Incus Ultrasonic Gas Leak Detector
Wide Area Coverage for Pressurized Gas Leaks

The Incus is an advanced gas leak detector that uses four sensitive acoustic sensors to monitor wide areas for the ultrasound generated from pressurized gas releases.

Ideally suited for monitoring ventilated outdoor applications, the Incus has been engineered to withstand extreme conditions. Detection is unaffected by inclement weather, wind, leak direction, or gas dilution, with fast speed of response.

- Instantaneous response to all gas leaks (toxic, combustible, or inert).
- Operates in extreme temperatures.
- Automated electronic self-test offers failsafe operation.
- Widest area of coverage through four independent sensors 4–20 mA analog or stepped and HART® communication protocol.
- Certified worldwide for hazardous locations.
- Innovative mapping tool helps optimize coverage for a target risk.
- Programmable time delays screen intermittent unwanted alarm sources.

Four multi-directional sensor heads
Quad sensing heads provide the widest overall detection range available on the market. The sensing heads are independent with the detector output being based on the highest ultrasound measured by any one head. If one or more sensing heads fails, complete coverage is not lost.

Field-proven ultrasonic sensor principle
Incus responds to the ultrasound produced by pressurized gas releases, a technology proven with hundreds of detectors installed worldwide.

Sealed sensor housing
Piezoceramic sensor heads have no moving parts and can therefore be completely sealed against moisture, corrosive atmospheres, and industrial contaminants.

Sensor design - they just keep working
Each sensor is completely free of moving parts and will not age, drift, or ever need replacing under normal operating conditions. The sensors provide maintenance free protection with proven reliability.

Continuous self-test ensures instrument health
Electronic self-test checks the detector every 320 ms by sending an amplitude signal through the sensing circuitry. The sensor suffers no loss of detection while in test mode in contrast to those based on diaphragm microphones.

Built for extreme conditions
The Incus is designed to operate at -40 °C to +85 °C (-40 °F to +185 °F) and may be supplied for monitoring areas of regard at -55 °C (-67 °F). Corrosion resistant stainless steel housing is standard, units are ingress rated to IP66/67 or NEMA Type 4X.
Ultrasonic detection overview

Ultrasonic (acoustic) gas leak detection technology functions through the constant monitoring of wide areas by advanced acoustic sensors specially tuned to process ultrasound emitted from pressurized gas leaks. Ultrasonic gas leak detectors do not have to wait until a hazardous gas concentration has accumulated or the gas cloud has made physical contact with a sensor. In addition, the response is instantaneous for all gas types (Figure 1).

Simply put, the ultrasonic gas leak detector only triggers an alarm when inaudible, ultrasound is detected (between 25 and 100 kHz), which is only produced with the release of highly pressurized gas (Figure 2). This makes for reliable and efficient detection; since ultrasonic gas leak detectors are immune to poisoning, it never requires field calibration, and all intermittent sources of background ultrasound noises may be ignored by time delay settings.

The Incus detects gas leaks at the speed of sound while providing wide area coverage. It is unaffected by inclement weather, wind, leak direction, and gas dilution or stratification. When used with Emerson’s point gas and optical flame detectors, a complete and comprehensive safety system is ensured (Figure 3).
Specifications

Table 1 - Incus Ultrasonic Gas Leak Detector

<table>
<thead>
<tr>
<th>Incus</th>
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</thead>
<tbody>
<tr>
<td>Detection frequency range</td>
<td>25 kHz to 100 kHz</td>
</tr>
<tr>
<td>Dynamic range</td>
<td>40–120 dB (standard); 58–104 dB or 40–200 dB</td>
</tr>
<tr>
<td>Area coverage</td>
<td>2 to 20 meters (7 to 65 feet) radius (leak pressure, size and background level dependent)</td>
</tr>
<tr>
<td>Response time</td>
<td>Instantaneous (&lt; 1 s - speed of sound)</td>
</tr>
<tr>
<td>Programmable alarm delay</td>
<td>Configurable alarm delay via one second increments</td>
</tr>
<tr>
<td>Operating temperatures</td>
<td>-40 °C to +85 °C (-40 °F to +185 °F), option -55 °C (-67 °F), NOT FM approved</td>
</tr>
<tr>
<td>Operating humidity range</td>
<td>0 to 100 % relative humidity, non-condensing</td>
</tr>
<tr>
<td>Self test</td>
<td>Continuous electronic check of sensor integrity</td>
</tr>
<tr>
<td>Ingress protection</td>
<td>Rated IP66/67 &amp; NEMA Type 4X to withstand harsh environments</td>
</tr>
<tr>
<td>Enclosure material</td>
<td>AISI 316 stainless steel</td>
</tr>
<tr>
<td>Mounting bracket</td>
<td>AISI 316 stainless steel (included)</td>
</tr>
<tr>
<td>Weight (with bracket)</td>
<td>18 kg (40 lb)</td>
</tr>
<tr>
<td>Conduit entry</td>
<td>½ in. or ¾ in. NPT available as single entry (all listings) or M20/M25 single entry and all dual entry (all listings EXCEPT FM)</td>
</tr>
<tr>
<td>Output signals</td>
<td>Analog [0 mA: zero/low power, 0.5 mA to 4.0 mA: detector faults, 4–20 mA] Two form C relay contacts [Error/fault, alarm, maintenance] HART® protocol</td>
</tr>
<tr>
<td>Approvals/classifications</td>
<td>IECEx ITS 10.0004X ATEX Ex db ib II2 T4 Gb (Tamb -40 °C to +85 °C); (Tamb -55 °C to +85 °C) option c FM us CL1 Division 1, GP B, C, D T4 CL1 Zone I, AEx/Ex db IIb+H2 T4 EAC RU G-CB,TR04.8.00297 KOSHA: 14-KB480-0294X INMETRO UL-BR 15.0063X ABS: 13-LD1021861 DNV: A-13745 SIL 2 suitable EMC: EN 50270 2006, EN 61000-6-3 2007, EN 61000-6-2 2005</td>
</tr>
<tr>
<td>Input voltage</td>
<td>24 Vdc (15 to 30 Vdc)</td>
</tr>
<tr>
<td>Power consumption</td>
<td>6 W - standard operation</td>
</tr>
<tr>
<td>Warranty</td>
<td>18 months after shipment or 12 months after installation, whichever comes first</td>
</tr>
</tbody>
</table>

Ordering information

- **Accessories**
  - **GDU-01-TT** Test transmitter: handheld rechargeable ultrasonic sound emitter
  - **GDU-01-MT** Mapping tool: handheld rechargeable ultrasonic sound receiver
  - **GDU-PTV** Performance target verification kit

www.Emerson.com/FlameGasDetection
Product certifications

Ordinary location certification
As standard, the transmitter has been examined and tested to determine that the design meets the basic electrical, mechanical, and fire protection requirements by a nationally recognized test laboratory (NRTL) as accredited by the Federal Occupational Safety and Health Administration (OSHA).

Installing equipment in North America
The US National Electrical Code (NEC) and the Canadian Electrical Code (CEC) permit the use of Division marked equipment in Zones and Zone marked equipment in Divisions. The markings must be suitable for the area classification, gas, and temperature class. This information is clearly defined in the respective codes.

USA
FM Explosionproof (XP)
Certificate: 3043275
Standards: FM Class 3600 – 2011,
FM Class 3615–2006,
FM Class 3810–2005,
ANSI/ISA 60079-0–2009,
ANSI/ISA 60079-1–2009,
ANSI/ISA 60079-11–2011,
ANSI/NEMA 250–1991
Markings: XP CL I, DIV 1, GP B, C, D;
T4 (-40 °C ≤ Ta ≤ +85 °C); CL 1, Zone 1,
AEx d ib IIB+H2 T4 (-40 °C ≤ Ta ≤ +85 °C);
Type 4X

Canada
CSA Explosionproof
Certificate: 3043275
Standards: CSA-C22.2 No. 0.4-04–2009,
CSA-C22.2 No. 0.5-82–2008,
CSA-C22.2 No. 30-86–2012,
CSA-C22.2 No. 94-91 – 2011,
CSA-C22.2 No. 157-92–2012,
CSA-C22.2 No. 1010.1–2004,
CAN/CSA 60079-0–2011,
CAN/CSA 60079-1–2011,
CAN/CSA 60079-11–2011
Markings: XP CL I, DIV 1, GP B, C, D;
T4 (-40°C ≤ Ta ≤ +85°C);
CL I, Zone 1, Ex d ib IIB+H2 T4
(-40 °C ≤ Ta ≤ +85 °C); Type 4X

Europe
ATEX Flameproof
Certificate: ITS09ATEX16836X
Standards: EN 60079-0: 2012, EN 60079-1: 2007,
EN 60079-11: 2012
Markings: Ex d IIb T4 Gb
(Tamb -55 °C to +85 °C); IP66/67

Special conditions for safe use (X):
1. No modifications must be made to the flamepaths of the unit without consultation of the schedule drawings listed in section 19 of the ATEX certificate.
2. When the temperature at the cable entry could exceed 70 °C (158 °F) or 80 °C (176 °F) at the branching point, suitably rated cable must be selected based on the T-Class/Tmax.
3. Property Class of the tested stainless steel fasteners is AA-70, minimum yield strength 450 MPa.
4. Suitably approved cable glands only to be used for cable entry.
5. Any unused entries must be blanked using suitably approved blanking plugs.

International
IECEx Flameproof
Certificate: IECEx ITS 10.0004X
Standards: IEC 60079-0:2007-10,
IEC 60079-1:2007-04,
IEC 60079-11:2006
Markings: Ex d IIb T4 Gb
(Tamb -55°C/-40°C to +85°C)

Special conditions for safe use (X):
1. No modifications must be made to the flamepaths of the unit without consultation of the drawings listed in ExTR 10.0027/00.
2. When the temperature at the cable entry could exceed 70 °C (158 °F) or 80 °C (176 °F) at the branching point, suitably rated cable must be selected based on the T-Class/Tmax.
3. Fastener yield strength minimum required to 450 MPa property class AA-70.
4. Suitably approved cable glands only to be used.
5. Any unused entries must be blanked using suitably approved blanking plugs.
Brazil
INMETRO Flameproof
Certificate: UL-BR 15.0063X
Standards: ABNT NBR IEC 60079-0:2008 + Errata 1:2011,
ABNT NBR IEC 60079-1:2009 + Errata 1:2011, ABNT
NBR IEC 60079-11:2009
Markings: Ex d ib H2 T4 Gb (-55°C/-40°C ≤ Ta ≤ +85°C)

Special conditions for safe use (X):
1. Unused threads for cable glands must be closed
with type ‘d’ explosion-proof caps verified by
certificate of conformity TR CU 012/2011.
2. Cables must be inserted into the housing with
type ‘d’ explosion-proof cable glands verified by
certificate of conformity TR CU 012/2011.
3. When cable gland temperatures exceed 70 °C
(158 °F), select the appropriate cables based on
the maximum temperature rating specified in
the (certificate) appendix.

EAC – Belarus, Kazakhstan, Russia
Technical Regulations Customs Union (EAC)
Flameproof
Certificate: RU C-GB.G504.B.00297
Standards: GOST R MEK 60079-0-2011,
GOST IEC 60079-1-2011,
GOST R MEK 60079-11-2010
Markings: 1Ex d ib IIB+H2 T4 Gb X

Special conditions for safe use (X):
1. No modifications must be made to the flamepaths
of the unit without consultation of the drawings
listed in ExTR cover sheets.
2. When temperature at the cable entry could exceed
70°C (158 °F) or 80°C (176 °F) at the branching
point, suitably rated cable must be selected based
on the T-Class/T-max.
3. Minimum fastener yield stress required ≥ 450MPa
(property class A*-70.)
4. Suitably approved cable glands only to be used.
5. Any unused entries must be blanked using
suitably approved blanking plugs.

Republic of Korea
Republic of Korea Flameproof
Certificate: 14-KB480-0294X
Markings: Ex d ib IIB+H2 T4
(Tamb -55 °C/-40 °C to +85 °C)

Additional certifications
American Bureau of Shipping (ABS) Type approval
Certificate: 13-LD1021861-PDA
Intended use: To respond to pressurized gas leaks on
ABS classed vessels, marine, and offshore
installations
ABS rules: Building and classing steel vessels 2013,
1-1-4/7.7, 4-8-3/13.3, 4-9-7/13, 4-9-7/Table 9
Det Norske Veritas (DNV) Type Approval
Certificate: A-13975
Intended use: Det Norske Veritas’ rules for
classification of ships, high speed & light
craft, and Det Norske Veritas’ offshore
standards

Location classes
<table>
<thead>
<tr>
<th>Location classes</th>
<th>Temperature</th>
<th>Humidity</th>
<th>Vibration</th>
<th>EMC</th>
<th>Enclosure</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>D</td>
<td>B</td>
<td>A</td>
<td>B</td>
<td>C/IP66/67</td>
</tr>
</tbody>
</table>

Manufacturing Address
United Kingdom
Emerson Automation Solutions
Rosemount Measurement Limited
158 Edinburgh Avenue
Slough SL1 4UE, United Kingdom
VAT registered number 864 3831 06