

## Subsea Coating System

COAT	PAINT	SURFACE PREPARATION	MINIMUM DRY FILM THICKNESS
Primer	Ameron Amercoat <sup>®</sup> 68HS	Sandblast to Near-White (steel parts only)	76 µm 3 mils
Intermediate	Ameron Amerlock <sup>®</sup> 400	Clean – 1 <sup>st</sup> Coat Dried	127 µm 5 mils
Finish	Ameron Amerlock <sup>®</sup> 400 (White)	Clean – 2 <sup>nd</sup> Coat Dried	127 µm 5 mils

**NOTE:** Stainless steel or anodized aluminum parts are prepared by washing with “d-Limonene<sup>®</sup>” and receive one coat (only) of Ameron Amerlock<sup>®</sup> 400.

### AMERON PROTECTIVE COATINGS

**AMERCOAT<sup>®</sup> 68HS:** An abrasion resistant zinc rich epoxy primer which provides long lasting cathodic protection to steel surfaces. The coating has outstanding resistance to chemicals and severe weathering, and exhibits excellent adhesion to organic and inorganic zinc primers and epoxy topcoats. Low VOC content.

**AMERLOCK<sup>®</sup> 400:** An optimum performance high solids epoxy coating which provides good chemical resistance to splash / spillage, fumes and is approved for immersion service. Low VOC content.