Rosemount[™] 248 Temperature Transmitter





- Basic temperature transmitter offers a reliable solution for temperature monitoring points.
- Standard transmitter design provides flexible and reliable performance in process environments.
- Experience lower overall installation costs when compared to wiring sensor directly, reducing the need for expensive extension wires and multiplexers.
- Explore the benefits of a Complete Point Solution[™] from Rosemount Temperature.



Features and benefits

- RTD, TC, potentiometer, linear resistance and bipolar mV input
- Wide ambient operating temperature range of -50 to +85 °C
- 2.5 kVAC galvanic isolation

Basic temperature transmitter offers a cost effective solution for temperature monitoring points

- DIN B style head mount transmitter offers variety of enclosure options
- HART®/4-20 mA Protocol
- Single sensor capability with universal sensor inputs (RTD, T/C, mV, ohms)
- Transmitter-sensor matching with Callendar-Van Dusen constants
- SIL2 Capable: IEC 61508 certified by an accredited third party agency for use in safety instrumented systems up to SIL 2



Standard transmitter design provides flexible and reliable performance in process environments

- Offers improved measurement accuracy and reliability over direct-wiring a sensor to the digital control system for a lower overall installation cost
- One-year stability rating reduces maintenance costs
- Open/short sensor diagnostics assist with detecting issues in the sensor loop
- Compensation for ambient temperatures enhances transmitter performance

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Explore the benefits of a complete point solution from Rosemount Temperature Measurement

- An "Assemble To Sensor" option enables Emerson to provide a complete point temperature solution, delivering an installation-ready transmitter and sensor assembly.
- Emerson offers a selection of RTDs, thermocouples, and thermowells that bring superior durability and Rosemount reliability to temperature sensing, complementing the Rosemount Transmitter portfolio.



Experience global consistency and local support from numerous worldwide Rosemount Temperature manufacturing sites



- Experienced Instrumentation Consultants help select the right product for any temperature application and advise on best installation practices
- An extensive global network of Emerson service and support personnel can be onsite when and where they are needed
- World-class manufacturing provides globally consistent product from every factory and the capacity to fulfill the needs of any project, large or small

Access information when you need it with asset tags

Newly shipped devices include a unique QR code asset tag that enables you to access serialized information directly from the device. With this capability, you can:

- Access device drawings, diagrams, technical documentation, and troubleshooting information in your MyEmerson account
- Improve mean time to repair and maintain efficiency
- Ensure confidence that you have located the correct device
- Eliminate the time-consuming process of locating and transcribing nameplates to view asset information

Ordering information

Rosemount 248 Head Mount Temperature Transmitter





The Rosemount 248 has a standard transmitter design that provides flexible and reliable performance in process environments.

Transmitter features include:

- HART®/4-20 mA communication protocol
- DIN B style head mount and rail mount transmitter types
- Variety of DIN B enclosure options
- Sanitary connection heads available (option code F and S)
- 3-point calibration certificate (option code Q4)
- Assemble-to-sensor options (option code XA)
- Transmitter-sensor matching (option code C2)
- SIS SIL 2 Safety certification (option code QT)

CONFIGURE >

VIEW PRODUCT >

Online product configurator

Many products are configurable online using our product configurator.

Select the **Configure** button or visit Emerson.com/global to start. With this tool's built-in logic and continuous validation, you can configure your products more quickly and accurately.

Model codes

Model codes contain the details related to each product. Exact model codes will vary. An example of a typical model code is shown in Figure 1.

Figure 1: Model code example

3144P D1 A 1 NA M5 DA1 Q4

1

2

- 1. Required model components (choices available on most)
- 2. Additional options (variety of features and functions that may be added to products)

Specifications and options

The purchaser of the equipment must specify and select the product materials, options, or components.

Optimizing lead time

The starred offerings (\star) represent the most common options and are recommended for the fastest delivery times. The non-starred offerings are subject to additional delivery lead time.

Required model components

Model

| Code | Description | |
|------|-------------------------|---|
| 248 | Temperature transmitter | * |

Transmitter type

| Code | Description | |
|------|------------------|---|
| Н | DIN B head mount | * |

Transmitter output

| Code | Description | |
|------|-----------------------------------------------------|---|
| Α | 4–20 mA with digital signal based on HART® Protocol | * |

Product certifications

| Code | Description | Enclosure options valid with approval | |
|-------------------|---------------------------------------------------------------------------|---------------------------------------|---|
| E5 | USA Explosion-Proof | A, G, H, J, K, U | * |
| I5 | USA Intrinsic Safety and Class I, Division 2 | A, B, G, H, J, K, N, U | * |
| K5 | USA Intrinsic Safety, Explosion-Proof, and Class I, Division 2 | A, G, H, J, K, U | * |
| 16 | Canada Intrinsic Safety and Class I, Division 2 | A, B, G, H, J, K, N, U | * |
| K6 | Canada Intrinsic Safety, Explosion-Proof, and Class I, Division 2 | A, G, H, J, K, U | * |
| E1 | ATEX Flameproof | A, G, H, J, K, U | * |
| I1 | ATEX Intrinsic Safety | All Options | * |
| ND | ATEX Dust | A, G, H, J, K, U | * |
| N1 | ATEX Zone 2 | A, G, H, J, K, U | * |
| NC ⁽¹⁾ | ATEX Zone 2 without enclosure | N | * |
| E7 | IECEx Flameproof and Dust | A, G, H, J, K, U | * |
| 17 | IECEx Intrinsic Safety | All options | * |
| N7 | IECEx Zone 2 | A, G, H, J, K, U | * |
| NG | IECEx Zone 2 without enclosure | N | * |
| KM | Technical Regulations Customs Union (EAC) Flameproof, Intrinsic Safety | A, G, H, J, K, U | * |
| IM | Technical Regulations Customs Union (EAC) Intrinsic Safety | All options | * |
| EM | Technical Regulations Customs Union (EAC) Flameproof | A, G, H, J, K, U | * |
| EP | Korea Explosionproof/Flameproof | A, G, H, J, K, U | * |
| E3 | China Flameproof | A, G, H, J, K, U | * |
| I3 | China Intrinsic Safety | A, B, G, H, J, K, N, U | * |
| N3 | China Type n | A, G, H, J, K, U | * |

| Code | Description | Enclosure options valid with approval | |
|------|-------------|---------------------------------------|---|
| NA | No approval | All options | * |

⁽¹⁾ The Rosemount 248H with ATEX Type n Component Approval is not approved as a stand alone unit; additional system certification is required. Transmitter must be installed so it is protected to at least the requirements of IP54.

Enclosure

| Code | Description | Material | IP rating | |
|------|-----------------------------------|---------------|-----------|---|
| Α | Connection head | Aluminum | IP66/68 | * |
| В | BUZ head | Aluminum | IP65 | * |
| С | BUZ head | Polypropylene | IP65 | * |
| G | Connection head | SST | IP66/IP68 | * |
| J | Universal junction box, 3 entries | Aluminum | IP66/IP68 | * |
| К | Universal junction box, 3 entries | SST | IP66/IP68 | * |
| Н | Universal head (junction box) | SST | IP66/IP68 | * |
| U | Universal head (junction box) | Aluminum | IP66/IP68 | * |
| N | No enclosure | N/A | N/A | * |
| F | Sanitary connection head, DIN A | Polished SST | IP66/IP68 | |
| S | Sanitary connection head, DIN B | Polished SST | IP66/IP68 | |

Conduit entry size

All process connection threads are ½-in. NPT, except for Enclosure Codes H and U with Conduit Entry Code 1 and Sensor Type Code NS.

| Code | Description | |
|------|------------------|---|
| 1 | M20 × 1.5 (CM20) | * |
| 2 | ½-in. NPT | * |
| 0 | No enclosure | * |

Additional options

Assemble to options

| Code | Description | |
|------|----------------------------------------------------------|---|
| XA | Sensor specified separately and assembled to transmitter | * |
| NS | No sensor | |
| хс | Hand tight assembly of a transmitter and sensor | |

Mounting bracket

| Code | Description | |
|------|--------------------------------------------------------------------------------------|---|
| B4 | Universal mounting bracket for 2-in. pipe and panel mounting - SST bracket and bolts | * |
| B5 | Universal "L" mounting bracket for 2-in. pipe mounting - SST bracket and bolts | * |

Alarm level configuration

| Code | Description | |
|------|-----------------------------------------------|---|
| A1 | NAMUR alarm and saturation levels, high alarm | * |
| CN | NAMUR alarm and saturation levels, low alarm | * |

Five-point calibration

| Code | Description | |
|------|-----------------------------------------------------------------------------------------|---|
| C4 | 5-point calibration (requires the Q4 option code to generate a calibration certificate) | * |

Calibration certification

| Code | Description | |
|------|-----------------------------------------------------------|---|
| Q4 | Calibration certificate (3-point calibration) | * |
| QG | Calibration certificate and GOST verification certificate | * |
| QP | Calibration certificate and tamper evident seal | * |

Line filter

| Code | Description | |
|------|---------------------------|---|
| F5 | 50 Hz line voltage filter | * |
| F6 | 60 Hz line voltage filter | * |

Sensor trim

| Code | Description | |
|-------------------|----------------------------------------------------------------------------------------------------|---|
| C2 ⁽¹⁾ | Transmitter sensor matching - trim to specific Rosemount RTD calibration schedule (C-VD constants) | * |

⁽¹⁾ Requires HR7 (HART Revision 7).

Quality certification for safety

| Code | Description | |
|------|--------------------------------------------------------------|---|
| QT | Safety certified to IEC 61508 with certificate of FMEDA data | * |

Conduit electrical connector

Available with Intrinsically Safe approvals only for USA Intrinsically Safe or Non-Incendive approval (option code I5). To maintain NEMA $^{\circledR}$ 4X rating, it must be installed according to Rosemount Drawing 03151-1009.

| Code | Description | |
|------|-----------------------------------------------------|---|
| GE | M12, 4 pin, male connector (eurofast [®]) | * |
| GM | A-size mini, 4 pin, male connector (minifast®) | |

External label

| Code | Description | | |
|------|------------------------------------------|---|--|
| EL | External label for ATEX Intrinsic Safety | * | |

Cable gland

| Code | Description | |
|------|--------------------------------|---|
| G2 | Cable gland (7.5–11.99 mm) | * |
| G4 | Thin wire cable gland (3–8 mm) | |

Cover chain

| Code | Description | |
|------|-------------|---|
| G3 | Cover chain | * |

Enhanced Performance

| Code | Description | |
|------|-------------------|---|
| P8 | Enhanced accuracy | * |

Software configuration

| Code | Description | | |
|------|------------------------------------------------------------------------------------------------------|---|--|
| C1 | Custom configuration of date, descriptor, and message (requires Configuration Data Sheet with order) | * | |

HART revision configuration

HART Revision 5 is the default HART output.

| Code | Description | |
|--------------------|--------------------------------|---|
| HR5 | Configured for HART Revision 5 | * |
| HR7 ⁽¹⁾ | Configured for HART Revision 7 | * |

⁽¹⁾ Configures the HART output to HART Revision 7. If needed, the device can be field configured to HART Revision 5.

Extended product warranty

| Code | Description | |
|------|-------------------------|---|
| WR3 | 3-year limited warranty | * |
| WR5 | 5-year limited warranty | * |

Cold temperature option

| Code | Description | |
|------|-----------------------------------------|--|
| BR5 | -60 °F (-51 °C) cold temperature option | |
| BR6 | -76 °F (-60 °C) cold temperature option | |

Transmitter specifications

Functional specifications

Inputs

User-selectable; sensor terminals rates to 42.4 Vdc. See Transmitter accuracy and ambient temperature effects for sensor options.

Output

Two- wire 4–20 mA, linear with temperature or input; digital output signal superimposed on 4–20 mA signal, available for a field communicator or control system interface.

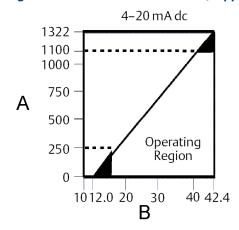
Isolation

Input/output isolation tested to 500 Vac rms (707 Vdc) at 50/60 Hz.

Power supply

An external power supply is required for HART devices. The transmitter operates on 12.0 to 42.4 Vdc transmitter terminal voltage with load resistance between 250 and 1100 ohms. A minimum of 17.75 Vdc power supply is required with a load of 250 ohms. Transmitter power terminals are rated to 42.4 Vdc.

Figure 2: Maximum Load = 40.8 × (Supply Voltage - 12.0)



- A. Load (ohms)
- B. Supply voltage (Vdc)

Humidity limits

0-95% relative humidity, non-condensing

NAMUR recommendations

The Rosemount 248 meets the following NAMUR recommendations:

- NE 21 Electromagnetic (EMC) compatibility for Process and Laboratory Apparatus
- NE 43 Standard of the signal level breakdown information of digital transmitters
- NE 53 Revision controlled labeling for software and hardware changes
- NE 89 Standard of temperature transmitters with digital signal processing
- NE 107 Self-Monitoring and Diagnosis of Field Devices

Temperature limits

Operating limit

- -40 to 185 °F (-40 to 85 °C)
- -60 to 185 °F (-50 to 85 °C) available with BR5
- -76 to 185 °F (-60 to 85 °C) available with BR6

Storage limit

■ -58 to 248 °F (-50 to 120 °C)

Turn-on time

Performance within specifications in less than five seconds after power is applied to transmitter, when damping value is set to zero seconds.

Update rate

Less than 0.5 seconds

Damping

32 seconds maximum; five seconds default

Custom alarm and saturation levels

Custom factory configuration of alarm and saturation levels is available with option code C1 for valid values. These values can also be configured in the field using a field communicator.

Recommended minimum measuring span

See Transmitter accuracy and ambient temperature effects.

Software detected failure mode

The values at which the transmitter drives its output in failure mode depends on whether it is configured to standard, custom, or NAMUR-compliant (NAMUR recommendation NE 43) operation. The values for standard and NAMUR-compliant operation are as follows:

Table 1: Operation Parameters

| | Standard (mA) | NAMUR NE43- compliant (mA) |
|---------------|-----------------------|----------------------------|
| Linear output | 3.9 ≤ I ≤ 20.5 | 3.8 ≤ I ≤ 20.5 |
| Fail high | 21 ≤ I ≤ 23 (default) | 21 ≤ I ≤ 23 (default) |
| Fail low | I ≤ 3.75 | I ≤ 3.6 |

Certain hardware failures, such as microprocessor failures, will always drive the output to greater than 23 mA.

Physical specifications

Material selection

Emerson provides a variety of Rosemount products with various options and configurations including materials of construction that can be expected to perform well in a wide range of applications. The Rosemount product information presented is intended as a guide for the purchaser to make an appropriate selection for the application. It is the purchaser's sole responsibility to make a careful analysis of all process parameters (such as all chemical components, temperature, pressure, flow rate, abrasives, contaminants, etc.), when specifying product, materials, options, and components for the particular application. Emerson is not in a position to evaluate or guarantee the compatibility of the process fluid or other process parameters with the product, options, configuration, or materials of construction selected.

Conformance to specification (±3σ [Sigma])

Technology leadership, advanced manufacturing techniques, and statistical process control ensure specification conformance to at least $\pm 3\sigma$.

Field communicator connections

Communication terminal: clips permanently fixed to the terminals

Materials of construction

Electronics housing

Polyphenylene ether and polystyrene blend. Glass reinforced.

Universal (option code G, H, J, and K) and Rosemount connection (option code A and G) heads

- Housing: Low-copper aluminum (option codes A, J, and U)
- Stainless steel (option codes G, H, and K)
- Paint: Polyurethane
- Cover O-Ring: Buna-N

BUZ head (option code B)

- Housing: Aluminum
- Paint: Aluminum lacquer

O-ring seal: Rubber

Mounting

The Rosemount 248R attaches directly to a wall or a DIN rail. The Rosemount 248H installs in a connection head or universal head mounted directly on a sensor assembly or apart from a sensor assembly using a universal head. The Rosemount 248H can also mount to a DIN rail using an optional mounting clip (see Options).

Weight

| Code | Options | Weight |
|------|--------------------------------------------|------------------|
| 248H | Headmount transmitter | 50 g (1.7 oz) |
| U | Universal head | 567 g (20.0 oz) |
| J | Universal junction box, 3 entries aluminum | 718 g (25.3 oz) |
| K | Universal junction box, 3 entries, SST | 2073 g (73.1 oz) |
| В | BUZ head | 277 g (9.8 oz) |
| С | Polypropylene head | 89 g (3.1 oz) |
| Α | Rosemount connection head | 526 g (18.5 oz) |
| S | Polished stainless steel (SST) head | 740 g (26.1 oz) |
| G | Rosemount connection head (SST) | 1613 g (56.9 oz) |
| Н | Universal head (SST) | 1673 g (59.0 oz) |

Enclosure ratings

The universal (option code U) and Rosemount connection (option code A) heads are NEMA 4X, IP66, and IP68. The universal head with ½ NPT threads is CSA Enclosure Type 4X. The BUZ head (option code B) is NEMA 4 and IP65.

Performance specifications

Electromagnetic compatibility (EMC)

Meets all industrial environment requirements of EN61326 and NAMUR NE-21. Maximum deviation < 1% span during EMC disturbance.

Power supply effect

Less than ±0.005% of span per volt

Vibration effect

Tested to the following with no effect on performance per IEC 60770-1, 2010:

| Frequency | Vibration |
|---------------|----------------------|
| 10 to 60 Hz | 0.35 mm displacement |
| 60 to 2000 Hz | 5g peak acceleration |

Stability

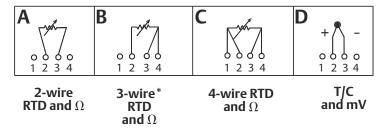
For RTD and thermocouple inputs the transmitter will have a stability of $\pm 0.1\%$ of reading or 0.1 °C (whichever is greater) for 12 months.

Self calibration

The analog-to-digital measurement circuitry automatically self-calibrates for each temperature update by comparing the dynamic measurement to extremely stable and accurate internal reference elements.

Sensor connections

Figure 3: Rosemount 248 Sensor Connections



- A. 2-wire RTD and Ω
- B. 3-wire RTD and Ω

Note

Rosemount provides four-wire sensors for all single element RTDs. These RTDs can be used in three-wire configurations by leaving the unneeded leads disconnected and insulated with electrical tape.

- C. 4-wire RTD and Ω
- D. T/C and mV

Transmitter accuracy and ambient temperature effects

Table 2: Rosemount 248 Transmitter Accuracy

| Sensor options | Sensor reference | Input ranges | | Recommended min. span ⁽¹⁾ | | Digital accuracy ⁽²⁾ | | D/A accuracy (% of span) ⁽³⁾ |
|-------------------------------------------|------------------------------------|--------------|--------------|-----------------------------------------|----|------------------------------------|--------|--------------------------------------------|
| 2-, 3-, 4-wire RTDs | | °C | °F | °C | °F | °C | °F | |
| Pt 100 (α = 0.00385) | IEC 751 | -200 to 850 | -328 to 1562 | 10 | 18 | ± 0.15 | ± 0.27 | ±0.10% |
| Pt 100 (α = 0.00385) Enhanced accuracy | IEC 751 | -200 to 850 | -328 to 1562 | 10 | 18 | ± 0.1 | ± 0.18 | ±0.10% |
| Pt 200 (α = 0.00385) | IEC 751 | -200 to 850 | -328 to 1562 | 10 | 18 | ± 0.44 | ± 0.79 | ±0.10% |
| Pt 500 (α = 0.00385) | IEC 751 | -200 to 850 | -328 to 1562 | 10 | 18 | ± 0.28 | ± 0.50 | ±0.10% |
| Pt 1000 (α = 0.00385) | IEC 751 | -200 to 300 | -328 to 572 | 10 | 18 | ± 0.23 | ± 0.41 | ±0.10% |
| Pt 100 (α = 0.003916) | JIS 1604 | -200 to 645 | -328 to 1193 | 10 | 18 | ± 0.20 | ± 0.36 | ±0.10% |
| Pt 200 (α = 0.003916) ⁽⁴⁾ | JIS 1604 | -200 to 645 | -328 to 1193 | 10 | 18 | ± 0.44 | ± 0.79 | ±0.10% |
| Ni 120 | Edison Curve No. 7 | -70 to 300 | -94 to 572 | 10 | 18 | ± 0.16 | ± 0.29 | ±0.10% |
| Cu 10 | Edison Copper Winding No. 15 | -50 to 250 | -58 to 482 | 10 | 18 | ± 2.00 | ± 3.60 | ±0.10% |
| Pt 50 (α = 0.00391) | GOST 6651-94 | -200 to 550 | -328 to 1022 | 10 | 18 | ± 0.40 | ± 0.72 | ±0.10% |

Table 2: Rosemount 248 Transmitter Accuracy (continued)

| Sensor options | Sensor reference | Input ranges | | Recommended min. span ⁽¹⁾ | | Digital accuracy ⁽²⁾ | | D/A accuracy (% of span) ⁽³⁾ |
|------------------------------|----------------------------|----------------|--------------|-----------------------------------------|----|------------------------------------|--------|--------------------------------------------|
| 2-, 3-, 4-wire RTDs | | °C | °F | °C | °F | °C | °F | |
| Pt 100 (α = 0.00391) | GOST 6651-94 | -200 to 550 | -328 to 1022 | 10 | 18 | ± 0.20 | ± 0.36 | ±0.10% |
| Cu 50 (a = 0.00426) | GOST 6651-94 | -50 to 200 | -58 to 392 | 10 | 18 | ± 0.68 | ± 1.22 | ±0.10% |
| Cu 50 (a = 0.00428) | GOST 6651-94 | -185 to 200 | -301 to 392 | 10 | 18 | ± 0.68 | ± 1.22 | ±0.10% |
| Cu 100 (α = 0.00426) | GOST 6651-94 | -50 to 200 | -58 to 392 | 10 | 18 | ± 0.34 | ± 0.61 | ±0.10% |
| Cu 100 (α = 0.00428) | GOST 6651-94 | -185 to 200 | -301 to 392 | 10 | 18 | ± 0.34 | ± 0.61 | ±0.10% |
| Thermocouples ⁽⁵⁾ | | | - | • | | • | | |
| Type B ⁽⁶⁾ | NIST Monograph 175 | 100 to 1820 | 212 to 3308 | 25 | 45 | ± 1.50 | ± 2.70 | ±0.10% |
| Туре Е | NIST Monograph 175 | -200 to 1000 | -328 to 1832 | 25 | 45 | ± 0.40 | ± 0.72 | ±0.10% |
| Туре Ј | NIST Monograph 175 | -180 to 760 | -292 to 1400 | 25 | 45 | ± 0.50 | ± 0.90 | ±0.10% |
| Type K ⁽⁷⁾ | NIST Monograph 175 | -180 to 1372 | -292 to 2501 | 25 | 45 | ± 0.50 | ± 0.90 | ±0.10% |
| Type N | NIST Monograph 175 | -200 to 1300 | -328 to 2372 | 25 | 45 | ± 0.80 | ± 1.44 | ±0.10% |
| Type R | NIST Monograph 175 | 0 to 1768 | 32 to 3214 | 25 | 45 | ± 1.20 | ± 2.16 | ±0.10% |
| Type S | NIST Monograph 175 | 0 to 1768 | 32 to 3214 | 25 | 45 | ± 1.00 | ± 1.80 | ±0.10% |
| Туре Т | NIST Monograph 175 | -200 to 400 | -328 to 752 | 25 | 45 | ± 0.50 | ± 0.90 | ±0.10% |
| Type L | DIN 43710 | -200 to 900 | -328 to 1652 | 25 | 45 | ± 0.70 | ± 1.26 | ±0.10% |
| Type U | DIN 43710 | -200 to 600 | -328 to 1112 | 25 | 45 | ± 0.70 | ± 1.26 | ±0.10% |
| Type C | W5Re/W26Re ASTM E988-96 | 0 to 2000 | 32 to 3632 | 25 | 45 | ± 1.40 | ± 2.52 | ±0.10% |
| Type L | GOST R 8.585-2001 | -200 to 800 | -328 to 1472 | 25 | 45 | ± 0.50 | ± 0.90 | ±0.10% |
| Other input types | | | | | | | | |
| Millivolt input | | -10 to 100 mV | | 3mV | | ± 0.03 ı | mV | ±0.10% |
| 2-, 3-, 4-wire ohm input | | 0 to 2000 ohm: | s | 20 ohn | ns | ± 0.70 | ohm | ±0.10% |

⁽¹⁾ No minimum or maximum span restrictions within the input ranges. Recommended minimum span will hold noise within accuracy specification with damping at zero seconds.

⁽²⁾ The published digital accuracy applies over the entire sensor input range. Digital output can be accessed by HART Communications or Rosemount control system.

⁽³⁾ Total analog accuracy is the sum of digital and D/A accuracies.

⁽⁴⁾ Pt 200 (= 0.003916) is supported only in HART 7 mode and cannot be configured or used in HART 5 mode.

⁽⁵⁾ Total digital accuracy for thermocouple measurement: sum of digital accuracy +0.5 °C (cold junction accuracy).

- (6) Digital accuracy for NIST Type B T/C is ± 3.0 °C (± 5.4 °F) from 100 to 300 °C (212 to 572 °F).
- (7) Digital accuracy for NIST Type K T/C is ± 0.70 °C (± 1.26 °F) from -180 to -90 °C (-292 to -130 °F).

Transmitter accuracy example

When using a Pt 100 (a = 0.00385) sensor input with a 0 to 100 $^{\circ}$ C span:

- Digital accuracy = ± 0.15 °C
- D/A accuracy = ± 0.1% of 100 °C or ± 0.1 °C
- Total accuracy = ± 0.25 °C

Table 3: Ambient Temperature Effect

| Sensor options Sensor reference 2-, 3-, 4-wire RTDs | | Input ranges | | | re effects per 1.0 °C nge in ambient e ^{(1) (2) (3)} | D/A effect (% of span) | |
|-----------------------------------------------------|------------------------------------|--------------|--------------|-------|---------------------------------------------------------------------|------------------------|--|
| | | °C | °F | °C | °F | | |
| Pt 100 (α = 0.00385) | IEC 751 | -200 to 850 | -328 to 1562 | 0.006 | 0.011 | 0.004% | |
| Pt 200 (α = 0.00385) | IEC 751 | -200 to 850 | -328 to 1562 | 0.018 | 0.032 | 0.004% | |
| Pt 500 (α = 0.00385) | IEC 751 | -200 to 850 | -328 to 1562 | 0.018 | 0.032 | 0.004% | |
| Pt 1000 (α = 0.00385) | IEC 751 | -200 to 300 | -328 to 572 | 0.010 | 0.018 | 0.004% | |
| Pt 100 (α = 0.003916) | JIS 1604 | -200 to 645 | -328 to 1193 | 0.006 | 0.011 | 0.004% | |
| Pt 200 (α = 0.003916) | JIS 1604 | -200 to 645 | -328 to 1193 | 0.018 | 0.032 | 0.004% | |
| Ni 120 | Edison Curve No. 7 | -70 to 300 | -94 to 572 | 0.004 | 0.007 | 0.004% | |
| Cu 10 | Edison Copper Winding No. 15 | -50 to 250 | -58 to 482 | 0.060 | 0.108 | 0.004% | |
| Pt 50 (α = 0.00391) | GOST 6651-94 | -200 to 550 | -328 to 1022 | 0.012 | 0.022 | 0.004% | |
| Pt 100 (α = 0.00391) | GOST 6651-94 | -200 to 550 | -328 to 1022 | 0.006 | 0.011 | 0.004% | |
| Cu 50 (α = 0.00426) | GOST 6651-94 | -50 to 200 | -58 to 392 | 0.012 | 0.022 | 0.004% | |
| Cu 50 (α = 0.00428) | GOST 6651-94 | -185 to 200 | -301 to 392 | 0.012 | 0.022 | 0.004% | |
| Cu 100 (a = 0.00426) | GOST 6651-94 | -50 to 200 | -58 to 392 | 0.006 | 0.011 | 0.004% | |
| Cu 100 (α = 0.00428) | GOST 6651-94 | -185 to 200 | -301 to 392 | 0.006 | 0.011 | 0.004% | |
| Thermocouples | | | | | | | |
| Туре В | NIST Monograph 175 | 100 to 1820 | 212 to 3308 | 0.056 | 0.101 | 0.004% | |
| Type E | NIST Monograph 175 | -200 to 1000 | -328 to 1832 | 0.016 | 0.029 | 0.004% | |
| Туре Ј | NIST Monograph 175 | -180 to 760 | -292 to 1400 | 0.016 | 0.029 | 0.004% | |
| Туре К | NIST Monograph 175 | -180 to 1372 | -292 to 2501 | 0.020 | 0.036 | 0.004% | |
| Type N | NIST Monograph 175 | -200 to 1300 | -328 to 2372 | 0.020 | 0.036 | 0.004% | |

Table 3: Ambient Temperature Effect (continued)

| Sensor options | Sensor reference | Input ranges | | Temperature ef (1.8 °F) change i temperature ^{(1) (} | D/A effect (% of span) | |
|------------------------|----------------------------|----------------|--------------|---------------------------------------------------------------------|------------------------|--------|
| 2-, 3-, 4-wire RTDs | | °C | °F | °C | °F | |
| Type R | NIST Monograph 175 | 0 to 1768 | 32 to 3214 | 0.060 | 0.108 | 0.004% |
| Type S | NIST Monograph 175 | 0 to 1768 | 32 to 3214 | 0.060 | 0.108 | 0.004% |
| Туре Т | NIST Monograph 175 | -200 to 400 | -328 to 752 | 0.020 | 0.036 | 0.004% |
| Type L | DIN 43710 | -200 to 900 | -328 to 1652 | 0.022 | 0.040 | 0.004% |
| Type U | DIN 43710 | -200 to 600 | -328 to 1112 | 0.026 | 0.047 | 0.004% |
| Type C | W5Re/W26Re ASTM E988-96 | 0 to 2000 | 32 to 3632 | 0.064 | 0.115 | 0.004% |
| Type L | GOST R 8.585-2001 | -200 to 800 | -328 to 1472 | 0.026 | 0.047 | 0.004% |
| Other input types | | | • | | | |
| Millivolt Input | | -10 to 100 mV | | 0.001mV | | 0.004% |
| 2-, 3-, 4-wire Ohm Inp | ut | 0 to 2000 ohms | 5 | 0.028 ohms | | 0.004% |

⁽¹⁾ Change in ambient is with reference to the calibration temperature of the transmitter 68 °F (20 °C) from factory.

⁽²⁾ Ambient temperature effect specification valid over minimum temperature span of 50 °F (28 °C).

⁽³⁾ Temperature effects (change / °C) are not intended to limit the change in errors in any one degree. They are intended to serve in defining a "butterfly" error band over the full ambient temperature range. This includes the errors defined by "Accuracy" at the narrowest point (room temperature).

Temperature effects example

Transmitters can be installed in locations where the ambient temperature is between –40 and 185 °F (–40 and 85 °C). In order to maintain excellent accuracy performance, each transmitter is individually characterized over this ambient temperature range at the factory.

When using a Pt 100 (a = 0.00385) sensor input with a 0-100 °C span at 30 °C ambient temperature and 20 °C calibration temperature:

- Digital temperature effects: 0.006 °C x (30 20) = 0.06 °C
- D/A effects: $[0.004\% \text{ of } 100 \text{ °C span}] \times (30 20) = 0.04 \text{ °C}$

Total transmitter error

- Worst case error: Digital + D/A + Digital temperature effects + D/A effects = 0.15 °C + 0.1 °C + 0.06 °C + 0.04 °C = 0.35 °C
- Total probable error:

$$\sqrt{0.15^2 + 0.1^2 + 0.06^2 + 0.04^2} = 0.19$$
 °C

Note

For additional information regarding total probable error (TPE), refer to the TPE White Paper.

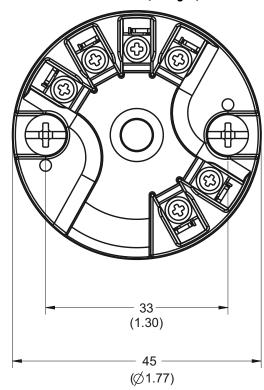
Product certifications

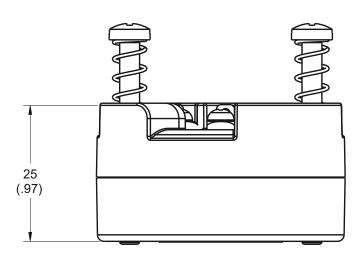
For Rosemount 248 Product Certifications, see the Rosemount™ 248 Temperature Transmitter Quick Start Guide.

Dimensional drawings

Figure 4: Transmitters

Rosemount 248H headmount (enlarged)

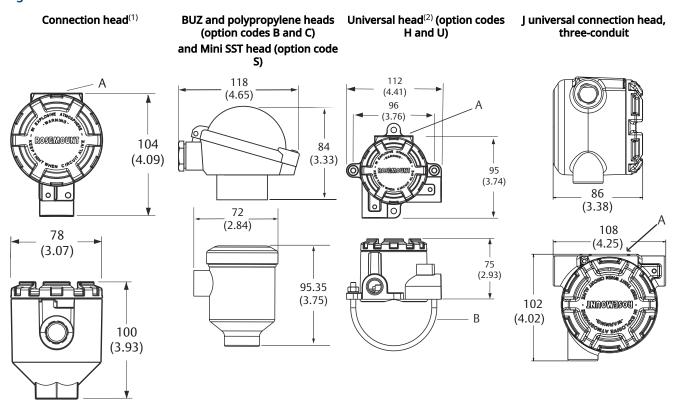




Note

Dimensions are in millimeters (inches).

Figure 5: Enclosures



- A. Approval label
- B. SST "U" bolt mounting, 2-in. pipe

Dimensions are in millimeters (inches).

- (1) If ordering the transmitter with a DIN style sensor, then it is recommended the enclosure be ordered within the sensor model (see Rosemount DIN-Style Product Data Sheet) rather than within the transmitter model. This is in order to drive necessary parts.
- (2) A U-bolt is shipped with each universal head unless a sensor is ordered assembled to the enclosure. However, since the head can be integrally mounted to the sensor, it may not need to be used.

Configuration interface specifications

Configuration software

Note

The Rosemount configuration software is compatible with Windows[™] XP, Windows 7 32-bit and Windows 7 64-bit. It is not compatible with Windows NT and Windows 2000. The PC-based configuration software is only available for HART Revision 5 output.

The Rosemount 248 PC-based configuration software for the Rosemount 248 allows comprehensive configuration of the transmitters. When used in conjunction with various Rosemount or user-supplied hardware modems, the software provides the tools necessary to configure the Rosemount 248 Transmitters. This includes the following parameters:

- Process variable
- Sensor type
- Number of wires
- Engineering units

- Transmitter tag information
- Damping
- Alarming parameters

Configuration hardware (HART® 5 only)

The Rosemount 248 Configuration Interface has three hardware options as follows:

Software only

Part number: 00248-1603-0002

Customer must provide appropriate communications hardware (e.g. modem, power supply).

Serial HART modem and software

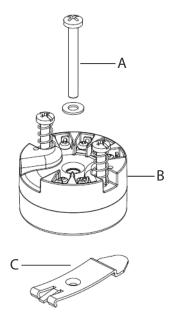
Part number: 00248-1603-0004

- Serial HART modem
- Customer must provide separate loop power supply and resistor.
- Requires PC serial port
- Suitable for use with powered loops

USB HART modem and software

- Part number: 00248-1603-0003
- USB (Universal Serial Bus) HART modem
- Customer must provide separate loop power supply and resistor.
- Requires PC with USB port
- Suitable for use with powered loops

Transmitter accessories



- A. Mounting hardware
- B. Transmitter
- C. Rail clip

Table 4: Transmitter Accessories

| Part description | Part number |
|-----------------------------------------------------------------------------------------------------|-----------------|
| Aluminum alloy universal head – M20 entries | 00644-4420-0002 |
| Aluminum alloy Universal Head – ½ NPT entries | 00644-4420-0001 |
| Aluminum alloy Rosemount connection head – M20 Conduit entry, M24 Instrument entry | 00644-4410-0023 |
| Aluminum alloy Rosemount connection head – ½ NPT Conduit entry and M24 Instrument entry | 00644-4410-0013 |
| Aluminum alloy BUZ head – M20 Conduit entry, M24 Instrument entry | 00644-4196-0023 |
| Aluminum alloy BUZ head – M20 Conduit entry and ½ NPT Instrument entry | 00644-4196-0021 |
| Aluminum alloy BUZ head – ½ NPT Conduit entry | 00644-4196-0011 |
| Universal head, aluminum, standard cover, 3-Conduit - M20 Entries | 00644-4439-0001 |
| Universal head, aluminum, standard cover, 3-Conduit - ½ - 14 NPT Entries | 00644-4439-0002 |
| External ground screw assembly kit | 00644-4431-0001 |
| Kit, hardware for mounting a Rosemount 248 to a DIN rail (see left picture-top hat rail, symmetric) | 00248-1601-0001 |
| Standard cover for universal or Rosemount connection heads | 03031-0292-0001 |
| Snap rings kit (used for assembly to DIN plate style sensor) | 00644-4432-0001 |
| Rosemount 248 programming software (CD) | 00248-1603-0002 |
| Rosemount 248 programming kit - Serial connection | 00248-1603-0004 |
| Rosemount 248 programming kit - USB connection | 00248-1603-0003 |

Hardware tag

20 characters maximum

 Transmitter enclosure, sensor, and thermowell if applicable will be tagged in accordance with customer requirements.

Software tag

- The transmitter can store up to eight characters. If no characters are specified, then the first eight characters of the hardware tag are the default.
- Long software tag available with HART 7 up to 32 characters.

Configuration

When ordering a transmitter and sensor assembly in one model number, the transmitter will be configured for the sensor that is ordered.

When a transmitter is ordered alone, the transmitter will be shipped as follows (unless specified):

| Sensor type | RTD, Pt 100 (α=0.00385, 4-wire) |
|---------------------|---------------------------------|
| 4 mA Value | 0 ℃ |
| 20 mA Value | 100 °C |
| Damping | 5 seconds |
| Output | Linear with temperature |
| Failure Mode | High/Upscale |
| Line Voltage Filter | 50 Hz |
| Tag | See Hardware tag |

Options

The following table lists the requirements necessary to specify a custom configuration.

| Option code | Requirements/Specification |
|-----------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| C1: Factory configuration data (CDS required) | Date: day/month/year Descriptor: 16 alphanumeric characters Message: 32 alphanumeric character Analog Output: Alarm and saturation levels |
| A1: NAMUR-compliant, high alarm | See NAMUR recommendations. |
| CN: NAMUR-compliant, low alarm | See NAMUR recommendations. |
| Q4: Calibration certificate | Will include 3-point calibration at 0, 50, and 100% analog and digital output points. |
| C4: 5-point calibration | Will include 5-point calibration at 0, 25, 50, 75, and 100% analog and digital output points. Use with Calibration Certificate Q4. |
| F6: 60 Hz Line Filter | Calibrated to a 60 Hz line voltage filter instead of 50 Hz filter |

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