Gain better understanding and insight into your plant data.

Plantweb™ Insight
Discover how you can make the most of plant sensor data with real-time actionable analysis of your operations.
Today’s technology delivers more data than ever before — but are you getting the most out of all this data?

Data is essential in making critical decisions for your operations and ensuring optimal operating conditions. When you are burdened with performing tedious manual rounds or unable to analyze your data quickly, essential information slips through your fingers. Without quick and accurate data analysis, it can be difficult to prioritize maintenance and identify potential hazards or failures, putting the safety, reliability, and compliance of your facility at risk.

Professionals in the automation industry say the main reasons they are collecting data are for process improvements (74.56 percent), diagnostics and predictive maintenance (67.58 percent), and quality control (51.37 percent).*

Over 50 percent of businesses report that they have too much data to be able to analyze it efficiently though, and 44 percent report that they could do a better job at analyzing their data.**

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* “Are You Data-Driven?” Industry Survey by AutomationDirect, CFE Media and Putman Media (participants were able to select multiple reasons)
** Strategy Analytics IoT 2016 Deployment and Trends Usage Survey
When you have access to instant, easy-to-read analysis of your key operational assets, you gain better understanding of your data. This knowledge allows you to make quick, critical decisions to increase operational efficiency, safety, and compliance.
Plantweb Insight offers instant access and visibility to key assets, enabling you to make better, faster decisions for your operations.

Engineered to work through plant sensors and networks, Plantweb Insight is able to provide real-time analysis of key asset data. This solution seamlessly integrates into your existing systems, offering automatic data interpretation. With Plantweb Insight, you can leverage data to reduce risk, save time, and improve efficiency and safety.
Plantweb Insight brings it all together by managing your facility data and providing data interpretation that enables you to make the critical decisions necessary to improve operational performance and safety.

**Gain better understanding of facility data with real-time analysis.**

Make manual rounds and inconsistent data communication a thing of the past. With Plantweb Insight, you have instant data interpretation of key asset health. Engineered with pre-built, industry-accepted analytics, this solution transforms sensor data into actionable insights.

**Shift strategy from reactive to predictive.**

With real-time visibility to key asset health, you can avoid potential safety hazards as well as better prioritize your maintenance. When you can spot abnormal situations before they become potential problems and prevent failures before they occur, you not only improve facility safety, but ensure your operations meet compliance and regulatory standards.

**Safely access your data anywhere.**

The web-based platform allows you to securely access your data from anywhere at any time. Plus, the human centered design interface offers consistent and intuitive navigation across the apps.

**Easily integrate pre-built analytics into your current systems.**

This solution seamlessly integrates with your existing wireless infrastructure, allowing you to expand the capabilities of your current system. Plantweb Insight can be used for any size operation.
Steam Trap Application: Continuous steam trap monitoring

How It Works

The Plantweb Insight Steam Trap application determines the online health status of your steam traps by verifying if a trap is in failure mode. This is calculated using a status algorithm established by years of industry experience and analytics.

With this application, you can view trending of past health, emissions, and energy loss on a per trap basis, and track impact set against key performance objectives.

Remove guess work

Better prioritize maintenance with calculated insights from a steam trap status algorithm based on decades of process experience and analytics.

Cut energy costs

Real-time monitoring clearly displays economic and environmental impact in terms of excess energy costs and emissions loss.

Improve efficiency

Quickly identify any steam traps that require attention: Blow through, plugged, and flooded failure modes are immediately displayed.

The application utilizes data from the Rosemount™ 708 Wireless Acoustic Transmitters to continuously determine steam trap status. This includes identifying steam trap failures (blow through, flooded, plugged) and inactivity.
Avoid Costly Damage with Greater Visibility

Steam Trap Failures Have a Major Business Impact

Steam traps are typically only audited once a year, leaving plants vulnerable for long periods of time.

Expected steam trap failure rates range from 12.5% to 25% every year.*

5-10% of total energy cost are typically lost through leaking steam traps.**

Continuous steam trap monitoring helps identify failures in real-time for quick repair and replacement.

Wireless provides a cost effective, reliable solution and non-intrusive transmitters make installation quick and easy.

Meet Challenges with Increased Process Insight

Rosemount 708 Wireless Acoustic Transmitter

- Ultrasonic acoustic level and temperature readings
- FM and CSA Class 1 Div 1 approvals
- Fast and easy to install and maintain
- Directly mount without cutting or changing pipe configuration
- No calibration
- Intrinsically safe power module with 10+ year battery life

*Risko, J., Understanding Steam Traps, Chemical Engineering Progress, Feb 2011
**U.S. Department of Energy
Pump Application: Gain clarity with pump health status and alerts

How It Works

The Plantweb Insight Pump application offers in-depth monitoring of fixed-speed pumps by providing an aggregated view into the health of all assets. Status and alerts are calculated by pre-built algorithms based on years of experience and industry-vetted analytics.

The predictive diagnostics and alert weights of this solution enable better prioritization of pump maintenance, allowing users to mitigate recordable incidents and quickly identify any assets requiring attention.

Increase visibility

Using a multi-measurement approach, continuous pump monitoring and analysis offers you greater visibility into your process and equipment conditions.

Reduce costs

Wireless capability easily integrates with your existing systems and provides a cost-effective approach for missing measurement points.

Be proactive

Predictive diagnostics and analytic tools allow for preventive maintenance and prioritization.
Impact of Pump Failures

Statistically, pumps will fail or suffer degraded operation every 12 months.*

Pump failures can cause process upsets and downtime, taking hours or days to recover to normal operations.

Reactive maintenance results in 50% higher costs than preventative maintenance.**

Poor equipment reliability impacts HSSE in the form of safety incidents, regulatory fines and process shut downs.

Comprehensive Monitoring for Enhanced Visibility

Seal Monitoring conforms to API Standard 682 for pressure and level solutions.

Strainer Monitoring utilizes differential pressure across the strainer to identify plugging.

Cavitation Monitoring offers statistical analysis of process and vibration data to detect cavitation.

Vibration Monitoring provides early indication of vibration faults.

Multi-Measurement Approach

Emerson’s wireless portfolio helps you establish all the necessary critical measurement points.

Pressure

Pressure and DP Level Transmitters
- Strainer Plugging
- Discharge Pressure Variation
- Seal Pressure
- Suction Pressure

Level

Level Transmitters and Switches
- Seal Level

Vibration

AMS Wireless Vibration Transmitter
- Vibration and PeakVue (early indicator)
- Bearing Temperature
- Premature Wear
- Cavitation

Hydrocarbon Leak Detection

Rosemount 702 Discrete Transmitter with Liquid Hydrocarbon Detection
- Hydrocarbon Leak Information
- Leak Warning

* ORED 09 – 5th Edition
** NPRA Reliability and Maintenance Conference
Heat Exchanger Application: Increase efficiency with better understanding

Reduce production loss
Predictive and continuous heat exchanger monitoring helps optimize cleaning for enhanced production and energy efficiency.

Cut maintenance costs
Automated monitoring reduces costs caused by reactive maintenance.

Proactively monitor KPIs
Continually calculate and track key performance indicators like fouling, heavy duty, and heat transfer coefficient.

How It Works
The Plantweb Insight Heat Exchanger application provides in-depth monitoring of shell and tube heat exchangers by analyzing plant sensor data gathered through existing infrastructure.

Leveraging pre-built algorithms based on decades of process experience and industry-vetted analytics, this solution delivers reliable predictive diagnostics.
### Insufficient Monitoring Has Impact on Operations

#### Heat Exchanger Failures Have a Major Business Impact

- Unnoticed or increased heat exchanger fouling causes degraded performance and energy efficiency.
- Reactive maintenance results in 50% higher costs than preventative maintenance.*
- Poor equipment reliability impacts HSSE in the form of safety incidents, regulatory fines and process shut downs.

### Avoid Costly Damage with Greater Visibility

- Fouling Monitoring provides early indication of fouling by comparing current heat transfer coefficient with baseline (newly cleaned).
- Heat Duty Monitoring quickly recognizes when heating requirements change.
- Cleaning Recommendations are based on high fouling and high dP or lost energy costs.

### Rosemount Measurement Solutions

Get a complete picture of your processes by setting up a Pervasive Sensing™ network.

#### Rosemount 848T Wireless Temperature Transmitter

- Monitors four independent temperature inputs
- Configurable for RTD, thermocouple, ohm, millivolt and 4-20 mA inputs

#### Rosemount X-well™ Technology

- Non-intrusive point solution for process temperature
- Uses pipe characteristic, ambient temperature, and pipe surface temperatures to calculate process temperature

#### Rosemount Wireless Differential Pressure Transmitter

- Full portfolio of differential pressure transmitters
- Monitors differential pressure across hot and cold sides

#### Rosemount Wireless Differential Pressure Flow Transmitter

- Best-in-class solution for accurate flow measurements
- Cold and hot side flow used for fouling calculations
Air Cooled Heat Exchanger Application: Make intelligent decisions about your ACHE and fans

Reduce slowdowns
Predictive and continuous air cooled heat exchanger monitoring helps reduce unexpected failures and process shutdowns.

Cut maintenance costs
Automated monitoring reduces costs caused by reactive maintenance and manual rounds.

Pre-built models save valuable time
With access to pre-built strategic interpretation analytics, personnel no longer have to sort through large data sets.

How It Works
The Plantweb Insight Air Cooled Heat Exchanger application provides in-depth monitoring of air cooled heat exchangers, fin fans, by analyzing wireless sensor data gathered through existing infrastructure.

Leveraging pre-built algorithms based on decades of process experience and industry-vetted analytics, this solution delivers reliable predictive diagnostics.
Common Threats to Air Cooled Heat Exchangers

Exchanger Fouling
Limited cooling is an indication of exchanger fouling. This can result in reducing the cooling capacity of the exchanger, leading to a throughput reduction. This can also cause products heading to storage tanks to be too hot or other process impacts.

High Vibration and Bearing Temperature
Increasing motor or fan vibration and bearing temperature can result in belt and coupling failure or can cause fan blades to stop, reducing the cooling capacity of the exchanger and throughput reduction. Other process, safety, and environmental impacts can occur as well.

Louver Mechanical Defects
Faulty louver position can result in restricting airflow and cooling capacity reduction, leading to overall throughput reduction and other potential process impacts.

Monitoring Your Air Cooled Heat Exchanger

Install Wireless devices for better visibility across your facility.

**Rosemount 848T Wireless Temperature Transmitter**
- Monitors four independent temperature inputs
- Configurable for RTD, thermocouple, ohm, millivolt and 4-20 mA inputs

**Rosemount X-well Technology**
- Non-intrusive point solution for process temperature
- Uses pipe characteristic, ambient temperature, and pipe surface temperatures to calculate process temperature

**AMS Wireless Vibration Monitor**
- Vibration and PeakVue (early indicator)
- Bearing temperature and premature wear

**Fisher™ 4320 Wireless Position Monitor**
- Equipment position with a percent of span plus on/off indication
- Monitors louver position for mechanical defect detection

Complete Insight of Air Cooled Heat Exchanger Conditions

Vibration Monitoring gives warnings of vibration and bearing faults, replacing manual rounds.

Heat Exchanger Fouling provides early indication of fouling using temperature readings.

Pitch/Louver Position Monitoring recognizes discrepancies in actual and expected position.
Wireless Pressure Gauge Application: Know before you go

Enjoy more flexibility

The “Know Before You Go” strategy enables users to remotely view pressure gauge readings and trends in order to stay updated on changing field conditions.

Improve workplace safety

With remote monitoring, you reduce manual rounds and keep personnel out of hazardous areas, improving facility safety.

Set to your specifications

Manual configuration of thresholds for alerts ensures you get the data you are looking for.

How It Works

The Plantweb Insight Wireless Pressure Gauge application monitors your wireless pressure gauges in a single, easy-to-use interface. This solution analyzes data acquired through plant sensors and existing infrastructure to provide real-time pressure status of all wireless pressure gauges.

This application also features device health indicators, which help effectively manage maintenance.
**Meet Challenges with Increased Process Insight**

<table>
<thead>
<tr>
<th>Traditional gauges routinely fail, providing unreliable information without any indication. Basing important maintenance decisions on these faulty gauges can negatively impact plant safety and productivity.</th>
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<tr>
<td>The Rosemount Wireless Pressure Gauge has a robust design that resists common failures, delivers dependable information about plant equipment, and constantly informs users of its status.</td>
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**Engineered to Optimize Data Communication**

<table>
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<tr>
<th>Industry-proven Rosemount pressure sensor technology replaces traditional mechanical components and delivers up to 10 years of battery life.</th>
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<tbody>
<tr>
<td>Innovative design provides overpressure protection and dual layers of process isolation to keep personnel safe and ensure reliable pressure readings.</td>
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<tr>
<td>WirelessHART® technology delivers reliable field data communications as frequently as once per minute.</td>
</tr>
<tr>
<td>Local status indication allows personnel to have confidence in device health.</td>
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</table>

For more information, visit Emerson.com/Rosemount-Wireless-Pressure-Gauge
Pressure Relief Valve Application:
Log PRV releases for compliance

Maintain compliance
Automatically log pressure relief valve releases to adhere to new safety and emissions regulations.

Utilize machine learning
Leverage data analytics and machine learning techniques to revolutionize the way pressure relief valve monitoring is performed.

Improve safety
Monitor relief events without manual rounds, keeping employees safe.

How It Works
The Plantweb Insight Pressure Relief Valve application determines when and where an event has occurred within your relief valve fleet. Utilizing machine learning techniques, the application algorithm identifies abnormal situations affecting operations allowing users to easily identify problem assets and areas to focus.

Within the software interface, users can view a consolidated event log, helping simplify regulatory compliance and reporting. Users can also gather information into production losses and emissions caused by pressure relief valve events.
Impact of PRV Monitoring

Pressure Relief Valve Events Have a Major Business Impact

Both manual and traditional electronic monitoring of relief valves have proven costly and difficult.

Regulatory fines due to relief valve release can cost hundreds of thousands of dollars.

Leaking or simmering relief valves lead to significant loss of hydrocarbons or costly materials.

Continuous relief valve monitoring helps identify events and failures in real time for quick repair and replacement.

Wireless provides a cost-effective, reliable solution, and non-intrusive instruments make installation quick and easy.

Rosemount 708 Wireless Acoustic Transmitter

- Ultrasonic acoustic level and temperature readings
- FM and CSA Class 1 Div 1 approvals
- Fast and easy to install and maintain
- Directly mount without cutting or changing pipe configuration
- No calibration
- Intrinsically safe power module with
- 10+ year battery life
How It Works

The Plantweb Insight Network Management application offers users a consolidated view into network health. The application identifies shortcomings in meeting best practices. It also provides a network information and diagnostic summary. The network mesh diagram allows for visualization of networks and quick troubleshooting.

The Plantweb Insight Power Module Management application brings all Power Module indicators across multiple networks into a central location. Not only can users view the status of Power Modules, the application will provide an estimate of remaining life and alert users to high-consuming devices.

Wireless Infrastructure Applications: Effectively manage wireless networks and power modules

Manage networks
Growing numbers of networks are making troubleshooting and management difficult. Consolidate network diagnostics in one spot.

Troubleshoot faster
Identify problem areas in the network for quick and simple diagnoses. Visualize networks using the network diagram.

Plan Power Module replacements
Consolidate Power Module status in one view while benefiting from estimated remaining life calculations.
Network Management

Adhere to network best practices for improved reliability.

Troubleshoot faster by easily recognizing problem areas.

Utilize the network diagram to visualize networks and identify areas for improvements.

Emerson Wireless Gateways create self-organizing WirelessHART networks. Secure, robust, and infinitely configurable, this self-healing, mesh technology features data reliability of greater than 99% and ensures an interoperable, adaptive and flexible approach to wireless.

Power Module Management

View current status of all Emerson Power Modules.

Schedule maintenance with the total estimated remaining life calculation.

Identify high-consuming devices for possible reconfiguration.

Emerson SmartPower™ Modules are engineered with a robust and adaptable design that withstands harsh environments and allows you to choose the best mode of power for your application.
Cooling Tower Application: Track effectiveness and health of cooling tower systems

Monitor cooling tower effectiveness
Gather visibility into remaining heat removal capacity with continuous temperature measurements.

Reduce corrosion and build-up
Conductivity and pH sensors easily identify degrading water quality before it leads to detrimental equipment corrosion and fouling.

Recognize water usage
Track key trails of water usage and how much evaporation is occurring.

How It Works
The Plantweb Insight Cooling Tower application uses process data to determine the overall health of this critical asset.

This application utilizes key temperature, flow, level, and analytical information to identify abnormal situations that affect the long-term reliability and efficiency of cooling water systems.
Valuable Information Provided Through Application Analytics

Cooling Tower Effectiveness: Monitor cold water supply, return, and air temperature.

Water Usage and Evaporation: Gain key information from monitoring supply, blowdown, makeup, and recirculation flow points.

Water Degradation: Monitor water quality with pH and conductivity measurements.

Fan Health: The ACHE application provides built-in vibration analysis, and alignment information.

Pump Health: The Pump application provides built-in vibration analysis, seal failure detection, cavitation detection, and strainer plugging.

Rosemount Measurement Solutions

**Rosemount X-well Technology**

- Non-intrusive point solution for process temperature
- Uses pipe characteristic, ambient temperature and pipe surface temperatures to calculate process temperature

**Rosemount 3308 Wireless GWR Transmitter**

- Monitor water basin level for overflow or undersupply conditions

**Rosemount Wireless Differential Pressure Flow Transmitter**

- Best-in-class solution for accurate flow measurements

- For rotating equipment, the Cooling Tower applications links to the Pump and Air Cooled Heat Exchanger applications for a holistic view of cooling tower health
**How It Works**

The Roxar™ Electrical Resistance (ER) probe / Roxar Linear Polarization Resistance (LPR) probe and Roxar wireless transmitter feed the Plantweb Insight Inline Corrosion application with data (metal loss and corrosion rate). The software then calculates insights such as corrosion rate trends, corrosivity of fluid indication levels, electrical resistance (ER) probe expected life-span, and battery status.

**Increase visibility**

Continuous online corrosion monitoring enables users to remotely view corrosion rate readings and corrosion trends in order to stay updated on changing field conditions. An intuitive heatmap is displayed with intelligence on corrosivity of fluid levels per tag, based on the NACE® standard.

**Improved workplace safety**

With remote monitoring you reduce time spent on data collection, thus minimizing your time spent in hazardous areas. It also reduces the need for site adaptations (scaffolding, etc.).

**Improve efficiency**

Quickly identify changes in the corrosivity behavior of the process fluid and improve response time for required mitigation.

**Inline Corrosion Application:**

Gain integrity insights with corrosion alerts and heatmap
Meet Challenges with Increased Process Insight

Uncontrolled internal corrosion may lead to catastrophic accidents.

Traditional corrosion monitoring systems require pre-defined chemical injection rates that are often not correctly tuned with the actual corrosion rate, leading to additional cost and stock of chemicals.

Data from traditional corrosion monitoring systems is difficult to interpret and often require a dedicated corrosion specialist to analyze and provide an action plan.

Continuous internal corrosion monitoring helps prevent potential risks of material failure.

Real-time monitoring contributes to the optimal consumption of chemicals, as well as extend equipment life, by implementing corrosion control before damage takes place.

The application provides a user-friendly interface that displays already engineered values, including a unique heatmap, which assists with faster and simpler decision-making.

Roxar Complete Internal Corrosion Measurement System

Roxar CorrLog Wireless Transmitter

• Instrument reads Electrical Resistance Probes (ER)
• Instrument reads Linear Polarization Probes (LPR)
• 24-bit Instrument Resolution
• Measurement Intervals from 2 min up to 24 hours
• Intrinsically Safe certified

Roxar Retrievable Electrical Resistance (ER) Probe

Roxar Retractable Electrical Resistance (ER) Probe

Roxar Retrievable Linear Polarization Resistance (LPR) Probe

Roxar Retractable Linear Polarization Resistance (LPR) Probe
Plantweb Insight is focused on monitoring the health of plant assets and provides the strategic data interpretation and analysis needed to prioritize maintenance and make informed decisions.