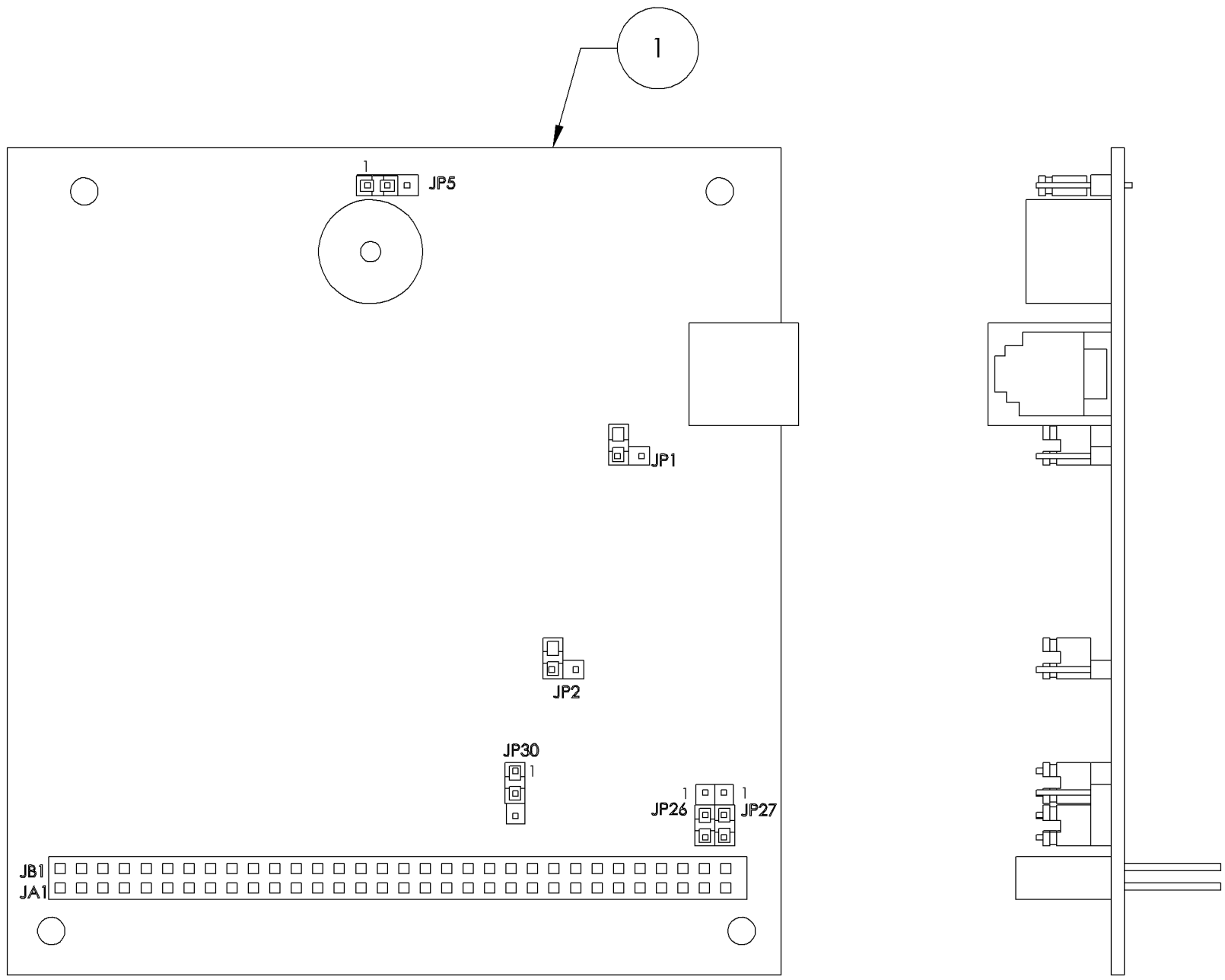


**NOTES:**

1. INSTALL 2 POSITION JUMPERS JP5(1-2), JP26(2-3), JP27(2-3), JP30(1-2).
2. MASK SOCKETS CONTACTS (COMPONENT SIDE) AND PINS (SOLDER SIDE) ON PC104 CONNECTORS JA1 AND JB1 TOP COVER OPENING OF SPEAKER. (ALL JUMPER STRIPS) JP14, JP15, JP1, JP2, J31, JP12, JP13, J26,-J30. COAT PER MEP 47429.
3. PLACE BRADY LABELS ON BACK OF BOARD FOR TRACEABILITY.
4. PLACE STANDOFFS (ITEM 2), SCREWS, (ITEM 3), AND NUTS (ITEM 4) IN BAG (ITEM 5). SEAL BAG (ITEM 5) WITH ANTISTATIC TAPE (9-9960-162). INSERT THIS HARDWARE BAG INTO THE MODEM BAG. RESEAL MODEM BAG WITH ANTISTATIC TAPE OR LABEL.



SI METRIC						
THIRD ANGLE PROJECTION	D	3-20-08	CC	ECO-XX-5003624	EM	HS
	C	9-8-06	HM	ECO-XX-5002241	EM	DM
	B	6-29-04	DLT	REL'D XX-209763	EM	DLT
MATERIAL	A	1-29-04	HM	REL'D XX-196577	DLT	AC
SEE ORDER	2	10-21-03	HM	ADDED NOTE #4	DLT	AC
FINISH	1	9-24-03	HM	RELEASED		
	REV	DATE	DRN	DESCRIPTION	CHKD	APPD
PROJ. FILE NO. G-00001	FILENAME:BE21154D1.SLDDRW, DATE: 03-20-08, TIME: 1:08 P.M.					

THIS DRAWING IN DESIGN AND DETAIL IS OUR PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH OUR WORK. IT SHALL NOT BE REPRODUCED AND SHALL BE RETURNED TO US ON DEMAND. ALL RIGHTS ARE RESERVED.

<p>GEOMETRIC TOLERANCES &amp; DIMENSIONS PER ANSI Y14.5 LATEST REVISION</p> <p>UNLESS OTHERWISE NOTED ALL DIMENSIONS IN INCHES</p> <p>X.XX ±.015 X.XXX ±.005 ANGULAR ±0° 30' FINISH 200 RA MAX</p> <p>BREAK ALL SHARP CORNERS TO .003-.015 RADIUS AND REMOVE ALL BURRS</p>		<p>TITLE</p> <p style="text-align: center;">ASSEMBLY MODEM BOARD MODEL 700 GC</p>																								
<table border="1" style="width: 100%;"> <tr> <td>DRN</td> <td>CC</td> <td>DATE</td> <td>03/14/08</td> </tr> <tr> <td>CHKD</td> <td>EM</td> <td>DATE</td> <td>03/20/08</td> </tr> <tr> <td>APPD</td> <td>HS</td> <td>DATE</td> <td>03/20/08</td> </tr> </table>	DRN	CC	DATE	03/14/08	CHKD	EM	DATE	03/20/08	APPD	HS	DATE	03/20/08	<table border="1" style="width: 100%;"> <tr> <td>DWG NO.</td> <td style="text-align: center;">BE-21154</td> <td>REV</td> <td style="text-align: center;">D</td> </tr> <tr> <td>SCALE</td> <td>NTS</td> <td>P/N</td> <td>3-0700-029</td> </tr> <tr> <td>SHT</td> <td>1</td> <td>OF</td> <td>1</td> </tr> </table>		DWG NO.	BE-21154	REV	D	SCALE	NTS	P/N	3-0700-029	SHT	1	OF	1
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