# Applying the Digital Twin to Polypropylene Plants



Dynamic simulation with Mimic Simulation Software provides a high-performance solution for operator training and control system optimization. This Digital Twin technology delivers the complete environment for control system optimization and is an effective tool for teaching process and control engineers the control and operation of polypropylene plants.

### **Polypropylene Modeling**

Solutions for polypropylene facilities include dynamic models of the following process areas:

- Feed Dehydration
- Fluidized Catalytic Polymerization Reactor with Recycle Cooling
- Reactor Effluent Cyclone
- Resin Purging
- Additive Addition
- Extruding and Pelleting

#### **Application Capabilities**

- Dynamic real time mass and energy balances
- Dynamic Vapor Liquid Equilibrium Balance accounting for reaction mixture interaction with external streams, chemical transformations due to the reaction kinetics
- Configurable thermodynamic activities and enthalpy correction factors to account for mixture non-idealities

## **Mimic Simulation Software**



Train operators on infrequent and dangerous process occurrences



Test control system enhancements



Transfer knowledge from seasoned to inexperienced operators



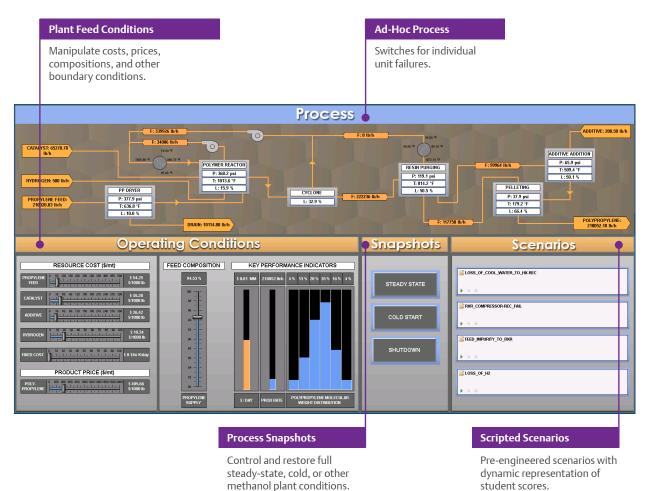
Increase overall plant safety

- Reaction modeling using Arrhenius equations for reaction rate constants
- Tunable reaction rate constants, activation energies, preexponential factors, and reaction orders for both, forward and reverse reactions



#### **Instructor Station**

Instructor controls in Mimic and instructor screens in Mimic Component Studio allow your training team to prepare for working with the control system and process. Any element in Mimic can be manipulated or controlled, and instructor screens provide easy access in one location. Typical controls allow instructors to manipulate operating conditions, such as boundary conditions and compositions, introduce ad-hoc device failures, control scripted training scenarios, and restore snapshots to steady-state operations.



Emerson North America, Latin America: • +1 800 833 8314 or • +1 512 832 3774

Asia Pacific: © 65 6777 8211

**Europe, Middle East:** (9) +41 41 768 6111

www.emerson.com/mimic

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