Rosemount™ Integral Orifice Flow Meter Series
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Rosemount Integral Orifice Flow Meter Series

**NOTICE**

Read this manual before working with the product. For personal and system safety, and for optimum product performance, make sure you thoroughly understand the contents before installing, using, or maintaining this product.

For technical assistance, contacts are listed below:

**Customer Central**

Technical support, quoting, and order-related questions.

United States - 1-800-999-9307 (7:00 am to 7:00 pm CST)

Asia Pacific - 65 777 8211

Europe/Middle East/Africa - 49 (8153) 9390

**North American Response Center**

Equipment service needs. 1-800-654-7768 (24 hours—includes Canada)

Outside of these areas, contact your local Emerson™ representative.

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**CAUTION**

The products described in this document are NOT designed for nuclear-qualified applications. Using non-nuclear qualified products in applications that require nuclear-qualified hardware or products may cause inaccurate readings.

For information on Rosemount nuclear-qualified products, contact your local Emerson Sales Representative.

This device is intended for use in temperature monitoring applications and should not be used in control and safety applications.
Section 1: Introduction

1.1 Using this manual

The sections in this manual provide information on installing, operating, and maintaining the Rosemount Integral Orifice Flow Meter Series.

The sections in this manual are organized as follows:

Section 2: Installation contains mechanical and electrical installation instructions.

Section 3: Commissioning contains techniques for properly commissioning the device.

Section 4: Operation and Maintenance contains operation and maintenance techniques.

Appendix A: Specifications and Reference Data supplies procedure on how to get the specifications, ordering information, and product certification.

1.2 Returning the product

To expedite the return process, call the Rosemount National Response Center toll-free at 800-654-7768. This center, available 24 hours a day, will assist you with any needed information or materials.

The center will ask for the following information:

- Product model
- Serial numbers
- The last process material to which the product was exposed

The center will provide

- A Return Material Authorization (RMA) number
- Instructions and procedures that are necessary to return goods that were exposed to hazardous substances

Note
If a hazardous substance is identified, a Material Safety Data Sheet (MSDS), required by law to be available to people exposed to specific hazardous substances, must be included with the returned materials.
1.3 Considerations

1.3.1 Functional

The Rosemount 1195 produces the most accurate and repeatable measurement when it is used in single-phase flow or steam flow above the saturation temperature. Location of the Rosemount 1195 in pulsating flow will cause a noisy signal. Vibration can also distort the output signal and compromise the structural limits of the flow meter.

Mount the Rosemount 1195 in a secure run of pipe as far as possible from pulsation sources such as check valves, reciprocating compressors or pumps, and control valves.

Install the Rosemount 1195 in the correct location within the piping branch to prevent measurement inaccuracies caused by flow disturbances.

Process temperature limits for direct mount applications is from –40 to 450 °F (–40 to 232°C). Process temperature limits for remote mount applications is –112 to 554°F (–80 to 290°C). Contact DP Flow specialists on availability of special all welded designs for applications with process temperatures as low as –320 °F (–195 °C) or as high as 850 °F (454 °C).

**Vibration effect for Rosemount 1195, 3051SFP, 3051CFP, 2051CFP**

Less than ±0.1 percent of URL when tested per the requirements of IEC60068-2-6 (10 to 1000 Hz test frequency range, 0.075 mm displacement peak amplitude, 10 m/s² acceleration amplitude).
Section 2 Installation

2.1 Safety messages

Instructions and procedures in this section may require special precautions to ensure the safety of the personnel performing the operations. Refer to the following safety messages before performing any operation in this section.

⚠️ WARNING

Failure to follow these installation guidelines could result in death or serious injury.

Make sure only qualified personnel perform the installation.

Explosions could result in death or serious injury:

- Do not remove the transmitter cover in explosive atmospheres when the circuit is live.
- Before connecting a Field Communicator in an explosive atmosphere, make sure the instruments in the loop are installed in accordance with intrinsically safe or non-incendive field wiring practices.
- Verify that the operating atmosphere of the transmitter is consistent with the appropriate hazardous locations certifications.
- Both transmitter covers must be fully engaged to meet explosion-proof requirements.

Electrical shock can result in death or serious injury.

- Avoid contact with the leads and the terminals.

The product may be hot while in service, potentially causing burns. Handle with care.

2.2 Receiving and inspection

Flow meters are available in different models and with different options, so it is important to inspect and verify that the appropriate model was delivered before installation.

Upon receipt of the shipment, check the packing list against the material received and the purchase order. All items are tagged with a model number, serial number, and customer tag number. Report any damage to the carrier.
2.3 Installation

2.3.1 Handling

The product tag is not designed to withstand the weight of the flow meter—do not lift the product by the tag. Do not use any part of the Rosemount 1195 Flow Meter as a step or hand support. Product is not designed to withstand the weight of individuals.

2.3.2 Straight run requirements\(^{(1)}\)

Figure 2-1. Reducer

1 dm to d over a length of 1.5d to 3d

---

Figure 2-2. Single 90° Bend Flow from One Branch

---

Figure 2-3. Two or More 90° Bends in Same Planes

---

Figure 2-4. Two or More 90° Bends in Different Planes

---

Figure 2-5. Expander

(0.5d to d over a length of d to 2d)

---

1. For dimensions, see Table 1 on page 5.
2.3.3 Bolting a transmitter to the Rosemount 1195

If the Rosemount 1195 is ordered separately from the Rosemount transmitter and will be used in a direct mount configuration, it will need to be assembled to the transmitter.

Follow the directions below to assemble the Rosemount 1195 to a transmitter with manifold:

**Note**

Units shipped from the factory direct mounted are pressure tested and characterized with the primary attached. Factory assembly is recommended for best performance.

### Bolt to a 3- or 5-valve manifold

1. Use studs and nuts supplied with the Rosemount 1195 to connect to the transmitter sensor and manifold.
2. Always use a 3- or 5-valve manifold when direct mounting a transmitter to the Rosemount 1195.
3. Observe the side of the orifice plate marked “Inlet.” This side should align to the High Pressure side of the DP transmitter.
4. Torque the bolts to 32 lb-ft using a cross pattern.

**Note**

Protect the transmitter sensing diaphragms and do not remove the O-rings in transmitter sensor module.

5. Carefully assemble the Rosemount 1195 body to the manifold and pressure transmitter sensor making sure the “H” and “L” on transmitter and primary match.
6. Preload to 16 lb-ft then final torque at 32 lb-ft using a cross pattern.
Figure 2-7. Rosemount 1195 Body

A. Manifold
B. Gaskets
C. Studs
D. Nuts
E. Transmitter
F. Rosemount 1195 body
G. Rosemount 1195 orifice plate

1. Transmitter and housing are shown for clarity purposes - only supplied if ordered.
2.3.4 **Direct mount orientation**

A direct mounted Rosemount 1195 may be shipped with the transmitter already bolted directly to the sensor.

**Note**
Process temperature limits for direct mount applications is from –40 to 450°F (–40 to 232 °C). Refer to “Remote mount orientation” on page 9 if the process could potentially exceed this temperature range.

**Gas in horizontal pipes**

Rosemount 1195 should be mounted above the pipe to ensure that condensate does not collect on the transmitter sensing diaphragms. Orient the unit within the recommended zone as shown in **Figure 2-8**.

**Figure 2-8. Direct Mount Gas in Horizontal Pipes**

A. 90° recommended zone  
B. Vertical plane  
C. Horizontal plane

**Liquid or steam in horizontal pipes**

Rosemount 1195 should be mounted below the pipe to ensure that gases do not collect on the transmitter sensing diaphragms. Orient the unit within the recommended zone as shown in **Figure 2-9**.

**Figure 2-9. Direct Mount Liquid or Steam in Horizontal Pipes**

A. 90° recommended zone  
B. Vertical plane  
C. Horizontal plane
Liquid in vertical pipes

**Note**
Rosemount 1195 should not be used in vertical liquid or steam applications if the fluid is flowing down. Vertical steam should be remote mounted.

---

**Figure 2-10. Direct Mount Liquid in Vertical Pipe**

---

Gas in vertical pipes

**Note**
Due to drain vent orientation, a direct mount Rosemount 1195 should not be used in vertical gas applications if the fluid is flowing up. Consider remote mounting the pressure transmitter to facilitate condensate draining.

---

**Figure 2-11. Direct Mount Gas in Vertical Pipes**
2.3.5 Remote mount orientation

Gas in vertical or horizontal pipes

Figure 2-12. Remote Mount Gas in Vertical or Horizontal Pipes

A. Low valve  
B. Vent  
C. High valve  
D. Equalizer valve  
E. Block valves

Liquid or steam in vertical or horizontal pipes

Note  
Rosemount 1195 should not be used in vertical liquid or steam applications if the fluid is flowing down.

Figure 2-13. Remote Mount Liquid or steam in Vertical or Horizontal Pipes

A. Vent  
B. High valve  
C. Equalizer valve  
D. Vent valves  
E. Low valve  
F. Block valves
Remote mount adapter installation

Rosemount 1195 is available with 1/2–14-in. NPT connections (option code G2). The 1/2-in. connections can be rotated to attain connection centers of 2-, 2 1/8-, or 2 1/4-in. (51, 54, or 57 mm). See Figure 2-14 for detail. Use a lubricant or sealant when making the process connections.

Ensure all four flange studs are installed and tightened prior to applying pressure to prevent process leakage.

![Figure 2-14. Adapter for Remote Mounting](image)

**Note**
Do not attempt to loosen or remove the nuts or studs while the Rosemount 1195 is in service.

Perform the following to install flange adapters to the instrument connection of the Rosemount 1195 (see Figure 2-15 on page 11).

1. Place O-ring in the groove on the instrument connection face.
2. Position flange adapters on top of the instrument connection with the machined surface in contact with the O-ring.
3. Insert studs through the Rosemount 1195 instrument connection and flange adapters.
4. Thread nuts onto studs. Tighten nuts to 32 ft-lbs.

O-rings must be replaced each time the Rosemount 1195 is disassembled for installation or maintenance.
2.3.6 Temperature sensors

No cabling is provided on Rosemount 1195 and 3051SFP models ordered with temperature sensors.
Section 3 Commissioning

3.1 Safety messages

Instructions and procedures in this section may require special precautions to ensure the safety of the personnel performing the operations. Please refer to the following safety messages before performing any operation in this section.

⚠️ WARNING

Explosions could result in death or serious injury:
- Do not remove the transmitter cover in explosive atmospheres when the circuit is live.
- Before connecting a Field Communicator in an explosive atmosphere, make sure the instruments in the loop are installed in accordance with intrinsically safe or non-incendive field wiring practices.
- Verify that the operating atmosphere of the transmitter is consistent with the appropriate hazardous locations certifications.
- Both transmitter covers must be fully engaged to meet explosion-proof requirements.

Failure to follow these installation guidelines could result in death or serious injury:
- Make sure only qualified personnel perform the installation.
- If the line is pressurized, serious injury or death could occur by opening valves.
3.2 Direct mount applications

3.2.1 Liquid service

1. Pressurize line.
2. Open the equalizer valve.
3. Open the high and low side valves.
4. Bleed drain/vent valves until no gas is apparent in the liquid.
5. Close the vent/drain valves.
6. Close the low side valve.
7. Check the transmitter zero according to the transmitter product manual so that the output on the test meter reads zero percent of span.
8. Close the equalizer valve.
9. Open the low side valve. The system is now operational.

Figure 3-1. Direct Mount Liquid Service

A. Vent
B. Low valve
C. Equalizer valve
D. High valve
3.2.2 **Gas service**

1. Pressurize line.
2. Open the equalizer valve.
3. Open the high and low side valves.
4. Open drain/vent valves to ensure no liquid is present.
5. Close the vent/drain valves.
6. Close the low side valve.
7. Check the transmitter zero according to the transmitter product manual so that the output on the test meter reads zero percent of span.
8. Close the equalizer valve.
9. Open the low side valve. The system is now operational.

**Figure 3-2. Direct Mount Gas Service**

A. Vent  
B. High valve  
C. Equalizer  
D. Equalizer valve
3.2.3 **Steam service**

1. Remove pressure from line.
2. Open equalizer, high, and low side valves.
3. Fill manifold and transmitter with water via drain vents.
5. Pressurize line.
6. Gently tap electronics body, manifold head, and Rosemount 1195 body with a small wrench to dislodge any entrapped air.
7. Zero electronics.
8. Close equalizer valve.
9. Open the low side valve. The system is now operational.

---

**Figure 3-3. Direct Mount Steam Service**

- A. Vent
- B. Low valve
- C. Equalizer valve
- D. High valve
3.3 Remote mount applications

3.3.1 Liquid service

1. Pressurize line.
2. Open equalizer valve on transmitter manifold. Close equalizer valve at Rosemount 1195, if one is used.
3. Open high and low side transmitter manifold valves and high and low block valves at Rosemount 1195.
4. Bleed drain/vent valves on transmitter manifold until no air is present.
5. Close drain vent valves, then bleed vent valves at the Rosemount 1195 block valves until no air is present.
6. Close vent valves at Rosemount 1195 block valves.
7. Close equalizer valve at transmitter manifold.
8. Close low and high side block valves at Rosemount 1195.
9. Open vent valves at Rosemount 1195 block valves.
10. Check transmitter zero according to transmitter manual.
11. Close vent valves at Rosemount 1195 block valves.
12. Open high and low side block valves at Rosemount 1195.

Figure 3-4. Remote Liquid Service

A. Vent
B. High valve
C. Equalizer valve
D. Vent valves
E. Low valve
F. Block valves
3.3.2 **Gas service**

1. Pressurize line.
2. Open equalizer valve on transmitter manifold.
3. Open high and low side transmitter manifold valves.
4. Open drain/vent valves on transmitter manifold to ensure no liquids are present.
5. Close drain/vent valves.
6. Close low side transmitter manifold valve.
7. Check transmitter zero according to transmitter manual.
8. Close equalizer on transmitter manifold.
9. Open low side valve on transmitter manifold. The system is now operational.

**Figure 3-5. Remote Gas Service**

A. Low valve  
B. Vent  
C. High valve  
D. Equalizer valve  
E. Block valves
3.3.3 **Steam service**

1. Remove pressure from line or close block valves at Rosemount 1195.
2. Open equalizer valves, high and low side valves on the transmitter manifold. Close equalize valve at Rosemount 1195, if one is used.
3. Open vent valves at Rosemount 1195 block valves.
4. Fill transmitter manifold and instrument lines with water via low side vent at Rosemount 1195 block valves.
5. Open and close vent valves at transmitter to bleed out trapped air.
6. Close the equalizer valve at transmitter manifold.
7. Complete filling the low side sensing line.
8. Gently tap electronics body, transmitter manifold, instrument lines, and Rosemount 1195 with a small wrench to dislodge any trapped air.
9. Check transmitter zero according to transmitter manual.
10. Close vent valves at Rosemount 1195 block valves. If block valves at Rosemount 1195 had been closed they should now be opened. System is now operational for steam flow measurement.

**Figure 3-6. Remote Steam Service**

A. Vent
B. High valve
C. Equalizer valve
D. Vent valves
E. Low valve
F. Block valves
Section 4 Operation and Maintenance

4.1 Safety Messages

Procedures and instructions in this section may require special precautions to ensure the safety of the personnel performing the operations. Information that raises potential safety issues is indicated by a warning symbol (⚠️). Refer to the following safety messages before performing an operation preceded by this symbol.

⚠️ WARNING

Explosions can result in death or serious injury:
- Do not remove the instrument cover in explosive environments when the circuit is live.
- Both transmitter covers must be fully engaged to meet explosion-proof requirements.
- Before connecting a communicator in an explosive atmosphere, make sure the instruments in the loop are installed in accordance with intrinsically safe or nonincendive field wiring practices.

Electrical shock can result in death or serious injury.
Avoid contact with the leads and the terminals.
### 4.2 Troubleshooting

If a malfunction is suspected despite the absence of diagnostic messages on the communicator display, follow the procedures described below to verify that the flow meter hardware and process connections are in good working order. Always approach the most likely and easiest-to-check conditions first.

<table>
<thead>
<tr>
<th>Symptom</th>
<th>Possible cause</th>
<th>Corrective action</th>
</tr>
</thead>
</table>
| Improper installation | • Is the flow arrow pointed in the direction of the flow?  
• Verify that the cross reservoirs are perfectly level with one another.  
• Is there sufficient straight run upstream and downstream of the flow meter? |
| System leaks | Check for leaks in instrument piping. Repair and seal all leaks. |
| Contamination/plugging | Remove the flow meter and check for contamination. |
| Closed valve | Verify that both HI and LO manifold valves are open.  
Verify that vent, equalizer, and line valves are properly positioned per the “start up procedure.” |
| Connections (remote mount only) | Verify that the high side of the electronics is connected to the high side of the flow meter. Check the same for the low side. |
| Entrapped air | Are there uneven water legs caused by air entrapment in the instrument connections? If so, bleed air. |
| Operating conditions | Are the operating conditions in compliance with those given at the time the flow meter was purchased?  
Check the flow calculation and the fluid parameters for accuracy.  
Double-check pipe inside diameter for proper sizing. |
| Spiking flow signal | Two-phase flow | The flow meter is a head measurement device and will not accurately measure a two-phase flow. |
| Spiking flow signal (stream service) | Improper insulation (vertical pipes only)  
Excessive pipes only | Added insulation may be required to ensure that a phase change occurs at the cross reservoirs.  
Check the impulse piping for vibration. |
| Milliamp reading is zero | • Check if power polarity is reversed  
• Check for bad diode in terminal block  
• Replace electronics terminal block |
| Electronics not in communication | • Check power supply voltage at electronics (10.5 Vdc minimum)  
• Check load resistance (250 ohms minimum)  
• Check if unit is addressed properly  
• Replace electronics board |
| Milliamp reading is low or high | • Check pressure variable reading for saturation  
• Check if output is in alarm condition  
• Perform 4–20 mA output trim  
• Replace electronics board |
| No response to changes in applied flow | • Check test equipment  
• Check impulse piping for blockage  
• Check for disabled span adjustment  
• Check electronics security switch  
• Verify calibration settings (4 and 20 mA points)  
• Contact factory for replacement |
| Low reading/high reading | • Check impulse piping for blockage  
• Check test equipment  
• Perform full sensor trim (if software revision is 35 or higher)  
• Contact factory for replacement |
Table 4-1. Troubleshooting

<table>
<thead>
<tr>
<th>Symptom</th>
<th>Possible cause</th>
<th>Corrective action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Erratic reading for pressure variable</td>
<td></td>
<td>• Check impulse piping for blockage</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Check damping</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Check for EMF interference</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Contact factory for replacement</td>
</tr>
</tbody>
</table>

**Check flow direction**

Check that the side of the orifice plate marked “Inlet” is facing upstream. If the DP transmitter is remote mounted from the Rosemount 1195, be sure that the impulse tubing is connected correctly from the Rosemount 1195 to the DP transmitter (high to high and low to low).

**Check orientation**

Improper orientation can result in inaccurate measurements.

**Check zero**

The transmitter may read off in the high or low direction if not zeroed properly at start-up/commissioning. Refer to the appropriate transmitter reference manual for additional information.

**Check valves**

The correct valve setting for flow measurement are: equalizer valve fully closed, high and low side valves fully open.

**Check configuration/scaling**

Is the 20 mA DP URL of the Rosemount 1195 set properly? This may involve sizing the Rosemount 1195 in the Toolkit Software program to confirm.

Confirm the DCS or PLC and transmitter on Rosemount 1195 are scaled consistently.

Is the square root being taken in the DCS or transmitter attached to the Rosemount 1195? The square root should not be taken in both places.

**Check Rosemount 3051SMV configuration**

If a Rosemount 3051SMV Transmitter is being used, its enhanced functionality should be taken into account during configuration and troubleshooting. The square root should not be taken in the DCS if a Rosemount 3051SMV Transmitter is being used.

See the Rosemount 3051SMV Reference Manual for additional information.

### 4.3 RTD Maintenance

To test the 4-wire RTD (refer to Figure 4-1 on page 24):

1. Disconnect power from the electronics.
2. Remove the temperature terminal housing cover.
3. Disconnect the RTD lead wires from the terminal block.
4. Separate the wires so that the un-insulated ends are not touching anything.
5. Check that the resistance measured between the two red wires is the same as the resistance measured between the two white wires within +/- 0.1 ohms. Take note of the resistance value measured between the two white wires for use in step 6.

6. Measure the resistance between one red wire and one white wire. Subtract the resistance measured in step 5 from the resistance measured in this step. Refer to Table 4-2 on page 25 to determine if this resistance matches the temperature that the RTD is in contact with.

7. Check the resistance between any wire and the RTD head or sheath. An acceptable resistance is 200 K ohms or greater.

8. If any of the above measurements are not within the acceptable range as stated above, contact an Emerson representative for a replacement RTD.

9. To return the RTD to service, connect the lead wires as shown in Figure 4-1.

10. Replace the Temperature Terminal Housing cover.

11. Re-connect power to the electronics.

**Figure 4-1. Temperature Terminal Housing**

**4.3.1 Replacing an RTD**

If an RTD needs to be replaced, proceed as follows:

1. Disconnect power from the electronics.
2. Remove the temperature terminal housing cover.
3. Disconnect the RTD lead wires from the terminal block.

**Note**

Take care not to damage the RTD lead wires or insulation.

4. Use a 7/16-in. deep socket and a pair of vise grip pliers to remove the RTD from the thermowell. It is necessary to feed the wires through the socket to avoid damaging the lead wires. Grip the socket with the vise grip pliers and turn the socket to remove the RTD.
5. Install the new RTD using the socket and pliers as in step 4 above.
6. Connect the RTD lead wires to the terminal block (see Figure 4-1).
7. Replace the temperature terminal housing cover.
8. Re-connect power to the electronics.

**Table 4-2. Resistance vs. Temperature**

<table>
<thead>
<tr>
<th>°F</th>
<th>Ohms</th>
<th>°F</th>
<th>Ohms</th>
<th>°F</th>
<th>Ohms</th>
<th>°C</th>
<th>Ohms</th>
<th>°C</th>
<th>Ohms</th>
<th>°C</th>
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<tbody>
<tr>
<td>–130</td>
<td>18.04</td>
<td>60</td>
<td>106.07</td>
<td>450</td>
<td>187.65</td>
<td>840</td>
<td>263.80</td>
<td>–200</td>
<td>18.52</td>
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**Note**

To convert from °C to °F: \((1.8 \times [\text{°C}]) + 32 = \text{°F}\)

Example: \((1.8 \times 100) + 32 = 212 \text{ °F}\)

To convert from °F to °C: \((\text{°F} - 32) / 1.8 = \text{°C}\)

Example: \((212 - 32) / 1.8 = 100 \text{ °C}\)
Appendix A  Specifications and Reference Data

A.1 Product Certifications
To view current Rosemount 1195, 2051CFP, 3051CFP, and 3051SFP Product Certifications, follow these steps:

1. Go to Emerson.com/Rosemount/Rosemount-1195-Integral-Orifice-Primary-Element.
2. Scroll as needed to the green menu bar and click Documents & Drawings.
3. Click Manuals & Guides.
4. Select the appropriate Quick Start Guide.

A.2 Ordering Information, Specifications, and Drawings
To view current Rosemount 1195, 2051CFP, 3051CFP, and 3051SFP Ordering Information, Specifications, and Drawings, follow these steps:

1. Go to Emerson.com/Rosemount/Rosemount-1195-Integral-Orifice-Primary-Element.
2. Scroll as needed to the green menu bar and click Documents & Drawings.
3. For installation drawings, click Drawings & Schematics and select the appropriate document.
4. For ordering information, specifications, and dimensional drawings, click Data Sheets & Bulletins and select the appropriate Product Data Sheet.