

# Complete Solutions for the Distilled Spirit Industry Proven solutions, local support and service in the UK to help you overcome your

toughest challenges.



# **Control Valves - Main Features and Benefits**

# Fisher™ High Performance Butterfly Valve - Fisher™ Control-Disk™ Rotary Valve



Multiple Selection of Efficient Seal Technologies

Fisher seal shaft sealing packing systems are compliant to international emission control standards (ISO 15848-1, TUV)

#### Improved Control

Characterized equal percentage or standard linear disk: precise flow control through a large operational travel range. Optionnaly, with a contoured edge on one side, this unique and patented disk creates a flow clearance to provide an inherent flow characteristic

#### Reduced Maintenance Cost & Intervals

Live loaded packing as a standard: constant spindle seal compression even at fluctuating temperatures

#### Lowest Friction Bearings

Fisher rotary valve bearings: tested in use for the past fifty years to support the valve trim maintain minimal friction throughout product life

## Fisher<sup>™</sup> Vee-Ball<sup>™</sup> Control Valve



Easy Installation

Flangeless or integral flange body: supporting standard F2F but also short face installations

#### • Versatile, Non-Clogging, High-Capacity Flow

V-Notch ball: suitable for gas, steam, clean and dirty fluids, abrasive chemicals, and fibrous slurries. Cross industry needs with equal inherent characteristics

#### • Improved Valve Performance

Taper key ball-to-shaft connection: eliminates lost motion and minimizes deadband, also reduces process variability

#### • Easy Seal Replacement & Inspection

Once the valve is removed from the pipeline the seal assembly is easily extracted with no need to disassemble the valve body or remove the actuator

#### Trim Interchangeability

All Vee-ball trim components remain the same regardless of body style: reduces parts inventory requirements and costs

#### • Multiple Selection of Efficient Seal Technologies

Fisher seal shaft sealing packing systems are compliant to international emission control standards

#### Reduced Maintenance Cost & Intervals

Live loaded packing as a standard: constant spindle seal compression even at fluctuating temperatures

# Link to Vee-Ball Control Valve webpage <u>here</u> Fisher™ GX Control Valve



Link to GX Control Valve webpage here

#### Integrated Digital Technology with DVC2000/6200

Linkageless integral interface eliminating tubing and simplifying maintenance. Non-contact position feedback, eliminating mechanical wear between valve and instrument

#### • Easy to Maintain

The GX is robust and compact with quick and easy actuator removal. The actuator can be easily field reversed to a fail-open or fail-closed configuration. Common parts interchangeability across all sizes reduce spare parts inventory requirements and associated costs

#### Inherent Corrosion Protection

Anti-corrosion finish/stainless steel bolting

#### Adaptability to Wide Range of Applications

The GX product line meets a wide range of flow and pipeline sizing requirements. A 3-Way construction is available, perfectly suited for accurate temperature control. The live-loaded emission control packing system offers a single valve for effective use in a wide variety of applications meeting stringent requirements compliant to emission standard requirements

## **Baumann™ Control Valve**



• Easy Installation

Small and compact design

• Easier Part Management

Multiple common parts: reduces costs due to parts interchangeability

Standard & Very Low Flow Capabilities

Wide range of trim selection for handling small flows

#### Wide Pressure Range Across Product Line

#### Easy Positioner Integration

Linkageless integral interface eliminating tubing and simplifying maintenance. Non-contact position feedback, eliminating mechanical wear between valve and instrument

# Fisher<sup>™</sup> easy-e<sup>™</sup> Control Valve



Link to easy-e Control Valve webpage here

Standard Valve Handles a Wide Range of Fluid Control Requirements
 One single globe valve meets all needs across the facility reducing the number
 of installed control valves. Easy-e valve enables easy selection of body style, flow
 characteristics and trim, meeting process requirements

• Minimized Inventory, Training & Service Complexity

Control valve periodic maintenance less complex with Easy-e valve design Interchangeable parts reducing inventory costs. One valve flexible for multiply applications reducing training and servicing complexity

• Meets Valve Performance Requirements - Optimized Process Control Highly engineered control valves essential for the accuracy and controllability

of the process. Return on investment with long operating life and enhanced control performance

• Reduced Emissions, Improved Sustainability

Multiple selection of efficient seal technologies with Fisher seal shaft sealing packing systems, extremely low emissions into the atmosphere. Compliant to international standards

Reduced Maintenance Cost & Intervals

Live loaded packing as a standard: constant spindle seal compression even at fluctuating temperatures

# **Isolation Butterfly Valves - Main Features and Benefits**

# Keystone™ K-lok Series 36/37 Butterfly Valves



Link to K-lok Series Valve webpage here

• Long Cycle Life

Double off set design: less rubbing between seat and disc

• Low or Reduced Maintenance Cost & Intervals

Inverted packing adjustment and packing gland bridge rocker design: perfect axial compression gland packing also improving safety
Live loaded packing as a standard: constant spindle seal compression even at fluctuating temperatures

• Improved Safety

Blowout proof shaft in compliance with API 609: secured shaft when changing actuation

#### • Reduced Installation Cost

Cast in disc stop provides consistent position seation: easy to automate

• Extremely Low Emissions into the Atmosphere

Improved Sustainability: certified for emissions according to EN 15848-1

• Improved Reliability

Tangential taper pins locking disc to shaft connection: provides stronger connection and creates a tolerance free connection

# Keystone<sup>™</sup>OptiSeal Butterfly Valve



Link to OptiSeal Valve webpage here

- Improved Cycle Life
- Full spherical and high polished disc edge: extreme low seat wear
- Low Maintenance Cost

Field replaceable lip and groove seat: allows for ease of maintenance, even without removing the actuator

• Low Operation Cost & Corrosion Elimination

One-piece disc stem: provides for high strength and increased Cv value, no hysteresis betweenshaft and disc, no possibility of media penetrating between shaft and disc

#### Standardisation

ISO face-to-face dimension according to EN 558 series 20: in compliance to the industrial standards

Improved Flexibility

Polished disc and / or PTFE seat: suited for a wide range of applications including spirt and hygienic lines

# Keystone<sup>™</sup>Fig 990



Link to Fig 990 webpage here

#### Improved Cycle Life

Multiple upper and lower shaft bearings: reduces torque and increases cycle life Full spherical and high polished disc edge: extreme low seat wear

#### Low Maintenance Cost

Replaceable seat with dovetail retention to the body: allows for ease of maintenance, even without removing the actuator

#### • Low Operation Cost & Corrosion Elimination

One-piece disc stem: provides for high strength and increased Cv value, no hysteresis between shaft and disc, no possibility of media penetrating between shaft and disc

#### Standardisation

ISO face-to-face dimension according to EN 558 series 20: in compliance to the industrial standards

#### Improved Flexibility

Polished disc and / or PTFE seat:

Trim stainless steel disc with EPDM seat: suited for most utilities
Trim stainless steel disc with EPDM/PTFE seat: suited for process and CIP lines

# **Sliding Stem Actuators - Main Features and Benefits**

# Fisher<sup>™</sup> 657 Direct-Acting Actuator

# Fisher<sup>™</sup>667 Reverse-Acting Actuator



Link to 657 Actuator webpage here



Link to 667 Actuatorwebpage here

#### Accuracy

Inherent low friction design to ensure best valve positioning 657 (direct) / 667 (reverse) sizes 30" to 76"

#### Integral Instrument Mounting

FIELDVUE™ positioner

#### Simplified Mounting & Reduced Number of Parts

Type 667 internal air passage: eliminates the need for instruments tubing and fittings

# **Rotary Actuators - Main Features and Benefits**

# Fisher<sup>™</sup> 2052 Spring and Diaphragm Rotary Actuator



Link to 2052 Actuator webpage here

- Compact Design Reduced valve/actuator envelope dimensions, heavy duty usage
- Compatible with DVC2000/6200/6000 Digital Valve Controllers Linkageless feedback via contact-less magnetic array
- Reduced Lost Motion
   Lever clamped onto splined valve shaft coupled with a single pivot linkage
- Easy Travel Range Adjustment
  Easy to set using the available travel stops
- Mounted on Wider Range of Valves

  Actuator can be mounted directly onto non-spline shafts

# Fisher™1068 Rotary Valve Actuator



Link to 1068 Valve Actuator webpage here

• Integral Air Passage

Eliminating need for external tubing and fitting when paired with a Fisher™ FIELDVUE™ DVC6200 digital valve controller

Compact Construction

Reduced valve/actuator envelope dimensions giving more mounting flexibility

Long Life Service

Rugged construction providing stability, corrosion resistance and protection from demanding process control applications

#### Large Size Range

Offers sizes that cover torques up to 150,000 in • lb

#### Bettis™ RPE Series Pneumatic Rack and Pinion Valve Actuator



- Maximum Protection in Harsh Environment Heavy duty body castings
- Corrosion Resistance

Polyurethane powder coating on housing and end caps

• Safe In-Field Reconfiguration from Fail-Close to Fail-Open One piece blow-out pressure-balanced pinion Accurate and Intuitive End of Stroke Adjustment
 Precision dual stroke adjustment for Open and Closed valve position

Direct and Low-Profile Mounting

Dual ISO 5211 mounting patterns along with drive inserts on the valve flange

# Pressure Vacuum Relief Vents and Flame & Detonation Arrestors - Main Features and Benefits

#### Anderson Greenwood™ Pressure Vacuum Relief Valves



Link to PVRV webpage <u>here</u>

#### Primary Function - 'BLEVE'

To protect tanks and processes from physical damage or permanent deformation caused by increases in internal pressure or vacuum encountered in normal operations. On smaller tanks, the valves may also provide sufficient flow capacity for emergency venting

Reduced Emission & Product Loss
 Leakage rates as low as 0.5 scfh (0.015 Nm³ /hr) or less at 90% of setpoint

#### • Low Maintenance Cost & Long Cycle Life

Replacable seats, in situ maintenance & available with all stainless-steel metal components

#### Anderson Greenwood™Flame Arrestors



Link to Flame Arrestors webpage here

#### Primary Function

Flame arresters prevent the transmission flames when explosive gas-air or vapour-air mixtures are present. Explosions are generally defined in three categories – Unconfined Deflagration (end of line), Deflagration (inline subsonic) and Detonation (inline supersonic)

Improved Safety & Preventive Maintenance
 Immediate indication of stabilized burn or pressure drop: wireless or hard-wired pressure and temperature sensors

#### • Potentially Combustible Atmospheres

Distillation processes create potentially combustible atmospheres. Flame arresters will help to protect tanks and processes from the uncontrolled propagation of explosions of ethanol rich vapours

 Low Maintenance Cost & Long Cycle Life
 Simple to replace element assemblies and available with all stainless-steel metal components

# **Digital Valve Controllers - Main Features and Benefits**

# Fisher™FIELDVUE™ DVC2000 Digital Valve Controller



Link to DVC2000 webpage <u>here</u>

- Easy Installation
- Compact size: can be mounted to any actuator
- Simple Operation

Local user interface & multilingual liquid crystal display - auto calibration Display protected from the environment - multiple languages

• Simple to Maintain & Install

Linkage-less non-contact position feedback

Integration via HART®

• Integrated Position Switch & Position Transmitter on Option

Transmitter provides 4-20 mA signal for position verification Switches configuration to indicate open and closed positions at any point within the calibrated travel

Valve Diagnostics & In-Service Performance Diagnostic Tests

Enables insight to condition and performance of entire valve assembly - Control valve health and catch issues before they impact production line

# Fisher™FIELDVUE™ DVC6200 Digital Valve Controller



Link to DVC6200 webpage here

• Easy Integration

Hart Profibus, Foundation Fieldbus options hosting control system

SIL 3 Certified

Partial stroke testing on ESD applications

• Online Friction Test & Trend

Monitor friction or torque and deadband while production is in service - Control valve health

• Integrated Position Switch & Position Transmitter on Option

Transmitter provides 4-20 mA signal for position verficiation

• Simple to Maintain & Install

Linkage-less non-contact position feedback

• Wireless Access via Smart Wireless THUM

Access measurement and diagnostics data regardless of location or application

# Valves Services Capabilities - Emerson Solutions Centre - Aberdeen UK

#### **Maintenance Services**

- Repair Services
- Advanced Remair and Replace
- Routine Maintenance
- Qualified and Trained Resident Engineers
- Emergency On-Site Services
- Scheduled On-Site Support Services
- Start-Up Services
- Comprehensive Maintenance
- 10t Onsite Lifting Capacity

#### **Performance Services**



- Training / Education Needs
- Classroom and Virtual Learning
- Planning Alligned to your Business Goals
- Flow Metering Certainty
- Asset Performance
- Improvement and Optimisation
- Performance Solutions
- Service support Agreements

# **Reliability Services**



- Shutdowns, Turnarounds and Outages
- Site Walkdown and Evaluation
- Start-up Commissioning
- Calibration and Certification
- Mobile Flow Calibration Truck
- Safety System

# **OEM Parts and Services**



- Quality, Safety and Reliability for your Process
- Trusted Brands
- Decades of field-proven experience enabling customers to achieve optimum quartile performance
- Refurbished units to replace obsolete non-stock or hard to locate assets and parts

# **Lifecycle Services**



- Mobile Service Centre Containers with Certified Technician
- Global Support for Service Requirements or Technical Queries
- Expertise, Technology and Processes

# **Education Services**



- Virutal and Classroom Training
- EU Centre of Excellence for Pressure Relief Valves
- New Hire Training
- Improve Current Workforce Skills
- Learn about new Technology and Products' Best Practices

# **Valve Condition Monitoring**



- Digital Transformation
- Intrinsically Safe Asset management Tags
- Quick Valve Identification
- Tag Record and Re-certificate
- Field Support
- Project management

# **Project and Consultancy Services**



- Lifecycle Strategy
- Modernisation and Migration
- Production Performance
- Safety and Security

Unrivalled Breadth of Products, Project Management, Connected Services and Service Networks
Servicing all Valves Everywhere



# Supports your projects and operations effectively

QuickShip is a world-class fulfilment program offered by Emerson Automation Solutions that allows for fast shipment of parts and products to maximize speed and responsiveness. It leverages our global infrastructure, local presence and commitment to service to help you avoid downtime, stay on schedule, respond to the unexpected, and control costs in today's challenging environments.

Put Emerson's wealth of resources and expertise to work for you to resolve all your part and product shipping needs, no matter the circumstances.

Inventory available and ready to support a large range of valve configurations, check with your local sales office for available configurations and further information.

# **QuickShip Everyday**

For fast, easy and reliable shipment of standard items at no extra charge

# **QuickShip Expedite**

To meet your required delivery date for any product with flexible price premiums

# **QuickShip Emergency**

For the fastest possible order, shipment and delivery of critical parts or products

# One global manufacturer supplying and servicing all valves everywhere



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