



Date: October 5, 2021

Document: KEB21-1

IMPORTANT PRODUCT SAFETY NOTICE

PRODUCT CONFIGURATIONS COVERED BY NOTICE

Brand: Kunkle

Models: All sizes of the 215V and 337

PRODUCTION DATES & LOCATIONS COVERED BY NOTICE

Production Dates: December 2020 through September 2021

Production Location: Stafford, Texas

This product notice addresses potential issues for operations requiring pressure protection. Please carefully read this document and follow the Required Actions.

Background

It has come to Emerson's attention that valves covered by this notice are affected by assembly processes that may not have been followed consistently, resulting in potential non-conformities in the performance of the valves and a potential safety concern in certain instances.

These Model 215V & 337 valves are designed with a set screw for the regulator ring and 2 set screws for the compression screw. Emerson engineering has determined that this potential non-conformance could cause leakage prior to pressure setting, or the valves to open above set pressure and not reach the rated flow capacity in accordance with the Model 215V/ 337 catalog.

Emerson has revised the work instructions and re-trained the assembly teams to ensure the correct procedures are followed.

Action Required

1. Verify if you have Model 215V and/or 337 affected by this Safety Notice. The date and location of manufacture can be determined by the Lot Number. The list of lot numbers manufactured in Stafford is available from Emerson Representatives.

A) Any valves with a hanging tag with the marking "FA 2021" have already been inspected and if needed repaired pursuant to this notice

B) Any valves that have an assembler nameplate are not covered by this notice.

2. In most cases, these valves can be inspected and repaired if needed in the field. Contact your local Emerson Representatives for the inspection, testing, repair and tagging procedure.

3. When field repair is not an option, these valves can be returned for repair or replacement. Contact your local Emerson Representatives for support.

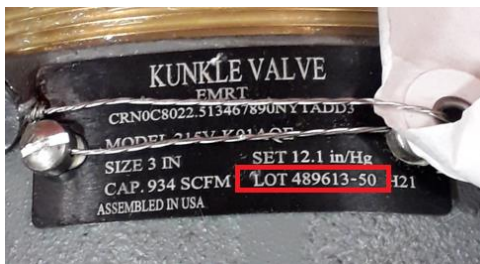
Product Identification



Model 215V



Model 337



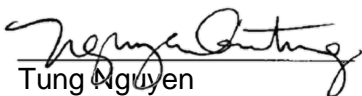
Nameplate and Lot# Identification



Hanging tag with text
"FA 2021"

If you have any questions, please contact your local Emerson Representative.

Sincerely,



Tung Nguyen
Product Safety Officer, Emerson Automation Solutions