Uncompromising commitment to high quality and reliable valve performance.

**KTMTM VirgoTM Series Trunnion Ball Valves**
Delivering value with a comprehensive range of products that meets your operational demands.
With pressure to improve your bottom line, ever increasing quality and safety measures to implement, and more stringent regulatory requirements to comply with, you need confidence in your valve performance so that you have the ability to spend your time elsewhere. For high-quality, reliable ball valves from a trusted supplier, look to Emerson’s KTM Virgo Series range to meet your needs.

What is Important When You Purchase Valves for Your Process?

- Reliability
- Long life
- Low emissions
- Local support
- Low cost of ownership
- All of the above

With pressure to improve your bottom line, ever increasing quality and safety measures to implement, and more stringent regulatory requirements to comply with, you need confidence in your valve performance so that you have the ability to spend your time elsewhere. For high-quality, reliable ball valves from a trusted supplier, look to Emerson’s KTM Virgo Series range to meet your needs.

Emerson’s Commitment to Excellence With KTM Virgo Series Products

Emerson is committed to delivering quality Trunnion Ball Valve products that meet or exceed your expectations. We continue to improve our performance levels through the use of innovative technologies and processes, perfect execution principles, and promoting safety and quality among our employees. Our pursuit of excellence drives Emerson to provide products and services that the industry demands. Utilization of the latest design tools helps ensure product functionality, state-of-the-art manufacturing facilities control product builds from start to finish, and rigorous testing practices confirm product quality before they are delivered to you.

The Best Support You May Never Need

The true value of a supplier is about the attention you get before the sale and the support you receive after. Backed by the global strength of Emerson and our local providers, we deliver superior pre- and post-sales support—including around-the-clock access to inventory and a comprehensive range of services. Our strategic stocking locations ensure short lead times, and product is ready when you need it. Our capability to provide broader solutions allows you to focus attention on keeping your plant operating smoothly.
With the KTM Virgo Series product line, Emerson has the perfect ball valve to fit your process. Whether your application requires a 2” off-the-shelf soft-seated trunnion ball valve, a custom 36” valve or something in between, Emerson can deliver.

Trunnion ball valves are utilized in some of the most demanding processes in practically every industry. Whether you are controlling a chemical process, isolating an upstream oil and gas operation, or protecting a midstream pipeline, KTM Virgo Series Ball Valves safely and effectively manage these demands. KTM Virgo Series valves are available in various configurations to provide unsurpassed performance in all your applications.

### Cast Trunnion Ball Valves

### Forged Trunnion Ball Valves

### Product Reference Standards

<table>
<thead>
<tr>
<th>Category</th>
<th>Standard</th>
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<tbody>
<tr>
<td>Design and Manufacturing</td>
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<td>ASME B 16.10, API 6D</td>
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<tr>
<td>Flange Dimensions</td>
<td>ASME B 16.5 (up to 24”), ASME B16.47 Series A (26” and above)</td>
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<td>ASME B16.25</td>
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<td>Pressure Tests</td>
<td>API 6D, API 598, BS EN 12266 -1 and 2</td>
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<td>ISO 9001, API 6D, PED 2014/68/EU, EAC (Russia), ATEX and OSHAS 18001</td>
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<td>SIL3</td>
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<td>Fugitive Emissions</td>
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</table>

*Valve conforming to NACE MR 0175 / ISO 15156 / MR 0103 can be supplied. Environmental restrictions may apply.

### Product Control

- Material traceability is maintained on all KTM Virgo Series ball valves.
- All KTM Virgo Series ball valves are tested and documented prior to shipment.
- Certificate of Compliance, material and mechanical test reports are provided with all products.
Maximizing process uptime is critical to your plant achieving maximum output. All the components in the process must perform at their peak to make this to happen. To provide highest performance for isolation valve applications all KTM Virgo Series ball valve can be supplied in a variety of materials, body and trim configurations, and end connections to precisely fit your applications. Each valve includes industry-leading features that provide the reliability you are looking for in your process.

**Double Block and Bleed**

Spring loaded floating seats maintain contact with the ball and provide a tight shut off even at low pressure differential. Independent sealing of upstream and downstream sides facilitates draining/venting of the body cavity, thus the double block and bleed operation.

- Forged or Cast Construction
- Production valves are 100% tested
- Dual trunnion plate design for increased ball stability. Few pin type designs are also available
- Bi-directional zero leakage – maximum life with minimum maintenance
- Self-lubricating stem and trunnion bearings

**Sealant Injection**

In the event of seat or seal damage due to contamination, an emergency seal can be formed using seat sealant injection. 
**KTM** Virgo Series trunnion ball valves are manufactured with the highest level of integrity, to provide you with the greatest confidence in their ability to perform. Our engineering team focuses on providing products that meet or exceed industry standards and regulations using the latest engineering design tools. During manufacturing, Emerson utilizes state-of-the-art equipment and techniques to produce **KTM** Virgo Series products. Each **KTM** Virgo Series valve is then validated in an industry-leading in-house test facility.

*O-ring Stem Sealing*

The O-ring seal arrangement features a triple stem seal with two O-rings and a fire safe gasket. Rigorous fugitive emissions testing requirements are reliably met utilizing this O-ring stem seal.

*Adjustable packing stem sealing*

For applications that benefit from the flexibility of a fully adjustable packing gland, this multi stem seal consists of a layered graphite packing gland set and double shaft O-rings. The adjustable seal permits constant adherence to stringent fugitive emissions testing requirements.

**Note:** cast 2 Piece Series N Ball Valve representative drawing only. Consult Emerson Sales for actual product drawings.
Maintain Your Plant Safety

Safety is at the top of everyone’s priority list and protecting your personnel as well as your plant is critical. KTM Virgo Series trunnion ball valves are designed to make maintaining a safe process easier with features like a blowout-proof stem, built-in anti-static devices, and extra wall thickness for increased corrosion resistance, to name a few. KTM Virgo Series valves have been rigorously evaluated and are SIL 3 capable. These valves have been designed to meet rigorous industry certifications such as API 6D.

**Double Body sealing**

Pipelines often put stress on valve body seals. To overcome these stresses and to ensure a leak-free joint, a double body seal is utilized.

**Fire Safe Design**

To increase safety, the valve is fire safe designed.

- Sealant Injection
- Double Block and Bleed
- Extra wall thickness for increased corrosion allowance
- Blowout-proof stem
Built-in Antistatic Devices
Built-in antistatic devices in the valve stem ensure electrical continuity between ball, stem and body providing increased safety.

Note: forged 3 Piece Series N Ball Valve representative drawing only. Consult Emerson Sales for actual product drawings.
Materials of Construction - 2 piece cast design

<table>
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<tr>
<th>Item No.</th>
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<td>02</td>
<td>Adapter</td>
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<td>ASTM A216 GR. WCB</td>
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<tr>
<td>03</td>
<td>Ball</td>
<td>ASTM A105 with 1 MIL ENP</td>
<td>ASTM A182 GR. F316/ASTM A351 GR. CF8M</td>
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<td>04</td>
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<td>ASTM A322 GR. 4140 with 1 MIL ENP</td>
<td>ASTM A479 TYPE 316</td>
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**Note:** Information shown for Series N Trunnion Ball Valve Sizes NPS 2, 3, 4, 6 Class 600, 900, 1500; NPS 8, 10, 12 Class 150, 300, 600, 900 and 1500; NPS 14, 16, 18 Class 150, 300, 600, 900; NPS 20 and NPS 24 Class 150, 300 and 600. For other sizes and materials, contact your local Emerson sales office or Emerson Automation Solutions representative.
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**Note:** Information shown for Series N Trunnion Ball Valve NPS 2x1.5 Class 150, 300, 600; NPS 3 Class 150, 300, 600, 900; NPS 4 Class 150, 300, 600, 900, 1500 and 2500; NPS 6, 8, 10, 12, 14, 16, 18, 20 Class 150, 300, 600, 900, 1500; 24, 26, 28, 30 Class 150, 300, 600, 900; NPS 32, 34 Class 150, 300, 600 and NPS 36 Class 150, 300.

For other sizes and materials, contact your local Emerson sales office or Emerson Automation Solutions representative.
Common Applications

Trunnion Valve Applications

Gathering
- Onshore
- Offshore
- Headers and Manifolds
- Isolation
- ESDV and SDV and BDV
- Safety Systems
- Metering

Processing
- Separators and Treaters
- Metering
- Isolation
- ESDV and SDV and BDV
- Safety Systems
- Bypass lines

Chemical and Petrochemical
- Ethylene plants
- Ethylene crackers
- Propylene plants
- Hydrogen gas service
- Propane gas service
- Brine, CO2 vapor and steam service
- Cryogenic services
- Thermal fluids
- Tail gas
- Hydrocarbon gas service
- Flare inlet and manifold isolation
- PSA and molecular sieves
- Coker plants
- Pump isolation

Other Applications
- Power Generation
- Storage and Distribution
- Tanks and Terminals
- Cooling water
- Equipment isolation

Temperature Limits
Typical values for commonly used materials

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<th>Body Material</th>
<th>Lower limit °F (°C)</th>
<th>Upper limit °F (°C)</th>
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<tr>
<td>A105</td>
<td>-20 (-29)</td>
<td>797 (425)</td>
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<tr>
<td>LCC</td>
<td>-50 (-46)</td>
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<tr>
<td>LF2</td>
<td>-50 (-46)</td>
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<td>CF8M</td>
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<td>F316</td>
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<td>Modified PTFE/RTFE</td>
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<td>PEEK</td>
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These ratings are a general guide. It is important that you analyze all aspects of your application. Due to the variety of operating conditions and applications for these products, the user, through his / her own analysis and testing, is solely responsible for making the final selection of the products and assuming that all performance, safety and warning requirements of the application are met.
KTM Virgo Series Ball valves can be automated to meet your unique system requirements. With our low operating torque and universal ISO mounting design, we can provide solutions for isolation, emergency shutdown, remote operated SDVs and safety instrumented systems (SIS-SIL3 certified). Lower stem torques can reduce actuator sizes to save space and lower cost.

Available automation packages include:
- Pneumatic actuators
- Gas or gas over oil actuators
- Line break systems
- Fireproof actuator systems
- Motor-operated valves
- Hydraulic/electro hydraulic-operated systems
- Valves with digital partial stroking
- HIPPS
- SIS
Series N - without Gland
Side Entry Soft Seated Trunnion Ball Valve with O-ring Stem Seal

This KTM Virgo Series is available with a large variety of body, seat and seal materials arrangements to best fit your process requirements. Stem seal leak resistance and stringent fugitive emissions compliance are maintained through a multiple stem seal design that includes two O-rings and a fire-safe gasket. This stem seal arrangement maintains sealing performance without the need for adjustments.

- Body Configurations: 2 Piece Cast, 2 Piece Forge design also available, 3 piece Forged
- Available Size: 2” to 36”
- Pressure Classes: ASME 150# to 2500#
- Featured Certification: API 6D
- Body Materials: Carbon Steel, Stainless Steel, Low Temp Carbon Steel, Duplex, Alloys
- Activation Options: Manual, Bare Stem, Gear, Hand Lever, Fully Automated
- Bore: Full, Reduced
**Product Selection Code – Series N – without Gland, Soft seated**

<table>
<thead>
<tr>
<th>Size</th>
<th>Series</th>
<th>Configuration</th>
<th>Construction</th>
<th>End Connection</th>
<th>Bore</th>
<th>Body</th>
<th>Ball / Seat Ring / Stem</th>
<th>Coating (Ball and Seat Ring)</th>
<th>Seat Insert (Ball Seal)</th>
<th>Seals (O-ring, Lip Seal, Gasket)</th>
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**EXAMPLE:**

```
6       N       2       RT       2       F       C       7       N       P       6       G       ZZ       C2
```

Soft seated trunnion side entry ball valve, standard configuration API 6D, 2 piece cast body, RTJ flanged ends, 1500# class, full bore, WCB body, 316 ball, seat rings and duplex SS stem, ENP not applicable, PEEK seat inserts, FKM/Viton AED O-rings, gear with handwheel, other requirements than stated requirements, standard series.

**EXAMPLE:**

```
12      N      6       RF       3       R       8       7       3       L       L       G       SE       F1
```

Soft seated trunnion side entry ball valve, standard configuration API 6D, 3 piece forged body, raised faced ends, 3000# class, reduced bore, LF2 body, 316 ball, seat rings and XM-19 stem, ENP not applicable, devlon seat inserts, lip seals, gear operator with handwheel, stem extension, forging series-India.
**Series N - with Gland**

Side Entry Soft Seated Trunnion Ball Valve with Adjustable Packing Gland Stem Seal

This **KTM** Virgo Series ball valve is optimized for your applications benefiting from an adjustable packing gland. This **KTM** Virgo Series valve offers a fully adjustable layered graphite packing gland and a double O-ring seal to provide the utmost leak integrity and adherence to demanding fugitive emissions standards for your processes.

- **Body Configuration:** 2 Piece Cast
- **Available Size:** 2” to 36”
- **Pressure Classes:** ASME 150# to 1500#
- **Featured Certification:** API 6D
- **Body Materials:** Carbon Steel, Stainless Steel, Low Temp Carbon Steel, Duplex, Alloys
- **Activation Options:** Manual, Bare Stem, Gear, Hand Lever, Fully Automated
- **Bore:** Full, Reduced
### Product Selection Code – Series N with Gland, Soft seated

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<th>Construction</th>
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<th>Seat Insert (Ball Seal)</th>
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</table>

**Series**
- N Soft seated Trunnion Side Entry

**Construction**
- G Standard with Gland Packing (Trunnion) - API 6D

**End Connection**
- RF Flanged Raised Face Serrated
- RS Flanged Raised Face Smooth
- FF Flanged Flat Face Serrated
- FS Flanged Flat Face Smooth
- RT Flanged RTJ
- BW Butt Weld
- BP Butt Weld with pup piece
- HB Hub connection
- ZZ Other than above

**Ratings**
- 1 150#
- 2 1500#
- 3 300#
- 4 600#
- 5 900#

**Bore**
- F Full
- R Reduced/ Regular

**Body**
- C WCB
- L LCB
- 7 WCC
- 2 LCC
- 6 CF8M
- 5 CF3M
- 4 CF8
- 3 CF3
- D Duplex 4A
- E Super Duplex 5A
- F Super Duplex 6A

**Ball / Seat Ring / Stem**
- 1 A105 / A105 / 4140
- 2 LF2 / LF2 / 17-4 PH
- 3 316 / 316 / 316
- 4 316 / 316 / Duplex
- 5 316 / 316 / Inconel
- 6 316L / 316L / 316L
- 7 316 / 316 / Inconel
- 8 316L / 316L / XM-19
- 9 F60 (Carbon Steel)
- D Duplex (4A or F51)
- E Super Duplex (5A or F53)
- F Super Duplex (6A or F55)
- G Duplex F60
- H Inconel (825 or Cu5MCuC)
- N Inconel CW6MC
- Z Other than above

**Coating (Ball and Seat Rings)**
- 1 ENP 1 mil (25 micron)*
- 2 ENP 2 mil (50 micron)*
- 3 ENP 3 mil (75 micron)*
- N Not Applicable
- Z Other than above
- * Also from stem, if in carbon steel material

**Seat Insert (Ball Seal)**
- G RTFE
- L Devlon
- P PEEK
- E PCTFE (Kel F)
- V Viton

**Seals (O-ring *, Lip Seal, Gasket)**
- 1 HNBR
- 2 HNBR 90 Durometer
- 3 HNBR AED (90D)
- 4 HNBR Low Temp
- 5 FKM / Viton
- 6 FKM AED / Viton AED
- 7 FKM Low Temp
- A FEPM
- K FFKM
- E EPDM
- F EPDM AED
- L Lip Seals (Material As Specified)
- T PTFE sealing (No graphite) **
- Z Other than above
- ** AED Orings mandatory for ASME Class 600 and above

**Operator**
- A Actuator
- B Bare Stem
- C Gear with Chain Wheel
- G Gear with Hand Wheel
- L Lever / Wrench
- Z Other than above

**Other (If Applicable)**
- SE Stem Extension
- BE Bonnet Extension
- DP Double Piston Effect (Non Relieving)
- NF Non Fire Safe
- SD Single Piston Effect (U/S); Double Piston Effect (D/S)
- MF Multiple Features - e.g. stem extension with DP seats
- ZZ Other than above

**Sub series**
- C2 Standard Series

---

**EXAMPLE:**

Soft seated trunnion side entry ball valve, standard with gland packing (trunnion) - API 6D, 2 piece cast body, raised faced flanged ends, 600# class, reduced bore, WCB body, A105 ball, seat rings and 4140 stem w/ENP, devlon seat inserts, Viton AED O-ring, gear with handwheel, with sealant injection, standard Series.

**EXAMPLE:**

Soft seated trunnion side entry ball valve, standard with gland packing (trunnion) - API 6D, 2 piece cast, RTJ flanged ends, 1500# class, full bore, CF8M body, 316 ball, seat rings and duplex stem, No any ENP, PEEK seat inserts, lip seal, gear with handwheel, with bonnet extension, standard Series.
Series N - without Gland
Side Entry Metal Seated Trunnion Ball Valve with O-Ring Stem Seal

This KTM Virgo Series metal seated trunnion ball valve is designed and built to provide outstanding performance in your higher temperature applications. Ball and seat are hard faced with tungsten carbide or chrome carbide using an in-house High Velocity Oxygen Fuel (HVOF) process for improved performance and increased life of the valve and then the ball and seal are mated-lapped through a proprietary process to provide tightness as per international standard like API 6D. This Series also incorporates multiple safety features such as anti-static devices, blowout-proof stem and fire safe gaskets to help you protect your people and processes.

• Body Configurations: 2 piece, 3 piece Forged
• Available Size: 2” to 36”
• Pressure Classes: ASME 150# to 1500#
• Featured Certification: API 6D
• Body Materials: Carbon Steel, Stainless Steel, Low Temp Carbon Steel, Duplex, Alloys
• Activation Options: Manual, Bare Stem, Gear, Hand Lever, Fully Automated
• Bore: Full, Reduced
### Product Selection Code – Series N - without Gland, Metal seated

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<th>Size</th>
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<th>Configuration</th>
<th>End Connection</th>
<th>Bore</th>
<th>Body</th>
<th>Ball / Seat Ring / Stem</th>
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**Series**
- M Metal seated Trunnion Side Entry
- L Standard (Trunnion) - API6D

**Construction**
- R Two Piece - Forge
- F Three Piece - Forge

**End Connection**
- RF Flanged Raised Face Serrated
- RS Flanged Raised Face Smooth
- FF Flanged Flat Face Serrated
- FS Flanged Flat Face Smooth
- RT Flanged RTJ
- BW Butt Weld
- BP Butt Weld with pup piece
- HB Hub connection
- ZZ Other than above

**Ratings**
- 1 150#
- 2 1500#
- 3 300#
- 4 600#
- 5 900#

**Bore**
- F Full
- R Reduced/ Regular

**Body**
- 1 A105
- 8 LF2
- 6 F316
- 5 F316L
- 4 F304
- 3 F304L
- 9 F60 (Carbon Steel)

**Ball / Seat Ring / Stem**
- 1 A105 / A105 / 4140
- 8 LF2 / LF2 / 17-4 PH
- 2 316 / 316 / 17-4 PH
- 3 316 / 316 / Duplex
- 7 316 / 316 / Inconel
- 316 / 316 / XM-19
- 9 F60 (Carbon Steel)
- 10 Duplex (4A or F51)
- 11 Super Duplex (SA or F53)
- 12 Super Duplex (SA or F55)
- 13 Duplex F60
- 14 Inconel (625 or CW6MC)
- Z Other than above

**Coating (Ball and Seat Rings)**
- C Chrome Carbide
- T Tungsten Carbide
- Z Other than above

**Seat Insert (Ball Seal)**
- N Not Applicable

**Seals (O-ring*, Lip Seal, Gasket)**
- T HNBR
- 2 HNBR 90 Durometer
- 3 HNBR AED (90D)

**Operator**
- A Actuator
- B Bare Stem
- C Gear with Chain Wheel
- G Gear with Hand Wheel
- L Lever / Wrench
- Z Other than above

**Other (If Applicable)**
- SI Sealant Injection
- SE Stem Extension
- BE Bonnet Extension
- DP Double Piston Effect (Non-Relieving)
- NF Non Fire Safe
- SD Single Piston Effect (U/S);
- DP Double Piston Effect (D/S)
- MF Multiple Features - eg., stem extension with DP seats
- ZZ Other than above

**Sub series**
- F1 Forging Series-India
- F2 Forging Series-Italy

**EXAMPLE:**
- Metal seated trunnion Side entry ball valve, standard configuration API 6D, 2 piece Forged, RF flanges, 150# class, reduced bore, duplex body, duplex ball and seat with tungsten carbide coating, duplex stem, Viton o rings, lever and with stem extension, forging series- India

**EXAMPLE:**
- Metal seated trunnion Side entry ball valve, standard configuration API 6D, 3 piece forged, RF flanges, 600# class, reduced bore, LCB body, duplex ball and seat with chrome carbide coating, duplex stem, lip seal, gear with hand wheel with Bonnet extension, forging series- Italy
Series N - with Gland
Side Entry Metal Seated Trunnion Ball Valve with Adjustable Packing Gland Seal

This KTM Virgo Series metal seated trunnion ball valve is designed and built to provide outstanding performance in your higher-temperature applications. Ball and seat are hard faced with tungsten carbide or chrome carbide using an in-house High Velocity Oxygen Fuel (HVOF) process for improved performance and increased life of the valve and then the ball and seal are mate-lapped through a proprietary process to provide tightness as per international standard like API 6D.
### Product Selection Code – Series N with Gland, Metal seated

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<th>Size</th>
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**Example:**

Metal seated trunnion side entry ball valve, standard configuration API 6D, 2 piece cast, RF flanges, 150# class, reduced bore, duplex body, duplex ball and seat with tungsten carbide coating, duplex stem, Viton o rings, lever and with stem extension, standard series.

### Ratings
- **1 150#**
- **2 1500#**
- **3 3000#**
- **6 6000#**
- **9 9000#**

### Body
- C WCB
- L LCB
- 7 WCC
- 2 LCC
- 6 CF8M
- 5 CF3M
- 4 CF8
- 3 CF3
- D Duplex 4A
- E Super Duplex 5A

### Coating (Ball and Seat Rings)
- C Chrome Carbide
- T Tungsten Carbide
- Z Other than above

### Seat Insert (Ball Seal)
- N Not Applicable

### Seals (O-ring, Lip Seal, Gasket)
- 1 HNBR
- 2 HNBR 90 Durometer
- 3 HNBR AED (960D)
- 4 HNBR Low Temp
- 5 FKM / Viton
- 6 FKM AED / Viton AED
- 7 FKM Low Temp
- A FEPM
- K FFKM
- E EPDM

### Construction
- 2 Two Piece - Cast

### End Connection
- RF Flanged Raised Face Serrated
- RS Flanged Raised Face Smooth
- FF Flanged Flat Face Serrated
- FS Flanged Flat Face Smooth
- RT Flanged RT]
- BW Butt Weld
- BP Butt Weld with pup piece
- HB Hub connection
- ZZ Other than above

### Series
- M Metal seated Trunnion Side Entry

### Configuration
- G Standard with Gland Packing (Trunnion) - API 6D

### Example:

Metal seated trunnion Side entry ball valve, standard configuration API 6D, 2 piece cast, RF flanges, 600# class, reduced bore, LCB body, duplex ball and seat with chrome carbide coating, duplex stem, Lip seal, gear with hand wheel with bonnet extension, standard series.

**Example:**

Metal seated trunnion side entry ball valve, standard configuration API 6D, 2 piece cast, RF flanges, 150# class, reduced bore, duplex body, duplex ball and seat with tungsten carbide coating, duplex stem, Viton o rings, lever and with stem extension, standard series.
Series EL
Top Entry Soft Seated Trunnion Ball Valve with O-ring Stem Seal

KTM Virgo Series EL top entry soft seated ball valves are designed to provide extended operation in many demanding processes. However, should maintenance be required, Series EL helps you simplify maintenance and reduce your downtime with inline field repairability. Series EL also incorporates multiple safety features such as anti-static devices, blowout-proof stem, and fire safe gaskets to help you protect your people and processes.
### Product Selection Code – Series EL

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<th>Body</th>
<th>Ball / Seat Ring / Stem</th>
<th>Coating (Ball and Seat Rings)</th>
<th>Seat Insert (Ball Seal)</th>
<th>Seal (O-ring, Lip Seal, Gasket)</th>
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<th>Sub series</th>
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</table>

**Series**
- E Soft seated Trunnion Top Entry
- L Standard (Trunnion) - API 6D

**Construction**
- 1 One Piece - Cast

**End Connection**
- RF Flanged Raised Face Serrated
- RS Flanged Raised Face Smooth
- FF Flanged Flat Face Serrated
- FS Flanged Flat Face Smooth
- RT Flanged RTJ
- BW Butt Weld
- BP Butt Weld with pup piece
- ZZ Other than above

**Ratings**
- 1 150#
- 2 1500#
- 3 300#
- 6 600#
- 9 900#

**Bore**
- F Full
- R Reduced/Regular

**Body**
- C WCB
- L LCB
- 7 WCC
- 2 LCC
- 6 CF8M
- 5 CF3M
- 4 CF8
- 3 CF3
- D Duplex 4A
- E Super Duplex 5A
- F Super Duplex 6A

**Ball / Seat Ring / Stem**
- 1 A105 / A105 / 4140
- 8 LF2 / LF2 / 17-4 PH
- L LF2 / LF2 / LF2
- 6 316 / 316 / 316
- 2 316 / 316 / 17-4 PH
- 7 316 / 316 / Duplex
- P 316 / 316 / Inconel
- 5 316L / 316L / 316L
- 3 316 / 316 / XM-19
- 4 304 / 304 / 304
- A F6A / F6A / 410
- U Duplex / 316 / 316
- Y Duplex / 316 / 17-4 PH
- 9 F60 (Carbon Steel)
- D Duplex (4A or F51)
- E Super Duplex (5A or F53)
- F Super Duplex (6A or F55)
- G Duplex F60

**Coating (Ball and Seat Rings)**
- M Inconel Cu5MCuC
- N Inconel CW6MC
- Z Other than above

**Seals (O-ring*, Lip Seal, Gasket)**
- 1 HNBR
- 2 HNBR 90 Durometer
- 3 HNBR AED (900D)
- 4 HNBR Low Temp
- 5 FKM / Viton
- 6 FKM AED / Viton AED
- 7 FKM Low Temp
- A FEPM
- K FFKM
- E EPDM
- F EPDM AED
- L Lip Seals (Material As Specified)
- T PTFE sealing (No graphite)**
- Z Other than above
- * AED Orings mandatory for ASME Class 600 and above
- ** Non Fire Safe sealing

**Operator**
- A Actuator
- B Bare Stem
- C Gear with Chain Wheel
- G Gear with Hand Wheel
- L Lever/ Wrench
- Z Other than above

**Other (If Applicable)**
- SI Sealant Injection
- SE Stem Extension
- BE Bonnet Extension
- DP Double Piston Effect (Non-Relieving)
- SD Single Piston Effect (U/S); Double Piston Effect (D/S)
- MF Multiple Features - eg., stem extension with DP seats
- ZZ Other than above

**Sub series**
- C2 Standard Series

---

**EXAMPLE:**

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<tr>
<th>Size:</th>
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Soft seated trunnion Top entry ball valve, Standard configuration API 6D, 1 piece cast body, RTJ flanged ends, 900# class, Full port, WCB body. A105 ball, seat rings and 4140 stem, ENP not applicable, Devlon seat inserts, HNBR O-rings, gear with Handwheel, with sealant injection, Standard series.
KTM Virgo Series UL top entry metal seated ball valve combines the high temperature handling capabilities of a metal seated valve and the straightforward maintenance capabilities of a top entry valve into one package. Ball and seat are hard faced with tungsten carbide or chrome carbide using an in-house High Velocity Oxygen Fuel (HVOF) process for improved performance and increased life of the valve and then the ball and seal are mate-lapped through a proprietary process to provide tightness as per international standard like API 6D.

- Body Configuration: 1 Piece Cast
- Available Size: 4” to 24”
- Pressure Classes: ASME 150# to 1500#
- Featured Certification: API 6D
- Body Materials: Carbon Steel, Stainless Steel, Low Temp Carbon Steel, Duplex, Alloys
- Activation Options: Manual, Bare Stem, Gear, Hand Lever, Fully Automated
- Bore: Full, Reduced
## Product Selection Code – Series UL

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<th>Construction</th>
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**Series**
- **U**: Metal seated Trunnion Top Entry

**Configuration**
- **L**: Standard (Trunnion) - API6D

**Construction**
- **1**: One Piece - Cast

**End Connection**
- **RF**: Flanged Raised Face Serrated
- **RS**: Flanged Raised Face Smooth
- **FF**: Flanged Flat Face Serrated
- **FS**: Flanged Flat Face Smooth
- **RT**: Flanged RTJ
- **BW**: Butt Weld
- **BP**: Butt Weld with pup piece
- **ZZ**: Other than above

**Ratings**
- **1**: 150#
- **2**: 1500#
- **3**: 300#
- **6**: 600#
- **9**: 900#

**Bore**
- **F**: Full
- **R**: Reduced/ Regular

**Body**
- **C**: WCB
- **L**: LCB
- **7**: WCC
- **2**: LCC
- **6**: CF8M
- **5**: CF3M
- **4**: CF3

**Ball / Seat Ring / Stem**
- **1**: A105 / A105 / 4140
- **8**: LF2 / LF2 / 17-4 PH
- **2**: 316 / 316 / 17-4 PH
- **7**: 316 / 316 / Duplex
- **P**: 316 / 316 / Inconel
- **3**: 316 / 316 / XM-19
- **A**: F6A / F6A / 410
- **Y**: Duplex / 316 / 17-4 PH
- **9**: F60 (Carbon Steel)
- **D**: Duplex (4A or F51)
- **E**: Super Duplex (5A or F53)
- **F**: Super Duplex (6A or F55)
- **G**: Duplex F60
- **N**: Inconel (625 or CW6MC)
- **Z**: Other than above

**Coating (Ball and Seat Rings)**
- **C**: Chrome Carbide
- **T**: Tungsten Carbide
- **Z**: Other than above

**Seat Insert (Ball Seal)**
- **N**: Not Applicable

**Seals (O-ring*, Lip Seal, Gasket)**
- **T**: HNBR
- **2**: HNBR 90 Durometer
- **3**: HNBR AED (90D)
- **4**: HNBR Low Temp

**Operator**
- **A**: Actuator
- **B**: Bare Stem
- **C**: Gear with Chain Wheel
- **G**: Gear with Hand Wheel
- **L**: Lever / Wrench
- **Z**: Other than above

**Other (If Applicable)**
- **SI**: Sealant Injection
- **SE**: Stem Extension
- **DP**: Double Piston Effect (Non Relieving)
- **BE**: Bonnet Extension
- **NF**: Non Fire Safe
- **SD**: Single Piston Effect (U/S); Double Piston Effect (D/S)
- **MF**: Multiple Features - e.g. stem extension with DP seats
- **ZZ**: Other than above

**Sub series**
- **C2**: Standard Series

---

**Example:**
- **6 U L 1 RT 9 F C T N 6 G SI C2**
- Metal seated trunnion Top entry ball valve, Standard configuration API 6D, 1 piece cast body, RTJ flanged ends, 900# class, Full port, WCB body, A105 ball, seat rings, with tungsten carbide coating, 4140 stem, Viton AED-O-ring, gear with Handwheel, with sealant injection, Standard series.
Why KTM Virgo Series
Reliable Products at a Competitive Price

Emerson’s investment in superior manufacturing equipment, an ongoing commitment to keep employees well-trained, and the quest for upper quartile performance are just a few items that drive our mission for the highest in-class quality. At the same time, our global supply chain and manufacturing allow us to supply products at very competitive prices when compared to other high-quality valve manufacturers.

Expert Project Management

KTM Virgo Series Ball valves have been supplied to over than 2300 projects around the globe, both large and small. We help our customers maintain project certainty by pre-sale design collaboration, a structured project execution process and maintaining flexibility throughout the manufacturing process. The result is a responsive supplier that supports you throughout the process and meets the promised delivery dates.

Single Point Accountability

Emerson owns the complete process from design, manufacturing, assembly, automation, proof testing, integration, and lifecycle coverage. Emerson goes to great lengths to maintain full process accountability that only a few industry-leading manufacturers can provide. This includes having our own in-house foundry, which enables Emerson to uphold the highest quality standards on all KTM Virgo Series products.

Local Support and a Global Presence

Our vast network of sales offices and Local Business Partners (LBPs) are available to support our customers around the globe. We provide our customers superior pre- and post-sales support, local inventory, as well as a comprehensive range of other services.

Safe, Proven Products

We are committed to delivering quality products that meet or exceed our customers’ expectations. This commitment starts with thorough testing of our products to ensure they comply with the latest standards and maintain the highest safety ratings. These products are then certified by respected third party organizations. Our commitment is backed by years of experience in many of the most demanding applications around the globe. We have supplied over 1 million valves to more than 150 of the world’s leading EPCs, OEMs, and end users and they keep coming back to Emerson over and over.

For more information about KTM Virgo Series, contact your local Emerson sales office or Emerson Automation Solutions representative.