Emerson Manufacturing Facility for Fisher™ Products

The Governor Road facility in Marshalltown, Iowa, USA, encompasses more than 425,000 square feet, of which 90% is dedicated to parts machining, finishing, and assembly operations. Production activities within the facility are focused on engineered-to-order valves and parts. Some of the largest Fisher valves in the world are built here. With currently over 450 employees at this location, we are ready to tackle the largest and most highly engineered valves needed across all process industries.



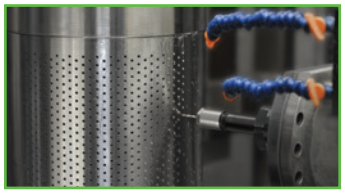
On average, the Governor Road manufacturing team ships more than 400 individual control valve assemblies per month.

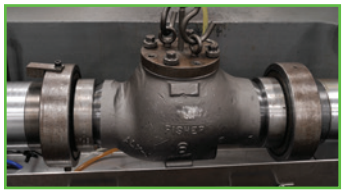
Safety and Quality:

- Safety is a top value, as evidenced by our excellent safety rating.
- The facility carries eight certifications including: ISO 9000:2008, PED, ASME N, ASME NPT, ASME S, National Board R, National Board N/NPT, and National Board S.
- Inspections are one of the most important parts of our process, ensuring we're delivering the quality that Fisher products are known for. To meet delivery promises, we offer a video inspection process with the ability to watch a live video stream or recording of valve inspections from your personal electronic device.

Manufacturing Capabilities Overview







1 Product Lines

This location manufactures the following Fisher products: sliding stem and rotary valves, including nuclear applications; steam conditioning valves; level instruments; and genuine Fisher parts.

2 Unique Machinery

To ensure components meet precise specifications, the coordinate measuring machine measures down to 62 millionths of an inch. For milling valve body cages, the 5-axis drill (shown left) runs at a speed of 17,000 revolutions per minute. Operators are able to weld metal parts up to 78 inches in diameter.

To build and transport large valves safely, the facility has hoists with lifting capabilities of up to 20 tons. For testing large valves assemblies with extended travel, a hook height of 35 feet means they can be tested upright with greater ease.

3 Testing and Non-Destructive Examination

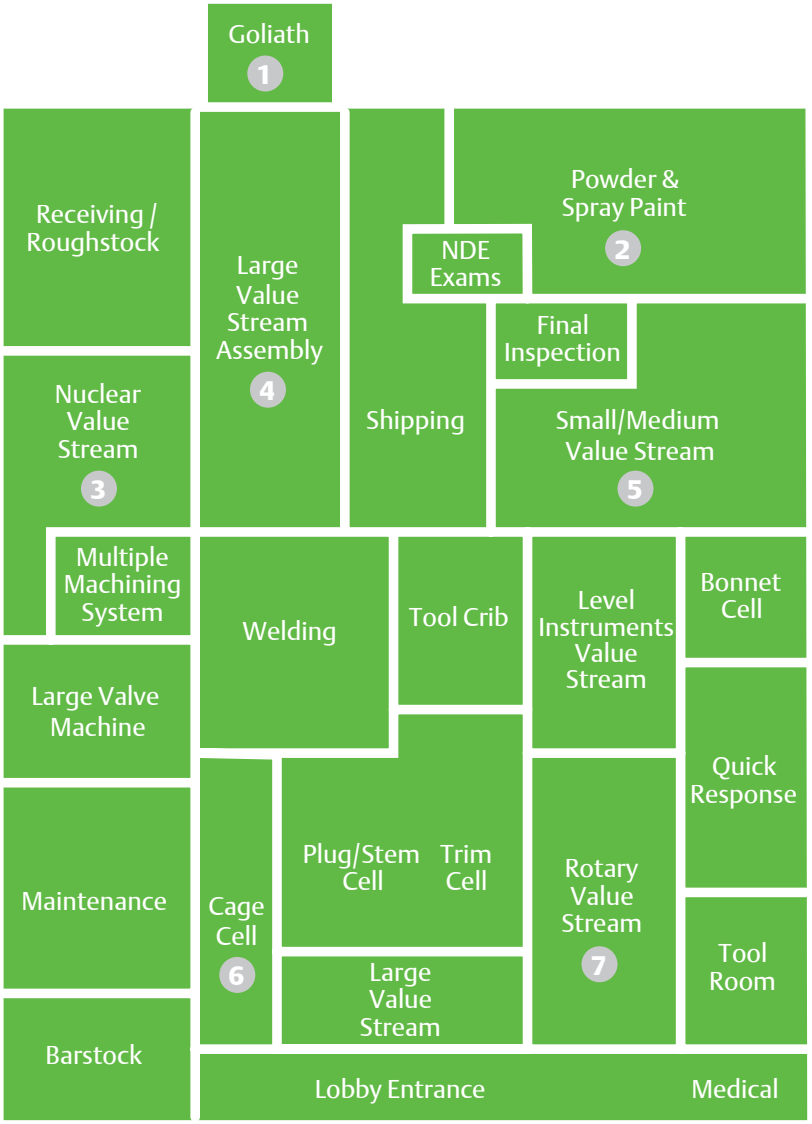
We are equipped to handle a large assortment of testing and non-destructive examination requirements (NDE). In addition to standard hydrostatic, seat leak, and operational testing, other NDE such as liquid penetrant, magnetic particle, and ultrasonic x-ray testing can be performed to meet your specifications.

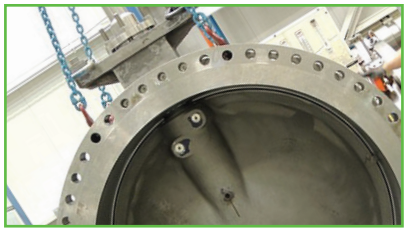
Request a tour of the Governor Road facility by contacting an Emerson sales office at **Emerson.com/Fisher**

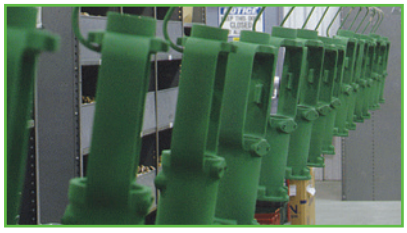
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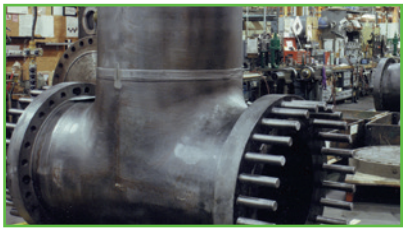
Governor Road Facility

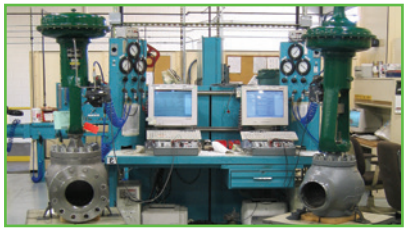


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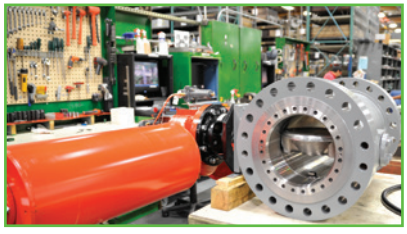
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