

## Benefits:

- **Improves asset performance** by delivering distributed control, machinery protection and predictive machinery health monitoring on a single common platform
- **Increases reliability** by reducing integration risks
- **Enhances security** by removing links to external systems and isolating process information from attacks
- **Simplifies configuration and upgrades** by eliminating synchronization across multiple systems
- **Reduces lifecycle costs** by minimizing training, maintenance and inventory
- **Intensifies operational awareness** of potential issues by providing alerts from one set of common plant HMIs
- **Increases safety** by eliminating manual checks of machinery functions through a separate turbine vibration protection system



## Overview

Managing and synchronizing separate systems across differing vendors can be complex and time-consuming. Although multiple systems are necessary for keeping your assets operating at peak efficiency, the planning, expertise and time commitment for integrating and operating two or more systems is often overwhelming for operations and maintenance personnel.

The Ovation™ Machinery Health™ Monitor is a revolutionary and robust solution for simplifying asset prediction, protection and process control. With both machinery health and protection functions now consolidated within an Ovation distributed control system, users experience a host of benefits including easier system upgrades, improved maintenance & lifecycle processes and secure connectivity.

Ovation's Machinery Health Monitor provides protection on critical plant equipment including pumps, motors, turbo blowers, centrifuges,

steam turbine generators, gas turbines, hydroelectric turbines and boiler feed pumps.

## Features

### Unified Platform

The Ovation Machinery Health Monitor leverages the power of the Ovation platform through a high-performance I/O module dedicated to machinery health functions.

Having native machinery protection and health monitoring capabilities within the Ovation distributed control architecture provides a number of advantages:

- Increases reliability by reducing integration risks
- Improves security of information and helps to meet NERC CIP compliance obligations
- Streamlines root cause analysis of events
- Enhances analysis and troubleshooting of prime mover issues through native Ovation alarming, trending, historical data collection

and sequence-of-events monitoring capabilities

- Improves operator efficiency with the ability to monitor and control all plant systems from the same workstation
- Simplifies configuration through a common set of standard engineering tools
- Decreases lifecycle costs and streamlines personnel training

## Eliminates Integration Risks

Integrating machinery protection systems can require 2,400 steps for 24 vibration channels, and can take up to five days to complete.

Typical risk areas during integration include communication issues, additional testing time and the introduction of nuisance alarms.

Additionally, resources aren't always available to complete what can be a complicated integration process in a timely manner. This could leave operators without important machinery health diagnostics.

The Ovation Machinery Health Monitor eliminates the risks, wasted time and increased costs associated with system integration. With installation as simple as inserting the module into a spare I/O slot, the Ovation Machinery Health Monitor removes challenges typically associated with configuring two separate systems such as Modbus integration, wiring and time synchronization. Reducing the number of configuration tasks can result in fewer points of possible failure which translates into increased reliability.

## Enhances Security

Emerson's Ovation distributed control system uses router-based firewalls to create a demilitarized zone (DMZ). The DMZ is a barrier that isolates the control system in a measure to implement the Defense-in-Depth strategy. This strategy, where layers of protection are provided between the critical assets and the outside networks, helps to ensure security and assists utilities in meeting complying with NERC CIP-005-01 requirements.

The native Machinery Health Monitor lies within Ovation's secure perimeter. The monitor communicates with the Ovation controller over the passive Ovation I/O bus using a non-

routable protocol. By using the Ovation I/O bus, the security perimeter stops at the module and does not extend to remote devices, providing an extra measure of information isolation and security. Additionally, use of one operating system reduces the amount of reporting and paperwork required for cybersecurity-related audits.

## Simplifies Configuration and Upgrades

Ovation's Developer Studio is a comprehensive software application that manages configuration of the entire Ovation system. The fully integrated advanced suite of Developer Studio tools are used to create and maintain Ovation drop types, control strategies, process graphics, point records and system-wide configurations including security.

Engineers familiar with the Ovation system can easily configure and maintain the module through a dedicated tool within the Developer Studio. Unlike traditional machinery protection systems, the Ovation Machinery Health Monitor's logic is contained within standard Ovation control sheets. Ovation's control building tool includes SAMA formatted drawing capabilities tailored specifically for creating and editing logic. Users are automatically supplied with online and offline documentation of control strategies that keeps information up-to-date for easier system management. Updates to the module are made to the control sheets and loaded into the controller for processing.

Unlike conventional machinery protection racks, the Ovation Machinery Health Monitor is embedded within the Ovation architecture. Similar to standard Ovation I/O modules, the monitor is a modular plugin component that inserts into the I/O base and communicates directly to the Ovation controller rather than data link communication used by traditional racks.

Implementing machinery health monitoring functions into a standard Ovation I/O base simplifies future upgrades and eliminates risks associated with synchronizing new versions across multiple systems. The integration, configuration, troubleshooting and testing of a separate machinery health system is no longer necessary. Additionally, the monitor is 'hot

swappable' allowing it to be removed and replaced without disrupting system operation.

## Reduces Lifecycle Costs

Operators can easily monitor diagnostics and manage alerts for all plant assets from a common platform. Intuitive diagnostics in the form of illuminated colored status indicators, audible alarms and status graphics enables quick determination of where an issue may reside. Diagnostics for process and system alerts are readily available; eliminating the time wasted browsing between multiple systems to obtain statuses.

The consolidated architecture of the Ovation Machinery Health Monitor reduces hardware maintenance, inventory and networking equipment. The module is powered by Ovation's redundant primary power and auxiliary power infrastructure, so additional power supplies are not necessary.

With a single point of contact for automation and machinery health service, getting expert technical support from Emerson is quick and easy, helping to keep the Ovation system running smoothly and reliably.

## Increases Safety

The vibration monitoring function within the Ovation Machinery Health Monitor eliminates the need for a separate vibration monitor. With online monitoring available from Ovation HMIs, operators no longer need to manually check machinery function in the plant. This decreases the expense and safety hazards associated with traditional walk-around programs.

## Scalable Functionality

The Ovation Machinery Health Monitor is one hardware base capable of being licensed for both turbomachinery and balance-of-plant monitoring and protection. Machinery health can be executed in phases. Protection-only or protection with prediction strategies can be implemented with the ability to easily add more functionality when time and budget allow.

For critical turbomachinery needs, the Ovation Machinery Health Monitor delivers standard machinery protection while providing machinery health parameters that can be targeted to both

operators and maintenance as needed. Vibration peak, phase and band-pass parameters provide operators early indicators of imbalance, shaft cracks and bearing fluid instabilities where immediate action must be taken. Detailed waveform, spectrum and machinery health parameters are available to the AMS Machinery Manager for maintenance planning.

Emerson's PeakVue technology provides an early indication of any developing faults. Data delivered through the Ovation system allows operators to plan more effectively and avoid unplanned downtime.

False trips are addressed through features such as integrated two-out-of-three (2oo3) voting logic, dynamic trip setpoints and bypassing faulty sensors. Other available functions include thrust monitoring, differential expansion and eccentricity. These integrated features increase decision accuracy by leveraging the power of the existing Ovation process variables.

For balance-of-plant machines such as fans, blowers, condensate pumps, circulation pumps and cooling towers, the Ovation Machinery Health Monitor can be scaled down to match performance needs with monitoring needs. This provides an easy method of including balance-of-plant machines in maintenance planning.

Predictive information built into Ovation gives operators a clear view of all process information to quickly assess and analyze an asset's health. This capability enables immediate operator action to avoid unnecessary impact to machine health or to lessen the progression of failure in context with production goals.

## Architecture

At its core, the Ovation Machinery Health Monitor has two separate processes. The protection and machinery health monitors are internally separate and isolated. This architecture provides the peace of mind and robustness for machinery protection while delivering machinery health performance to help users manage plants assets with confidence. The Ovation Machinery Health Monitor simplifies the monitoring tasks to the core functions of vibration signal conditioning, sampling and

sending parameters to the Ovation system. The monitor includes hardware and self-checking instrumentation, and is hot swappable. Optional buffered outputs and connections to AMS Machinery Manager are available.

Each monitor has two RJ45 Ethernet ports for optional communication. One port can be used for connection to the maintenance department and AMS Machinery Manager software for machinery health analysis. The other port is available for the operators to view valuable machinery health diagnostic information in the control room.

The Ovation Machinery Health Monitor is inserted directly into the standard Ovation I/O base and utilizes the built-in passive I/O bus communications to an Ovation controller. It is separate and independent from other process I/O, handling the unique requirements of machinery health monitoring while leveraging the infrastructure of Ovation.

Each monitor has eight signal input channels. All eight channels will accept any of the following vibration sensor types:

- Piezo accelerometers
- Eddy current sensors
- Piezo ICP velocity sensors
- Piezo dynamic pressure
- Moving coil velocity sensors
- Generic user defined AC input
- Generic user defined DC input

Two channels (channels 7 and 8) support all of the sensors listed as well as the following tachometer inputs:

- Eddy current tachometers
- Passive magnetic tachometers
- Hall effect tachometers
- TTL pulse
- Encoder
- Supports tachometer daisy chain from module to module such that a tachometer can be shared without consuming a signal input channel

### Logic Expansion

Machinery protection logic has access to the power and redundancy readily available within the Ovation controller and is no longer limited to the logic capabilities of a traditional machinery protection rack. The monitor communicates over a passive I/O base to a secure, reliable, mission-critical, redundant controller with “bumpless” automatic fail-over for monitoring system robustness. Because Ovation controllers are designed to handle more than 1000 control sheets, adding machinery monitoring is a simple setpoint comparison and relay output addition.

### Requirements

- Ovation 3.5.1 or higher
- Ovation IOIC Group 3
- Located as local I/O
- Spare I/O slot

Specifications	
<b>Number of channels</b>	8
<b>Tachometer channels</b>	2
<b>Sensor support</b>	Piezo accelerometers Piezo ICP velocity Piezo dynamic pressure Electro-dynamic velocity Eddy current displacement sensor <ul style="list-style-type: none"> <li>▪ AC vibration</li> <li>▪ DC displacement</li> </ul> 4-20 mA (requires external resistor) Other AC/DC output transmitters (within the power and input range of the module)

Specifications	
<b>Tachometer support</b>	Eddy current displacement Passive electro-magnetic Hall effect tachometer N pulse/rev shaft encoder TTL pulse
<b>Sensor power</b> <i>(channels may be individually programmed)</i>	Constant current <ul style="list-style-type: none"> <li>▪ Programmable 0mA-20mA (may also be used to lift current for electro-dynamic (passive) velocity sensors)</li> </ul> Constant voltage <ul style="list-style-type: none"> <li>▪ +24V @20mA, short circuit protected</li> <li>▪ -24V @20mA, short circuit protected</li> </ul>
<b>Input range</b> <i>(channels may be individually programmed)</i>	<ul style="list-style-type: none"> <li>▪ 0 to +24V</li> <li>▪ -24V to +24V</li> <li>▪ -12V to +12V</li> <li>▪ 0 to -24V</li> <li>▪ DC to 20KHz</li> </ul>
<b>Machinery protection and turbine supervisory instrumentation parameters</b>	<ul style="list-style-type: none"> <li>▪ Overall vibration</li> <li>▪ Radial shaft vibration</li> <li>▪ Eddy current DC gap voltage</li> <li>▪ Bearing case vibration</li> <li>▪ Accelerometer bias voltage</li> <li>▪ Axial thrust position</li> <li>▪ Shaft eccentricity</li> <li>▪ Speed</li> <li>▪ Zero speed</li> <li>▪ Phase</li> <li>▪ Differential expansion</li> <li>▪ Case expansion</li> </ul>
<b>Machinery health parameters</b>	<ul style="list-style-type: none"> <li>▪ nX peak and phase where n = 0.5 and 1-5</li> <li>▪ PeakVue</li> <li>▪ Waveform</li> <li>▪ Spectrum</li> <li>▪ Orbits</li> </ul>
<b>Emerson part number</b>	5X00717G01

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