



Product Codes 2022 - Version 4.1

International Edition | Effective from January 1st 2022



Pro.Lean module – OEE, KPI, Downtime

Description	Code
Pro.Lean, 1 OEE	PLX4-1
Pro.Lean, 2 OEE	PLX4-2
Pro.Lean, 3 OEE	PLX4-3
Pro.Lean, 4 OEE	PLX4-4
Pro.Lean, 5 OEE	PLX4-5
Pro.Lean, 10 OEE	PLX4-10
Pro.Lean, 15 OEE	PLX4-15
Pro.Lean, 20 OEE	PLX4-20
Pro.Lean, 30 OEE	PLX4-30
Pro.Lean, 50 OEE	PLX4-50
Pro.Lean, 100 OEE	PLX4-100



Important notes:

- The Pro.Lean module **requires a HMI PRO SCADA Movicon.NExT runtime license** with the correct size for the required number of OEEs. The data to be managed and connected to the field device (i.e. PLC) are:
 - Total good pieces
 - Total rejected pieces
 - Production Available (status)
 - In production (status)
 - Batch Code
 - Product Code
 - Target Production
 - Causes of Downtime: Max 32 (number can be optionally increased)
- Each OEE provides management of the related KPI data (availability, performance, quality) with batch production data and shifts.
- The number of Alarms and Downtime Causes, managed in the analysis module, is fixed at a max. of 32 for each OEE, but it can be optionally expanded.
- The module includes an automatic configuration Wizard, the database with stored calculation procedures and standard reports for viewing performance data.
- The reports can also be accessed via web, as long as the Web Client HTML5 Movicon.NExT's feature is enabled (Reports are not available on APPs).
- Microsoft SQL Server licenses are not included (free of charge SQL Express licenses can be used).
- Any custom configurations to screens, alarms, notifications, logics, downtime cause input and other, are available to the user through the Movicon.NExT supervisor (development editor) as desired.



The Pro.Lean module requires a HMI/SCADA Movicon.NExT runtime license: generally, about 50 Tags for each OEE are needed on the runtime license.

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