

Y690A Series Gas Blanketing Regulators



Figure 1. Y690A Series Direct-Operated Gas Blanketing Regulators

Features

- **Easy Conversion Between Constructions**—Converts easily from Type Y690A to Type Y690AM with two O-rings and one machine screw.
- **Sour Gas Service Capability**—For sour gas applications, the Y690A Series regulators are available in materials that comply with National Association of Corrosion Engineers (NACE) Standards MR0175 and MR0103.
- **Inlet Pressure Equals Outlet Pressure**—Full inlet pressure capability on the downstream side of the regulator.
- **Corrosion Resistance**—Multiple regulator constructions are available in a variety of materials for compatibility with corrosive process gases.
- **Multiple Applications**—Y690A Series can be used for a wide variety of gases including air, nitrogen, natural gas, sour gas, butane, and propane.

Introduction

The Y690A Series Gas Blanketing Regulator System reduces a high-pressure gas, such as nitrogen, to maintain a protective environment above any liquid stored in a tank or vessel. The regulator system replaces the volume of vapors with a volume of blanketing gas to prevent the internal vessel pressure from decreasing, when liquid is being pumped out or when the vessel is suddenly cooled, causing vapors to contract. In both cases a slight positive vessel pressure prevents outside air, moisture and other contaminants from entering the vessel. Type Y690A (Figure 1) is a direct-operated regulator used for accurate pressure control on very low-pressure blanketing systems. Downstream pressure is sensed through a pitot tube installed in the lower casing of the regulator, thus no external control line is required. Type Y690AM uses a control line to more accurately control the pressure if the regulator is mounted away from the tank.

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Specifications

Available Configurations

Type Y690A: Direct-operated pressure reducing regulator for outlet pressures up to 7-inches w.c. (17 mbar) equipped with a pitot tube for greater regulated capacities.

Type Y690AH: Direct-operated pressure reducing regulator for outlet pressures up to 7 psig (0,48 bar) equipped with a pitot tube for greater regulated capacities.

Type Y690AM: Direct-operated pressure reducing regulator for outlet pressures up to 7-inches w.c. (17 mbar) equipped with a blocked throat and O-ring stem seal. The lower diaphragm casing is tapped 1/2 NPT for control line connection.

Type Y690AHM: Direct-operated pressure reducing regulator for outlet pressures up to 7 psig (0,48 bar) equipped with a blocked throat and O-ring stem seal. The lower diaphragm casing is tapped 1/2 NPT for control line connection.

Body Sizes

NPS 3/4 or 1 (DN 20 or 25)

End Connection Styles

See Table 1

Maximum Allowable Inlet Pressure⁽¹⁾

150 psig (10,3 bar)

Maximum Operating Inlet Pressure⁽¹⁾

See Table 4

Maximum Outlet Pressure (Casing)⁽¹⁾

150 psig (10,3 bar)

Maximum Emergency Outlet Pressure to Avoid Internal Parts Damage⁽¹⁾

150 psig (10,3 bar)

Outlet Pressure Ranges⁽¹⁾

See Table 5

Orifice Sizes and Flow and Sizing Coefficients

See Table 2

Pressure Registration

Types Y690A and Y690AH: Internal

Types Y690AM and Y690AHM: External

Flow Capacities

See Tables 9 and 10

Construction Materials

See Table 3

Material Temperature Capabilities⁽¹⁾

Nitrile (NBR):

-20° to 180°F (-29° to 82°C)

Fluorocarbon (FKM):

40° to 300°F (4° to 149°C)

Ethylenepropylene (EPDM):

-20° to 275°F (-29° to 135°C)

Perfluoroelastomer (FFKM):

-20° to 300°F (-29° to 149°C)

Pressure Setting Adjustment

Adjusting Screw

Spring Case Connection

1/4 NPT

Diaphragm Case Connection

1/2 NPT

Approximate Weight

19 pounds (9 kg)

1. The pressure/temperature limits in this Bulletin and any applicable standard or code limitation should not be exceeded.

Table 1. End Connection Styles

BODY SIZE, NPS (DN)	END CONNECTION STYLE	
	Ductile Iron	Stainless Steel
3/4 or 1 (20 or 25)	NPT	NPT, SWE, CL150 RF, CL300 RF, or PN 16/25/40

Table 2. Orifice Sizes and Flow and Sizing Coefficients

ORIFICE SIZE, INCHES (mm)	WIDE-OPEN FOR RELIEF VALVE SIZING		C ₁	IEC SIZING COEFFICIENTS		
	C _g	C _v		X _T	F _D	F _L
1/8 (3,2) 1/4 (6,4) 3/8 (9,5) 1/2 (13) 9/16 (14)	12.3 50 110 200 250	0.35 1.43 3.14 5.71 7.14	35	0.78	0.50	0.89

Table 3. Construction Materials

BODY	DIAPHRAGM CASE	SPRING CASE	TRIM	DIAPHRAGM	DISK
Ductile iron or CF8M Stainless steel	Ductile iron or CF8M Stainless steel	Ductile iron or CF8M Stainless steel	303 Stainless steel, 316 Stainless steel	Nitrile (NBR), Fluorocarbon (FKM), or Polytetrafluoroethylene (PTFE) bonded Nitrile (NBR)	Nitrile (NBR), Fluorocarbon (FKM), Perfluoroelastomer (FFKM), PTFE, or Ethylenepropylene (EPDM)

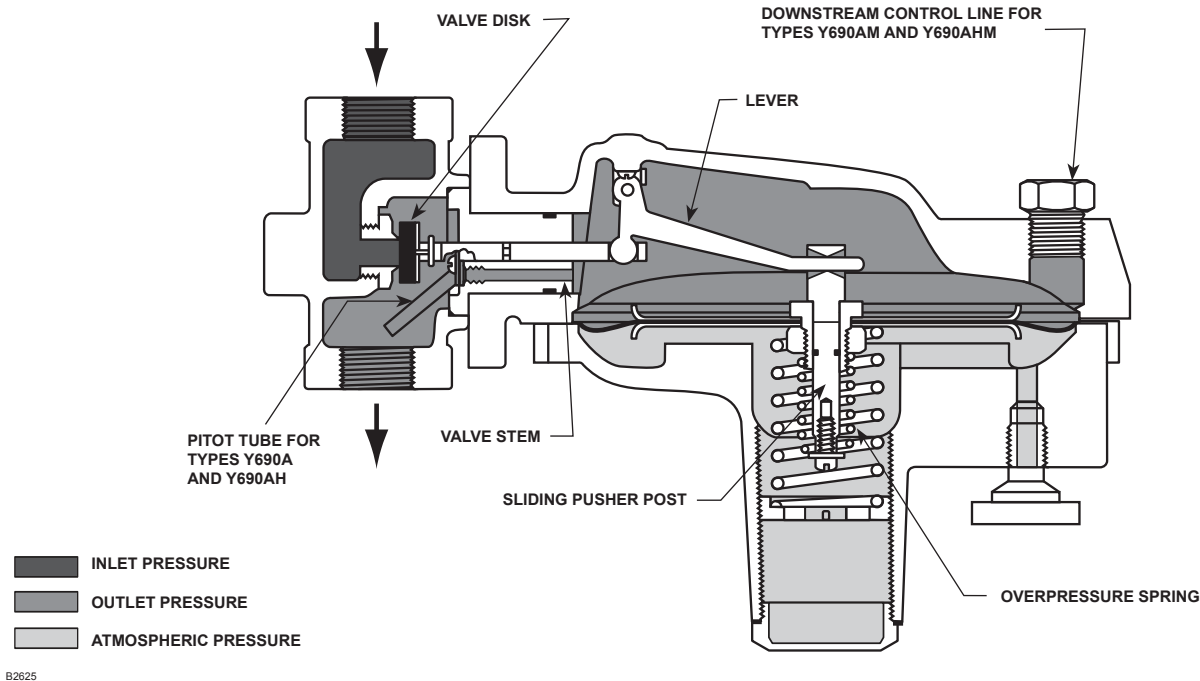
Table 4. Maximum Operating Inlet Pressures in Psig (bar)

ORIFICE SIZE, INCHES (mm)	OUTLET PRESSURE RANGES							
	Type Y690A		Types Y690AH and Y690AM					
	1 to 2.5-Inches w.c. (2 to 6 mbar)	2.5 to 7-Inches w.c. (6 to 17 mbar)	5 to 10-Inches w.c. (12 to 25 mbar)	7 to 16-Inches w.c. (17 to 40 mbar)	15-Inches w.c. to 1.2 Psig (37 to 83 mbar)	1.2 to 2.5 Psig (83 mbar to 0,17 bar)	2.5 to 4.5 Psig (0,17 to 0,31 bar)	4.5 to 7 Psig (0,31 to 0,48 bar)
1/8 (3,2)	150 (10,3)	150 (10,3)	150 (10,3)	150 (10,3)	150 (10,3)	150 (10,3)	150 (10,3)	150 (10,3)
1/4 (6,4)	40 (2,8)	60 (4,1)	75 (5,2)	75 (5,2)	75 (5,2)	150 (10,3)	150 (10,3)	150 (10,3)
3/8 (9,5)	20 (1,4)	20 (1,4)	35 (2,4)	35 (2,4)	35 (2,4)	60 (4,1)	60 (4,1)	60 (4,1)
1/2 (13)	10 (0,69)	10 (0,69)	8 (0,55)	8 (0,55)	8 (0,55)	10 (0,69)	12 (0,83)	12 (0,83)
9/16 (14)	5 (0,34)	5 (0,34)	5 (0,34)	5 (0,34)	5 (0,34)	6 (0,41)	8 (0,55)	8 (0,55)

Table 5. Outlet (Control) Pressure Ranges and Spring Part Numbers

TYPES	OUTLET (CONTROL) PRESSURE RANGE	SPRING PART NUMBER	SPRING COLOR	SPRING WIRE DIAMETER, INCHES (mm)	SPRING FREE LENGTH, INCHES (mm)
Y690A and Y690AM	1 to 2.5-inches w.c. (2 to 6 mbar)	1B558527052 ⁽¹⁾⁽²⁾	Orange	0.072 (1,83)	3.78 (96,0)
	2.5 to 7-inches w.c. (6 to 17 mbar)	1B653827052 ⁽¹⁾	Red	0.085 (2,16)	3.63 (92,2)
Y690AH and Y690AHM	5 to 10-inches w.c. (12 to 25 mbar)	1B653827052	Red	0.085 (2,16)	3.63 (92,2)
	7 to 16-inches w.c. (17 to 40 mbar)	1B653927022	Unpainted	0.105 (2,67)	3.75 (95,2)
	15-inches w.c. to 1.2 psig (37 to 83 mbar)	1B537027052	Yellow	0.114 (2,90)	4.31 (109)
	1.2 to 2.5 psig (83 mbar to 0,17 bar)	1B537127022	Light green	0.156 (3,96)	4.06 (103)
	2.5 to 4.5 psig (0,17 to 0,31 bar)	1B537227022	Light blue	0.187 (4,75)	3.94 (100)
	4.5 to 7 psig (0,31 to 0,48 bar)	1B537327052	Black	0.218 (5,54)	3.98 (101)

1. To achieve the published outlet pressure range the spring case must be installed pointing down.
2. Do not use fluorocarbon (FKM) diaphragm with this spring at diaphragm temperatures lower than 60°F (16°C).



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Figure 2. Y690A Series Operational Schematic

Principle of Operation

With Internal Registration (Refer to Figure 3)

Types Y690A and Y690AH are direct-operated regulators with internal registration (see Figures 2 and 3). It provides a constant set pressure for accurate gas blanketing. When vessel pressure decreases below the control spring setpoint, the force of the spring moves the disk away from the orifice allowing gas to flow into the vessel. As the vessel pressure increases, the increase is sensed by the diaphragm through the pitot tube. This movement of the diaphragm causes the disk to move toward the orifice, decreasing the flow of blanketing gas. When the vessel pressure reaches the system setpoint, the disk will seat against the orifice shutting off the flow of gas.

With External Registration (Refer to Figure 4)

Types Y690AM and Y690AHM Gas Blanketing Regulators reduce a higher-pressure gas to maintain a positive low pressure of blanket gas over a stored liquid. Also when the vessel (or tank) is suddenly cooled, causing vapors to contract, the regulator

replaces the volume of contracting vapors with a volume of blanketing gas to prevent the internal vessel pressure from decreasing. In both cases, a positive vessel pressure prevents outside air from entering the vessel and reduces the possibility of atmospheric pressure collapsing the vessel.

Gas blanketing regulators respond to a slight decrease in internal vessel pressure (caused by pump out or atmospheric cooling) by throttling open to increase the flow rate of gas into the vessel. When the vessel's liquid level has been lowered to the desired point and the vapor pressure has been reestablished, the regulator throttles close.

When the liquid level drops and vessel pressure decreases below the setting of the control spring, the spring force on the diaphragm opens the disk assembly to supply the required flow of gas to the vessel. When vessel pressure has been satisfied, outlet pressure tends to increase slightly, acting on the diaphragm. When the outlet pressure exceeds the control spring setting, the diaphragm moves to close the disk assembly.

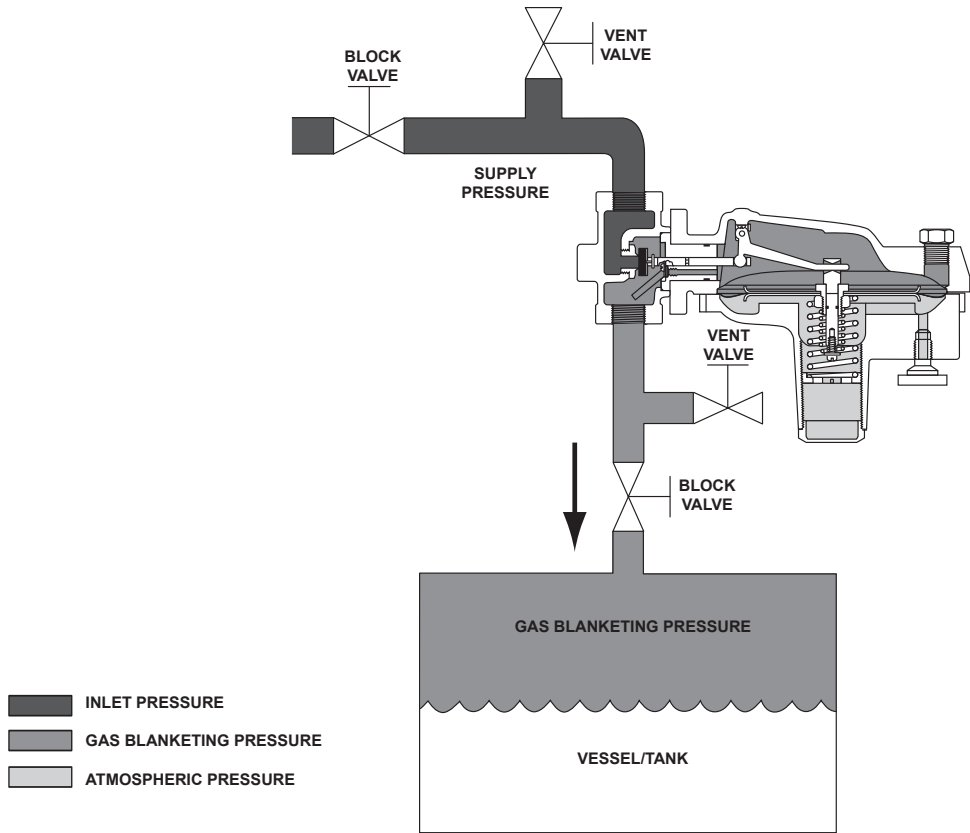


Figure 3. Type Y690A or Y690AH with Internal Registration Operational Schematic

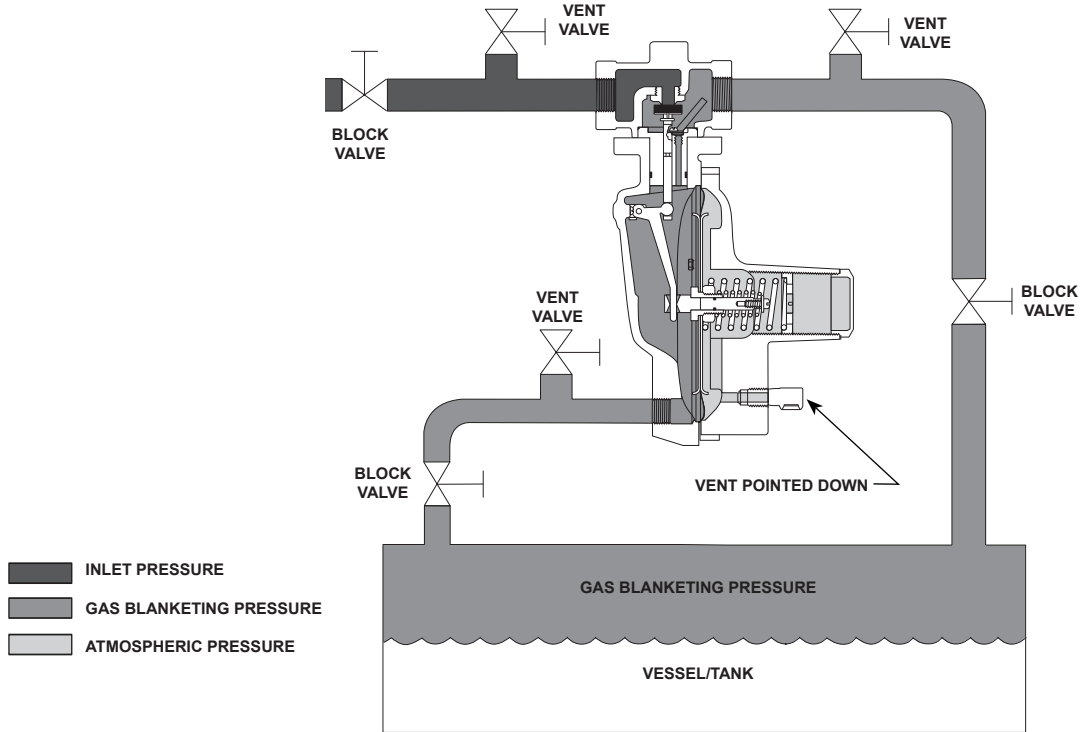


Figure 4. Type Y690AM or Y690AHM Gas Blanketing Regulator with External Registration Operational Schematic

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Table 6. Vessel Capacity

VESSEL CAPACITY			SCFH (Nm ³ /h) AIR FLOW RATE REQUIRED ⁽¹⁾
Barrels	Gallons	Liters	
60	2500	9500	60 (1,6)
100	4200	16 000	100 (2,7)
500	21 000	79 500	500 (13,4)
1000	42 000	159 000	1000 (26,8)
2000	84 000	318 000	2000 (53,6)
3000	126 000	477 000	3000 (80,4)
4000	168 000	636 000	4000 (107)
5000	210 000	795 000	5000 (134)
10 000	420 000	1 590 000	10 000 (268)
15 000	630 000	2 385 000	15 000 (402)
20 000	840 000	3 180 000	20 000 (536)
25 000	1 050 000	3 975 000	24 000 (643)
30 000	1 260 000	4 769 000	28 000 (750)
35 000	1 470 000	5 564 000	31 000 (831)
40 000	1 680 000	6 359 000	34 000 (911)
45 000	1 890 000	7 154 000	37 000 (992)
50 000	2 100 000	7 949 000	40 000 (1072)
60 000	2 520 000	9 539 000	44 000 (1179)
70 000	2 940 000	11 129 000	48 000 (1286)
80 000	3 360 000	12 718 000	52 000 (1394)
90 000	3 780 000	14 308 000	56 000 (1501)
100 000	4 200 000	15 898 000	60 000 (1608)
120 000	5 040 000	19 078 000	68 000 (1822)
140 000	5 880 000	22 257 000	75 000 (2010)
160 000	6 720 000	25 437 000	82 000 (2198)
180 000	7 560 000	28 616 000	90 000 (2412)

1. Flash point is below 100°F (38°C) or normal boiling point is below 300°F (149°C).

Table 7. Correction Factors (for converting nitrogen flow rates to other gas flow rates)

BLANKET GAS	SPECIFIC GRAVITY	CORRECTION FACTOR
Natural Gas	0.60	1.270
Air	1.00	0.985
Dry CO ₂	1.52	0.797
Correction Factor = $\frac{0.985}{\sqrt{SG}}$		

Table 8. Flow Rate Conversion

MULTIPLY MAXIMUM PUPM RATE IN	BY	TO OBTAIN
U.S. GPM	8.021	SCFH air required ⁽¹⁾
U.S. GPH	0.1337	
Barrels/hour	5.615	
Barrels/day	0.2340	
1. To convert to Nm ³ /h multiply SCFH by 0.0268.		

Product Description

Y690A Series Pressure Reducing Regulators

Very low-pressure (Types Y690A and Y690AM) and higher-pressure versions (Types Y690AH and Y690AHM) are available for operating inlet pressures up to 150 psig (10,3 bar) and outlet pressures settings from 1-inch w.c. to 7 psig (2 mbar to 0,48 bar). Refer to Table 5 for outlet pressure ranges of each type. These regulators are available in NPS 3/4 and 1 (DN 20 and 25) body sizes with the end connections as shown in Table 1.

Downstream Control Line

Types Y690AM and Y690AHM regulators have a blocked throat stem seal with O-rings and a 1/2 NPT control line connection in the diaphragm case (Figure 2). The control line can be used to more accurately control the pressure in the tank if the regulator is mounted an extended distance from the control point. The stem seal separates the body outlet pressure from the diaphragm case.

Sliding Pusher Post

The diaphragm assembly of the regulator is equipped with a sliding pusher post. During an overpressure situation (outlet pressure above setpoint or lockup pressure), the spring of the sliding pusher post is compressed, allowing the diaphragm head to come to rest on the spring case. This action prevents any damage to internal parts.

Sizing Blanketing Systems

When sizing a gas blanketing regulator system for a low-pressure blanketing application, you must consider the replacement of blanketing gas required for the liquid loss during pump out of the vessel plus the condensation/contraction of vessel vapors during atmospheric thermal cooling. Using the established procedures from American Petroleum Institute Standard 2000 (API 2000), determine the flow rate of blanketing gas required.

1. Determine the gas flow rate required to replace the liquid being pumped out (see Table 8).
2. Determine the gas flow rate due to “inbreathing” caused by atmospheric thermal cooling (see Table 6).

3. Add the requirements of 1 and 2 and select regulator size, based on total capacity required from Table 9 or 10.

Sample sizing problem for blanketing applications:

Vessel Capacity 12 500 gallons (47 318 l)
 Pump In/Out Capacity 120 GPM (454 l/min)
 Inlet Pressure Source 60 psig (4,1 bar) Nitrogen
 Desired Blanket Setpoint 3.0-inches w.c. (7 mbar)

1. From Table 8, the desired air flow rate due to pump out equals 120 GPM (454 l/min) x 8.021 = 963 SCFH (25,8 Nm³/h) air.
2. From Table 6, interpolate to determine the required air flow due to thermal cooling = 300 SCFH (8,0 Nm³/h) air.
3. Total flow required for pump out and thermal cooling is 963 + 300 = 1263 SCFH (33,8 Nm³/h) air.
4. Convert to nitrogen by dividing the total air flow by the square root of the specific gravity of nitrogen: 1263 divided by square root of 0.97 = 1282 SCFH (34,4 Nm³/h) nitrogen.
5. From Table 9, an NPS 1 (DN 25) body size Type Y690A with a 1/4-inch (6,4 mm) orifice will flow 1323 SCFH (35,5 Nm³/h) nitrogen at 60 psig (4,1 bar) inlet pressure. This will satisfy the required flow of 1282 SCFH (34,4 Nm³/h) nitrogen.

Installation

Types Y690A and Y690AH

Install the regulator with the spring case barrel pointed down. This will assure that the lowest set pressure shown in Table 5 is achieved. Flow through the regulator body is indicated by the flow arrow cast on the body. If a block valve is required, install a full flow valve between the regulator and the blanketed vessel.

Types Y690AM and Y690AHM

The regulator may be installed in any position as long as the flow through the body is in the direction indicated by the flow arrow attached to the body. Install the regulator as close as possible to the blanketed vessel using a straight run of pipe the same size as or larger than the regulator body. Position the body and/or diaphragm spring case so it will not collect moisture or debris into the screened vent and also be self draining (as shown in Figure 4). If a block valve is required, install a full flow valve between the regulator and the blanketed vessel.

Attach a downstream pressure control line to the 1/2 NPT connection in the lower diaphragm case. Connect the other end of the control line to the vessel. To allow for self-drainage, install the control line at an angle so that any liquid material will drain away from the regulator. See Figures 2 and 4 for the location of the external control line connection. External dimensions and connections are shown in Figure 5.

Universal NACE Compliance

Optional materials are available for applications handling sour gases. These constructions comply with the recommendations of National Association of Corrosion Engineers (NACE) sour service standards.

The manufacturing processes and materials used by Emerson assure that all products specified for sour gas service comply with the chemical, physical, and metallurgical requirements of NACE MR0175/ISO 15156 and/or NACE MR0103. Customers have the responsibility to specify correct materials. Environmental limitations may apply and shall be determined by the user.

Capacity Information

Capacity tables are based on 0.97 specific gravity nitrogen. Nitrogen is the most common blanketing gas. Should you use a different gas, convert the tabular values as follows. For blanketing (pad) gases other than nitrogen, multiply the given nitrogen flow rate by the correction factors in Table 7. For gases of other specific gravities, multiply the given nitrogen flow rate by 0.985, and divide by the square root of the appropriate specific gravity.

$$Q = \sqrt{\frac{520}{GT}} C_g P_1 \sin \left[\frac{3417}{C_1} \sqrt{\frac{\Delta P}{P_1}} \right] \text{ Deg}$$

To determine wide-open flow capacities for relief sizing, use the following formula:

where,

- C_g = gas sizing coefficient from Table 2
- C₁ = C_g / C_v, or 35 from Table 2
- G = gas specific gravity (air = 1.0)
- P_{1abs} = inlet pressure, psia (add 14.7 psi to gauge inlet pressure to obtain absolute inlet pressure)
- Q = flow rate, SCFH
- T = absolute temperature in °Rankine of gas at inlet

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Table 9. Types Y690A and Y690AM Capacities

BODY SIZE, NPS (DN)	OUTLET PRESSURE RANGE, PART NUMBER, AND COLOR	OUTLET PRESSURE SETTING	INLET PRESSURE, PSIG (bar)	CAPACITIES IN SCFH (Nm ³ /h) OF NITROGEN ⁽¹⁾				
				Orifice Size, Inches (mm)				
				1/8 (3,2)	1/4 (6,4)	3/8 (9,5)	1/2 (13)	9/16 (14)
3/4 (20)	1 to 2.5-inches w.c. (2 to 6 mbar) 1B558527052 Orange	1-inch w.c. (2 mbar)	2 (0,14)	122 (3,3)	305 (8,2)	356 (9,5)	468 (12,5)	611 (16,4)
			5 (0,34)	183 (4,9)	417 (11,2)	458 (12,3)	611 (16,4)	713 (19,1)
			10 (0,69)	204 (5,5)	591 (15,8)	540 (14,5)	814 (21,8)	
			20 (1,4)	285 (7,6)	621 (16,6)	662 (17,7)		
			40 (2,8)	611 (16,4)	987 (26,4)			
			60 (4,1)	814 (21,8)				
			80 (5,5)	916 (24,5)				
			100 (6,9)	1018 (27,3)				
		125 (8,6)	1222 (32,8)					
		150 (10,3)	1323 (35,5)					
		2 (0,14)	122 (3,3)	356 (9,5)	407 (10,9)	652 (17,5)	784 (21,0)	
		5 (0,34)	204 (5,5)	509 (13,6)	611 (16,4)	835 (22,4)	967 (25,9)	
		10 (0,69)	224 (6,0)	672 (18,0)	764 (20,5)	1038 (27,8)		
		20 (1,4)	285 (7,6)	784 (21,0)	967 (25,9)			
		40 (2,8)	662 (17,7)	1038 (27,8)				
	60 (4,1)	916 (24,5)						
	80 (5,5)	1069 (28,6)						
	100 (6,9)	1171 (31,4)						
	125 (8,6)	1222 (32,8)						
	150 (10,3)	1273 (34,1)						
	2 (0,14)	122 (3,3)	204 (5,5)	234 (6,3)	458 (12,3)	499 (13,4)		
	5 (0,34)	183 (4,9)	275 (7,4)	540 (14,5)	611 (16,4)	692 (18,5)		
	10 (0,69)	234 (6,3)	458 (12,3)	713 (19,1)	825 (22,1)			
	20 (1,4)	255 (6,8)	641 (17,2)	916 (24,5)				
	40 (2,8)	611 (16,4)	886 (23,7)					
	60 (4,1)	794 (21,3)	1273 (34,1)					
	80 (5,5)	967 (25,9)						
	100 (6,9)	1028 (27,6)						
	125 (8,6)	1171 (31,4)						
	150 (10,3)	1232 (33,0)						
	2 (0,14)	112 (3,0)	193 (5,2)	234 (6,3)	428 (11,5)	468 (12,5)		
	5 (0,34)	132 (3,5)	275 (7,4)	509 (13,6)	621 (16,6)	692 (18,5)		
	10 (0,69)	193 (5,2)	458 (12,3)	713 (19,1)	804 (21,5)			
	20 (1,4)	255 (6,8)	641 (17,2)	916 (24,5)				
	40 (2,8)	590 (15,8)	875 (23,5)					
	60 (4,1)	723 (19,4)	1069 (28,6)					
	80 (5,5)	1008 (27,0)						
	100 (6,9)	1150 (30,8)						
	125 (8,6)	1303 (34,9)						
	150 (10,3)	1354 (36,3)						
	2 (0,14)	122 (3,3)	163 (4,4)	193 (5,2)	316 (8,5)	407 (10,9)		
	5 (0,34)	193 (5,2)	224 (6,0)	448 (12,0)	529 (14,2)	611 (16,4)		
	10 (0,69)	204 (5,5)	407 (10,9)	672 (18,0)	774 (20,7)			
	20 (1,4)	224 (6,0)	550 (14,7)	957 (25,6)				
	40 (2,8)	499 (13,4)	733 (19,6)					
	60 (4,1)	611 (16,4)	1018 (27,3)					
	80 (5,5)	682 (18,3)						
	100 (6,9)	804 (21,5)						
125 (8,6)	855 (22,9)							
150 (10,3)	1079 (28,9)							

- Shaded areas indicate maximum allowable inlet pressure is exceeded.
 1. Deviation from setpoint is -1 to 2-inches w.c. (-2 to 5 mbar).

- continued -

Table 9. Types Y690A and Y690AM Capacities (continued)

BODY SIZE, NPS (DN)	OUTLET PRESSURE RANGE, PART NUMBER, AND COLOR	OUTLET PRESSURE SETTING	INLET PRESSURE, PSIG (bar)	CAPACITIES IN SCFH (Nm ³ /h) OF NITROGEN ⁽¹⁾				
				Orifice Size, Inches (mm)				
				1/8 (3,2)	1/4 (6,4)	3/8 (9,5)	1/2 (13)	9/16 (14)
1 (25)	1 to 2.5-inches w.c. (2 to 6 mbar) 1B558527052 Orange	1-inch w.c. (2 mbar)	2 (0,14)	112 (3,0)	316 (8,5)	468 (12,5)	489 (13,1)	967 (25,9)
			5 (0,34)	193 (5,2)	356 (9,5)	1008 (27,0)	1120 (30,0)	1161 (31,1)
			10 (0,69)	244 (6,5)	814 (21,8)	1140 (30,6)	1547 (41,5)	
			20 (1,4)	356 (9,5)	947 (25,4)	1344 (36,0)		
			40 (2,8)	662 (17,7)	1140 (30,6)			
			60 (4,1)	977 (26,2)				
			80 (5,5)	1191 (31,9)				
			100 (6,9)	1323 (35,5)				
		125 (8,6)	1395 (37,4)					
		150 (10,3)	1446 (38,7)					
		2 (0,14)	122 (3,3)	295 (7,9)	346 (9,3)	478 (12,8)	804 (21,5)	
		5 (0,34)	204 (5,5)	356 (9,5)	753 (20,2)	947 (25,4)	1161 (31,1)	
		10 (0,69)	244 (6,5)	753 (20,2)	957 (25,6)	1262 (33,8)		
		20 (1,4)	356 (9,5)	916 (24,6)	1273 (34,1)			
		40 (2,8)	611 (16,4)	1252 (33,6)				
		60 (4,1)	957 (25,6)					
	80 (5,5)	1191 (31,9)						
	100 (6,9)	1323 (35,5)						
	125 (8,6)	1415 (37,9)						
	150 (10,3)	1537 (41,2)						
	2 (0,14)	112 (3,0)	132 (3,5)	275 (7,4)	478 (12,8)	641 (17,2)		
	5 (0,34)	183 (4,9)	305 (8,2)	601 (16,1)	774 (20,7)	875 (23,4)		
	10 (0,69)	265 (7,1)	611 (16,4)	814 (21,8)	1099 (29,5)			
	20 (1,4)	326 (8,7)	672 (18,0)	1161 (31,1)				
	40 (2,8)	590 (15,8)	987 (26,5)					
	60 (4,1)	896 (24,0)	1323 (35,5)					
	80 (5,5)	1028 (27,6)						
	100 (6,9)	1222 (32,8)						
	125 (8,6)	1303 (34,9)						
	150 (10,3)	1425 (38,2)						
	2 (0,14)	102 (2,7)	153 (4,1)	204 (5,5)	448 (12,0)	509 (13,6)		
	5 (0,34)	173 (4,6)	305 (8,2)	570 (15,3)	570 (15,3)	682 (18,3)		
	10 (0,69)	255 (6,8)	540 (14,5)	723 (19,4)	855 (22,9)			
	20 (1,4)	305 (8,2)	672 (18,0)	1028 (27,6)				
	40 (2,8)	519 (13,9)	987 (26,5)					
	60 (4,1)	764 (20,5)	1323 (35,5)					
	80 (5,5)	1018 (27,3)						
	100 (6,9)	1222 (32,8)						
	125 (8,6)	1303 (34,9)						
	150 (10,3)	1425 (38,2)						
	2 (0,14)	102 (2,7)	153 (4,1)	204 (5,5)	377 (10,1)	397 (10,6)		
	5 (0,34)	173 (4,6)	305 (8,2)	438 (11,7)	540 (14,5)	672 (18,0)		
	10 (0,69)	204 (5,5)	387 (10,4)	590 (15,8)	845 (22,6)			
	20 (1,4)	285 (7,6)	621 (16,6)	794 (21,3)				
	40 (2,8)	407 (10,9)	794 (21,3)					
	60 (4,1)	580 (15,5)	1323 (35,5)					
	80 (5,5)	662 (17,7)						
	100 (6,9)	764 (20,5)						
125 (8,6)	875 (23,5)							
150 (10,3)	1150 (30,8)							

- Shaded areas indicate maximum allowable inlet pressure is exceeded.
 1. Deviation from setpoint is -1 to 2.0-inches w.c. (-2 to 5 mbar).

Bulletin 74.1:Y690A

Table 10. Types Y690AH and Y690AHM Capacities

OUTLET PRESSURE RANGE, CONTROL SPRING PART NUMBER, AND COLOR	OFFSET FROM SETPOINT	OUTLET PRESSURE SETTING	INLET PRESSURE, PSIG (bar)	NPS 3/4 (DN 20) BODY SIZE					
				Capacities in SCFH (Nm ³ /h) of Nitrogen					
				Orifice Size, Inches (mm)					
				1/8 (3,2)	1/4 (6,4)	3/8 (9,5)	1/2 (13)	9/16 (14)	
5 to 10-inches w.c. (12 to 25 mbar) 1B653827052 Red	1-inch w.c. (2 mbar)	7-inches w.c. (17 mbar)	1 (69 mbar)	71 (1,9)	183 (4,9)	193 (5,2)	326 (8,7)	346 (9,3)	
			5 (0,34)	173 (4,6)	356 (9,5)	387 (10,4)	407 (10,9)	764 (20,5)	
			8 (0,55)	183 (4,9)	417 (11,2)	428 (11,5)	468 (12,5)		
			20 (1,4)	407 (10,9)	489 (13,1)	509 (13,6)			
			35 (2,4)	519 (13,9)	662 (17,7)	713 (19,1)			
			75 (5,2)	611 (16,4)	753 (20,2)				
			150 (10,3)	1323 (35,5)					
7 to 16-inches w.c. (17 to 40 mbar) 1B653927022 Unpainted	1-inch w.c. (2 mbar)	11-inches w.c. (27 mbar)	1 (69 mbar)	71 (1,9)	122 (3,3)	153 (4,1)	183 (4,9)	193 (5,2)	
			5 (0,34)	122 (3,3)	224 (6,0)	275 (7,4)	417 (11,2)	590 (15,8)	
			8 (0,55)	132 (3,5)	336 (9,0)	356 (9,5)	428 (11,5)		
			20 (1,4)	275 (7,4)	468 (12,5)	478 (12,8)			
			35 (2,4)	407 (10,9)	489 (13,1)	509 (13,6)			
			75 (5,2)	509 (13,6)	743 (19,9)				
			150 (10,3)	1323 (35,5)					
15-inches w.c. to 1.2 psig (37 mbar to 83 mbar) 1B537027052 Yellow	5.5-inches w.c. (14 mbar)	15-inches w.c. (37 mbar)	2 (0,14)	71 (1,9)	397 (10,6)	713 (19,1)	865 (23,2)	906 (24,3)	
			6 (0,41)	193 (5,2)	733 (19,6)	1293 (34,7)	1659 (44,5)		
			10 (0,69)	265 (7,1)	1089 (29,2)	1527 (40,9)			
			30 (2,1)	540 (14,5)	1883 (50,5)	1934 (51,8)			
			60 (4,1)	916 (24,5)	2749 (73,7)				
			150 (10,3)	2026 (54,3)					
	1.2 psig (83 mbar)			2 (0,14)	71 (1,9)	326 (8,7)	478 (12,8)	641 (17,2)	550 (14,7)
				6 (0,41)	193 (5,2)	550 (14,7)	1018 (27,3)	1120 (30,0)	
				10 (0,69)	244 (6,5)	804 (21,5)	1120 (30,0)		
				30 (2,1)	529 (14,2)	1629 (43,7)	1914 (51,3)		
				60 (4,1)	896 (24,0)	2647 (70,9)			
				150 (10,3)	1955 (52,4)				

☐ - Shaded areas indicate inlet pressure is too high for orifice size.

- continued -

Table 10. Types Y690AH and Y690AHM Capacities (continued)

OUTLET PRESSURE RANGE, CONTROL SPRING PART NUMBER, AND COLOR	OFFSET FROM SETPOINT	OUTLET PRESSURE SETTING	INLET PRESSURE, PSIG (bar)	NPS 3/4 (DN 20) BODY SIZE					
				Capacities in SCFH (Nm ³ /h) of Nitrogen					
				Orifice Size, Inches (mm)					
				1/8 (3,2)	1/4 (6,4)	3/8 (9,5)	1/2 (13)	9/16 (14)	
1.2 to 2.5 psig (83 mbar to 0,17 bar) 1B537127022 Light green	0.2 psig (14 mbar)	1.2 psig (83 mbar)	2 (0,14)	92 (2,5)	173 (4,6)	275 (7,4)	387 (10,4)	407 (10,9)	
			6 (0,41)	143 (3,8)	356 (9,5)	580 (15,5)	672 (18,0)	845 (22,7)	
			10 (0,69)	153 (4,1)	468 (12,5)	794 (21,3)	926 (24,8)		
			30 (2,1)	438 (11,7)	1222 (32,8)	1354 (36,3)			
			60 (4,1)	682 (18,3)	1955 (52,4)	1843 (49,4)			
		2.5 psig (0,17 bar)	6 (0,41)	102 (2,7)	204 (5,5)	356 (9,5)	468 (12,5)	540 (14,5)	
			10 (0,69)	132 (3,5)	387 (10,4)	448 (12,0)	682 (18,3)		
			30 (2,1)	336 (9,0)	774 (20,7)	814 (21,8)			
			60 (4,1)	590 (15,8)	1527 (40,9)	1771 (47,5)			
			150 (10,3)	1171 (31,4)	2647 (70,9)				
2.5 to 4.5 psig (0,17 to 0,31 bar) 1B537227022 Light blue	0.3 psig (21 mbar)	2.5 psig (0,17 bar)	4 (0,28)	112 (3,0)	153 (4,1)	244 (6,5)	295 (7,9)	377 (10,1)	
			8 (0,55)	112 (3,0)	285 (7,6)	407 (10,9)	560 (15,0)	631 (16,9)	
			12 (0,83)	153 (4,1)	387 (10,4)	540 (14,5)	733 (19,6)		
			30 (2,1)	336 (9,0)	713 (19,1)	875 (23,5)			
			60 (4,1)	519 (13,9)	1364 (36,6)	1446 (38,8)			
		4.5 psig (0,31 bar)	8 (0,55)	92 (2,5)	193 (5,2)	316 (8,5)	407 (10,9)	428 (11,5)	
			12 (0,83)	122 (3,3)	255 (6,8)	417 (11,2)	570 (15,3)		
			30 (2,1)	234 (6,3)	601 (16,1)	652 (17,5)			
			60 (4,1)	468 (12,5)	967 (25,9)	1059 (28,4)			
			150 (10,3)	967 (25,9)	2850 (76,4)				
4.5 to 7 psig (0,31 to 0,48 bar) 1B537327052 Black	0.7 psig (48 mbar)	4.5 psig (0,31 bar)	9 (0,62)	153 (4,1)	336 (9,0)	489 (13,1)	733 (19,6)	784 (21,0)	
			12 (0,83)	163 (4,4)	438 (11,7)	641 (17,2)	906 (24,3)		
			30 (2,1)	407 (10,9)	865 (23,2)	1425 (38,2)			
			60 (4,1)	682 (18,3)	1619 (43,4)	2138 (57,3)			
			150 (10,3)	1547 (41,5)	3980 (107)				
		7 psig (0,48 bar)	9 (0,62)	122 (3,3)	214 (5,7)	407 (10,9)	489 (13,1)	519 (13,9)	
			12 (0,83)	153 (4,1)	295 (7,9)	509 (13,6)	682 (18,3)		
			30 (2,1)	305 (8,2)	713 (19,1)	1049 (28,1)			
			60 (4,1)	631 (16,9)	1354 (36,3)	1934 (51,8)			
			150 (10,3)	1507 (40,4)	3197 (85,7)				

☐ - Shaded areas indicate inlet pressure is too high for orifice size.

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Bulletin 74.1:Y690A

Table 10. Types Y690AH and Y690AHM Capacities (continued)

OUTLET PRESSURE RANGE, CONTROL SPRING PART NUMBER, AND COLOR	OFFSET FROM SETPOINT	OUTLET PRESSURE SETTING	INLET PRESSURE, PSIG (bar)	NPS 1 (DN 25) BODY SIZE					
				Capacities in SCFH (Nm ³ /h) of Nitrogen					
				Orifice Size, Inches (mm)					
				1/8 (3,2)	1/4 (6,4)	3/8 (9,5)	1/2 (13)	9/16 (14)	
5 to 10-inches w.c. (12 to 25 mbar) 1B653827052 Red	1-inch w.c. (2 mbar)	7-inches w.c. (17 mbar)	1 (69 mbar)	71 (1,9)	193 (5,2)	234 (6,3)	326 (8,7)	417 (11,2)	
			5 (0,34)	173 (4,6)	356 (9,5)	896 (24,0)	1496 (40,1)	1517 (40,7)	
			8 (0,55)	183 (4,9)	417 (11,2)	1690 (45,3)	1863 (49,9)		
			20 (1,4)	407 (10,9)	1425 (38,2)	926 (24,8)			
			35 (2,4)	560 (15,0)	1812 (48,6)	733 (19,6)			
			75 (5,2)	814 (21,8)	1099 (29,5)				
			150 (10,3)	1323 (35,5)					
7 to 16-inches w.c. (17 to 40 mbar) 1B653927022 Unpainted	1-inch w.c. (2 mbar)	11-inches w.c. (27 mbar)	1 (69 mbar)	71 (1,9)	132 (3,5)	163 (4,4)	183 (4,9)	193 (5,2)	
			5 (0,34)	122 (3,3)	244 (6,5)	407 (10,9)	489 (13,1)	916 (24,6)	
			8 (0,55)	132 (3,5)	336 (9,0)	916 (24,6)	1150 (30,8)		
			20 (1,4)	275 (7,4)	611 (16,4)	1283 (34,4)			
			35 (2,4)	438 (11,7)	1425 (38,2)	937 (25,1)			
			75 (5,2)	967 (25,9)	1191 (31,9)				
			150 (10,3)	1374 (36,8)					
15-inches w.c to 1.2 psig (37 to 83 mbar) 1B537027052 Yellow	5.5-inches w.c. (14 mbar)	15-inches w.c. (37 mbar)	2 (0,14)	71 (1,9)	397 (10,6)	865 (23,2)	916 (24,6)	1140 (30,6)	
			6 (0,41)	193 (5,2)	733 (19,6)	1975 (52,9)	2209 (59,2)		
			10 (0,69)	265 (7,1)	1252 (33,6)	2565 (68,7)			
			30 (2,1)	540 (14,5)	2229 (59,7)	4306 (115)			
			60 (4,1)	916 (24,6)	3644 (97,7)				
			150 (10,3)	2026 (54,3)					
			1.2 psig (83 mbar)	2 (0,14)	71 (1,9)	366 (9,8)	865 (23,2)	916 (24,6)	1018 (27,3)
				6 (0,41)	193 (5,2)	550 (14,7)	1222 (32,8)	1313 (35,2)	
				10 (0,69)	255 (6,8)	804 (21,6)	2107 (56,5)		
				30 (2,1)	529 (14,2)	2016 (54,0)	3624 (97,1)		
				60 (4,1)	896 (24,0)	3309 (88,7)			
				150 (10,3)	2026 (54,3)				

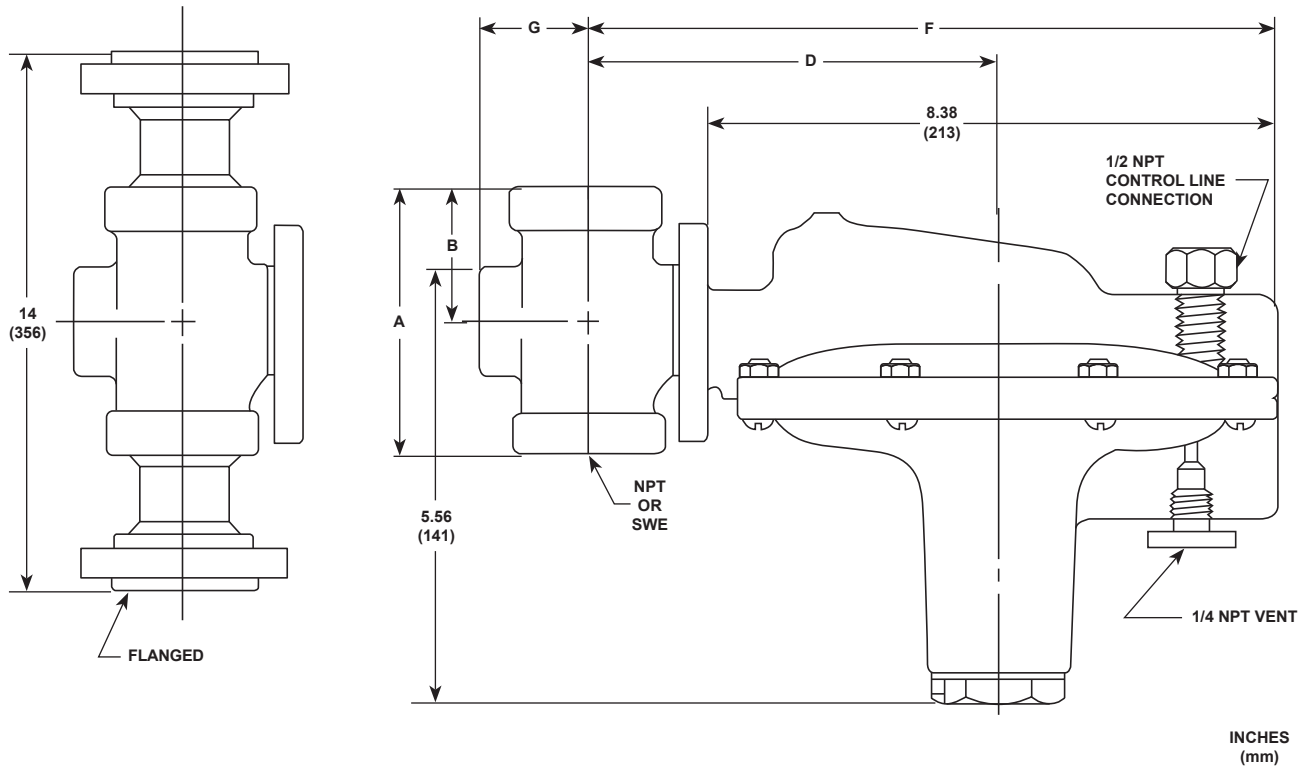
■ - Shaded areas indicate inlet pressure is too high for orifice size.

- continued -

Table 10. Types Y690AH and Y690AHM Capacities (continued)

OUTLET PRESSURE RANGE, CONTROL SPRING PART NUMBER, AND COLOR	OFFSET FROM SETPOINT	OUTLET PRESSURE SETTING	INLET PRESSURE, PSIG (bar)	NPS 1 (DN 25) BODY SIZE				
				Capacities in SCFH (Nm ³ /h) of Nitrogen				
				Orifice Size, Inches (mm)				
				1/8 (3,2)	1/4 (6,4)	3/8 (9,5)	1/2 (13)	9/16 (14)
1.2 to 2.5 psig (83 mbar to 0,17 bar) 1B537127022 Light green	0.2 psig (14 mbar)	1.2 psig (83 mbar)	2 (0,14)	92 (2,5)	183 (4,9)	366 (9,8)	489 (13,1)	519 (13,9)
			6 (0,41)	143 (3,8)	356 (9,5)	865 (23,2)	692 (18,6)	855 (22,9)
			10 (0,69)	153 (4,1)	509 (13,6)	1110 (29,8)	1384 (37,1)	
			30 (2,1)	499 (13,4)	1262 (33,8)	3186 (85,4)		
			60 (4,1)	794 (21,3)	2840 (76,1)	6067 (163)		
		2.5 psig (0,17 bar)	150 (10,3)	1924 (51,6)	3054 (81,9)			
			6 (0,41)	112 (3,0)	214 (5,7)	519 (13,9)	529 (14,2)	540 (14,5)
			10 (0,69)	143 (3,8)	387 (10,4)	611 (16,4)	682 (18,3)	
			30 (2,1)	448 (12,0)	814 (21,8)	1812 (48,6)		
			60 (4,1)	672 (18,0)	1985 (53,2)	5813 (156)		
2.5 to 4.5 psig (0,17 to 0,31 bar) 1B537227022 Light blue	0.3 psig (21 mbar)	2.5 psig (0,17 bar)	4 (0,28)	112 (3,0)	153 (4,1)	326 (8,7)	336 (9,0)	377 (10,1)
			8 (0,55)	143 (3,8)	285 (7,6)	560 (15,0)	580 (15,5)	713 (19,1)
			12 (0,83)	153 (4,1)	387 (10,4)	733 (19,6)	753 (20,2)	
			30 (2,1)	336 (9,0)	713 (19,1)	1446 (38,8)		
			60 (4,1)	519 (13,9)	1374 (36,8)	3217 (86,2)		
		4.5 psig (0,31 bar)	150 (10,3)	1588 (42,6)	5253 (141)			
			8 (0,55)	92 (2,5)	193 (5,2)	387 (10,4)	407 (10,9)	428 (11,5)
			12 (0,83)	122 (3,3)	255 (6,8)	478 (12,8)	672 (18,0)	
			30 (2,1)	305 (8,2)	601 (16,1)	1069 (28,7)		
			60 (4,1)	499 (13,4)	967 (25,9)	2443 (65,5)		
4.5 to 7 psig (0,31 to 0,48 bar) 1B537327052 Black	0.7 psig (48 mbar)	4.5 psig (0,31 bar)	9 (0,62)	163 (4,4)	336 (9,0)	662 (17,7)	764 (20,5)	825 (22,1)
			12 (0,83)	183 (4,9)	438 (11,7)	794 (21,4)	1018 (27,3)	
			30 (2,1)	407 (10,9)	865 (23,2)	1639 (43,9)		
			60 (4,1)	692 (18,6)	1619 (43,4)	2881 (77,2)		
			150 (10,3)	1629 (43,7)	4734 (127)			
		7 psig (0,48 bar)	9 (0,62)	122 (3,3)	214 (5,7)	468 (12,5)	489 (13,1)	519 (13,9)
			12 (0,83)	163 (4,4)	295 (7,9)	611 (16,4)	702 (18,8)	
			30 (2,1)	295 (7,9)	713 (19,1)	1303 (34,9)		
			60 (4,1)	631 (16,9)	1354 (36,3)	2179 (58,4)		
			150 (10,3)	1588 (42,6)	3268 (87,6)			

■ - Shaded areas indicate inlet pressure is too high for orifice size.



BODY SIZE, NPS (DN)	A		B		D		F		G	
	Ductile Iron	Stainless Steel	Ductile Iron	Stainless Steel	Ductile Iron	Stainless Steel	Ductile Iron	Stainless Steel	Ductile Iron	Stainless Steel
3/4, 1 (20, 25)	4.0 (102)	4.12 (105)	2.12 (54)	2.25 (57)	6.19 (157)	6.19 (157)	10.12 (257)	10.12 (257)	1.53 (39)	1.53 (39)

Figure 5. Dimensions

Ordering Information

When ordering, specify:

Application

1. Type of gas being controlled (nitrogen, fuel gas, etc.); list any factors such as impurities in the gas that may affect compatibility of the gas with the regulator trim parts.
2. Specific gravity of the gas
3. Temperature of the gas
4. Range of flowing inlet pressures to regulator
5. Flow rates
 - a) Minimum controlled flow
 - b) Normal flow
 - c) Maximum flow
6. Line size and end connection size of adjacent piping. Adjacent downstream piping must be the same size as the regulator body or longer.
7. Vessel size

Construction

Carefully review the Specifications section, then specify the desired selection on the Ordering Guide on the following page. If a pilot setpoint is not requested, the regulator will be factory set at the approximate midrange.

Ordering Guide

Type (Select One)

- Y690A (Internal registration)***
- Y690AH (High-pressure with Internal registration)***
- Y690AM (External registration)***
- Y690AHM (High-pressure with External registration)***

Body Size (Select One)

- NPS 3/4 (DN 20)***
- NPS 1 (DN 25)***

Body Material and End Connection Style (Select One)

Ductile iron Body

- NPT***

CF8M Stainless steel

- NPT***
- CL150 RF**
- CL300 RF**
- PN 16/25/40**

Spring Case Material (Select One)

- Ductile iron***
- CF8M Stainless steel***

Diaphragm Case Material (Select One)

- Ductile iron***
- CF8M Stainless steel***

Trim Material (Select One)

- 303 Stainless steel***
- 316 Stainless steel**

Diaphragm Material (Select One)

- Nitrile (NBR) (standard)***
- Fluorocarbon (FKM)**
- Nitrile (NBR) with PTFE Protector**

To order this product, complete this page or complete the Specification Worksheet and forward to your local Sales Office.

If the construction you need is not offered on this page, contact your local Sales Office.

To locate your local Sales Office log on to:
www.fisherregulators.com

Regulators Quick Order Guide	
***	Readily Available for Shipment
**	Allow Additional Time for Shipment
*	Special Order, Constructed from Non-Stocked Parts. Consult your local Sales Office for Availability.
Availability of the product being ordered is determined by the component with the longest shipping time for the requested construction.	

Disk Material (Select One)

- Nitrile (NBR) (standard)***
- Fluorocarbon (FKM)***
- Ethylenepropylene (EPDM)**
- PTFE**
- Perfluoroelastomer (FFKM)*

Orifice Size (Select One)

- 1/8-inch (3,2 mm)***
- 1/4-inch (6,4 mm)***
- 3/8-inch (9,5 mm)***
- 1/2-inch (13 mm)***
- 9/16-inch (14 mm)***

Outlet (Control) Pressure Range (Select One)

Types Y690A and Y690AM

- 1 to 2.5-inches w.c. (2 to 6 mbar) Orange***
- 2.5 to 7-inches w.c. (6 to 17 mbar) Red***

Types Y690AH and Y690AHM

- 5 to 10-inches w.c. (12 to 25 mbar) Red***
- 7 to 16-inches w.c. (17 to 40 mbar) Unpainted***
- 15-inches w.c. to 1.2 psig (37 to 83 mbar) Yellow***
- 1.2 to 2.5 psig (83 mbar to 0,17 bar) Light Green***
- 2.5 to 4.5 psig (0,17 to 0,31 bar) Light Blue***
- 4.5 to 7 psig (0,31 to 0,48 bar) Black***

Replacement Parts Kit (Optional)

- Yes, send one replacement parts kit to match this order.

Tank Blanketing Specification Worksheet

Application Specifications:

Tank Capacity _____

Pump In Rate _____

Pump Out Rate _____

Blanketing Gas (Type and Specific Gravity) _____

Conservation Vent Setpoint _____

Pressure Requirements:

Maximum Inlet Pressure (P_{1max}) _____

Minimum Inlet Pressure (P_{1min}) _____

Control Pressure Setting (P_2) _____

Maximum Flow (Q_{max}) _____

Accuracy Requirements:

0.25-inch w.c. (0,6 mbar) 0.5-inch w.c. (1 mbar)

1-inch w.c. (2 mbar) 2-inches w.c. (5 mbar)

Others _____

Other Specifications:

Is a vapor recovery regulator required? Yes No

Special Material Requirements: Ductile Iron Steel

Stainless steel Hastelloy® C Others _____

Other Requirements: _____

Industrial Regulators

Emerson Process Management Regulator Technologies, Inc.

USA - Headquarters
McKinney, Texas 75069-1872 USA
Tel: 1-800-558-5853
Outside U.S. 1-972-548-3574

Asia-Pacific
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Tel: +86 21 2892 9000

Europe
Bologna, Italy 40013
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Dubai, United Arab Emirates
Tel: +971 4811 8100

Natural Gas Technologies

Emerson Process Management Regulator Technologies, Inc.

USA - Headquarters
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Gallardon, France 28320
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TESCOM

Emerson Process Management Tescom Corporation

USA - Headquarters
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