

#### **FUNCTIONAL SAFETY CERTIFICATE**

This is to certify that the

#### **D-Series Switchbox**

Manufactured by

#### Topworx Emerson Machinery Equipment (Shenzhen) Co. Ltd

3300 Fern Valley Road 101 Building 2, COFCO Park,
Louisville Honglang North 2nd Road,
Kentucky 40213 Xin'an Street, Bao'an District,
USA Shenzhen 51801, China

#### Emerson AFCP Poland Sp. z o. o Asco Valve (Shanghai) Co. Ltd

Kurczaki 132No.480, Xin Miao No.3 RoadŁódź 93-3331Xiao Qiao Town, Song Jiang DistrictPolandShanghai 201612, China

#### Ascoval Indústria e Comércio Ltda

Rua Goiatuba 81, Jardim Mutinga – Barueri São Paulo, 06465-010y, Brazil

Has been assessed by Sira Certification Service with reference to the CASS methodologies and found to meet the requirements of

## IEC 61508-2:2010 Systematic Capability (SC3)

As an element suitable for use in safety related systems performing safety functions up to and including

# Use as a Controller – up to and including SIL 2\* Use as an Indicator – up to and including SIL 3\*

When used in accordance with the scope and conditions of this certificate

\* This certificate does not waive the need for further functional safety verification to establish the achieved Safety Integrity Level (SIL) of the safety related system

Certification Manager:

James Lynskey

Initial Certification: 19<sup>th</sup> June 2012 This certificate re-issued: 25<sup>th</sup> March 2024 Renewal date: 18<sup>th</sup> June 2027

This certificate may only be reproduced in its entirety without any change.

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### Sira Certification Service CSA Group UK

Unit 6 Hawarden Industrial Park, Hawarden, CH5 3US, United Kingdom.

Report Summary					
D-Series Discrete Valve Controller					
11-	TO CLOSE OFF (RELIEV	Safety Functi (E) PNEUMATIC PR	ion: ESSURE TO THE SPOOL VALVE"		
Architectural constraints:		Type A HFT=0 SFF 74%	Proof Test Interval =8760Hrs MTTR = 8 Hrs	SIL2	
Random hardware failures:		$\lambda_{DD} = 0$ $\lambda_{SD} = 0$ $\lambda_{DU} = 2.90\text{E}-08$ $\lambda_{SU} = 8.40\text{E}-08$			
Probability of failure	on demand:	PFD <sub>AVG</sub> =1.27E-04 (Low Demand Mode)		SIL3	
Average Frequency of Dangerous failure on safety function:		PFH = 2.90E-08 (High Demand Mod		SIL3	
Hardware safety integrity compliance		Route 1 <sub>H</sub>			
Systematic safety int	egrity compliance	Route 1s			
Systematic Capability		SC 3 (See report R56A24114B)			
Overall SIL-capability achieved		SIL 2 (Low Demand)			
Overall SIE capability	deflicved	SIL 2 (High Demand)			
0.0003	Selection of Pr	oof Time In Contributi	terval versus SIL %	FICATION	
0.00025					
0.0002			LIMITE		
PFDavg			TIS OT O		
0.0001			2 DUE		
0.00005			TO SFF		
0.0001			LIMITED TO SIL 2 DUE TO S		

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15 Time (months)

20

25

10

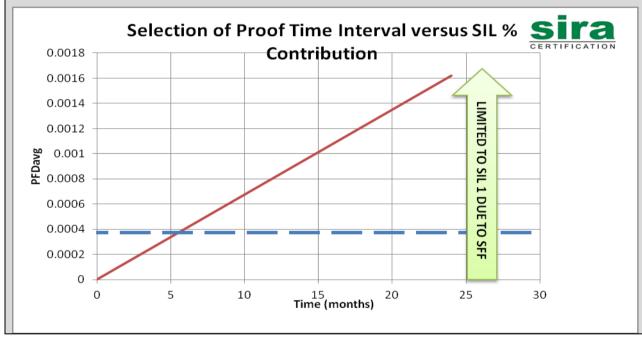
### **Sira Certification Service CSA Group UK**

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Unit 6 Hawarden Industrial Park, Hawarden, CH5 3US, United Kingdom. Tel: +44 (0) 1244 670900 Email: ukinfo@csagroup.org

Web: www.csagroupuk.org

D-Series Discrete Valve Controller				
Safety Function:				
"TO OPEN (ADMIT) PNEUMATIC PRESSURE TO THE SPOOL VALVE"  Type A Proof Test Interval =8760Hrs				
Architectural constraints:	HFT=0	MTTR = 8 Hrs	SIL1	
	SFF 29%			
Random hardware failures:	$\lambda_{DD} = 0$	$\lambda_{SD} = 0$		
Random nardware failures.	$\lambda_{DU} = 1.85E-07$	$\lambda_{SU} = 7.04E-08$		
Probability of failure on demand:	PFD <sub>AVG</sub> =8.10E-04 (Low Demand Mode)		SIL3	
Average Frequency of Dangerous failure on safety function:	PFH = 1.85E-07 (High Demand Mode	·)	SIL2	
Hardware safety integrity compliance	Route 1 <sub>H</sub>			
Systematic safety integrity compliance	Route 1s			
Systematic Capability	SC 3 (See report R56A24114B)			
Overall SIL-capability achieved	SIL 1 (Low Demand)			
Overall SIE capability defleved	SIL 1 (High Demand)			



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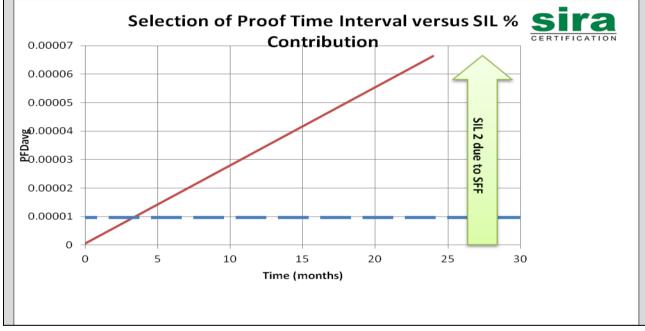
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### **Sira Certification Service CSA Group UK**

Unit 6 Hawarden Industrial Park, Hawarden, CH5 3US, United Kingdom.

D-Series Switchboxes used as Indicators			
Safety Function:			
"TO PROVIDE AN INDICATION OF THE MONITORED VALVE POSITION"			
Architectural constraints:	Type A HFT=0 SFF=89%	Proof Test Interval =8760Hrs MTTR = 8 Hrs	SIL2
Random hardware failures:	$\lambda_{DD} = 6.74E-08$ $\lambda_{SD} = 0.00E-00$ $\lambda_{DU} = 7.50E-09$ $\lambda_{SU} = 0.00E-00$		
Probability of failure on demand:	PFD <sub>AVG</sub> =3.34E-05 (Low Demand Mode)		SIL4
Average Frequency of Dangerous failure on safety function:	PFH = 7.50E-09 (High Demand Mode)		SIL4
Hardware safety integrity compliance	Route 1 <sub>H</sub>		
Systematic safety integrity compliance	Route 1s		
Systematic Capability	SC 3 (See report R56A24114B)		
Overall SIL-capability achieved	SIL 2 (Low Demand)		
Overall SIE capability deflicated	SIL 2 (High Demand)		
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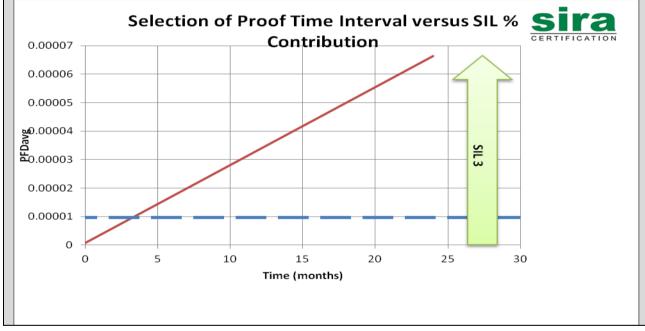
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### Sira Certification Service CSA Group UK

Unit 6 Hawarden Industrial Park, Hawarden, CH5 3US, United Kingdom.

D-Series Indicator using GO switches (Z series, L series and 35 series)				
Safety Function: "TO PROVIDE AN INDICATION OF THE MONITORED VALVE POSITION"				
Type A HFT=0 SFF=91%	Proof Test Interval =8760Hrs MTTR = 8 Hrs	SIL3		
$\lambda_{DD} = 7.07E-08$ $\lambda_{SD} = 0.00E-00$ $\lambda_{DU} = 7.50E-09$ $\lambda_{SU} = 0.00E-00$				
PFD <sub>AVG</sub> =3.35E-05 (Low Demand Mode)		SIL4		
PFH = 7.50E-09 (High Demand Mode)		SIL4		
Route 1 <sub>H</sub>				
Route 1s				
SC 3 (See report R56A24114B)				
SIL 3 (Low Demand)				
SIL 3 (High Demand)				
	Safety Function of THE MODE TO THE MODE A HFT=0 SFF=91% $\lambda_{DD} = 7.07E-08$ $\lambda_{DU} = 7.50E-09$ PFD <sub>AVG</sub> =3.35E-05 (Low Demand Mode) PFH = 7.50E-09 (High Demand Mode)	Safety Function: ICATION OF THE MONITORED VALVE POSITION'  Type A HFT=0 SFF=91% $\lambda_{DD} = 7.07E-08$ $\lambda_{DU} = 7.50E-09$ $PFD_{AVG}=3.35E-05$ (Low Demand Mode) $PFH = 7.50E-09$ (High Demand Mode) $Route \ 1_H$ Route $1_S$ SC 3 (See report R56A24114B)  SIL 3 (Low Demand)		



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### Sira Certification Service CSA Group UK

Unit 6 Hawarden Industrial Park, Hawarden, CH5 3US, United Kingdom.

#### **Product description and scope of certification**



#### On/Off Valve controllers and Indicators (D-Series)

D-Series discrete valve controllers are certified for use in every world area. They carry IECEx, ATEX, and UL certifications in a single model, making it easier for global customers to standardize across plants in multiple world areas.

The D-Series consists of three models. DXP, DXS, and DXR variants are all capable of incorporating a pilot valve and position sensors with the enclosure differing per model type depending on the application requirements

#### **Modules in the D-Series Valve Controller**

The D-Series Valve Controller consists of the following modules:

- Pilot Valve
- Spool Valve
- Shaft (only plays part in indicator safety function)
- Sensor Module (see Annex A for a full list of sensor module options covered by this certificate)
- Indicator Beacon (only plays part in indicator safety function)

#### **D-Series Safety Functions**

The safety functions of the D-Series Valve Controller are defined as:

#### **D-Series as a controller:**

- To relieve pneumatic pressure to the spool valve by de-energising the solenoid valve allowing the actuator to perform its safety function.
- To admit pneumatic pressure to the spool valve by energising the solenoid valve allowing the actuator to perform its safety function.

#### **D-Series as an Indicator:**

• To provide an accurate indication of the monitored valve position.

#### **Product identification and configuration**

The product is defined in the manufacturer's drawings listed in Table 1 below.

Table 1: Certified product drawings

Document no.	Re v	Date	Document description
ES-01141-1	7	3/15/2012	D series final assembly drawing
ES-01857-1	13	-	D Series master installation, operation and maintenance manual
ES-02292-1	1	-	D series (DXP) configuration document
ES-02293-1	1	-	D series (DXS) configuration document
ES-04900-1	6	10/30/2017	HART Module Assembly

The assessment has produced the supporting information given in Table 2 below.

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#### Sira Certification Service CSA Group UK

Unit 6 Hawarden Industrial Park, Hawarden, CH5 3US, United Kingdom.

**Table 2: Base Information** 

<u> </u>		T = 2 :
1	Product identification:	D-Series as described in manufacturer's product catalogue
2	Functional specification:	Refer to paragraph above 'Use in safety
	·	functions' and full specification in manufacturer's
		product catalogue.
3-5	Random hardware failure rates:	Refer to table in report summary
6	Environment limits:	Temperature range:
		Solenoid option:-20 to +100°C for the D-Series
		GO switch option:-60 to +100°C for the D-Series
7	Lifetime/replacement limits:	Refer to IOM manual
8	Proof Test requirements:	D-Series – ES-01857-1 R13
9	Maintenance requirements:	
10	Diagnostic coverage:	NA
11	Diagnostic test interval:	
12	Repair constraints:	Refer to IOM manual
		D-Series – ES-01857-1 R13
13	Safe Failure Fraction:	Refer to table in report summary
14	Hardware fault tolerance (HFT):	
15	Highest SIL (architecture/type A/B):	
16	Systematic failure constraints:	The requirements of this clause are contained in
		the relevant IOM Manual
		D-Series – ES-01857-1 R13
17	Evidence of similar conditions in previous	Compliance Route 2 <sub>H</sub> (proven-in-use) not used
	use:	
18	Evidence supporting the application under	
	different conditions of use:	
19	Evidence of period of operational use:	_
20	Statement of restrictions on functionality:	
21	Systematic capability:	This assessment is based on an element which
22	Systematic fault avoidance measures:	is to be used in a SRS and is not a full SRS
23	Systematic fault tolerance measures:	design related assessment.
24	Validation records:	

#### **Additional Manufacturing Facilities**

The following locations have been assessed by CSA Group UK and were found to be in conformance to IEC61508:2010 and follow the same level of rigor and process quality and control as TopWorx Inc (USA).

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#### Sira Certification Service CSA Group UK

Unit 6 Hawarden Industrial Park, Hawarden, CH5 3US, United Kingdom.

#### **Emerson Machinery Equipment (Shenzhen) Co. Ltd**

101 Building 2, COFCO Park, Honglang North 2nd Road, Xin'an Street, Bao'an District, Shenzhen 51801, China

Emerson AFCP Poland Sp. z o. o

Kurczaki 132 Łódź 93-3331 Poland Asco Valve (Shanghai) Co. Ltd

No.480, Xin Miao No.3 Road Xiao Qiao Town, Song Jiang District Shanghai 201612, China

#### **Ascoval Indústria e Comércio Ltda**

Rua Goiatuba 81, Jardim Mutinga – Barueri São Paulo, 06465-010y, Brazil

#### **Conditions of Certification**

The validity of the certified data is conditional on the Manufacturer complying with the following conditions:

- 1. The manufacturer shall analyse failure data from returned products on an on-going basis. Sira Certification Service shall be informed in the event of any indication that the actual failure rates are worse than the certified failure rates. (A process to rate the validity of field data should be used. To this end, the manufacturer should co-operate with users to operate a formal field-experience feedback programme).
- 2. Sira shall be notified in advance (with an impact analysis report) before any modifications to the certified equipment or the functional safety information in the user documentation is carried out. Sira may need to perform a re-assessment if modifications are judged to affect the product's functional safety certified herein.
- 3. On-going lifecycle activities associated with this product (e.g., modifications, corrective actions, field failure analysis) shall be subject to surveillance by Sira in accordance with 'Regulations Applicable to the Holders of Sira Certificates'.

#### Conditions of Safe Use

The validity of the certified data is conditional on the user complying with the following conditions:

- 1. The user shall comply with the requirements given in the manufacturer's user documentation (referred to in Table 2 above) in regard to all relevant functional safety aspects such as application of use, installation, operation, maintenance, proof tests, maximum ratings, environmental conditions, repair, etc;
- Selection of this equipment for use in safety functions and the installation, configuration, overall validation, maintenance and repair shall only be carried out by competent personnel, observing all the manufacturer's conditions and recommendations in the user documentation.
- 3. All information associated with any field failures of this product should be collected under a dependability management process (e.g., IEC 60300-3-2) and reported to the manufacturer.
- 4. The unit should be tested at regular intervals to identify any malfunctions; in accordance with the safety manual.

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### Sira Certification Service CSA Group UK

Unit 6 Hawarden Industrial Park, Hawarden, CH5 3US, United Kingdom.

#### **General Conditions and Notes**

- 1. This certificate is based upon a functional safety assessment of the product described in Sira Test & Certification Assessment Report R56A24114A.
- 2. If certified product or system is found not to comply, Sira Certification Service should be notified immediately at the address shown on this certificate.
- 3. The use of this Certificate and the Sira Certification Mark that can be applied to the product or used in publicity material are subject to the 'Regulations Applicable to the Holders of Sira Certificates' and 'Supplementary Regulations Specific to Functional Safety Certification'.
- 4. This document remains the property of Sira and shall be returned when requested by the issuer.

#### **Certificate History**

Issue	Date	Document no.	Comment
05	15/06/2015	SIRA FSP 11018	Certificate updated to include additional manufacturing faculties as a result of successful audit – report R70005298.
06	23/01/2017	SIRA FSP 11018	Certificate updated to correct incorrect SFF value in results tables 1 and 2.
07	27/06/2017	R70118946A	Certificate reissued as a result of successful recertification.
08	04/01/2018	70168119	Certificate updated to include documentation for HART v7 module. Note. HART transmitter in Annex A refers to the new HART v7 module.
09	04/09/2018	-	Minor changes to reflect systematic capability.
10	24/06/2022	-	3-month certificate extension for recertification audit.
11	23/09/2022	R80132073A	Certificate renewed following successful recertification audit.
12	07/11/2023	80129810 - 3 80129810 - 2	Added Emerson AFCP Poland Sp. z o. o. and Asco Valve (Shanghai) Co. Ltd. manufacturing locations. Shenzhen location address has been updated and added to the cover and also "Additional Manufacturing Facilities" section has been updated with shanghai and Poland locations and removed Hungary location as requested by the customer.
13	25/03/2024	80129810 - 1	Added Ascoval Indústria e Comércio Ltda manufacturing location to the certificate and updated "Additional Manufacturing Facilities" section.

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### **Sira Certification Service CSA Group UK**

Unit 6 Hawarden Industrial Park, Hawarden, CH5 3US, United Kingdom.

#### Annex A

Below is a list of switch module configurations supported by this certificate:

- 00 No switches
- 0A No switches w/ 0-1K potentiometer
- OB No switches w/ 0-10K potentiometer
- OH HART transmitter
- 0X 4-20mA transmitter
- 31 (1) P+F NJ5-30GK-S1N
- 32 (2) P+F NJ5-30GK-S1N
- 42 (2) P+F NBB2-V3-E2
- 44 (2) P+F NBB2-V3-E2
- 52 (2) P+F NBB3-V3-Z4
- 54 (4) P+F NBB3-V3-Z4
- ss62 2-wire N/O 0-253V 200mA
- 72 3-wire PNP 0-60VDC 200mA
- 82 (2) ITW mechanical DPDT
- 83 (3) ITW mechanical DPDT
- 84 (4) ITW mechanical DPDT
- B2 (2) P+F NJ2-12GK-SN
- B3 (3) P+F NJ2-12GK-SN
- E1 (1) P+F NJ2-V3-N inductive NAMUR
- E2 (2) P+F NJ2-V3-N inductive NAMUR
- E3 (3) P+F NJ2-V3-N inductive NAMUR
- E4 (4) P+F NJ2-V3-N inductive NAMUR
- E6 (6) P+F NJ2-V3-N inductive NAMUR
- EH HART transmitter w/ P+F NJ2-V3-N inductive NAMUR
- ES ESD/PST module w/ GO™ Switch
- EX 4-20mA transmitter w/ P+F NJ2-V3-N inductive NAMUR
- F2 (2) P+F NJ2-12GK-N
- J1 (1) P+F NJ2-11-SN-G
- J2 (2) P+F NJ2-11-SN-G
- K2 (2) Mechanical SPDT gold contacts
- K4 (4) Mechanical SPDT gold contacts
- K6 (6) Mechanical SPDT gold contacts
- KH HART transmitter w/ mechanical SPDT gold contacts
- KX 4-20mA transmitter w/ mechanical SPDT gold contacts
- L1 (1) GO™ Switch SPDT hermetic seal
- L2 (2) GO™ Switches SPDT hermetic seal

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### Sira Certification Service CSA Group UK

Unit 6 Hawarden Industrial Park, Hawarden, CH5 3US, United Kingdom.

- L3 (3) GO™ Switches SPDT hermetic seal
- L4 (4) GO™ Switches SPDT hermetic seal
- LH HART transmitter w/ GO™ Switch SPDT
- LX 4-20mA transmitter w/ GO™ Switch SPDT
- M2 (2) Mechanical SPDT
- M4 (4) Mechanical SPDT
- M6 (6) Mechanical SPDT
- MA (2) Mechanical SPDT switches w/ 0-1K potentiometer
- MH HART transmitter w/ mechanical SPDT
- MX 4-20mA transmitter w/ mechanical SPDT
- N2 Namur switches
- PN (2) SPDT module w/o LEDs, 1A max
- PS (2) SPDT module w/ LEDs, 250mA max
- T2 (2) Mechanical DPDT
- TX 4-20mA transmitter w/ mechanical DPDT
- V1 (1) P+F NJ3-18GK-S1N
- V2 (2) P+F NJ3-18GK-S1N
- V3 (3) P+F NJ3-18GK-S1N
- Z1 (1) GO™ Switch DPDT hermetic seal
- Z2 (2) GO™ Switches DPDT hermetic seal
- Z3 (3) GO™ Switches DPDT hermetic seal
- Z4 (4) GO™ Switches DPDT hermetic seal
- ZH HART transmitter w/ GO™ Switch DPDT
- ZX 4-20mA transmitter w/ GO™ Switch DPDT

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#### Sira Certification Service CSA Group UK

Unit 6 Hawarden Industrial Park, Hawarden, CH5 3US, United Kingdom.