The right technologies for optimal results.
What if you could...

Make the right level measurement choice
Stay on schedule and reduce unplanned downtime
Increase the productivity of your plant
Trust that your operation is safe and under control

No single technology will cover all level applications; you need to determine what best suits your demands. Our global network of local instrumentation experts and our level guides will help you choose and implement the right level solution.

Staying on top of installation schedules is a challenge. Reliable Rosemount® level instrumentation streamlines installation with factory commissioning, remote configuration and diagnostics, and simple set-up, eliminating repeated trips to the field.

From accurate specification to timely delivery, and with reliable products and expert technical support, we offer the resources and best practices to help you optimize your process.

To get the best out of your operation while also meeting strict safety regulations, you need reliable, leading-edge technologies. Emerson’s deep industry knowledge, advanced diagnostics, and robust device designs stand up to the toughest measurement challenges.

Find your solution

Level Technologies ................................................. 4–5
Guided Wave Radar Level and Interface ............................................. 6–9
Non-Contacting Radar Level ......................................................... 10–13
Differential Pressure Level Transmitters ........................................... 14–17
Vibrating Fork Point Level Detection ................................................. 18–21
Inventory and Custody Transfer Tank Gauging ................................... 22–25
Safety and Overfill Prevention .............................................................. 26–27
Hygienic Solutions ........................................................................... 28–29
Solids Measurement ......................................................................... 30–31
Wireless Level Instrumentation .......................................................... 32–33
Complete Point Solutions .................................................................. 34
Accessories ......................................................................................... 35
Product Selection Guide .................................................................... 36–37
Lifecycle Services ............................................................................ 38

Availability requirements for this plant are 99.5%. There is no room for an unplanned stop. With instrumentation that works, you don’t need to spend time worrying.”

– Benny Johansson, Terminal Manager, Gasum.
Level technologies that deliver accurate measurements across all your applications

**Guided Wave Radar**
Measurement is based on the time difference between sending and receiving a microwave pulse sent down a probe and reflected back to the media surface.
- For level and interface measurement of liquids or solids
- Suitable for wide range of temperature and pressure requirements
- Top mounted
- Unaffected by media density, viscosity, conductivity, turbulence, foam, and dust

**Vibrating Fork**
The vibrating fork oscillates at its natural frequency in air. When liquid covers the fork, reducing the frequency, the device output switches.
- For high and low alarms, overfill protection and pump control
- Suitable for a wide range of pressure and temperature requirements for most liquids, including hygienic applications
- Immune to changing process conditions
- Flexible mounting

**Differential Pressure**
The level is derived from the density and a pressure measurement of the liquid’s mass.
- For liquid tank levels with wide temperature and pressure requirements
- Flexible mounting; can be isolated by valves
- Unaffected by vapor space changes, surface conditions, foam, corrosive fluids and internal tank equipment

**Non-Contacting Radar**
A microwave signal launched into the tank is reflected back from the media surface. The level is derived from the time or frequency difference between the sending and receiving of the signal.
- For liquid or solid tank levels with wide range of temperature and pressure requirements
- Top mounted; can be isolated by valves
- Unaffected by media density, viscosity, dirty coatings, and corrosiveness

**Solids level measurement**
Point and continuous level measurement of bulk solids materials
- Different sized silos
- Rapid level changes
- Internal obstructions
- Range of mounting options
- Unaffected by media dielectric, particle size, conductivity or vessel size

**Magnetic Level Indicators**
Measurement is based on visual level indication. A float rises and lowers with the fluid level which is shown by an external indicator.
- Side mounted
- For high-temperature, high-pressure and corrosive applications
- Process liquid is not in contact with indicator glass

**Inventory Tank Gauging**
Complete tank gauging system solutions for bulk liquid storage in tank terminals and refineries.
- Reliable, non-contacting radar gauges with custody transfer accuracy
- Suitable for a wide range of applications and tank types
- Integrated tank instrumentation for high-performance results
Meet your toughest measurement challenges with our guided wave radars, which are easy to install into existing tank connections and are virtually unaffected by process conditions.

**Rosemount Guided Wave Radar Transmitters**
- Get highly accurate and reliable direct level and interface measurements
- Solve challenges of small and large vessels, difficult tank geometries, and internal obstructions
- Ideal for chamber applications and for replacing older technologies

**Rosemount 5300: Superior Performance**
- Reliably handle challenging process vessels and applications with maximum control and safety
- Tap into microwave innovations for longer distance measurements even with lower dielectric
- Streamline configuration and diagnostics through Radar Master and EDIE-based interface

**Rosemount 3300: Versatile and Easy to Use**
- Handle most liquid storage and monitoring applications with ease

**Rosemount 3308: True Wireless**
- Ideal solution for your new or remote measurements with no wiring and easy commissioning
- Built on our proven technologies ensuring reliable performance
- Minimal maintenance and long-lasting nine-year battery life

**Application**  
- **Industrial level measurement**  
- **Technology replacement**  
- **Thin layer detection**

- Get accurate measurement under process variations and across applications
- Withstands turbulence, vapor, coating, moisture, dust, foam, and geometrically difficult vessels
- Easily install guided wave radar in existing chambers as a reliable, low-maintenance alternative to old equipment
- Immune to density changes and no moving parts
- Measure the level and interface level in separators, settling and condensate tanks
- Detects interfaces as thin as 0.1 inch (2.5 mm) all the way to the top of the tank

**Specifications and Selection Guide**

<table>
<thead>
<tr>
<th></th>
<th>3300</th>
<th>3308</th>
<th>5300</th>
</tr>
</thead>
<tbody>
<tr>
<td>Certification</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Explosionproof</td>
<td>+</td>
<td></td>
<td>+</td>
</tr>
<tr>
<td>Safety system certified to</td>
<td>–</td>
<td></td>
<td>–</td>
</tr>
<tr>
<td>Output</td>
<td>4-20 mA with HART®</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Configuration</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Conformity</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Overfill protection (DIB/t/TÜV WHG)</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Series 5300</td>
<td>+</td>
<td></td>
<td>+</td>
</tr>
<tr>
<td>Series 5301</td>
<td>+</td>
<td></td>
<td>+</td>
</tr>
<tr>
<td>Series 5308</td>
<td>+</td>
<td></td>
<td>+</td>
</tr>
<tr>
<td>Overfill protection (DIB/t/TÜV WHG) with Emerson Wireless 775/786 Wireless Adapter</td>
<td>+</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Safety system certified to IEC 61508</td>
<td>–</td>
<td>–</td>
<td>+</td>
</tr>
<tr>
<td>Marine approvals</td>
<td>–</td>
<td></td>
<td>–</td>
</tr>
<tr>
<td>Applications</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Industrial level measurement</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Technology replacement</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Thin layer detection</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Demanding environments</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Solids measurement</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
</tbody>
</table>

**Challenging applications**
- Level and interface
- Coating products
- Disturbing electromagnetic interference
- Turbulent hydrocarbons
- Littoral steam
- Solids

**KEY:** + Available  – Not available

**Industrial level measurement**

- With the Rosemount 5300 series, you can manage low reflectivity, extreme temperatures and pressures, heavy product coatings, and saturated steam. It’s a reliable alternative for distillation columns, feed-water tanks, and liquified gases

**Demanding environments**

- Use the Rosemount 5303 to measure solids with ranges up to 160 ft (50m) — for powders and granules, silicon, plastic pellets, cement, fly ash, corn, and more

---

“Our condensate receiver levels went from being a constant headache to hardly noticeable because the Rosemount guided wave radar is so reliable.”

– Travis Rosenberg, Maintenance Manager, Absolute Energy, LLC
Innovative probe design for reliable performance

Trust our heavy-duty probes to stand up to extreme temperatures and pressures:
- Secondary gas tight seal decoupled from process
- Flexible probe load and locking system
- Dual ceramic temperature and primary pressure seal protected by PTFE frame

More capabilities, better results

Your job requires you to maximize safety, overcome challenging conditions and minimize costs, so you need instrumentation with unsurpassed capabilities. Use Rosemount Guided Wave Radar for real results in even the most demanding applications.

Best performance and uptime

Leverage functions such as Direct Switch Technology to increase signal strength and Probe End Projection to improve measurement capability and reliability.
- Handle longer measuring ranges, obstructions, and lower dielectrics, even with a single lead probe
- Avoid downtime from interrupted process monitoring

Accuracy in saturated steam applications

With our Dynamic Vapor Compensation option, you can compensate for changes in the vapor space dielectric, minimizing accuracy errors associated with varying pressure and/or temperatures while improving plant efficiency.

Best-in-class separation and layer build-up notification

With Probe End Projection, the surface position is calculated when the surface echo is unavailable

Detection of thin layers

Detect unwanted top layers with Peak-in-Peak thin interface detection to see if your process has been compromised, and optimize the separation process
- Ensure your level and interface readings are reliable and accurate by utilizing preventative build-up diagnostics
- Detect thin top layers

Accuracy in saturated steam applications

The steam dielectric is measured by using a vapor probe with a reference reflector

Lower maintenance costs

Use our Signal Quality Metrics diagnostic suite for alerts on when to clean the probe before your measurement is at risk.
- Detects abnormal process conditions such as antenna coating or foam
- Helps to plan preventive maintenance and avoid process upsets/shutdowns
- The metric can be configured as an output variable through Radar Master and DD/DDTM™

Increased safety

Our Smart Galvanic Interface and enhanced transient protection design provides improved protection from Electro-Magnetic Interference. Also, your ability to detect overfill is enhanced with our EchoLogics and smart software.

The Rosemount 5300 Series Guided Wave Radar is third-party approved (DIBt/WHG) for overfill protection and certified for Safety Integrated Systems.

Remote proof-testing using Rosemount 5300 Series with Verification Reflector

The Verification Reflector provides a unique solution to quickly and safely test your transmitter’s integrity
- Remote proof-test
  - Quick and safe remote transmitter integrity checks
  - Verifies the transmitter in situ and remotely from the safety of your control room
- Remote proof-test
  - No need to climb the tank or manually raise the product level
- Continuous supervision
  - Alerts if any issues are identified with transmitter health
  - Ensures safe operation between tests

Guided Wave Radar Level and Interface

Since the installation, both operational and maintenance costs have been reduced.”

– Johnny Lundberg, Project Manager, Casco Adhesives
Non-Contacting Radar Level

When you need simple, top-down installation and commissioning along with trouble-free operation, non-contacting radar level is your best choice. Use it for a wide range of process applications, including dirty and corrosive media.

Rosemount Non-Contacting Radar Transmitters
- Highly accurate and reliable direct level measurement for liquids or solids
- Multi/Variable output with level, distance, volume and signal strength
- Insensitive to changing density, conductivity, temperature, pressure, viscosity and pH
- Compatible with a wide selection of materials, process connections, antenna styles and accessories

Rosemount 1408 Non-Contacting Radar
- Single-chip radar combining FMCW and 80 GHz technology
- Compact form factor with full breadth of connections
- Focused beam angle with no dead zones
- Compact form factor with full breadth of connections
- High accuracy and reliability for level measurement in liquids or solids

Rosemount 5408: Designed for Ease of Use
- Two-wire fast-sweep FMCW technology optimized for best sensitivity in process applications
- Measures level with ±0.08 in. (±2 mm) instrument accuracy over 40 m (130 ft)
- Easy to install and commission, ideal for solids applications

Rosemount 5900S/C: for Inventory Control and Custody Transfer
- Highest accuracy for inventory and custody transfer for various tank types and media
- 2-in-1 gauge option for cost-efficient redundancy

Rosemount 5900C: for Inventory Control and Custody Transfer
- Highest accuracy for inventory and custody transfer for various tank types and media
- 2-in-1 gauge option for cost-efficient redundancy

Specifications and Selection Guide

<table>
<thead>
<tr>
<th>Specification</th>
<th>1408</th>
<th>5408</th>
</tr>
</thead>
<tbody>
<tr>
<td>Certification</td>
<td>Explosion proof, intrinsically safe</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Overfill protection (DRR/DRV)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Safety system suitable through ProPulse</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Safety certified to IEC 61508</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Marine approvals</td>
<td></td>
</tr>
<tr>
<td>Output</td>
<td>8–20 mA, FOUNDATION Fieldbus</td>
<td></td>
</tr>
<tr>
<td></td>
<td>MODBUS</td>
<td></td>
</tr>
<tr>
<td></td>
<td>WirelessHART with THUM Adapter</td>
<td></td>
</tr>
<tr>
<td></td>
<td>HART</td>
<td></td>
</tr>
<tr>
<td></td>
<td>IO-Link</td>
<td></td>
</tr>
<tr>
<td>Configuration</td>
<td>Customized PC setup and support software</td>
<td></td>
</tr>
<tr>
<td></td>
<td>ABS Data (Field communicator [tw: 275G / 475])</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Donkey</td>
<td></td>
</tr>
<tr>
<td></td>
<td>DTM compliant</td>
<td></td>
</tr>
<tr>
<td>Diagnostics</td>
<td>Standard diagnostic capabilities</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Enhanced diagnostic capabilities</td>
<td></td>
</tr>
<tr>
<td>Antenna materials</td>
<td>Stainless steel, Alloy C-276, Alloy 400</td>
<td></td>
</tr>
<tr>
<td></td>
<td>PTFE</td>
<td></td>
</tr>
<tr>
<td>Min/Max temp/ pressure</td>
<td>18 to 482 °F (-60 to 250 °C) (full vacuum to 116 psi (8 bar))</td>
<td></td>
</tr>
<tr>
<td></td>
<td>40 to 302 °F (-40 to 150 °C) (full vacuum to 116 psi (8 bar))</td>
<td></td>
</tr>
<tr>
<td>Performance</td>
<td>Maximum measuring range</td>
<td>22.8 ft (7 m)</td>
</tr>
<tr>
<td></td>
<td>Minimum detectable constant</td>
<td>0.16 in (0.5 cm)</td>
</tr>
<tr>
<td></td>
<td>Reference accuracy</td>
<td>±0.08 in (±2 mm)</td>
</tr>
<tr>
<td></td>
<td>Ultra accuracy option</td>
<td>±0.04 in (±1 mm)</td>
</tr>
<tr>
<td>Application considerations</td>
<td>Heavy vapors or bubbling / boiling surfaces</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Valves, nozzles, small openings and internal structures</td>
<td></td>
</tr>
<tr>
<td></td>
<td>High contaminance and rapid level changes</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Solids, granules, powders</td>
<td></td>
</tr>
</tbody>
</table>

Applications

<table>
<thead>
<tr>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bulk storage tanks</td>
</tr>
<tr>
<td>Storage and buffer tanks</td>
</tr>
<tr>
<td>Demanding environments</td>
</tr>
<tr>
<td>Reactors and mixing tanks</td>
</tr>
<tr>
<td>Pipes and stilling wells</td>
</tr>
<tr>
<td>Open air applications</td>
</tr>
</tbody>
</table>

- For inventory tank gauging and custody transfer, the Rosemount 5900S Radar Gauge, used with the Rosemount tank-gauging system, is the superior solution for safe and efficient operations.

- Use Rosemount Non-Contacting Radar for highly reliable and accurate level readings with no moving parts or product contact - eliminating costly maintenance and improving safety.

- Minimize the effects of vapor gas mixtures, temperature, pressure, and other challenging conditions, and get reliable measurements with corrosive media such as caustics, acids, and other chemicals.

- Withstand the rigors of reactor and mixing tanks with Rosemount Non-Contacting Radar. Easy to install and commission, it’s also unaffected by virtually any fluid property change, including density, pH and viscosity.

- Stilling wells minimize the impact of foam, turbulence and internal tank structures by making them invisible to the radar because the signal is confined within the stilling well. Non-contacting radar is an ideal product to use in this application.

- Rosemount Non-Contacting Radar meets regulatory requirements for open applications. It delivers reliable measurement of slops, peaks, or solids gathered in open pipes, regardless of challenging weather conditions such as changing temperature and wind.

“...We’re always looking for ways to improve our operating efficiency, and this Rosemount radar gauge is moving us in the right direction.”
Non-Contacting Process Radar

Profit from technological innovation

Improve the efficiency of your operation with high-performance Rosemount Non-Contacting Radar technologies, which use advanced radar signaling to generate reliable measurements that optimize your process.

Ultimate performance, by design

Frequency Modulated Continuous Wave Technology

Using game-changing 2-wire Frequency Modulated Continuous Wave (FMCW) technology for a continuous measurement, the Rosemount 5408 is 30 times more sensitive than traditional pulsed 2-wire non-contacting radars.

The result is a maximized signal strength producing a more robust and reliable measurement, with a better ability to manage process conditions that only give weak echoes - such as foam, turbulence, and condensation. Near zone measurement becomes clearer and the device is better able to discern the surface from nearby obstacles.

Right antenna at the right time

Cone antenna
The most versatile antenna, suitable for most applications and available in many different materials, such as stainless steel, Alloy C-276, Alloy 400 and PTFE. When using the air-purging option, this antenna is a good choice for solids measurement.

Process seal antenna
The process seal antenna offers a drip-off sealing disk design that is insensitive to condensation, dirt, and build-up. Only corrosive-resistant, non-metallic materials are exposed to the tank atmosphere. It comes in two different versions, flanged or tri-clamp. The flanged option is the perfect choice for corrosive media or when condensation is present. The tri-clamp option is hygienically certified.

Parabolic antenna
Perfect for long ranges and can also be used on solid materials.

Experience a new ease of use

The Rosemount 5408 is designed to be the easiest to use radar on the market. It was developed together with actual users to ensure that the product is optimized for ease-of-use at every touch point.

Installation made easy

With the user-friendly Rosemount 5408, you get the instructions when and where you need them. The manual is designed using image based instructions to make it easy to understand for inexperienced users.

Configuration in a dynamic software environment

The Rosemount 5408 is easy to integrate into your system and intuitive to use. Configure your device using the dynamic software environment offered by Rosemount Radar Master Plus. Rosemount Radar Master Plus is FDI compliant and allows both basic and advanced configuration without proprietary standalone software.

Preventive maintenance with Signal Quality Metrics

Signal Quality Metrics functionality monitors the relationship between the surface echo, noise level in the tank and incorrect readings.

Measurements that you can trust

Incorrect readings are a problem if the radar device recognizes the wrong level. The Rosemount 5408 provides superior tracking capabilities with greater resolution, stronger echo, and a measurement supervision function to prevent incorrect readings.

No more guessing what happened

The Rosemount 5408 provides a built-in historian that allows you to go back seven days to see what has happened during a specific event, providing troubleshooting data and process insights.

There are markings on the transmitter to guide the user when installing it

Proof-testing is easy and safe to accomplish without requiring removal of the unit, disconnection of wiring, or changes in level

The Rosemount 5408 is very easy to work with. Installation was straightforward and the diagnostic wizards are excellent and very user friendly. ”
- Andreas Berndtsson, Instrument Technician, Södra Cell AB

A constant stream of radar waves makes the Rosemount 5408 Radar Level Transmitter 30x more sensitive.

Improved process uptime with advanced transmitter power diagnostics

The Rosemount 5408 gives reliable performance even if loop power is compromised, due to its low energy requirements, coupled with diagnostics to ensure you don’t run out of power:

- Energy efficient unique radar chip with only 12 Volt lift off (9 Vdc for FOUNDATION Fieldbus)
- Embedded power reserve keeps the device self-powered for up to 2 seconds, making it immune to intermittent power losses

Right antenna at the right time

Cone antenna
The most versatile antenna, suitable for most applications and available in many different materials, such as stainless steel, Alloy C-276, Alloy 400 and PTFE. When using the air-purging option, this antenna is a good choice for solids measurement.

Process seal antenna
The process seal antenna offers a drip-off sealing disk design that is insensitive to condensation, dirt, and build-up. Only corrosive-resistant, non-metallic materials are exposed to the tank atmosphere. It comes in two different versions, flanged or tri-clamp. The flanged option is the perfect choice for corrosive media or when condensation is present. The tri-clamp option is hygienically certified.

Parabolic antenna
Perfect for long ranges and can also be used on solid materials.

Preventive maintenance with Signal Quality Metrics

Signal Quality Metrics functionality monitors the relationship between the surface echo, noise level in the tank and incorrect readings.

Measurements that you can trust

Incorrect readings are a problem if the radar device recognizes the wrong level. The Rosemount 5408 provides superior tracking capabilities with greater resolution, stronger echo, and a measurement supervision function to prevent incorrect readings.

No more guessing what happened

The Rosemount 5408 provides a built-in historian that allows you to go back seven days to see what has happened during a specific event, providing troubleshooting data and process insights.

There are markings on the transmitter to guide the user when installing it

Proof-testing is easy and safe to accomplish without requiring removal of the unit, disconnection of wiring, or changes in level

The Rosemount 5408 is very easy to work with. Installation was straightforward and the diagnostic wizards are excellent and very user friendly. ”
- Andreas Berndtsson, Instrument Technician, Södra Cell AB

A constant stream of radar waves makes the Rosemount 5408 Radar Level Transmitter 30x more sensitive.

Improved process uptime with advanced transmitter power diagnostics

The Rosemount 5408 gives reliable performance even if loop power is compromised, due to its low energy requirements, coupled with diagnostics to ensure you don’t run out of power:

- Energy efficient unique radar chip with only 12 Volt lift off (9 Vdc for FOUNDATION Fieldbus)
- Embedded power reserve keeps the device self-powered for up to 2 seconds, making it immune to intermittent power losses
Differential Pressure Transmitters

Use Rosemount differential pressure level transmitters in more ways and places than ever before with best in class remote seals, Electronic Remote Sensors and the latest innovations in wireless technology.

Rosemount Liquid Level Transmitters

- Combine world-class Rosemount pressure instrumentation with direct-mount seals
- Tuned-System™ Assemblies enable cost-efficient measurement in closed-vessel applications
- Innovative digital architecture - using two Rosemount 3051S pressure sensors - eliminates excessive impulse piping and capillary
- Multi/Variable capabilities offer added, in-depth process insights

Rosemount Thermal Range Expander

- Enables DP Level systems to be direct-mounted on processes operating up to 410 °C (770 °F) and with design temperatures up to 454 °C (850 °F)
- Provides repeatable, reliable measurements over a wide range of ambient temperatures, eliminating the need for heat tracing

Rosemount 1199 Seal Systems

- A comprehensive offering of seals, fill fluids, and materials that allow you to connect to virtually any process
- Extend instrumentation life in high-temperature, corrosive, highly viscous, and other problematic applications

Applications

- Tall vessels and towers
- Demanding environments

Specifications and selection guide

<table>
<thead>
<tr>
<th>Transmitter protocols</th>
<th>4–20 mA</th>
<th>HART</th>
<th>FOUNDATION Fieldbus</th>
<th>WirelessHART</th>
<th>WirelessHART with the THUM Adapter</th>
<th>PROFIBUS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Available measurements</td>
<td>DP level, P-Hi pressure, P-Low pressure, P-Hi module temp, P-Low module temp</td>
<td>+ + + +</td>
<td>+ + + +</td>
<td>+ + + +</td>
<td>+ + + +</td>
<td>+ + + +</td>
</tr>
<tr>
<td>Additional transmitter options</td>
<td>Remote display and interface</td>
<td>+ + +</td>
<td>− − −</td>
<td>− − −</td>
<td>− − −</td>
<td>− − −</td>
</tr>
<tr>
<td>Process temperature</td>
<td>−4 to +104 °F (−20 to +40 °C)</td>
<td>+ + + +</td>
<td>− − −</td>
<td>− − −</td>
<td>− − −</td>
<td>− − −</td>
</tr>
<tr>
<td>Process pressure</td>
<td>−15 to 1000 psi (105 to 689 bar)</td>
<td>+ + + +</td>
<td>− − −</td>
<td>− − −</td>
<td>− − −</td>
<td>− − −</td>
</tr>
<tr>
<td>Materials of construction</td>
<td>316 Stainless steel or aluminium bronze and ceramic capacitive sensor</td>
<td>− − −</td>
<td>+ + +</td>
<td>− − −</td>
<td>− − −</td>
<td>− − −</td>
</tr>
</tbody>
</table>

KEY: + Available − Not available

Instrument Toolkit™ Software

- Ensure the right differential pressure level technology is specified for each application
- Optimize performance by validating the seal configuration for your application
- Reduce risk with an industry first remote seal system performance report

Rosemount 1199 seal assemblies increased our service life from less than two months to more than three years.”
— Instrumentation Engineer, U.S. Paper Mill

Rosemount Thermal Range Expander

- Enables DP Level systems to be direct-mounted on processes operating up to 410 °C (770 °F) and with design temperatures up to 454 °C (850 °F)
- Provides repeatable, reliable measurements over a wide range of ambient temperatures, eliminating the need for heat tracing

Applications

- Liquid and slurry measurement
- Hygienic applications
- Vented tank and sump measurement

- Use differential pressure level technology for virtually any liquid application, including those with foam, agitation, and other tank disturbances
- Trust our transmitters and seals — available with required fill fluids and process connections, for critical hygienic applications, including 3-A®
- Use differential pressure level technology for precise, stable readings in open sumps and atmospheric pressure tanks — either within or outside the tank and even in difficult surface conditions
Optimizing across applications

Keep your operation optimized — across any application — with state-of-the-art Rosemount level technologies, including best-in-class pressure transmitters, Rosemount 1199 Remote Seals and innovative installation practices.

**Tuned-System Assemblies: an easier, cost-effective measurement**

Ideal for applications with shorter spans and higher operating pressures, Tuned-System Assemblies deliver improved performance at a lower cost compared to a traditional balanced system.

- Reduce costs 20% with an easy-to-install, direct-mount assembly that eliminates excess capillary and transmitter mounting hardware
- Improve system performance by 30% and time response by 80% by removing excess capillary and oil volume
- Use up-front, quantified performance reports to reduce risk with model selection and project execution

**Rosemount Thermal Range Expander**

Two diaphragms allow the use of two separate fill fluids:

- The device utilizes a high-temperature fill fluid to handle the hot process, and a different fill fluid to handle the ambient environment
- Available on all 3051S AL technologies including Rosemount 3051S ERS Systems, Tuned-System Assemblies, Balanced Systems, In-Line and Coplanar™ direct mount or remote mount configurations

---

**Rosemount Electronic Remote Sensors: A digital upgrade to a proven technology**

The Rosemount 3051S ERS System is a best-in-class, digital solution for distillation towers, tall vessels and other applications that require excessive impulse piping or capillary. But it’s still based on the differential pressure level measurement your crews know and trust.

**Expand your application success**

- **Simplified installations**
  Each sensor can be independently installed, and the non-proprietary connecting wire can be fed through catwalks and around hazards.

- **Streamlined maintenance**
  The Rosemount 3051S ERS System replaces mechanical components with a digital architecture free of heat tracing, insulation, and other complicated practices.

- **Easy integration**
  The entire system is preprogrammed and powered from a single 2-wire, 4-20 mA HART loop for easy setup and integration.

---

**We have had no lost production and better on-stream operation since installing Electronic Remote Sensors.”**

— I&E Reliability Team Leader, U.S. Petrochemical Facility
Vibrating Fork Point Level Detection

Manage a wide range of applications with easy installation using Rosemount Liquid Level Detectors. From managing overfill to providing critical alarm functions with smart diagnostics, Emerson takes point measurement to the next level.

**Rosemount Vibrating Fork Level Switches**
- Virtually unaffected by turbulence, foam, vibration, coating or liquid properties
- Built-in diagnostics continuously monitor electronic and mechanical health
- Adjustable switching delay prevents false switching during turbulence and splashing
- Easy installation, maintenance, and ongoing calibration keep costs down
- DR8: WHG overfill protection certification provides peace of mind
- Small fork enables tank or pipe mounting

**Rosemount 2160: Wireless Model**
- (only available on non-SIL models)
- Special "sandswitch" setting for detecting settled sand and sediment

**Rosemount 2130: Enhanced Performance Model**
- Choice of switch outputs, approved for intrinsically safe and Exd hazardous areas
- NEC 61508 Certified for up to SIL 2 with SIL 3 systematic capability
- A low-power device suitable for battery-powered sites
- 3A and EHEDG approvals for hygienic applications

**Rosemount 2140: Wired HART Model**
- The world’s first wired HART vibrating fork level detector
- Smart diagnostics enable preventative maintenance
- Fully integrated remote proof-testing capability
- NEC 61508 Certified for up to SIL 2 in non-redundant configurations
- Special “sandswitch” setting for detecting settled sand and sediment
- Remote diagnostics capability

**Rosemount 2160: Wireless Model**
- Add new level measurement points to tanks quickly, and with ease – no cabling required
- Self-checking condition monitoring and alerts available via Field Communicator or AMS
- User-configurable update rate: from one second up to 60 minutes

**Applications**

Reduce maintenance budget and simplify proof-testing
- Regular testing of switches is often necessary, especially in safety-critical applications
- Rosemount 2140 is equipped with a fully integrated remote partial proof-test function requiring no additional wiring or components to be added to the control panel
- Operators can test in minutes from the control room with minimal process interruption and no need to climb tanks

**Specification and selection guide**

<table>
<thead>
<tr>
<th>Model</th>
<th>2110</th>
<th>2120</th>
<th>2130</th>
<th>2140</th>
<th>2160</th>
</tr>
</thead>
<tbody>
<tr>
<td>Certification</td>
<td>Explosion proof certification</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
</tr>
<tr>
<td>Safety system certified to IEC 61508</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
</tr>
<tr>
<td>Process pressure</td>
<td>1450 psig at 122°F (100 barg at 50 °C)</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
</tr>
<tr>
<td>Process temperature</td>
<td>-94 to 500 °F (-70 to 260 °C)</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
</tr>
<tr>
<td>Wetted material</td>
<td>316L Stainless steel</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
</tr>
<tr>
<td>Electromagnetic compatibility</td>
<td>EMI: ETS 30148-1-21</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
</tr>
<tr>
<td>Connections</td>
<td>Tri-clamp</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
</tr>
<tr>
<td>Output</td>
<td>8/16 mA</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
</tr>
<tr>
<td>Diagnostics</td>
<td>Smart diagnostics suite</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
</tr>
<tr>
<td>Housing</td>
<td>Glass filled nylon (plastic)</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
</tr>
<tr>
<td>Safety system certified to IEC 61508</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
<td>✗</td>
<td></td>
</tr>
</tbody>
</table>

**Limit detection/pump control**

- Implement best practices by using the Rosemount 2110 series to detect maximum and minimum tank levels. Add an independent switch as a backup in case of primary device failure
- Use a Rosemount 2100 device to easily detect when maximum liquid level is reached, and de-activate a pump to avoid overfills. Add a second switch to provide pump control over the normal operating range
- Pump loss due to dry running can be expensive and dangerous — causing ruined product and damage to equipment. Use the Rosemount 2100 series to detect minimum level and avoid pump damage

**Run dry/pump protection**

- Use a Rosemount 2100 device to easily detect when maximum liquid level is reached, and de-activate a pump to avoid overfills. Add a second switch to provide pump control over the normal operating range
- Pump loss due to dry running can be expensive and dangerous — causing ruined product and damage to equipment. Use the Rosemount 2100 series to detect minimum level and avoid pump damage

---

**Overfill prevention and dry-run protection**

- Use a Rosemount 2100 device to easily detect when maximum liquid level is reached, and de-activate a pump to avoid overfills. Add a second switch to provide pump control over the normal operating range
- Pump loss due to dry running can be expensive and dangerous — causing ruined product and damage to equipment. Use the Rosemount 2100 series to detect minimum level and avoid pump damage

---

I want to be certain that the device switches reliably and safely. Having a 96.6% SIL certification demonstrates this. Having HART to confirm and report this brings a wealth of additional information, which, in this plant, is critical.*

— Steve Hodges, Engineering Manager, Synthomer (UK) Ltd.
Vibrating Fork Point Level Detection

Cost-effective solutions for maximum control

Between safety regulations that require monitoring of all your tanks and the constant demand to minimize operational costs, you need reliable, cost-effective level switching. Keep your tank level exactly where it should be with high, overfill, and low alarms using Rosemount vibrating fork level switches.

Overfill Approved DIBt / WHG
Rosemount 2110, 2120, 2130, 2140 and 2160 Wireless Vibrating Fork Switches

Overfill Alarm

Independent Level Alarm High-High (LAHH)
Safety critical certified Rosemount 2140/SIS, 2120 and 2130 Vibrating Fork Switches

Level Alarm Low (LAL)

Automatic Overfill Prevention System (AOPS/API2350)

Overfill prevention

Overfills can be hazardous to workers and the environment, resulting in lost product, costly injuries and expensive clean-up.

• Fast response and reliable control
• IEC 61508 Certified for up to SIL 2 in non-redundant configurations
• TÜV-testing and approval for overfill protection according to German DIBt / WHG
• Increased personnel safety by eliminating the need for manual inspections
• Adaptability for all categories of API2350: overfill standard for tank farms
• Perform in-situ partial proof-testing remotely from the control room, with limited process interruption
• Reliable technology with few dangerous undetected failures and no moving parts

Overfills can be hazardous to workers and the environment, resulting in lost product, costly injuries and expensive clean-up.

• Fast response and reliable control
• IEC 61508 Certified for up to SIL 2 in non-redundant configurations
• TÜV-testing and approval for overfill protection according to German DIBt / WHG
• Increased personnel safety by eliminating the need for manual inspections
• Adaptability for all categories of API2350: overfill standard for tank farms
• Perform in-situ partial proof-testing remotely from the control room, with limited process interruption
• Reliable technology with few dangerous undetected failures and no moving parts

Oil, Gas and water separator applications

This illustration shows the Rosemount 2120, 2140 and Rosemount 2160 switches in water-gas or water/oil-gas separators. The tank is typically filled with a water-hydrocarbon mix. The middle two Rosemount 2120 devices control high-low safe level. The top and bottom switches provide safety backup to prevent overfilling or pump run-dry during primary system failures.

Due to their low power requirement, both the Rosemount 2120 and Rosemount 2160 are suitable for low-voltage applications on sites using battery power or solar charging.

With its special ‘sand switch’ setting, Rosemount 2140 is installed to detect build up of sediment. Operators are alerted before critical level reached, so clean out can be proactively scheduled, avoiding clogging and costly damage.

Innovative designs

• “Fast-drip” fork offers quicker response time in viscous fluids
• Adjustable switching delay prevents false switching
• Short fork design minimizes intrusion into vessels and pipes
• Long power module life on wireless model — even with fast update rates
• Easy configuration using AMS or field communicator
• Dedicated fault output for remote diagnostics

Smart diagnostics

• Offers continuous insight into process and instrument health so you can respond to abnormalities sooner and prevent shutdowns
• Fork corrosion and build-up/coating detection increases reliability
• Process alerts indicate changes based on user-defined configuration
• Remote diagnostics available for Automatic Overfill Prevention Systems

Wireless: increasing accessibility and affordability

The Rosemount 2160 Wireless Vibrating Fork Detector enables new instruments to be quickly and cost effectively installed on remote tanks with no existing cable infrastructure — creating savings of up to 90% on installation costs while enabling data collection at central locations.

Cedar Falls Utilities lowered the risk of damage to capital equipment by using the Rosemount 2120 Switch to ensure their pumps didn’t run dry.”
Inventory and Custody Transfer Tank Gauging

You’re constantly challenged to find new solutions for increasing efficiency, safety and accuracy. Trust the Rosemount Tank Gauging System to help you take content measurement in bulk liquid storage facilities to another level, and meet your productivity goals.

Rosemount Tank Gauging System
• Open and scalable design
• Offers SIL 3 certified safety and unsurpassed accuracy
• Wired and wireless options to fit your needs

Rugged and ready to improve efficiency
The Rosemount Tank Gauging System is a complete, flexible system based on open technology. With its self-configuring devices and 2 wire FOUNDATION Fieldbus communication, it’s easy to install the exact devices you need today as well as add or replace units tomorrow.
• Generates reliable, accurate tank content information in real time to help you maximize efficiency
• Allows you to fill tanks higher and better utilize storage capacity

Rosemount 5900S with array antenna
Rosemount 5900S with parabolic antenna
Rosemount 5900S with LPG & LNG antenna
Rosemount 5900S with horn antenna

System solutions for various applications and tanks
Rosemount 5980 Radar Gauges fit a wide variety of storage applications and tanks: pressurized and non-pressurized, with fixed or floating roofs, with or without still pipes. Use it for liquids ranging from asphalt and crude oil to gasoline and liquefied gas.
• Refineries
• Tank terminals
• Fuel depots
• LNG plants

Complete tank inventory management
Increase your tank farm insight by getting critical snapshot overviews of tank data, inventory and custody transfer, configuration, service and setup functions for Rosemount Tank Gauging Systems with Rosemount TankMaster. It’s a powerful yet easy-to-use Windows®-based inventory management software – not only in the control room but also on your smartphone or tablet.
• Access live inventory data – when and where you need it
• Make better and more timely decisions
• Base all net volume calculations on current API and ISO standards
• Communicate with DCS/host, Microsoft® programs and OPC compatible systems such as Intellution iFix® and Wonderware® InTouch
• Receive full, global technical support from Emerson

With reliable automatic tank data available 24 hours a day from the radar-based Rosemount Tank Gauging System, we can substantially increase terminal efficiency.
– General Manager, Port Klang Terminal, Malaysia

System Design

System Design
Inventory and Custody Transfer Tank Gauging

Higher accuracy pays off

Count on Rosemount solutions to deliver unsurpassed accuracy for custody transfer, inventory management and loss control, helping you to optimize your operation and bottom line.

- Level measurement accuracy of 0.02 in (±0.5 mm).
- Accuracy approved for custody transfer by OIML, LNE, PTB and other national institutes.
- Very stable average temperature measurements with up to 16 spot elements, ensuring exact net volume calculations.
- Gauging solutions from operational control only to custody transfer performance — with full inventory management functionality.

Emulation makes upgrades easy

Through proprietary emulation technology, Rosemount Tank Gauging devices can be cost effectively added to an existing system using the previous vendor’s fieldbus communication.

- No need for rewiring or trenching — you can upgrade bit by bit, without being stuck with your previous supplier.
- Easy control room updates — change your existing tank management software to Rosemount TankMaster for seamless connectivity and trouble-free communication with existing control room devices.
- Cost savings — when modernizing existing installations, you’ll save on spare parts and maintenance while increasing precision and efficiency.

Designed for ultimate reliability

With no moving parts, radar technology is fundamentally reliable. But the Rosemount Tank Gauging System takes safety one step further by including a wide range of overfill prevention options — such as the Rosemount 5900S gauge with a 2-in-1 feature delivered to meet SIL 2 or SIL 3 requirements depending on configuration.

Wireless tank gauging

A Wireless tank gauging solution designed specifically for your bulk liquid storage plant maximizes safety and delivers best-in-class performance.

- Lower installation costs
- Very high measurement precision
- Accurate inventory, better tank utilization, and reliable overfill prevention.

Wireless technology allows you to send encrypted, secure information to the control room, generating the data accuracy and redundancy you need to reach your targets. And with expandable hardware and software systems to accommodate ongoing infrastructure changes, you’ll maximize efficiency for today and tomorrow.

A wide range of overfill prevention options

- Rosemount 5900S + 5900S
  
  - Two independent radar gauges for level and overfill prevention.
  - IEC 61508 certified overfill prevention up to SIL 3 in non-redundant configuration.

- Rosemount 5900S (2-in-1)
  
  - Single enclosure with independent level and overfill prevention measurements.
  - IEC 61508 Certified overfill prevention up to SIL 3.

- Rosemount 5900S + 5408/5300
  
  - Radar level gauge and independent radar level transmitter for level and overfill prevention.
  - IEC 61508 certified options for overfill prevention up to SIL 2.

Still not optimized for overfill protection?

Visit our overfill prevention web page located at Emerson.com/OverfillPrevention, for the knowledge that will help you to achieve modern, compliant tank overfill safety.

“As our terminal is located in the New York metropolitan area, the Rosemount Tank Gauging System’s reliability and overfill prevention capability are fundamental.”

– Craig Royston, General Manager, New York Terminals.

Seamless control room connectivity

As our terminal is located in the New York metropolitan area, the Rosemount Tank Gauging System’s reliability and overfill prevention capability are fundamental.”

– Craig Royston, General Manager, New York Terminals.

Seamless control room connectivity

As our terminal is located in the New York metropolitan area, the Rosemount Tank Gauging System’s reliability and overfill prevention capability are fundamental.”

– Craig Royston, General Manager, New York Terminals.
Safety and Overfill Prevention

Overfills should always be avoided – but it's especially crucial if you're handling liquids that are hazardous and potentially harmful to people, assets, and the environment.

Rosemount sensors for hi-hi level alarm and overfill prevention minimize the risk of overfills, even in the most challenging process and tank gauging applications and, with a full portfolio of IEC 61508 certified products, we can make your process safer.

Stay compliant and in control

Stringent legislation on overfill prevention now requires you to do more. Becoming compliant typically requires you to have one or several independent overfill prevention level sensors. Rosemount Level Sensors are the most reliable while at the same time offering you efficient proof-testing and full compliance with the IEC 61511 safety life-cycle. Future-proof your investment by always purchasing level sensors compliant with IEC 61508.

Level sensors for process industry overfill prevention

<table>
<thead>
<tr>
<th>Technology</th>
<th>Products</th>
<th>Manual Overfill Prevention System</th>
<th>Automatic Overfill/Prevention System</th>
</tr>
</thead>
<tbody>
<tr>
<td>Non-Contacting Radar</td>
<td>Rosemount 5408:SIS</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Guided Wave Radar</td>
<td>Rosemount 5300</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Vibrating Fork Switch</td>
<td>Rosemount 2140 VFR, Rosemount 3100 GWR, SIS</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Wireless</td>
<td>Rosemount 2160 VFR, Rosemount 3100 GWR</td>
<td>+</td>
<td>–</td>
</tr>
</tbody>
</table>

Level sensors for bulk liquid storage overfill prevention

<table>
<thead>
<tr>
<th>Technology</th>
<th>Products</th>
<th>Manual Overfill Prevention System</th>
<th>Automatic Overfill/Prevention System</th>
</tr>
</thead>
<tbody>
<tr>
<td>Non-Contacting Radar</td>
<td>Rosemount 5900</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Guided Wave Radar</td>
<td>Rosemount 5300</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Vibrating Fork Switch</td>
<td>Rosemount 2140 VFR, Rosemount 3100 GWR, SIS</td>
<td>+</td>
<td>+</td>
</tr>
<tr>
<td>Wireless</td>
<td>Rosemount 2160 VFR, Rosemount 3100 GWR</td>
<td>+</td>
<td>–</td>
</tr>
</tbody>
</table>

Install an independent automatic overfill prevention system conforming to IEC 61511 on all bulk liquid storage tanks*-
- Recommendation by the Buncefield Major Incident Investigation Board
Level Instrumentation for Hygienic Applications

Downtime and rising production costs threaten your operations in today’s fiercely competitive marketplace. When tasked with optimizing your plant’s production, the smallest oversight can result in excessive downtime and lowered profitability.

Installing Rosemount hygienically certified level instrumentation keeps your processes under control, maximizing production capacity and efficiency, and ensuring stringent safety standards are met.

Rosemount 1408H Non-Contacting Radar Level Transmitter
- Designed and optimized for food and beverage applications
- Maintenance free, unaffected by process conditions
- Unique design that withstands CIPSIP processes and harsh washdowns
- Conventional 4-20 mA output and IO-Link connectivity
- Single-chip radar combining FMCW and 80 GHz technology
- IP69 rated stainless steel housing with minimal crevices and a drip-off seal for ease of cleaning

Rosemount 2100 Vibrating Fork Liquid Level Switches
- Top or side mounted for hygienic point measurement
- Choice of switch outputs
- Fast drip fork design to ensure cleanliness
- Selectable switch delay prevents false trips in turbulent applications
- Visible Heartbeat LED shows device status, magnetic test point for simple functional test

Rosemount 2555 Capacitance Probe
- Universal sensor for most bulk materials
- Simple and quick commissioning with automatic calibration
- Continuous self-diagnostic probe function
- Active Shield Technology protects against material build-up

Rosemount 326L Hygienic Level Transmitter
- Designed and optimized for food and beverage applications
- Full suite of hygienic certificates
- Compact form factor, allowing for mounting in tight spaces and small vessels
- Simple installation and setup enables you to get your process online quickly
- Modular hygienic process connections provide flexibility for tank and pipe connections
- Universal sensor for most bulk materials
- FMCW Technology with 26 GHz frequency and advanced echo logics
- Maintenance free, unaffected by process conditions
- Unique data historian with 7 day echo curve and alerts
- Signal quality metrics for predictive maintenance

Rosemount 5408 Non-Contacting Radar Level Transmitter
- FMCW Technology with 26 GHz frequency and advanced echo logics
- Maintenance free, unaffected by process conditions
- Unique data historian with 7 day echo curve and alerts
- Signal quality metrics for predictive maintenance

Rosemount DP Level
- Complete hygienic diaphragm seal offering including Tri-Clamp, Tank Spud, Inline connection types
- Wetted Materials compliant to 3-A, EHEDG, USP, and FDA
- FDA grade fill fluids
- Improved surface finish and electropolish options
- Available with all Rosemount pressure transmitters

Food and Beverage Processing
Incorrect level measurements, run-dry situations, overfills, and spills reduce efficiency and may result in stopped production, lost product and costly clean up, with severe consequences. Maximize your capacity and reduce production costs while meeting stringent quality and food safety standards by installing Rosemount point and continuous level instrumentation on tanks and vessels.

Rosemount 2120 2130 2155 326L 5408 2100 DP Level

Specification and selection guide

<table>
<thead>
<tr>
<th>Available measurement</th>
<th>Point level</th>
<th>Continuous level</th>
<th>Hydrostatic level</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hygienic certificates</td>
<td>3-A™</td>
<td>EHEDG</td>
<td>EHEDG</td>
</tr>
<tr>
<td>Outputs/Protocol</td>
<td>4-20mA</td>
<td>FOUNDATION Fieldbus</td>
<td>FOUNDATION Fieldbus</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ID Link</td>
<td>ID Link</td>
</tr>
<tr>
<td></td>
<td></td>
<td>HART</td>
<td>HART</td>
</tr>
<tr>
<td></td>
<td></td>
<td>PROFIBUS</td>
<td>PROFIBUS</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Direct level</td>
<td>Direct level</td>
</tr>
<tr>
<td></td>
<td></td>
<td>基金会 Fieldbus</td>
<td>基金会 Fieldbus</td>
</tr>
<tr>
<td>Housing materials</td>
<td>Plastic/Poly</td>
<td>Aluminum</td>
<td>Aluminum</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Polished stainless steel</td>
<td>Polished stainless steel</td>
</tr>
<tr>
<td>Wetted materials</td>
<td>Polished stainless steel</td>
<td>Food grade PTFE</td>
<td>Food grade PTFE</td>
</tr>
</tbody>
</table>

Mixers and blending tanks
- Prevent run-dry situations, costly equipment damage, and production shutdown even where space is limited with compact, low intrusion level detection

Raw material storage
- The ability to add ingredients with greater precision has enabled us to analyze and improve our processes and maximize the production capability at our plant. * - Ulf Eriksson, Chief Brewer at Vega Brewery about the Rosemount 1408H Level Transmitter.

Optimize your CIP Operations
- Run tank cleaning processes without getting erratic levels or switching on alarms unintentionally with the Rosemount 1408H Level Transmitter, which features a unique CIP algorithm to detect cleaning procedures automatically.
- Achieve reliable high- and low-level control for effective automation of water, detergent, and chemical tanks with the Rosemount 2100 series. Selectable switch delay prevents false high/low level tank trips from spray balls.

* Machined, electropolished, mechanical polish
Solids Level Measurement

Take the guesswork out of measuring solids with the Rosemount portfolio of reliable and accurate level transmitters and switches for point and continuous level measurement of most bulk solids.

Rosemount Solids Measurement

When you need to improve operational efficiency, avoid overspills, and optimize delivery scheduling, accurate material measurement and control of inventory is vital.
• Get highly accurate level and volume measurement
• Improve production tracking
• Obtain insight into what is really going on inside your silo
• Increase safety and reduce risks

Rosemount 5303 Guided Wave Radar
• Handle media with low dielectric constants
• Ideal solution for smaller silos with rapid level changes and long ranges
• Achieve robust measurement despite presence of internal obstacles
• Integrate easily with two-wire communication

Rosemount 5408 Non-Contacting Radar
• Ideal solution for medium to large silos with rapid level changes
• Avoid internal obstructions yet still keep good level measurement
• Integrate easily with two-wire communication

Rosemount 2500 Series Solids Switches
• Four different point level measurement technologies: Rotating paddle, vibrating rod, vibrating fork, and capacitance
• Flexible measurement of powders, grains, and pellets.
• Compact size - ideal for installation in all sizes of vessels and silos
• Suitable for operation in the most challenging of environments, including high temperatures, pressure, and dust

Specification and selection guide: Continuous

<table>
<thead>
<tr>
<th></th>
<th>5303</th>
<th>5408</th>
</tr>
</thead>
<tbody>
<tr>
<td>Measurement</td>
<td>Guided wave continuous level measurement</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>Non-contact continuous level measurement</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>Unaffected by dust generation</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>Single point measurement</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>Range</td>
<td>N/A 4.5-18(^{\circ})</td>
</tr>
<tr>
<td>Output</td>
<td>4-20mA</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>4-20mA with HART (^{\text{TM}})</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>FOUNDATION™ Fieldbus</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>BACnet (^{\text{TM}})</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>Wireless HART (^{\text{TM}}) with Emerson Wireless 775 T3EM (^{\text{TM}}) Adapter</td>
<td>–</td>
</tr>
<tr>
<td>Performance</td>
<td>Maximum measuring range</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>Reference accuracy</td>
<td>±0.1in/3mm</td>
</tr>
<tr>
<td></td>
<td>±0.5in/12mm</td>
<td></td>
</tr>
<tr>
<td>Features</td>
<td>Air-purging</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>Probe End Projection</td>
<td>N/A</td>
</tr>
<tr>
<td>Process temp.</td>
<td>-46°F to 352 °F (-40 to 180 °C)</td>
<td>+</td>
</tr>
<tr>
<td></td>
<td>-76 to 492 °F (-60 to 250 °C)</td>
<td>–</td>
</tr>
</tbody>
</table>

Specification and selection guide: Point

<table>
<thead>
<tr>
<th></th>
<th>Paddle</th>
<th>Fork</th>
<th>Fork*</th>
<th>Rod</th>
<th>Capacitance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Output</td>
<td>Relay (SPDT)</td>
<td>–</td>
<td>+</td>
<td>+</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>Relay (SPDT)</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>1-wire PNP</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Process temp.</td>
<td>40°F to 302 °F (-40 to 150 °C)</td>
<td>+</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>40°F to 592 °F (-40 to 320 °C)</td>
<td>+</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>40°F to 1022 °F (-40 to 550 °C)</td>
<td>+</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Process pressure</td>
<td>145 psi (10 bar)</td>
<td>232 psi (16 bar)</td>
<td>232 psi (16 bar)</td>
<td>232 psi (16 bar)</td>
<td>363 psi (25 bar)</td>
</tr>
<tr>
<td>Sensitivity</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Bulk density/dielectric constant</th>
<th>≥0.8 lb/ft(^3) (15 g/l)</th>
<th>1.2 lb/ft(^3) (20 g/l)</th>
<th>1.2 lb/ft(^3) (20 g/l)</th>
<th>Enhanced ≥0.8 lb/ft(^3) (15 g/l)</th>
</tr>
</thead>
<tbody>
<tr>
<td>DK value</td>
<td>≥1.5</td>
<td>≥1.5</td>
<td>≥1.5</td>
<td>5.0</td>
</tr>
</tbody>
</table>

Challenging point level control applications
• Protect against risk of overfill or run-dry hazards and make your process safer and more efficient with a choice of easy-to-install solids switch technologies.

How to manage dust
• Dusty environments do not pose a problem. The Rosemount 5408 process seal antenna is resistant to dust and manages particularly dusty environments by using air purging.

Low dielectrics and long measuring ranges
• Probe End Projection is a function in the Rosemount 5303 that allows measurements to be made when the surface pulse is too weak to be detected

Installation was possible in a very short time and the resulting measurement was very accurate.”
– Kuroda Takashi, Toray Fine Chemicals
**Wireless Level Instrumentation**

Adding wired measurement points isn’t always feasible, especially in remote locations. Rosemount wireless instrumentation offers a scalable wireless solution for every measurement. The wireless network can continue to run, even while new devices are being added and old ones are removed. You can change or expand your field, measurements, and means of operation simply and quickly.

**Rosemount Wireless Vibrating Fork Switches**
- World’s first true wireless vibrating fork liquid level switch
- Self-checking condition monitoring and alerts
- Suitable for both monitoring and control applications

**Rosemount Wireless Guided Wave Radar**
- World’s first true wireless guided wave radar
- Easy top-down installation and robust performance
- Advanced diagnostics for predictive maintenance

**Rosemount Wireless Differential Pressure Level**
- Complete offering to meet expanding application needs
- Proven technology that has become an industry standard
- True wireless Pressure, DP flow, and DP level measurements

**Accessories**

- **Emerson Wireless Gateway**
  - Connects WirelessHART networks with host systems and data applications
  - Automatic management of communication paths for optimal data reliability and simple scalability

- **Emerson Wireless 775 THUM™ Adapter**
  - An installation-ready solution providing rich WirelessHART data
  - Fits any 2- or 4-wire HART devices, with no battery required
  - Unlocks access to stranded HART information

- **Rosemount 702 Wireless Discrete Transmitter**
  - An installation-ready device that provides dual discrete or leak detection input options
  - Long power module life minimizes maintenance and replacement costs

**With 2160 installed, an operator does not have to stand by the tank during tank filling to monitor tank overfill, increasing efficiency of manpower. “
— T.M. Wong, Operation Manager, Lubrizol Southeast Asia

**Reducing cost and complexity**

Start your Wireless experience on a small scale, and easily expand later. The unified Emerson Wireless architecture uses multiple field networks to connect up to thousands of devices. Measurements can be added in minutes or moved without the engineering, documentation, and installation challenges required for wiring for power and communications.

Wireless field instruments send data to a gateway, directly or routed through wireless devices in the network. Multiple communication paths are managed and analyzed in parallel to ensure optimal communication and sustained network reliability, even if obstructions are introduced — for actionable data you can count on.

**Specification and selection guide**

<table>
<thead>
<tr>
<th>Output</th>
<th>Rosemount 2160 Vibrating Fork</th>
<th>Rosemount 3308 Guided Wave Radar</th>
<th>Rosemount 3051S DP Level</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>WirelessHART</td>
<td>IEC 62591</td>
<td>IEC 62591</td>
</tr>
<tr>
<td>Measurement</td>
<td>Point level</td>
<td>Continuous level and/or interface</td>
<td>Continuous level</td>
</tr>
<tr>
<td>Communication</td>
<td>User-configurable 1 sec ... 60 min</td>
<td>User-configurable 4 sec ... 60 min</td>
<td>User-configurable 1 sec ... 60 min</td>
</tr>
<tr>
<td>Power-module life</td>
<td>10 years</td>
<td>9 years</td>
<td>18 years</td>
</tr>
</tbody>
</table>

1. WirelessHART Protocol Data Sheet WH101

**Storage, buffer or waste tanks**

- Reduce installation time from days to hours and keep up with rapid plant expansion using Rosemount wireless level devices

**Remote and open air applications**

- Configure, monitor, and control level from the control room and gain advanced process and device health diagnostics with proactive alerts

**Pump and seal control and protection**

- Protect valuable plant equipment without the need to visit the pump with Rosemount wireless level devices that monitor seal fluids and help prevent pumps from running dry

**Accessories**

- **Emerson Wireless Gateway**
  - Connects WirelessHART networks with host systems and data applications

- **Emerson Wireless 775 THUM™ Adapter**
  - An installation-ready solution providing rich WirelessHART data

- **Rosemount 702 Wireless Discrete Transmitter**
  - An installation-ready device that provides dual discrete or leak detection input options
  - Long power module life minimizes maintenance and replacement costs

---

12

31
Complete Point Solutions™

Reliable, low maintenance, redundant measurements are vital to the efficiency of your operation, so you need time tested solutions. Emerson’s Rosemount magnetic level indicators have served the process industry for over 30 years with flexible and creative solutions for a wide variety of applications, and provide a low maintenance alternative to sight glasses.

Test, inspection and certification are increasingly important, and managing complex requirements reliably in today’s safety conscious environment is a strength of Rosemount Magnetic Level Indicators.

Rosemount Magnetic Level Indicators

- Easy to install, built to suit existing applications
- Clear visual level indication to 100 ft (30 m)
- No process liquid in contact with indicator glass
- Ideal for high-temperature, high-pressure, and corrosive applications
- Manufactured to meet ASME B31.1 or ASME B31.3
- Paired with a guided wave radar in a chamber, Rosemount Magnetic Level Indicators offer a low maintenance solution for both high accuracy and local indication
- Custom engineered to meet the most stringent customer requirements

We wanted to make sure our systems were fully operational in plenty of time, so we worked with specialists from Emerson. They advised us on upgrading our measurement systems and supplied and installed the new instrumentation, too.”
– Graham Liddell, Engineering Manager, BPL

Rosemount 3490 Universal HART Controllers

- Provides comprehensive control functionality for any 4–20 mA or HART compatible transmitter
- Intrinsically safe 24V dc power supply to the transmitter
- 5 x SPDT relays, configurable for alarm or control duty
- 3-line LCD display, fully configurable to display engineering units

Rosemount CMB Chamber

- Replace displacers with Rosemount complete solution guided wave radar
- Easy isolation of the instrument for routine maintenance
- Ensure transmitter - chamber fit
- Radar and chamber from same supplier
- One-stop shopping saves man-hours and reduces risk of radar and chamber not fitting together
- Standardized or custom design to fit existing vessels
- Useful for in-tank restrictions like turbulent vessel conditions or in-tank constraints

Applications

- Redundant solution
- Custom made for the application

- Safety systems
- Custom designed to match the customer’s process connections, and applications
- Application based solution
- High alloy construction available

- Independent certified testing
- Process connection design suitable for 100% Radiography
- Designed for safety systems requiring redundancy

Chamber applications

- Calmer surfaces
- Installing a chamber provides a calmer surface and thereby increases reliability and robustness of your level and interface measurement, even during tough conditions

- Internal obstructions
- Overcome challenges with internal obstructions such as agitators, heating coils, or pipes
- Achieve an optimal measuring environment through an isolated surface

- Custom engineered for use with Rosemount guided wave radar transmitters
- Redundant system for use in a wide range of applications
- Perfect complete point solution – no project delays
Your guide to process product selection

With so many technologies, products, and parameters to consider, selecting the best technology for level measurement can be challenging. Use this guide to help choose the best solution for your level application, and see more technology details on the relevant product pages.

Operational features

<table>
<thead>
<tr>
<th>Key features</th>
<th>Guided wave radar</th>
<th>Non-contacting radar</th>
<th>DP</th>
<th>Solids switches</th>
<th>Vibrating fork switch</th>
</tr>
</thead>
<tbody>
<tr>
<td>HART® output</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>–</td>
<td>+</td>
</tr>
<tr>
<td>FOUNDATION™ Fieldbus</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>–</td>
<td>+</td>
</tr>
<tr>
<td>MODBUS®</td>
<td>+</td>
<td>–</td>
<td>+</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Windows®HART®</td>
<td>+</td>
<td>+ WITH THUM Adapter</td>
<td>+</td>
<td>–</td>
<td>+</td>
</tr>
<tr>
<td>I/O link</td>
<td>+</td>
<td>–</td>
<td>+</td>
<td>–</td>
<td>–</td>
</tr>
<tr>
<td>Relays</td>
<td>–</td>
<td>–</td>
<td>+</td>
<td>2</td>
<td>2</td>
</tr>
<tr>
<td>Fault monitoring self-checking</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>–</td>
<td>+</td>
</tr>
<tr>
<td>Configurable display</td>
<td>+</td>
<td>+</td>
<td>+</td>
<td>–</td>
<td>+</td>
</tr>
<tr>
<td>Temperature inputs</td>
<td>–</td>
<td>–</td>
<td>+</td>
<td>–</td>
<td>+</td>
</tr>
</tbody>
</table>

Primary/multivariable options

- Level Volume
  - Interface Volume Distance
  - Differential Pressure
  - Temperature

Measurement frequency

- 1 GHz
- 26–80 GHz
- N/A
- 7.5–100 kHz
- 120–1500 kHz

Reference accuracy

- ± 0.24 in. (± 3 mm)
- ± 0.06 in. (± 1 mm)
- ± 0.04 in. (± 1 mm)
- N/A
- +

Process pressure min and max limits

- Full vacuum to 15000 psi (1034 bar)
- Full vacuum to 363 psi (25 bar)
- Full vacuum to 7500 psi (517 bar)
- Full vacuum to 5000 psi (345 bar)
- Full vacuum to 1000 psi (69 bar)

Process temperature min and max limits

- -103 to 772 °F (-75 to 410 °C)
- -40 to 2012 °F (-40 to 1100 °C)
- -94 to 500 °F (-70 to 260 °C)
- -320 to 752 °F (-196 to 400 °C)
- -40 to 482 °F (-40 to 250 °C)

Safety systems suitable

- YES
- YES
- YES
- NO
- YES

Tank environment considerations

Top-down connection

- Bottom or side connections direct to vessel
- Stilling wells or chamber applications
- Mounting close to tank wall / disturbing object
- High turbulence
- Long and narrow mounting nozzles
- Angled or slanted surface
- High empty and fill rates
- Internal obstructions
- Agitation
- Non-metallic vessel
- Nozzle in center of tank
- Suitable where valves or isolation are required
- Small tank < 40 in (1 m)

Process medium characteristics

Changing density

- Changing dielectric
- Wide pH variations
- Pressure and temperature changes
- Condensing vapors
- Bubbling/bubbling surfaces
- Foam
- Coating liquids
- Viscous liquids
- Crystalizing liquids
- Solids, granules, powders
- Sludges and slurries

1. Changing dielectric has no impact on level measurements but will have some impact on interface measurements
2. Position instrument where it will not have contact with agitator blades
Lifecycle Services

When you invest in Rosemount instrumentation, you expect a higher level of performance. You can count on factory-trained and certified experts for all diagnostics, field service and repair on Rosemount level devices.

With an expanding network of service capabilities across the world, rest assured we are where you need us, when you need us.

With Emerson’s pre-paid start up and commissioning service you can stay on schedule and maximize device capabilities. Factory trained, Rosemount certified technicians will commission your devices to OEM specifications - within the time frame of your start-up schedule.

Professional start-up ensures the accuracy and reliability of your process level instrumentation, keeping your operations online and giving your staff more time for higher-priority tasks.

Level devices included in the lifecycle services program
- Rosemount Guided Wave Radar
- Rosemount Non-Contacting Radar
- Rosemount Differential Pressure Level Transmitters

- Ensure the highest quality
  - Validate and certify installation of instrumentation according to your reference standards
  - Start-up on schedule
  - Improve staff skill set
  - Conduct on-site product training with Emerson service technicians
  - Get a three-year warranty
  - Increase your factory warranty to three years with start-up service
  - Receive a one-year follow-up

Before using Emerson products, it is important that you review the health and safety information and other information regarding the limitations of our products, contained in the applicable user manuals located at www.emerson.com.

The Emerson logo is a trademark and service mark of Emerson Electric Co.
Rosemount is a mark of one of the Emerson family of companies.
All other marks are the property of their respective owners.
© 2022 Emerson Electric Co. All rights reserved.

Emerson.com/Rosemount-Level and Emerson.com/Rosemount-TankGauging.