ASCO®

Air-Only Solenoid Valves

Aluminum Body • In-Line, Sub-Base, and Group-Mounted 1/4" NPT

Features

- Air-only design for cylinder control
- Up to eight single and dual solenoid valves, in any combination, can be manifolded
- Sub-base constructions have separate cylinder connections and common pressure and exhaust connections at each end.
 Can be assembled in the field by simply inserting tie rods through holes in base
- Group-mounted constructions have common pressure connections at each end and separate cylinder and exhaust connections
- Can be factory assembled or grouped in the field with strong snap-on clamps, supplied

Construction

| Valve Parts in Contact with Fluids | | | | |
|------------------------------------|------------------------|--|--|--|
| Body | Hard Anodized Aluminum | | | |
| Disc | PE | | | |
| Core Tube | 305 Stainless Steel | | | |
| Core and Plugnut | 430F Stainless Steel | | | |
| Core Spring | 302 Stainless Steel | | | |
| Shading Coil | Copper | | | |
| Seals | NBR | | | |
| Miscellaneous | PA, CA | | | |

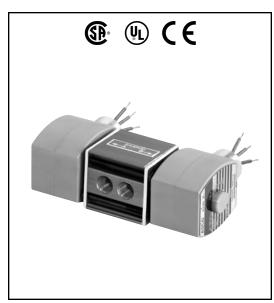
Electrical

| | W | | g and Pou | wer | Spare Coil Part Number | | | | |
|------------------------|-------------|-------|---------------|--------------|------------------------|---------|----------------|--------|--|
| Standard Coil and | | AC | | | General | Purpose | Explosionproof | | |
| Class of Insulation | DC Watts | Watts | VA Holding | VA Inrush | AC | DC | AC | DC | |
| F | - | 10.5 | 24 | 65 | 64982 | - | 64982 | - | |
| F | 19.7 | 16.7 | 36 | 85 | 64982 | 66611 | 64982 | 66611 | |
| F | - | 10.1 | 25 | 70 | 238610 | - | 238614 | - | |
| F | 22.6 | 17.1 | 40 | 93 | 238610 | 238710 | 238614 | 238714 | |

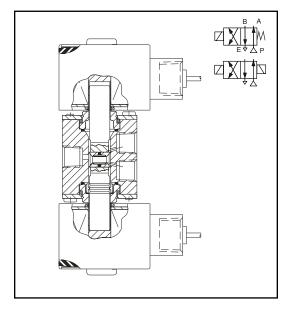
Standard Voltages: 24, 120, 240, 480 volts AC, 60 Hz (or 110, 220 volts AC, 50 Hz). 6, 12, 24, 120, 240 volts DC. Must be specified when ordering. Other voltages available when required.

Solenoid Enclosures

Standard: RedHat II - Watertight, Types 1, 2, 3, 3S, 4, and 4X; RedHat - Type 1. **Optional:** RedHat II - Explosionproof and Watertight, Types 3, 3S, 4, 4X, 6, 6P, 7, and 9 (For 8340G001 and 8340G002 only); RedHat - Types 3, 4, 4X, 7, and 9. (To order, add prefix "EF" to catalog number.) *See Optional Features Section for other available options.*



Direct Actina



Nominal Ambient Temp. Ranges

AC: 32°F to 125°F (0°C to 52°C) DC: 32°F to 77°F (0°C to 25°C)(104°F/40°C occasionally) Refer to Engineering Section for details.

Leakage

Break-in leakage rate of 2 SCFH is reduced to a very slight amount as the valve wears in.

Approvals

CSA certified. AC is UL listed as General Purpose Valve. RedHat II meets applicable CE directives. *Refer to Engineering Section for details.*



Specifications (English units)

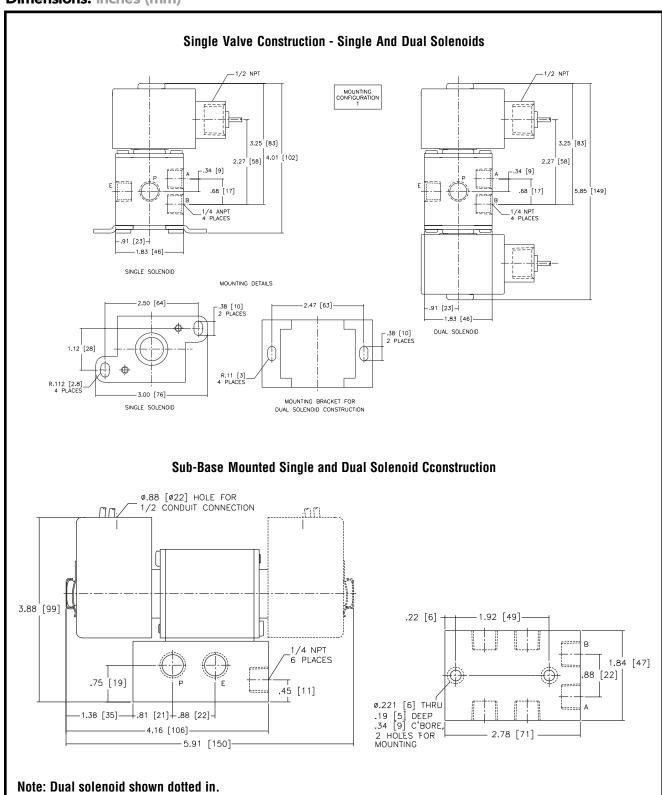
| | | | Operating Differen | Pressure tial (psi) | Max. Fluid | | | | Watt Rating/ Class of Coil | |
|---|--|----------------|-----------------------|------------------------|------------|------|----------------|------------|-------------------------------|--|
| Pipe | - | | Max. AC | Max. DC | Temp. °F | | Aluminum Body | Insulation | | |
| Size (in) | Size (in) | Flow Factor | Air-Inert Gas | Air-Inert Gas | AC | DC | Catalog Number | AC | DC | |
| SINGLE VALVE | SINGLE VALVE CONSTRUCTION - Single Solenoid | | | | | | | | | |
| 1/4 | 5/64 | .10 | 150 | 100 | 104 | 95 | 8340G001 | 17.1/F | 22.6/F | |
| SINGLE VALVE CONSTRUCTION - Dual Solenoid | | | | | | | | | | |
| 1/4 | 5/64 | .10 | 150 | 100 | 104 | 95 | 8340G002 | 10.1/F | 22.6/F | |
| GROUP MOUNT | GROUP MOUNTED CONSTRUCTION - Single Solenoid | | | | | | | | | |
| 1/4 | 5/64 | .10 | 150 | 100 | 104 | 95 | 8340A003 | 16.7/F | 19.7/F | |
| GROUP MOUNT | GROUP MOUNTED CONSTRUCTION - Dual Solenoid | | | | | | | | | |
| 1/4 | 5/64 | .10 | 150 | 100 | 104 ① | 95 ① | 8340A008 | 10.5/F | 19.7/F | |
| SUB-BASE MOUNTED CONSTRUCTION - Single Solenoid | | | | | | | | | | |
| 1/4 | 5/64 | .08 | 150 | 100 | 104 | 95 | 8340A004 | 16.7/F | 19.7/F | |
| SUB-BASE MOUNTED CONSTRUCTION - Dual Solenoid | | | | | | | | | | |
| 1/4 | 5/64 | .08 | 150 | 100 | 104 ① | 95 ① | 8340A005 | 10.5/F | 19.7/F | |
| ① Rating shown for individual mounted valves; when group mounted, maximum UL allowable fluid and ambient temperature is 86°F. | | | | | | | | | | |

Specifications (Metric units)

| | | | | Pressure tial (bar) | Max. Fluid | | | Watt Rating/ Class of Coil | |
|---|---|------------------|---------------|------------------------|------------|-----------------|----------------|-------------------------------|--------|
| Pipe | Orifice | Kv Flow | Max. AC | Max. DC | | riuiu ip. °C | Aluminum Body | Insulation | |
| Size (in) | Size (mm) | Factor (m³/h) | Air-Inert Gas | Air-Inert Gas | AC DC | | Catalog Number | AC | DC |
| SINGLE VALVE | SINGLE VALVE CONSTRUCTION - Single Solenoid | | | | | | | | |
| 1/4 | 2.0 | .09 | 10 | 7 | 40 | 35 | 8340G001 | 17.1/F | 22.6/F |
| SINGLE VALVE | SINGLE VALVE CONSTRUCTION - Dual Solenoid | | | | | | | | |
| 1/4 | 2.0 | .09 | 10 | 7 | 40 | 35 | 8340G002 | 10.1/F | 22.6/F |
| GROUP MOUNTED CONSTRUCTION - Single Solenoid | | | | | | | | | |
| 1/4 | 2.0 | .09 | 10 | 7 | 40 | 35 | 8340A003 | 16.7/F | 19.7/F |
| GROUP MOUNT | GROUP MOUNTED CONSTRUCTION - Dual Solenoid | | | | | | | | |
| 1/4 | 2.0 | .09 | 10 | 7 | 40 ① | 35 ① | 8340A008 | 10.5/F | 19.7/F |
| SUB-BASE MOUNTED CONSTRUCTION - Single Solenoid | | | | | | | | | |
| 1/4 | 2.0 | .07 | 10 | 7 | 40 | 35 | 8340A004 | 16.7/F | 19.7/F |
| SUB-BASE MOUNTED CONSTRUCTION - Dual Solenoid | | | | | | | | | |
| 1/4 | 2.0 | .07 | 10 | 7 | 40 ① | 35 ① | 8340A005 | 10.5/F | 19.7/F |
| ① Rating shown for individual mounted valves; when group mounted, maximum UL allowable fluid and ambient temperature is 30°C. | | | | | | | | | |



Dimensions: inches (mm)

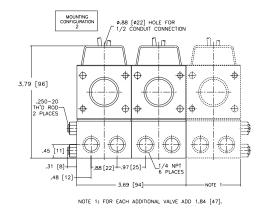




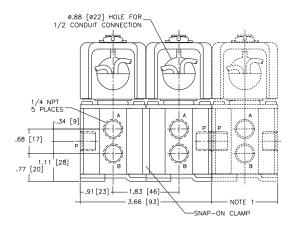
Dimensions: inches (mm)

| Mounting Brackets | | | | | | |
|--------------------|---|---------------------------------|--|--|--|--|
| Catalog Number | With General Purpose Solenoid Enclosure | When Manual Operator is Used | | | | |
| 8340G001 | Mounting Holes on Body | Order Kit No. 206-737 | | | | |
| 8340G002 | Standard | NA | | | | |
| 8340A003 | Mounting Holes on Body | Order Kit No. 206-554 | | | | |
| 8340A004 | Mounting Holes on Body | NA | | | | |
| 8340A005 | Mounting Holes on Body | NA | | | | |
| 8340A008 | Standard when factory assembled, but must order Kit No. 206-554 for Individual valves. | NA | | | | |
| NA - Not Available | | | | | | |

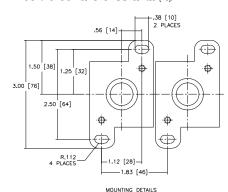
Sub-Base Mounted Construction (Shown As Group-Mounted)



Group-Mounted Construction Single Solenoid



NOTE 1: FOR EACH ADDITIONAL VALVE ADD 1.83 [46].



Group-Mounted Construction - Dual Solenoid

