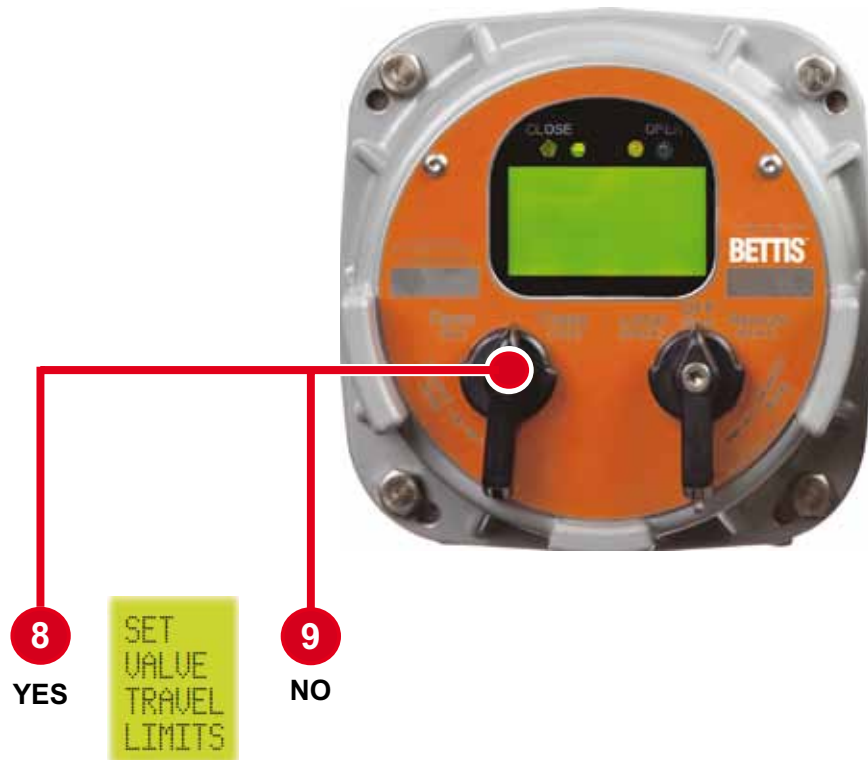
Enter Passcode



Use the control knob and answer **YES** if the passcode character is correct. If not, use **NO** to advance incrementally to the correct character. Repeat this process until three passcode characters are entered.

Changing the Valve Settings

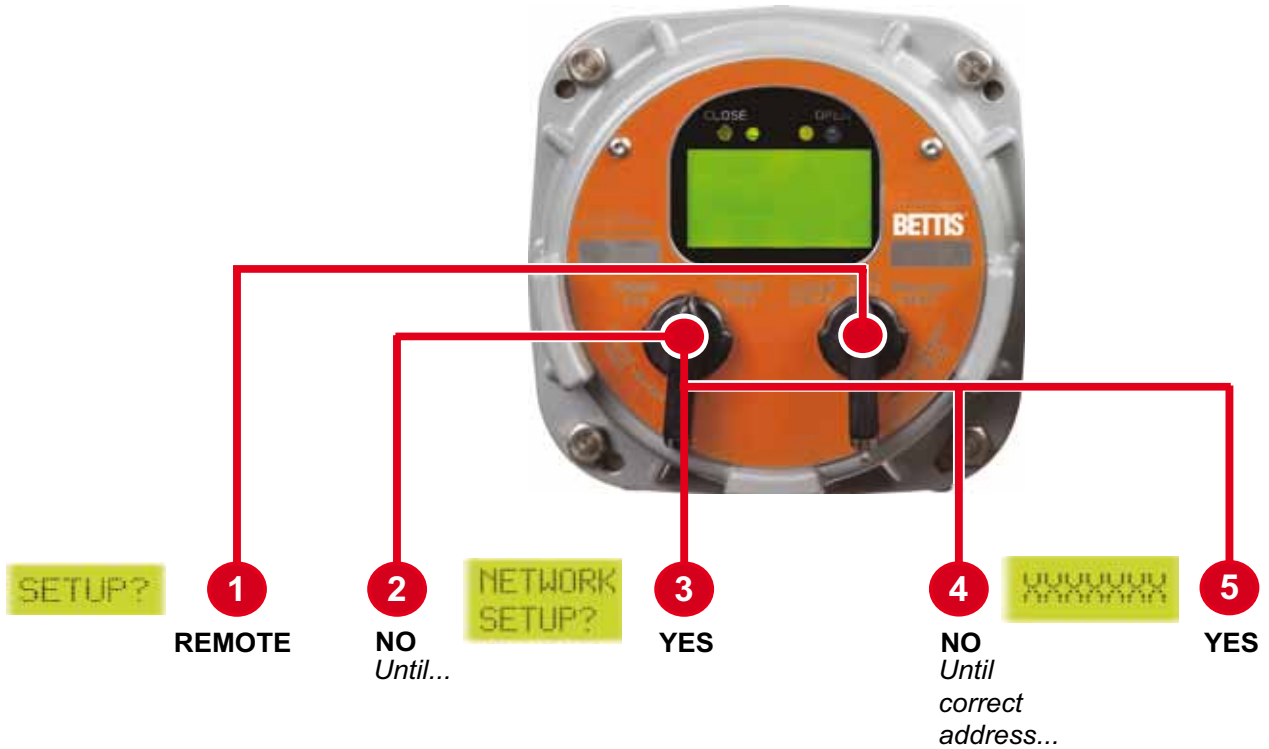
Setting Limits



Advance to the **“SET VALVE TRAVEL LIMITS”** prompt and answer **YES**. Proceed to set limits.

Network Controlled

(CAM and Controlinc® option required)



In the **“SETUP”** mode advance to **“NETWORK SETUP?”** using the selector knob in the **REMOTE** position. Answer **YES**. Hold the control knob in the NO position until the correct address appears. Answer **YES**. Unit is now network controlled. If other configuration changes are needed, please see the TEC2000 Installation & Operation Manual (E2K-405-703), which can be found at www.EmersonProcess/BETTIS.com

Contact Us: Emerson Process Management, Valve Automation facilities at your nearest location:

NORTH & SOUTH AMERICA

19200 Northwest Freeway
Houston, TX 77065
T +1 281 477 4100
F +1 281 477 2801

2500 Park Avenue West
Mansfield, OH 44906
USA
T +1 419 529 4311
F +1 419 529 3688

13840 Pike Road
Missouri City, Texas 77489
USA
T +1 281 499 1561
F +1 281 499 8445

Av. Hollingsworth,
325, Iporanga Sorocaba,
SP 18087-105
Brazil
T +55 15 3238 3788
F +55 15 3228 3300

MIDDLE EAST & AFRICA

P. O. Box 17033
Dubai
United Arab Emirates
T +971 4 811 8100
F +971 4 886 5465

P. O. Box 105958
Abu Dhabi
United Arab Emirates
T +971 2 697 2000
F +971 2 555 0364

P. O. Box 3911
Al Khobar 31952
Saudi Arabia
T +966 3 814 7560
F +966 3 814 7570

P. O. Box 10305
Jubail 31961
Saudi Arabia
T +966 3 340 8650
F +966 3 340 8790

P. O. Box 32281
Doha
Qatar
T +974 4 576777
F +974 4 315448

24 Angus Crescent
Longmeadow Business Estate
East P.O. Box 6908; Green-
stone; 1616 Modderfontein,
Extension 5
South Africa
T +27 11 451 3700
F +27 11 451 3800

EUROPE

Asveldweg 11
7556 BR Hengelo (O)
The Netherlands
T +31 74 256 1010
F +31 74 291 0938

Siemensring 112
47877 Willich
Germany
T +49 2154 499 660
F +49 2154 499 6613

25, Rue de Villeneuve
Silic – BP 40434
94583 Rungis
France
T +33 1 49 79 73 00
F +33 1 49 79 73 99

Via Montello 71/73
20038 Seregno (Milan)
Italy
T +39 0362 2285 207
F +39 0362 2436 55

6 Bracken Hill
South West Industrial Estate
Peterlee SR8 2LS
United Kingdom
T +44 191 518 0020
F +44 191 518 0032

2A Szturmowa Str
02-678 Warsaw
Poland
T +48 22 45 89 237
F +48 22 45 89 231

C/ Francisco Gervás, 1
28108 Alcobendas – Madrid
Spain
T +34 0913 586 000
F +34 0913 589 145

Letnikovskaya Str. 10-2
115114 Moscow
Russia and FSU
T +7 495 981 98 11
F +7 495 981 98 10

ASIA PACIFIC

No. 9 Gul Road
#01-02 Singapore 629361
T +65 6501 4600
F +65 6268 0028

9/F Gateway Building
No. 10 Ya Bao Road
Chaoyang District
Beijing 100020
P.R.China
T +86 10 8572 6666
F +86 10 8572 6888

No.1 Lai Yuan Road
Wuqing Development Area
Tianjin 301700
P.R.China
T +86 22 8212 3300
F +86 22 8212 3308

Lot 13112, Mukim Labu
Kawasan Perindustrian Nilai
71807 Nilai, Negeri Sembilan
Malaysia
T +60 6 799 2323
F +60 6 799 9942

471 Mountain Highway
Bayswater, Victoria 3153
Australia
T +61 3 9721 0200
F +61 3 9720 0588

Delphi B Wing, 601 & 602
6th Floor, Central Avenue
Powai, Mumbai – 400 076
India
T +91 22 6662 0566
F +91 22 6662 0500

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