Aluminum, Brass or Stainless Steel Bodies | 1/4" to 1" NPT

Features

- Molded one-piece solenoid with highly efficient solenoid cartridge and special low wattage coil
- Increased ambient temperature capabilities up to 175°F (80°C)
- Designed for use in automation of plant control systems to provide:
 - -PLC compatibility
- -Reduced battery drain
- -Reduced heat rise -Reduced wiring cost
- Wide selection includes 2/2 normally closed, 3/2 normally closed (including Quick Exhaust), 3/2 universal, 4/2, 5/2, & 5/3
- Air or inert gas only
- Lower-cost alternative to intrinsically safe valves in critical applications not requiring a safety barrier

Construction

Valve Parts in Contact with Fluids										
Body	Aluminum	Brass	Stainless Steel							
Seals and Discs	PUI	R, NBR, CR, as	listed							
Sleeve	304L Stainless Steel									
Core and Plugnut 430F Stainless Steel										
Core Springs	3	02 Stainless S	teel							
Pilot Seat Cartridge (Series 8316 & 8344 only)		POM								
Rider Rings PTFE										
Spring Retainer		POM								

Electrical

		Max. Ambient	T Code	Insulation	
Description	Wattage	Temp.	Explosion-proof	Class	Prefix
Standard Ambient Version	1.4 W	140°F (60°C)	Т6	F	-
High Ambient Version	1.8 W	176°F (80°C) ①	T5	Н	HT
Surge Suppression Version	1.7 W	140°F (60°C)	T6	F	MF
Surge Suppression High Ambient Version	2.0 W	176°F (80°C) ①	T5	Н	MH

① 165°F (74°C) for ATEX/IECEx versions

IMPORTANT: Supervisory and cause improper operation. Const.	D IMPORTANT: Supervisory and leakage current above the drop out current listed will cause improper operation. Consult your local ASCO sales office for additional assistance.									
Description	Wattage	Voltage (DC)	Min. Pull In (mA)	3-Way Drop Out (mA) ②	2-Way Drop Out (mA) ②	Coil resistance @ 68°F (20°C) (ohms)				
		12V	83.5	13.9	3.2	102				
Otenderd Ambient Version	1.4.W	24V	42.0	7.0	1.6	410				
Standard Ambient Version	1.4 VV	48V	21.4	3.6	0.8	1640				
		120V	8.7	1.4	0.3	10000				
		12V	94.3	15.7	3.6	80				
High Ambient Version	1.8 W	24V	47.9	8.0	1.8	320				
		48V	24.0	4.0	0.9	1260				
		12V	94.3	15.7	3.6	80				
Surge Suppression Version	1.7 W	24V	47.9	8.0	1.8	320				
		48V	22.7	3.8	0.9	1470				
Surge Suppression		12V	105.3	17.6	4.0	64				
High Ambient Version	2.0 W	24V	54.1	9.0	2.1	270				
Solenoid Only Approvals)		48V	24.0	4.0	0.9	1260				

	Standard Ambient	High Ambient
24VDC Spare Coil P/N	Temp. Version	Temp Version
General Purpose	238710-902-D*	238910-937-D*
Explosion Proof	238714-902-D*	238914-937-D*
Explosion Proof, Corrosion Resistant	274714-902-D*	274914-937-D*
Explosion Proof, Surge Suppression	276006-006-D*	523129-106-D*
Explosion Proof, Corrosion Resistant, Surge Suppression	276007-006-D*	523130-106-D*



Ordering

Normal Ambient Version EV8551G322 24VDC High Ambient Version EFHT8316G301 24VDC Surge Suppression Version EVMF8316G301 24VDC

Solenoid Enclosures

Standard: Watertight, Types 1, 2, 3, 3S, 4, and 4X.

Optional: Explosion-proof and Watertight, Types 3, 3S, 4, 4X, 6, 6P, 7, and 9.

(To order, add prefix "EF" to catalog number. For explosion-proof with 316 Stainless Steel hub and trim, specify prefix "EV".) Surge suppression coils also available for explosion-proof coils, use "MF" or "MH" prefix.

See Optional Features Section for other available options.

Approvals

UL & CSA approved for Class I, Div. 1 groups A,B,C,D and Class II Div. 1 groups E,F,G.

Applicable UL & CSA files:

-Ordinary location: UL MP618, CSA 10381

-Hazardous locations: UL E25549 or E12264, CSA 13976

Additionally nonincendive (Class I, Div 2)

Meets applicable CE directives.

SIL 3 capable per IEC 61508 on 8314 and 8316 constructions. Third party certification provided by EXIDA.

Refer to Engineering Section for details.

Refer to Englineering Section for details.

ATEX/IECEx certified with prefix "EV" as listed.

Refer to Optional Features Electrical Section for details. Refer to catalog numbers and footnotes as applicable.

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Aluminum, Brass or Stainless Steel Bodies | 1/4" to 1" NPT

Nominal Ambient Temp. Ranges

	Î.						
Series	Body Material	Normal Temperature Range	High Ambient Temp Version				
8553	Stainless Steel	40°E to 140°E (40°C to 60°C)					
8551	Brass	-40 F 10 140 F (-40 C 10 60 C)	Not Available				
8553	Aluminum	-13°F to 140°F (-25°C to 60°C)	NOLAVAIIADIe				
8551	Alullillulli	5°F to 140°F (-15°C to 60°C)					
8551	Stainless Steel						
8262		-40°E to 140°E (-40°C to 60°C)					
8314]	-40 1 10 140 1 (-40 0 10 00 0)					
8317	Brass / Stainless Steel		Low Limit is the same as Normal				
8316*]	-20°F to 140°F (-29°C to 60°C)	High Limit is 176°F (80°C)				
8223							
8344	Broop only	-4°F to 140°F (-20°C to 60°C)					
8316G334	DI dSS UIIIY						

Important

These solenoid valves are intended for use on clean dry air or inert gas, filtered to 40 micrometres or better. The dew point of the media should be at least 10°C (18°F) below the minimum temperature to which any portion of the clean air/inert gas system could be exposed to prevent freezing. If lubricated air is used, the lubricants must be compatible with Nitrile elastomers. Diester oils may cause operational problems. Instrument air in compliance with ANSI/ISA Standard 7.0.01-1996 exceeds the above requirements and is, therefore, an acceptable media for these valves.

*Does not include 8316G334; Includes 8316H374. Note: 8553 not available in brass

Specifications English units (Metric)

Pipe	Orifice	Flo Fac Cv (ow tor (Kv)	Operating Pressur Differential psi (ba Air-Inert Gas		Max. Fluid and	Brass Body		Stainless Steel Bo	ody
Size	Size	Pressure to	Cylinder to			Ambient		Const.		Const.
(in)	in (mm)	Cylinder	Exhaust	Min.	Max.	Temp. °F (°C)	Catalog Number	Ref.	Catalog Number	Ref.
2/2 VALVES,	NORMALLY CL	USED, WITH NBR DISC		-	(50 ((0)					
1/4	1/16 (2)	.08 (.07)	0	150 (10)	140 (60)	8262G320	18	8262G386 @9	18
3/8	5/16 (8)	1.5 (*	1.29)	10 (0.7)	150 (10)	140 (60)	8223G323	19	-	-
1/2	3/8 (10)	3.2 (2	2.74)	25 (1.7)	150 (10)	140 (60)	8223G303 (9)	20	8223G310 69	20
3/2 VALVES,	UNIVERSAL OF	PERATION (Norm	nally Closed or	Normally Open) with NBR Dis	c – SIL 3 Capable	, Certified by Exida 🛈 🖲			
1/4	1/16 (2)	.08 (.07)	.08 (.07)	0	150 (10)	140 (60)	8314G300	1	8314G301 © 9	2
3/2 VALVES,	NORMALLY CL	.OSED (Closed v	vhen de-energi	zed) with NBR	Disc – SIL 3 Ca	apable, Certified b	y Exida 🛈			
1/4	5/16 (8)	1.5 (1.29)	1.5 (1.29)	(5)	150 (10)	140 (60)	8316G301 390	3	EV8316G381 690	3
3/8	5/16 (8)	1.8 (1.37)	1.8 (1.37)	(5)	150 (10)	140 (60)	8316G302 390	3	EV8316G382 690	3
3/8	5/8 (16)	4 (2.57)	4 (2.57)	5	150 (10)	140 (60)	8316G303 390	ЗA	-	-
1/2	5/8 (16)	4 (3.43)	4 (3.43)	5	150 (10)	140 (60)	8316G304 390	ЗA	EV8316G384 6910	3A
3/4	11/16 (17)	5.5 (4.71)	5.5 (4.71)	10 (0.7)	150 (10)	140 (60)	8316H374 3	4	-	-
1	1 (25)	13 (11.14)	13 (11.14)	10 (0.7)	150 (10)	140 (60)	8316G334 39	5	-	-
3/2 VALVES,	UNIVERSAL (N	ormally Closed	or Normally Op	en) "Quick Exl	haust" with CR	Diaphragm and N	IBR Disc		•	
1/4	2	.08 (.07)	.73 (.63)	5 (0.3)	150 (10)	140 (60)	8317G307 ①	6	8317G308 1)6	7
4/2 VALVES,	with NBR Disc	and Seals								
1/4	1/16 (2)	.08 (.07)	.08 (.07)	10 (0.7)	150 (10)	140 (60)	8345G301 13	6	EV8345G381 136	8
4/2 VALVES,	Brass Body w	ith NBR Disc								
		Flo Fac	ow stor	Operating Differentia	j Pressure al psi (bar)	Max.				
Pipe	Orifice	Cv ((Kv)	Air-In	ert Gas	Fluid and	Single Solenoid	1	Dual Solenoid	
Size	Size	Pressure to	Cylinder to			Ambient		Const.		Const.
(in)	in (mm)	Cylinder	Exhaust	Min.	Max.	Temp. °F (°C)	Catalog Number	Ref.	Catalog Number	Ref.
1/4	1/4 (6)	.80 (0.69)	1 (0.86)	10 (0.7)	150 (10)	140 (60)	8344G370 (13)	9	8344G344 3	12
3/8	3/8 (10)	1.4 (1.20)	2.2 (1.89)	10 (0.7)	150 (10)	140 (60)	8344G372 139	11	8344G380 39	10
1/2	3/8 (10)	1.4 (1.20)	2.2 (1.89)	10 (0.7)	150 (10)	140 (60)	8344G374 139	11	8344G382 39	10
3/4	3/8 (10)	5.2 (4.46)	5.6 (4.80)	10 (0.7)	150 (10)	140 (60)	8344G376 13	13	8344G354 3	14
1	3/8 (10)	5.2 (4.46)	5.6 (4.80)	10 (0.7)	150 (10)	140 (60)	8344G378 13	13	8344G356 3	14

① There are two exhaust flows in the exhaust mode (pilot and main). The pilot exhaust must be connected to the main exhaust when the air or inert gas cannot be exhausted to atmosphere. ② For "Quick Exhaust" valves, pressure port is 1/16", exhaust port is 1/4".

③ IMPORTANT: A Minimum Operating Pressure Differential must be maintained between the pressure and exhaust ports. Supply and exhaust piping must be full area, unrestricted. ASCO flow controls and other similar components must be installed in the cylinder lines only.

③ Zero minimum when valve selection gasket is in external position and proper auxiliary air pressure is applied. Minimum 15 psi (1 bar) Operating Pressure Differential when selection gasket is in the internal position.

(6) Can be used for dry natural gas service with the EF or EV prefix.

① Safety manual and FMEDA (Failure Modes Effects and Diagnostic Analysis) report available.

(1) SIL 3 Capable, Certified by Exida, only valid when used as Normally Closed.

In ATEX/IECEx certified with prefix "EV".

1 Solenoid only approvals with EF or EV prefix.



Aluminum, Brass or Stainless Steel Bodies | 1/4" to 1" NPT

Specifications English units (Metric)

						Single	Solenoid		Dual Solenoid						
Body Material	Pipe Size (in)	Orifice Size in (mm)	Flow Factor Cv (Kv)	Operating Differen Air-Ind Min.) Pressure tial (psi) ert Gas Max.	Max. Fluid Temp.°F	Catalog Number	Const. Ref.	Operating Differentia Air-Ine Min.	Pressure al psi (bar) ert Gas Max.	Max. Fluid Temp. °F (°C)	Catalog Number	Const. Ref.		
3/2, 5/2, 5/3 VALVES, with NBF	R and Pl	JR Seals													
Aluminum 3/2							8551G305 ⑦	21				8551G306 ⁽¹⁾	21		
Aluminum 5/2							8551G317 ⑦	22				8551G318 ⁽¹⁾	22		
Aluminum 5/3 Center Closed							-	22]			8551G367 ⁽¹⁾	22		
Aluminum 5/3 Center Open		1/4	.86				-	22]			8551G368 D	22		
Brass 3/2	1/4	(6)	(.7)				EF8551G307 @0	21]			EF8551G308 @0®	21		
Brass 5/2				30	150	140	EF8551G319 208	22	30	150	140	EF8551G320 @0	22		
316L Stainless Steel 3/2]			(2)	(10)	(60)	EV8551G313 3608	21	(2)	(10)	(60)	EV8551G314 3608	21		
316L Stainless Steel 5/2							EV8551G321 368	22]			EV8551G322 368	22		
Aluminum 3/2							8553G305 ①	21				8553G306 D	21		
Aluminum 5/2	1/0	1/2	3.7				8553G317 ①	22]			8553G318 ⑦	22		
316L Stainless Steel 3/2	1 1/2	(13)	(3.15)				EV8553G313 3608	21	1			EV8553G314 3608	21		
316L Stainless Steel 5/2							EV8553G321 3678	22]			EV8553G322 3678	22		
 Brass construction supplied Stainless steel construction 	Brass construction supplied standard with EF solenoid.														

(6) Can be used for dry natural gas service with the EF or EV prefix.

③ Solenoid only approvals with EF or EV prefix, no approvals with general purpose coil (no prefix).
 ④ ATEX/IECEx certified with prefix "EV".

						Single	Solenoid		Dual Solenoid						
Body Material	Pipe Size (in)	Orifice Size in (mm)	Flow Factor Cv (Kv)	Operating Differen Air-Ine Min.	Pressure tial (psi) ert Gas Max.	Max. Fluid Temp.°F	Catalog Number	Const. Ref.	Operating Differentia Air-Ine Min.	Pressure Il psi (bar) ert Gas Max.	Max. Fluid Temp. °F (°C)	Catalog Number	Const. Ref.		
3/2, 5/2, 5/3 VALVES, with NBR	and PU	R Seals, N	NAMUR M	lount											
Aluminum 3/2, 5/2							8551G301 ①	23				8551G302 ①	23		
Aluminum 5/3 Center Closed							-	-				8551G365 D	24		
Aluminum 5/3 Center Open	1/4	1/4	.86				-	-				8551G366 D	24		
Brass 3/2, 5/2			(.7)	30	150	140	EF8551G303 @00	23	30	150	140	EF8551G304 @10	23		
316L Stainless Steel 3/2, 5/2				(2)	(10)	(00)	EV8551G309 368	24	(2)	(10)	(00)	EV8551G310 368	24		
Aluminum 3/2, 5/2	1/0	1/2	3.7				8553G301 ⑦	24				8553G302 D	24		
316L Stainless Steel 3/2, 5/2	1/2	(13)	(3.15)				EV8553G309 3678	24				EV8553G310 3678	24		

① 1/8" NPT exhaust for 1/4" aluminum and brass.

2 Brass construction supplied standard with EF solenoid.

③ Stainless steel construction supplied standard with EV solenoid.

© Can be used for **dry** natural gas service with the EF or EV prefix.
 ③ Solenoid only approvals with EF or EV prefix, no approvals with general purpose coil (no prefix).

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SERIES Low Power

ASCO[™] 1.4W Low Power Solenoid Valves

Aluminum, Brass or Stainless Steel Bodies | 1/4" to 1" NPT

Dimensions: inches (mm)

Const. Ref. 1, 2



Aluminum, Brass or Stainless Steel Bodies | 1/4" to 1" NPT

Dimensions: inches (mm)



Const. Ref. 3

Const. Ref. 3A





Aluminum, Brass or Stainless Steel Bodies | 1/4" to 1" NPT

Dimensions: inches (mm)

Const. Ref.		A	В	C	Н	К	L	М	N	Р	R	w
	in	1.61	1.41	1.66	6.78	3.68	3.38	2.16	.53	5.09	.50	3.31
4	mm	41	36	42	172	93	86	55	13	129	13	84
-	in	Х	1.78	Х	7.40	3.93	4.44	2.81	.87	5.34	1.74	5.31
5	mm	Х	45	Х	188	100	113	71	22	136	44	135

Const. Ref. 4, 5







Aluminum, Brass or Stainless Steel Bodies | 1/4" to 1" NPT

Dimensions: inches (mm)

Const. Ref. 8









SERIES Low Power SERIES Low Power

Aluminum, Brass or Stainless Steel Bodies | 1/4" to 1" NPT

Dimensions: inches (mm)

Const. Ref.		Dia "D"	E	F	G	Н	J	К	L	N	Р	w	Х	Y	Z	Exhaust Pipe Size
	in	Ø .28	.56	2.41	1.88	4.67	1.03	2.30	3.12	.72	3.72	4.75	1.41	1.56	.81	2/0
9	mm	7	14	61	48	119	26	58	79	18	95	121	36	40	21	3/0
10	in	Ø .34	.76	3.12	2.62	4.89	1.50	2.11	3.18	.83	3.77	6.06	1.86	1.89	.83	1/0
10	mm	9	16	79	67	118	38	70	81	21	90	154	48	49	21	1/2
	in	Ø .34	.76	3.12	2.62	4.65	1.50	2.11	3.18	.83	3.53	6.06	1.86	1.89	.83	1/0
11	mm	9	35	97	99	138	53	54	116	40	99	210	54	67	30	1/2
10	in	Ø .28	.56	2.41	1.88	5.06	1.03	2.71	3.12	.72	4.12	4.81	1.41	1.56	.81	2/0
12	mm	7	14	61	48	129	26	69	79	18	105	122	36	40	21	3/0
40	in	Ø .34	.78	3.12	2.62	5.27	1.50	2.49	3.19	.84	4.16	6.06	1.88	1.91	.84	4
13	mm	9	16	79	67	134	38	63	81	21	106	154	48	49	21	I
	in	Ø .34	1.38	3.81	3.88	6.09	2.09	3.18	4.56	1.56	4.59	8.25	2.12	2.62	1.16	4
14	mm	9	35	97	99	155	53	81	116	40	117	210	54	67	30	

Const. Ref. 9, 10, 11, 12, 13, 14







BOTTOM VIEW OF VALVE

Aluminum, Brass or Stainless Steel Bodies | 1/4" to 1" NPT

Dimensions: inches (mm)

 $\begin{array}{c} 3.04 \ [77] \\ 2.04 \ [52] \\ 1/2 \\ 1$

Const. Ref. 19

Const. Ref. 20





Aluminum, Brass or Stainless Steel Bodies | 1/4" to 1" NPT

Dimensions: inches (mm)

Series	8551	8553
NPT	1/4	1/2
L1 ①	5.12 (132)	6.00 (153)
L2 ①	6.73 (171)	7.80 (198)
H2	4.38 (111)	4.77 (121)
H1	1.10 (28)	1.58 (40)
w	1.77 (45)	2.85 (72)

 Manual override option MH adds .250" (6.4), MS option adds .468" (11.9) to each solenoid endcap.

	Optional	Manual Operators
Add Suffix		Description
МО		Push and turn to lock with flat head screwdriver slot
МІ		Momentary push in with flat head screwdriver slot
МН		Momentary push in by hand
MS		Push and turn to lock by hand

Series	8551	8553
NPT	1/4	1/2
L1 ①	5.63 (144)	7.06 (180)
L2 ①	7.20 (183)	8.86 (225)
H2	4.38 (111)	4.77 (121)
H1	1.10 (28)	1.58 (40)
W	1.77 (45)	2.85 (72)

 Manual override option MH adds .250" (6.4), MS option adds .468" (11.9) to each solenoid endcap.

Optional Manual Operators		
Add Suffix		Description
MO		Push and turn to lock with flat head screwdriver slot
МІ		Momentary push in with flat head screwdriver slot
МН		Momentary push in by hand
MS		Push and turn to lock by hand

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Const. Ref. 22

Aluminum, Brass or Stainless Steel Bodies | 1/4" to 1" NPT

Dimensions: inches (mm)

Series	8551 (Aluminum, Brass)
NPT	1/4
L1 ①	4.96 (126)
L2 ①	6.49 (165)
H2	4.38 (111)
H1	1.57 (40)
W	1.77 (45)

 Manual override option MH adds .250" (6.4), MS option adds .468" (11.9) to each solenoid endcap.

Optional Manual Operators		
Add Suffix	Description	
МО		Push and turn to lock with flat head screwdriver slot
МІ		Momentary push in with flat head screwdriver slot
МН		Momentary push in by hand
MS		Push and turn to lock by hand

Series	8551 (316L SS)	8551 (5/3)	8553
NPT	1/4	1/4	1/2
L1 ①	5.20 (132)	-	7.08 (180)
L2 ①	6.73 (171)	7.44 (189)	8.85 (225)
H2	4.38 (111)	4.38 (111)	4.77 (121)
H1	1.57 (40)	1.57 (40)	2.08 (53)
W	1.77 (45)	1.77 (45)	2.87 (73)

 Manual override option MH adds .250" (6.4), MS option adds .468" (11.9) to each solenoid endcap.

Optional Manual Operators			
Add Suffix		Description	
MO		Push and turn to lock with flat head screwdriver slot	
МІ		Momentary push in with flat head screwdriver slot	
МН		Momentary push in by hand	
MS		Push and turn to lock by hand	





Const. Ref. 24



8553 NAMUR Footprint



8551 NAMUR Footprint



